

/EVALUATION OF PROPOSED METHODS TO DETERMINE  
FRACTURE PARAMETERS FOR CONCRETE IN BENDING/ *mw*

by

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B.S., Kansas State University, 1984

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A MASTER'S THESIS

submitted in partial fulfillment of the  
requirement for the degree of

MASTER OF SCIENCE

Department of Civil Engineering

Kansas State University

Manhattan, Kansas

1986

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## ACKNOWLEDGEMENTS

The writer wishes to thank Dr. Stuart E. Swartz, professor of Civil Engineering, for his assistance during research and preparation of this thesis.

Thanks are also extended to Dr. Robert Snell, Head, Department of Civil Engineering for his continual support during the entire duration of this research. Thanks also to Mr. Eric H. C. Siew, Mr. Randy Bernhardt, Mr. Ali Nikaeen, and Mr. Russell Gillespie for their encouragement and assistance during testing.

Finally special thanks and appreciation are extended to the writer's family for the valuable encouragement they provided during the course of graduate studies.

The work reported herein has been supported by the National Science Foundation on grants CEE-831736 and MSM-8317136. This support is greatly acknowledged.

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## NOTATION

$a_0$	-	Initial Notch Depth
$a_i$	-	Initial Crack Length
$a$	-	Extended Crack Length
$a_e$	-	Equivalent Elastic Crack Length
$B$	-	Beam Width
CMOD	-	Crack Mouth Opening Displacement
$\delta_0, \overline{\delta_0}$	-	Vertical Displacement
$E_c$	-	Young's Modulus
$f'_c$	-	Concrete Strength
$G_F, \overline{G_F}$	-	Fracture Energy
$G_{IC}, \overline{G_{IC}}$	-	Critical Energy Release Rate
$J_{IC}$	-	Critical J-Integral Value
$K_{IC}$	-	Critical Stress Intensity Factor
$K^{G_{IC}}$	-	Critical Stress Intensity Factor Using Go Method
$K^{S_{IC}}$	-	Critical Stress Intensity Factor Using Jenq/Shah Method
$L$	-	Total Beam Length
LPD	-	Load Point Displacement
$M$	-	Moment
$P_m$	-	Maximum Load
$S$	-	Supported Beam Span
$U, W_0$	-	Energy Consumption
$W$	-	Beam Depth
$W/C$	-	Water/Cement Ratio

## CHAPTER 1

### INTRODUCTION

Over the years, much effort has been devoted to the development of the experimental procedures, methods, techniques and analysis for the determination of fracture parameters for concrete - critical stress intensity factor ( $K_{IC}$ ), fracture energy ( $G_F$ ), critical energy release rate ( $G_{IC}$ ) and critical J-integral ( $J_{IC}$ ), using bending specimens of various sizes. Therefore, it is the time to propose standardized testing methods.

The group RILEM TC50-FMC, Fracture Mechanics of Concrete (10), has done the most work in the measurement of fracture energy -  $G_F$ , using notched beams in three-point bending.

Jenq and Shah (9) proposed a two-parameter fracture model to obtain the  $K_{IC}$  of bending specimens by estimating an equivalent elastic crack length. This concept is similar to Go's (4) approach, except that the extended crack length of the bending specimen is measured by a compliance calibration technique (4) and initial crack length is measured by a dye penetration technique (4).

Bazant (2, 3) has proposed an R-curve analysis method for the determination of fracture energy of different beam sizes. This method does not require the measurement of the specimen's crack length or the unloading compliance. The only test parameter required is the maximum load value.

In addition, the Modified RILEM Method (14) and Direct Energy

Method (4) were developed by Swartz and Go respectively. These two methods are very similar to the RILEM Method (10). However, the way of measuring energy consumption of the fractured specimen in the Modified RILEM Method (14) is unique and surface roughness is taken into account by the Direct Energy Method (4). The Modified RILEM Method is developed as an alternative for the RILEM Method (10).

A detailed description of these methods is found in Chapter 2.

An extensive evaluation of the validity of all these methods was done based on past data obtained from Huang (8), Fartash (11), Go (4), Rood (12) and recent data from beams tested in July 1985 and January 1986. The results (Appendix II) once again showed that concrete is a notch sensitive material, that is, it behaves differently when notched with teflon or a sawcut, then it does when it is precracked. As a result, scatter and inconsistent results were obtained based on notched beams (except when the Bazant Size Effect Method (1, 3) was applied) as the results reported by Hillerborg in References 5, 6 and 7. However, consistent results (Appendix II) for  $K_{IC}$ ,  $G_F$ ,  $G_{IC}$  and  $J_{IC}$  were obtained when precracked beams were used and crack extension was considered. The conclusions and recommendations are found in Chapter 5.

## CHAPTER 2

## LITERATURE REVIEW

Many methods have been proposed for the determination of fracture parameters of concrete using bending specimen in the recent years. A number of these proposed methods are presented in this chapter.

## 2.1 Proposed Methods

The methods described here use a beam bending specimen of the type shown in Fig. 2.1.

## 2.1.1 Proposed Methods for Beams Tested in Three-Point Bending

## (a) RILEM Method (10)

Use of this method determines the fracture energy per unit surface area of real crack -  $G_F$ .

$$G_F = (W_0 \pm mg \delta_0) / (B (W - a_0)) \quad (1)$$

The energy consumption,  $W_0$ , of the fracture specimen is represented by the total area ( $A_1 + A_2$ ) under the full load-point-displacement (P-LPD) curve (Fig. 2.2). The weight of those portions of the bending specimen between the supports must be added or subtracted as in equation (1) depending on the load direction. The maximum vertical displacement at failure load  $\delta_0$  is obtained from the P-LPD curve. Initial notched length,  $a_0/W$ , or initial precracked length,  $a_i/W$ , should be applied for the fracture energy calculation.

## (b) Modified RILEM Method (14)

As proposed by Swartz (14), the energy consumption  $U$ , of the bending specimen should be measured up to the point of instability from the P-LPD curve (Fig. 2.2), e.g. A1.

$$\overline{G_F} = (U \pm mg \overline{\delta_0}) / (B (W - a_0)) \quad (2)$$

Therefore, the vertical displacement should be taken at the point of instability. The point of instability is defined as the point where the maximum load begins to drop off on the P-LPD curve.

## (c) Direct Energy Method (4)

Go (4) proposed that the fracture energy can also be calculated from the area under the P-LPD curve (area from point of origin up to the point of instability, Fig. 2.2) divided by the remaining uncracked area of the beam.

$$\overline{G_{IC}} = (U \pm mg \overline{\delta_0}) / (1.15 B (W - a)) \quad (3)$$

This method considered the effect of surface roughness on the crack front which is equal to 1.15 (4). In this approach,  $a/W$  can be determined from the initial crack length  $a_i$  or the extended crack length  $a$ .

(d)  $K_{IC}$  Methods

## (i) Jenq/Shah Method (9)

In order to obtain the critical stress intensity factor,  $K_{IC}$ ,  $a/W$  must be known. In this method,  $a/W$  can be estimated using  $CMOD_e$  (Fig. 2.3) and LEFM, developed by Jenq and Shah.

$$CMOD_e = CMOD_{e1} + CMOD_{e2} \quad (4)$$

$$CMOD_e = (24 P A) / (B E_C) Z \quad (5)$$

$$Z = 0.76 - 2.28 A + 3.87 A^2 - 2.04 A^3 + 0.66 / (1 - A)^2$$



$$A = a/W = a_e/W$$

CMOD<sub>e</sub> is the equivalent elastic value of the crack-mouth-opening displacement (CMOD) associated with instability. However, in the determination of CMOD<sub>e</sub>, in this report CMOD<sub>e2</sub> is neglected due to insufficient data. After  $a/W$  or  $a_e/W$  is obtained,  $K_{IC} = K_{SIC}$  and  $G_{IC}$  can be calculated using Go's (4) equations, see equations 6 and 7.

(ii) Go Method (4)

Using LEFM,  $K_{IC}$  is determined based on an extended crack length which is obtained by the compliance calibration technique.

$$K_{GIC} = M / (B W^{1.5}) A \quad (6)$$

For  $S/W = 3.75$ ,

$$A = -.065 Z^2 - 3.483 Z - .120 + 5.706 Z^{-1} + .166 Z^{-2}$$

$$Z = (1 - a/W)$$

Other expressions for different  $S/W$  are given in Reference 4.

$$G_{IC} = K_{IC}^2 / E_C \quad (7)$$

The moment is associated with the critical load,  $P_m$ , e.g.

$M = (P_m L) / 4$ . The Poisson ratio is omitted from equation 7, to simplify the calculation.

(e)  $J_{IC}$  Method (4)

The J-integral concept was proposed by Go (4) for the calculation of  $J_{IC}$  for concrete.

$$J_{IC} = - (dU / d(a/W)) / (1.15 B W) \quad (8)$$

The slope,  $dU / d(a/W)$ , is obtained by plotting  $U$  versus  $a/W$  for initial ( $a_0/W$  for notched beam and  $a_i/W$  for precracked beam) or extended crack length ( $a/W$ ). According to this approach, the slope of each data set plotted should be equal, see Appendix II, Figs. 3, 4 and 5.

This method determines the fracture energy of beams with various depths.

$$G_F = g(\alpha_0) / (E_C d(B W / P_0)^2 / d(W)) \quad (9)$$

$$P_0 = P \pm 1/2 mg$$

$$g(\alpha_0) = (S / W)^2 \pi \alpha_0 (1.5 F(\alpha_0))^2$$

$$\text{For } S/W = 3.75,$$

$$F(\alpha_0) = 1.089 - 1.746 \alpha_0 + 8.231 \alpha_0^2 - 14.22 \alpha_0^3 + 14.59 \alpha_0^4$$

$$\alpha_0 = a/W$$

Other functions  $F(\alpha_0)$  are given in Reference 3.

For this approach, the only required data for the fracture energy calculation is the maximum load  $P_m$ . The beam self weight must also be taken into consideration. Notice that the negative sign is introduced into the calculation of the total load,  $P_0$ , if the specimen is set up in a reverse configuration during testing. The slope is obtained from the best straight line fit through the three points from the plot of  $(B W / P_0)^2$  versus  $W$ . In order to use this method effectively, it is necessary to test at least three beams, or three groups of beams, with various spans and depths, and the  $S/W$  ratio and the beam width  $B$  must be kept constant. The fracture energy obtained for each different set of sizes of beams should be equal.

#### 2.1.2 Proposed Method for Beams Tested in Four-Point Bending

This method uses a combination of approaches by Huang (8) and Go (4),  $K_{IC}$  Method. The procedure is as follows:

1. The compliance value must be determined first by taking the extended inverse slope of the straight line portion of the P-CMOD curve

(Fig. 2.3).

2. The extended  $a/W$  ratio of the cracked beam can be then determined from compliance versus  $a/W$  curves. If the compliance curve is obtained from sawcut beams, the  $a/W$  estimated is greater than the average interior  $a/W$  revealed by dye. Therefore, the  $a/W$  obtained by the sawcut beams needs to be modified by a correlation between  $a/W$  from the dye technique and  $a/W$  from compliance developed by Go (4) - equation (10), Fig. 2.4. In this report, only Huang's (8) and Fartash's (11)  $a/W$  were calculated using equation (10) because both of their compliance curves were obtained from sawcut beams.

$$(a/W)_{\text{dye}} = (a/W)_{\text{compliance}} - 0.14 \quad (10)$$

3. The  $K_{IC}$  value for each  $a/W$  ratio and load  $P_m$  can be determined by the finite element computer program developed by Huang (8).

4. The value of  $G_{IC}$  can be calculated using equation (7).

## 2.2 Test Specimens Used at Kansas State University and Their Material Properties

Two sizes of beams were used for the determination of the fracture parameters by the investigators at Kansas State University, Huang (8), Fartash (11), Go (4) and Rood (12). These two sizes of beams were constructed to the following dimensions (Fig. 2.1):

Group 1A:  $L = 16$  in (406 mm)

$S = 15$  in (381 mm)

$W = 4$  in (102 mm)

$B = 3$  in (76 mm)

$S/W = 3.75$

Group 2A:  $L = 25$  in (635 mm)

$S = 24$  in (610 mm)

$W = 8$  in (203 mm)

$B = 4$  in (102 mm)

$S/W = 3.125$

Fig. 2.3 shows typical beam dimensions.

### 2.2.1 Huang's Beams (8)

Huang (8) had two sizes of beams with two mix designs (Table 2.1). These two sizes of beams fall in the categories of group 1A and group 2A. Huang (8) called beams from group 1A as small beams and beams from group 2A as large beams. They were divided into two series of testing; beams with numbers S1S3, S2F3, L1S3 and L2F3 were tested in three-point bending (Fig. 2.1); beams with numbers S1S4, S2F4, L1S4 and L2S4 were tested in four-point bending (Fig. 2.1).

The primary difference between Huang's (8) two mix designs was the W/C ratio. Mix design number one (Table 2.1) had W/C of 0.78, average concrete strength of 3400 psi (23.1 MPa) and modulus of elasticity of  $3.30 \times 10^6$  psi (22.7 GPa). The mix design number two had W/C of 0.50, average concrete strength of 7800 psi (53.8 MPa) and modulus of elasticity of  $5.04 \times 10^6$  psi (34.7 GPa).

### 2.2.2 Fartash's Beams (11)

Fartash (11) had only one group of beams, group 1A, with two mix designs (Table 2.2). The two mix designs of Fartash (11) followed Huang's (8) mix designs very closely. The mix design A (Table 2.2) with W/C of 0.78 had an average concrete strength of 3200 psi (22.0 MPa) and

modulus of elasticity of  $3.23 \times 10^6$  psi (22.2 MPa). The mix design B (Table 2.2) with W/C of 0.5 had a higher concrete strength as expected. The average strength was 6430 psi (44.3 MPa) and modulus of elasticity was  $4.57 \times 10^6$  psi (31.5 GPa). Beams with mix design A were tested in three-point bending and beams with mix design B were tested in four-point bending.

#### 2.2.3 Go's Beams (4)

Go (4) had only one mix design (Table 2.3) with W/C of 0.5 and one size of beams, group 1A. All these beams were tested in three-point bending. The average concrete strength was 5170 psi (35.6 MPa) and modulus of elasticity was  $4.10 \times 10^6$  psi (28.2 GPa).

#### 2.2.4 Rood's Beams (12)

Rood had only one size of beams, group 1A and one mix design (Table 2.4) with W/C of 0.5. The mix design followed Go's (4) mix design very closely. The average concrete strength was 8100 psi (55.8 MPa) and modulus of elasticity was  $5.34 \times 10^6$  psi (36.8 GPa).

### 2.3 Set Up and Testing Procedures

All the testing that was performed by Huang (8), Fartash (11), Go (4) and Rood (12) at Kansas State University, was done using one set up (Fig. 2.1). For this set up the initial notch of the beam was on the bottom side of the specimen with one (three-point bending) or two (four-point bending) concentrated load(s) applied to the top of the specimen by an electro-hydraulic materials testing machine (MTS). During loading of the specimen, simultaneous traces of P-LPD and P-CMOD

were obtained. However, only Rood (12) collected all the P-LPD and P-CMOD traces of each beam. For Huang (8), Fartash (11) and Go (4), only P-CMOD or P-LPD was recorded. Huang (8) and Fartash (11) did not obtain P-LPD curves because of inadequate facilities available during testing.

Complete details of the various test setups and testing procedures used are contained in References 4, 8, 11, 12. In the following, this information is summarized briefly.

### 2.3.1 Compliance Measurement (8, 11)

Huang (8) and Fartash (11) did the compliance measurement in the following way:

Each beam was initially notched at mid-span with a sawcut to a desired crack length. No precracking of the notched beams was performed. The load was maintained low enough to ascertain that the crack did not begin at the end of the notch. The load was then applied (three-point bending or four-point bending) and a P-CMOD slope was obtained for each notch length. In order to obtain an average value of the compliance of each corresponding  $a_0/W$ , three consecutive plots were obtained. Then a curve of compliance versus  $a_0/W$  was plotted. The compliance value is the inverse slope of the straight portion of the P-CMOD curve. The compliance curves of Huang's (8) and Fartash (11) beams tested in four and three-point bending are shown in Figs. 2.5, 2.6, 2.7, 2.8, 2.9, 2.10, 2.11, 2.12, 2.13, 2.14, 2.15, 2.16, 2.17 and 2.18. Later, Go (4) discovered that using sawcut beams for compliance measurement somehow produced greater crack lengths than crack lengths revealed by dye. As a result, a modification of compliance measurement



was developed.

### 2.3.2 Modified Compliance Measurement (4, 12)

Go (4) and Rood (12) both did their compliance measurements using the following method. The procedure for determining the modified compliance value is almost the same as the compliance measurement mentioned in section 2.3.1, except that a dye penetration technique and precracking were applied. The dye was inserted into the crack after the last precracking load was applied. In order to assure the dye would penetrate to the tip of the crack, load recycling was used. Then the specimen was loaded to failure. The actual average crack depth was determined by finding the cracked surface area of the beam penetrated by the dye and dividing it by the width of the beam. The crack depth found by this method corresponds to the compliance measured from the initial slope of the P-CMOD or P-LPD curve. This data provides one point on the compliance curve. The compliance curves for Go's (4) and Rood's (12) beams are presented in Figs. 2.19, 2.20, 2.21 and 2.22.

### 2.3.3 Precracked Beams (4, 8, 11, 12)

Each precracked beam was initially notched at mid-span similarly to the specimens prepared for compliance measurement. The starter notch was around 0.4 in. (10.2 mm) or smaller. The desired crack length of the specimen was obtained by loading the beam in the MTS machine until a compliance value corresponding to that of the compliance curve was found. Following precracking the specimen was then loaded to failure and P-LPD, P-CMOD traces obtained.

#### 2.3.4 Notched Beams with Teflon Insert or Sawcut (4, 11, 12)

Each specimen was previously notched to a desired crack depth by sawcut or insert and then loaded to failure under load control. These beams were tested without any precracking and dye insertion.

During the precracking and load to failure processes, P-LPD and P-CMOD traces were obtained, Figs. 2.2 and 2.3 are typical.

Table 2.1 Huang's Mix Designs

	<u>Mix No. 1</u>	<u>Mix No. 2</u>
Water/Cement	0.78	0.50
Cement Type	I	I
% Sand (Wt.)	31	31
Sand Dry Rodded Unit Wt.	109 pcf (1750 kg/m <sup>3</sup> )	106 pcf (1700 kg/m <sup>3</sup> )
S. G. Sand	2.49	2.49
Sand Moisture Content	0.5%	0.5%
Sand Finess Modulus	3.35	3.35
% Coarse Aggregate (Wt.)	45	45
Aggregate Dry Rodded Unit Wt.	94.5 pcf (1510 kg/m <sup>3</sup> )	94.5 pcf (1510 kg/m <sup>3</sup> )
S. G. Aggregate	2.50	2.50
Max. Size Aggregat	0.5 in (12.7 mm)	0.5 in (12.7 mm)
Aggregate Moisture Content	0.3%	0.3%
Aggregate Fineness Modulus	6.41	6.41
Sand/Aggregate	0.69	0.69
Air Content	2.8%	3.2%
Slump	7 in (178 mm)	1/8 in (3.18 mm)
Unit Wt. of Concrete	141.8 pcf (2270 kg/m <sup>3</sup> )	148.4 pcf (2380 kg/m <sup>3</sup> )
Water Cure	7 days	7 days
Air Cure Start	8 days (a) 23 days (b)	22 days (a) 51 days (b)
Air Cure Finish	16 days (a) 31 days (b)	50 days (a) 70 days (b)

Notes: (a) Three-point bending specimen  
(b) Four-point bending specimen

Table 2.2 Fartash's Mix Designs

	<u>Mix A</u>	<u>Mix B</u>
Water/Cement	0.78	0.50
Cement Type	I	I
% Sand (Wt.)	31	31
Sand Dry Rodded Unit Wt.	106 pcf (1700 kg/m <sup>3</sup> )	109 pcf (1750 kg/m <sup>3</sup> )
S. G. Sand	2.62	2.62
Sand Moisture Content	0.50%	0.50%
Sand finess Modulus	3.35	3.35
% Coarse Aggregate (Wt.)	45	45
Aggregate Dry Rodded Rodded Unit Wt.	94.5 pcf (1510 kg/m <sup>3</sup> )	94.5 pcf (1510 kg/m <sup>3</sup> )
S. G. Aggregate	2.59	2.59
Max. Size Aggregate	0.5 in (12.7 mm)	0.5 in (12.7 mm)
Aggregate Moisture Content	0.3%	0.3%
Aggregate Fineness Modulus	6.41	6.41
Sand/Aggregate	0.69	0.69
Air Content	2.8%	3.2%
Slump	7 in (178 mm)	1/8 in (1.18 mm)
Unit Wt. of Concrete	141.8 pcf (2270 kg/m <sup>3</sup> )	148.4 pcf (2380 kg/m <sup>3</sup> )

Table 2.3 Go's Mix Design

Water/Cement	0.50
Cement Type	I
% Sand (Wt.)	31
% Aggregate by weight	45
S. G. Sand	2.49
S. G. Aggregate	2.50
Weight of Water*	9.31 lb (149 kg)
Weight of Cement*	18.6 lb (298 kg)
Weight of Sand*	46.0 (727 kg)
Weight of Aggregate*	66.8 (1070 kg)
Max. Size Aggregate	0.5 in (12.7 mm)
Unit Weight of Concrete.*	144 lb (2305 kg/m <sup>3</sup> )
Curing Time	20 Days
Ultimate Strength	5200 psi (35.9 Mpa)

Note: \* Proportions are for 1 ft<sup>3</sup> (m<sup>3</sup>) of mix volume.

Table 2.4 Rood's Mix Designs

	<u>Batch 1</u>	<u>Batch 2</u>
Water/Cement	0.50	0.50
Cement Type	I	I
S. G. Sand	2.65	2.65
S. G. Aggregate	2.56	2.56
% Sand by Weight	32.7%	32.7%
% Aggregate by Weight	47.5%	47.5%
% Cement by Weight	13.2%	13.2%
% Water by Weight	6.62%	6.62%
Unit Weight of Concrete	149.7 pcf (2396 kg/m <sup>3</sup> )	149.7 pcf (2396 kg/m <sup>3</sup> )
Curing Time	145 days	138 days
Compressive strength	7950 psi (54.8 MPa)	8130 psi (56.0 MPa)
Tensile Strength	601 psi (4.14 MPa)	665 psi (4.58 MPa)
Superplasticizer	400 ml	300 ml
Slump	7.25 in (184 mm)	7.00 in (178 mm)
Sand Fineness Modulus	2.91	2.91
Maximum Aggregate Size	0.75 in (19.1 mm)	0.75 in (19.1 mm)



Table 2.5 Mix Design for Beams Tested in July 1985 and January 1986

Water/Cement	0.50
Cement Type	I
S. G. Sand	2.65
S. G. Aggregate	2.56
S. G. Cement	3.15
% Sand by Weight	32.64% (47.94 lb/ft <sup>3</sup> )
% Aggregate by Weight	47.42% (69.65 lb/ft <sup>3</sup> )
% Cement by Weight	13.22% (19.42 lb/ft <sup>3</sup> )
% Water by Weight	6.03% (8.85 lb/ft <sup>3</sup> )
% Super Plasticizer by Weight	0.70% (1.03 lb/ft <sup>3</sup> )
Unit Weight of Concrete	146.89 pcf (2351 kg/m <sup>3</sup> )
Curing Time	118 days
Slump	4.00 in (102 mm)
Sand Fineness Modulus	2.91
Maximum Aggregate Size	0.75 in (19.1 mm)

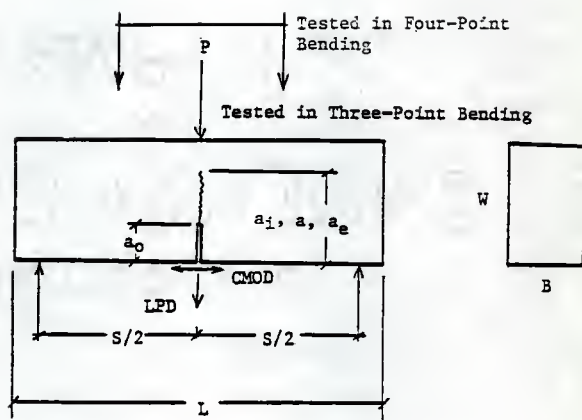


Fig. 2.1 Beam Dimensions, Three-Point Bending and Four-Point Bending

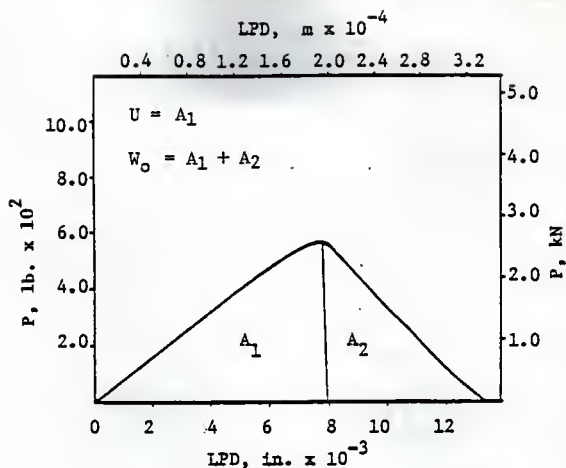


Fig. 2.2 P vs LPD, 4 in Deep Beam, Load Control, C-15, Tested by Rood (12)

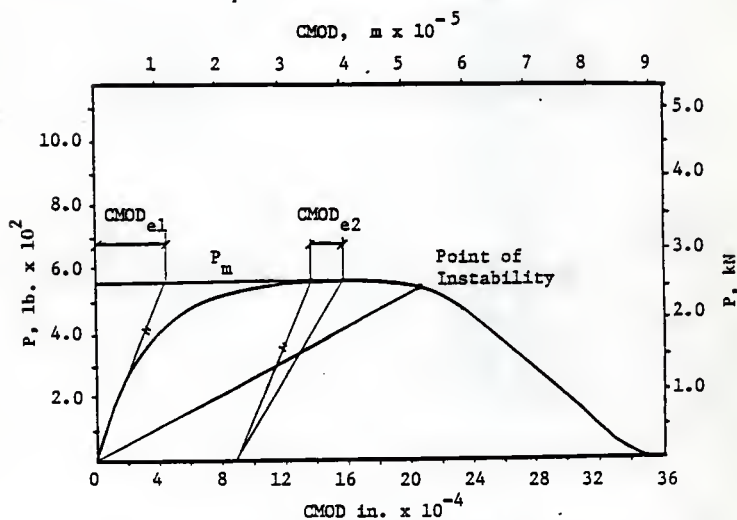


Fig. 2.3 P vs CMOD, 4 in Deep Beam, Load Control, C-15, Tested by Rood (12)

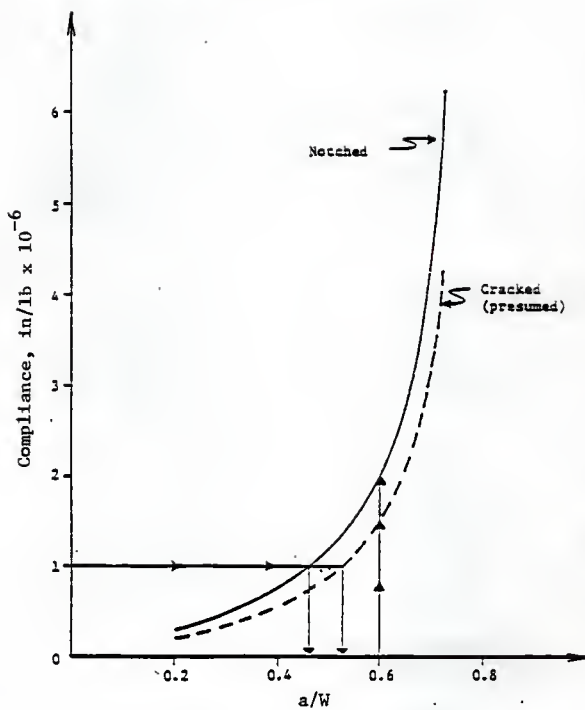


Fig. 2.4 Compliance Variation for Notched Beams and Presumed Compliance Variation for Pre-cracked Beams, Go (4)

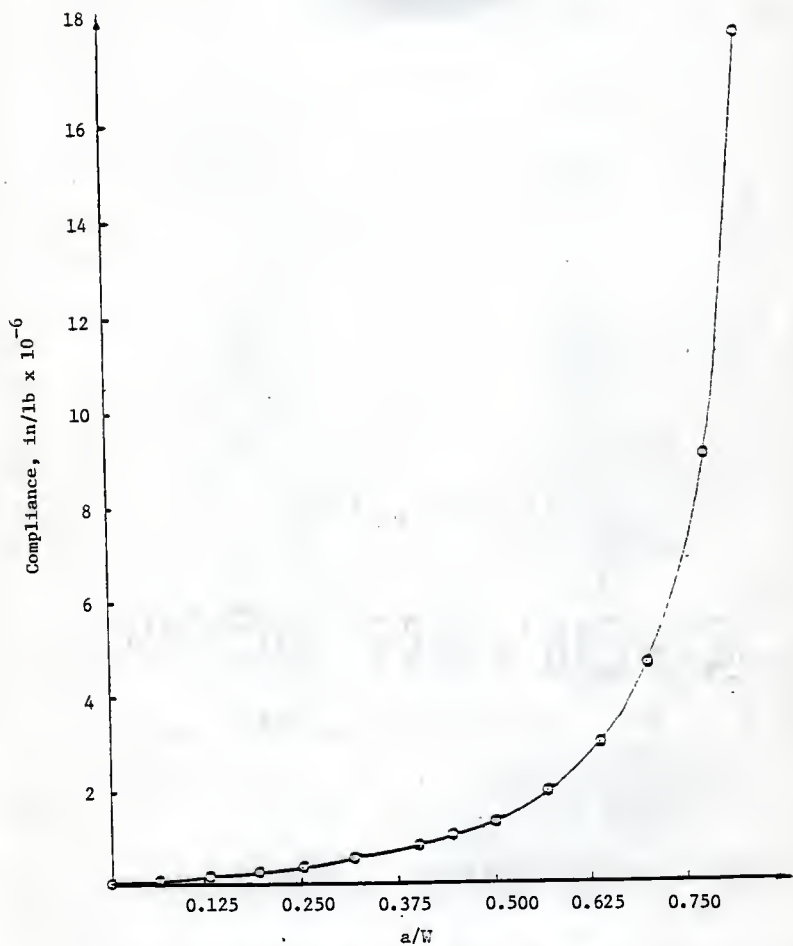


Fig. 2.5 Compliance vs  $a/W$ , Large Beams, Mix No. 1, Four-Point Bending, Huang (8)

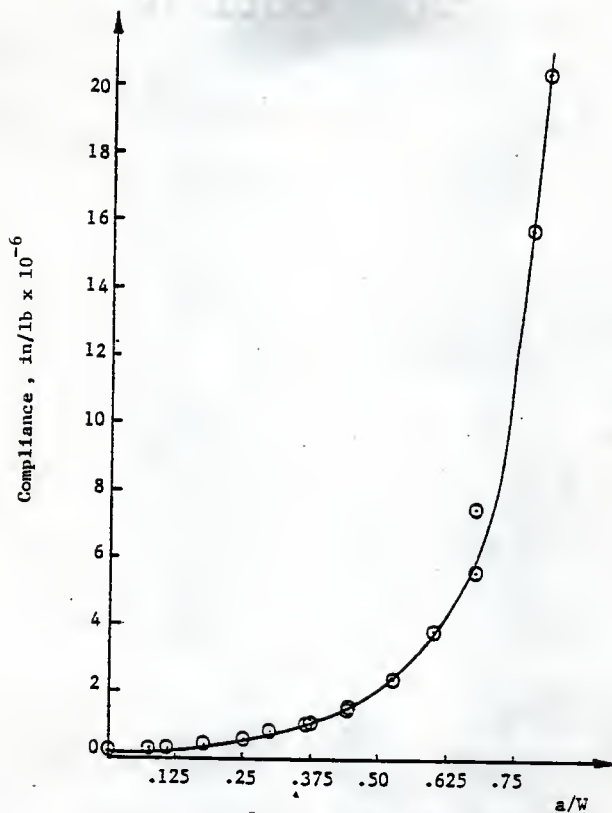


Fig. 2.6 Compliance vs  $a/W$ , Small Beams, Mix No.1, Four-Point Bending, Huang (8)



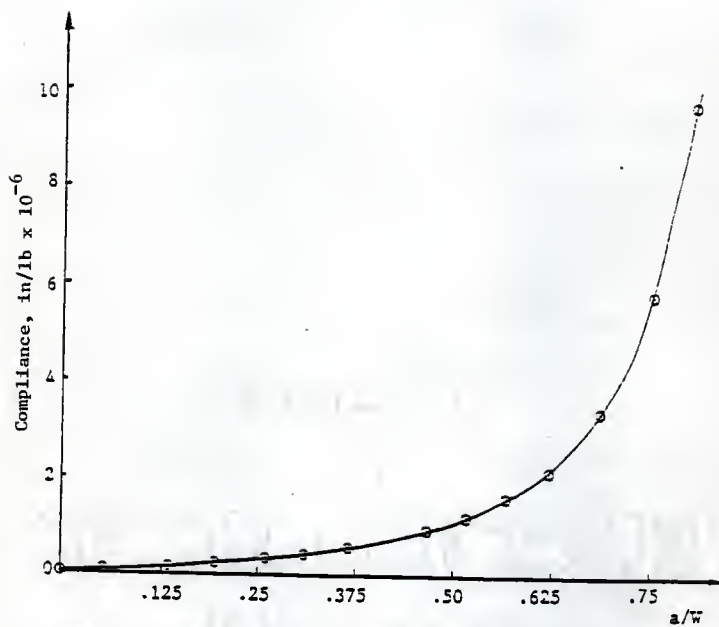


Fig. 2.7 Compliance vs  $a/W$ , Large Beams, Mix No. 2, Four-Point Bending, Huang (8)

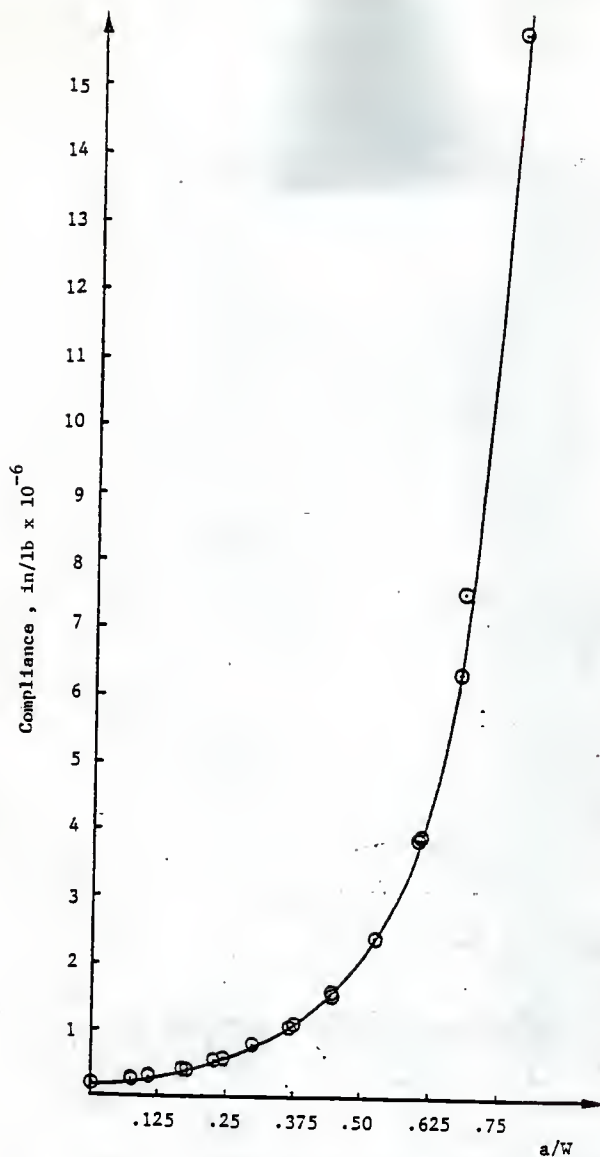


Fig. 2.8 Compliance vs  $a/W$ , Small Beams, Mix No. 2, Four-Point Bending, Huang (8)

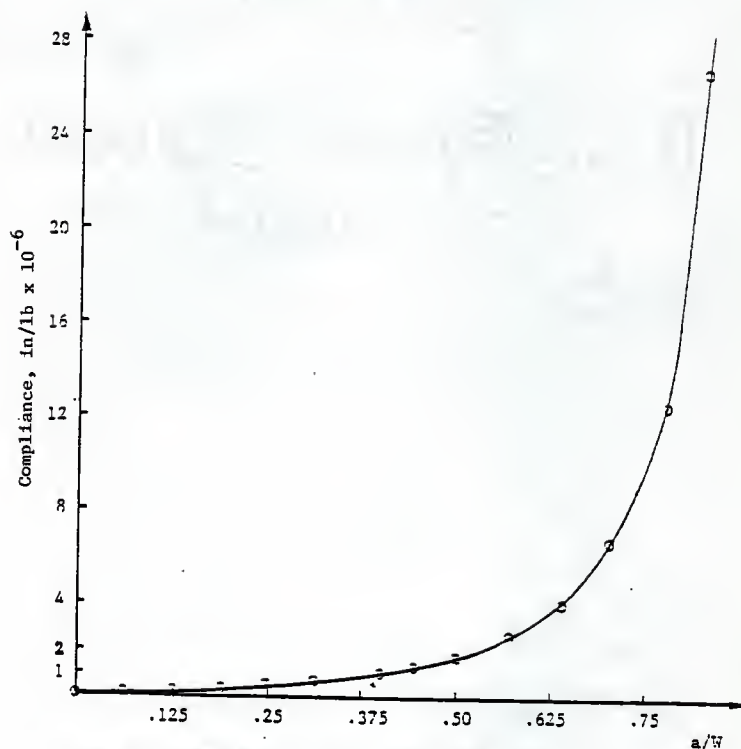


Fig- 2.9 Compliance vs  $a/W$ , Large Beams, Mix. No. 1, Three-Point Bending, Huang (8)

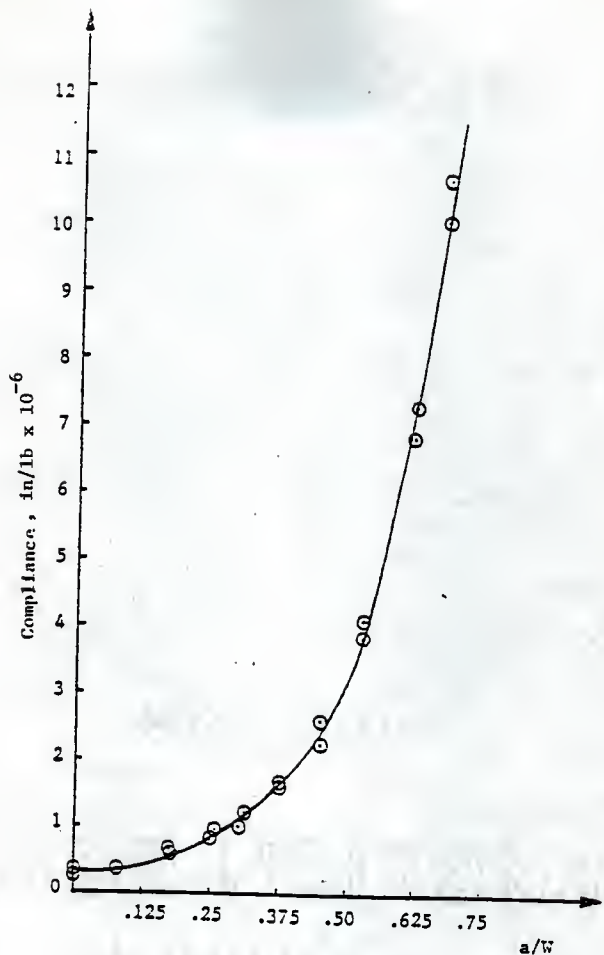


Fig. 2.10 Compliance vs  $a/W$ , Small Beams, Mix No. 1, Three-Point Bending, Huang (8)

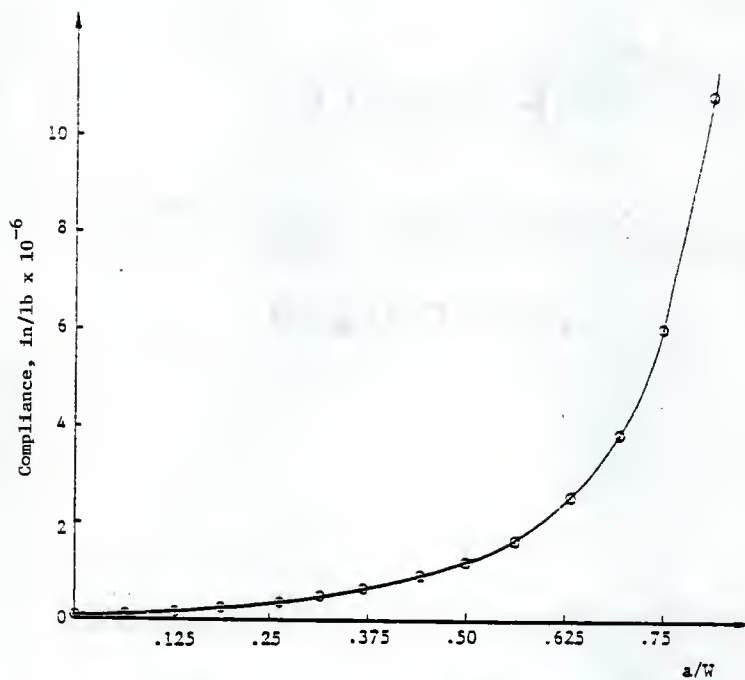


Fig. 2.11 Compliance vs  $a/W$ , Large Beams, Mix No. 2, Three-Point Bending, Euang (8)

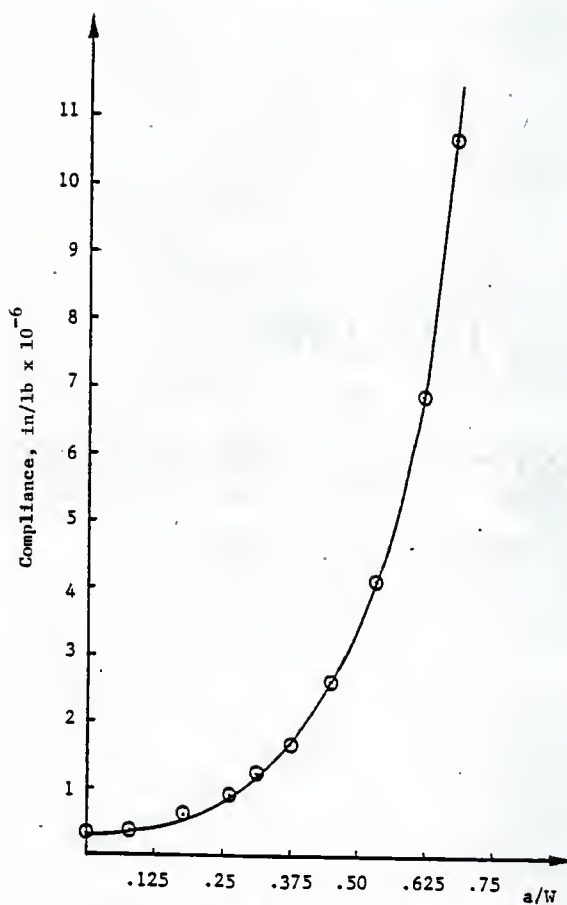


Fig. 2.12 Compliance vs  $a/W$ , Small Beams, Mix No. 2, Three-Point Bending, Huang (8)

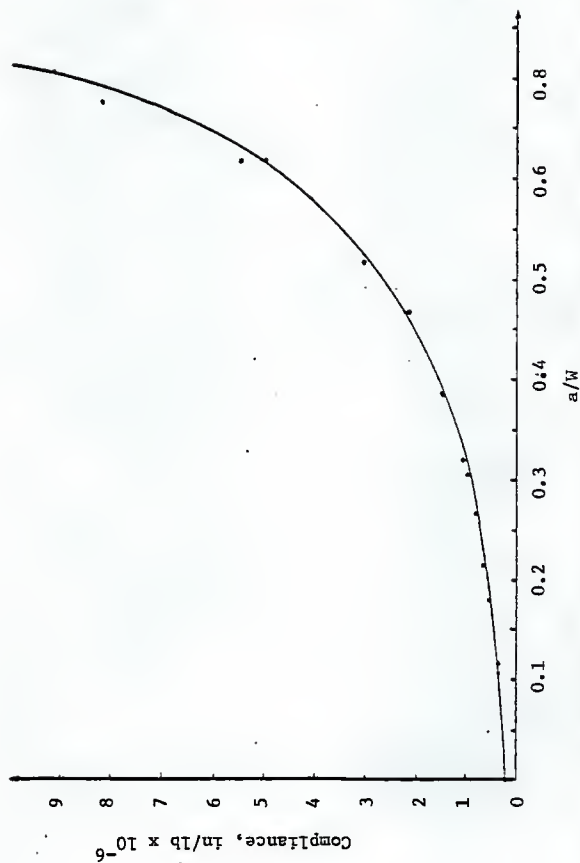


Fig. 2.13 Compliance vs  $a/w$ , Group 1-A, Three-Point Bending, Fartash (11)



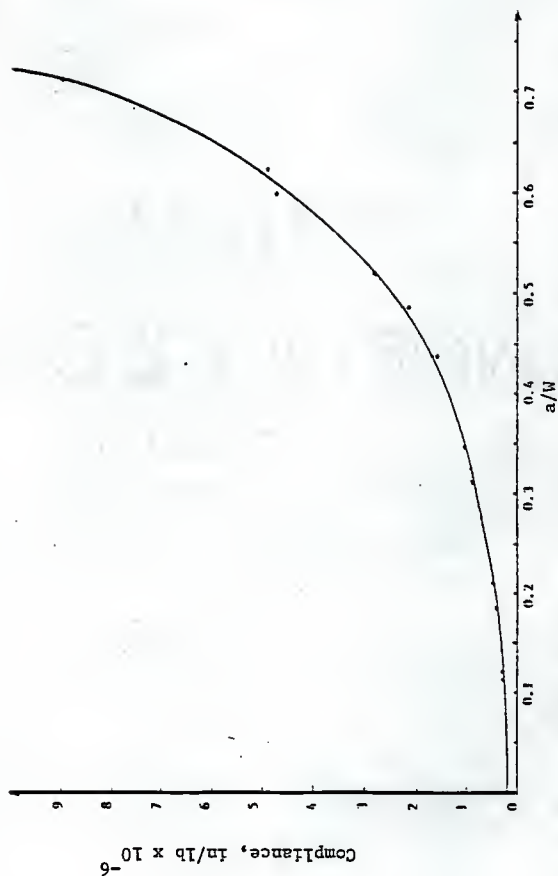


Fig. 2.14 Compliance vs  $a/W$ , Group 2-A, Three-Point Bending, Fartash (11)

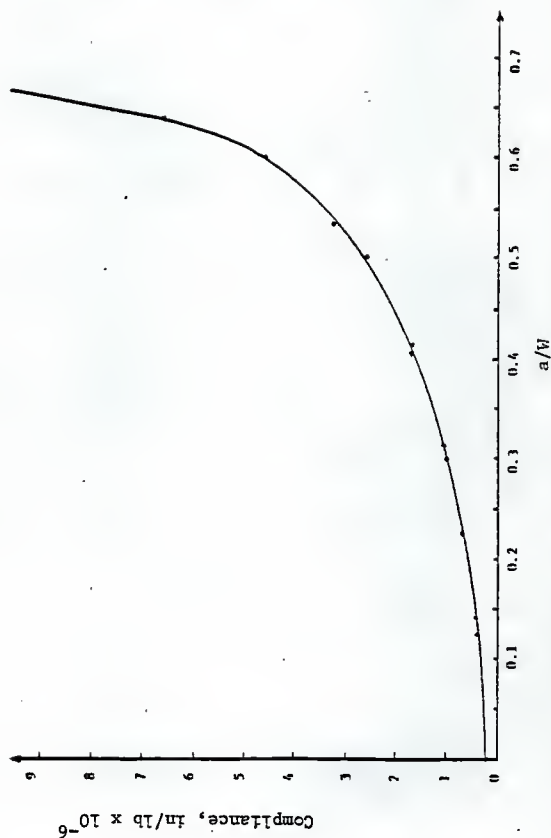


Fig. 2.15 Compliance vs  $a/w$ , Group 3-A, Three-Point Bending, Fartash (11)

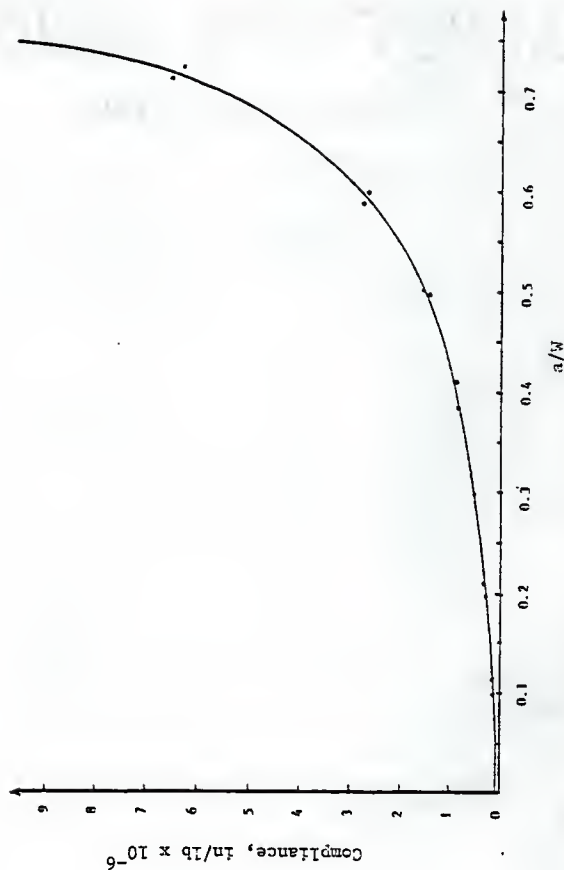


Fig. 2.16 Compliance vs  $a/W$ , Group 1-B, Four-Point Bending, Fartash (11)

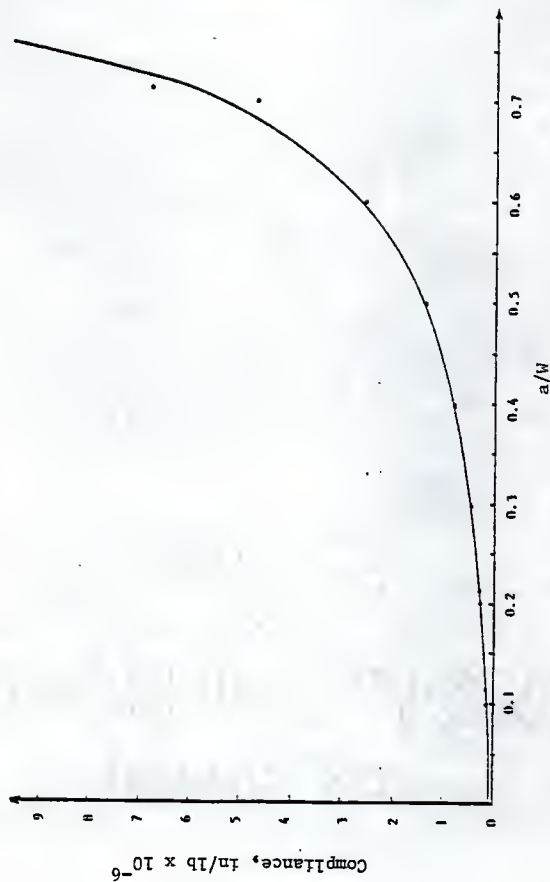


Fig. 2.17 Compliance vs  $a/W$ , Group 2-B, Four-Point Bending, Fartash (11)

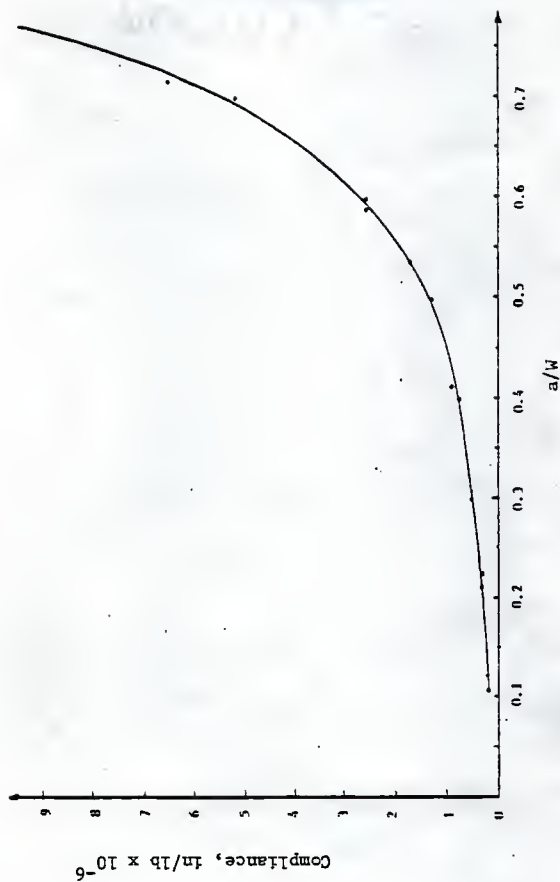


Fig. 2.18 Compliance vs  $a/W$ , Group 3-B, Four-Point Bending, Fartash (11)

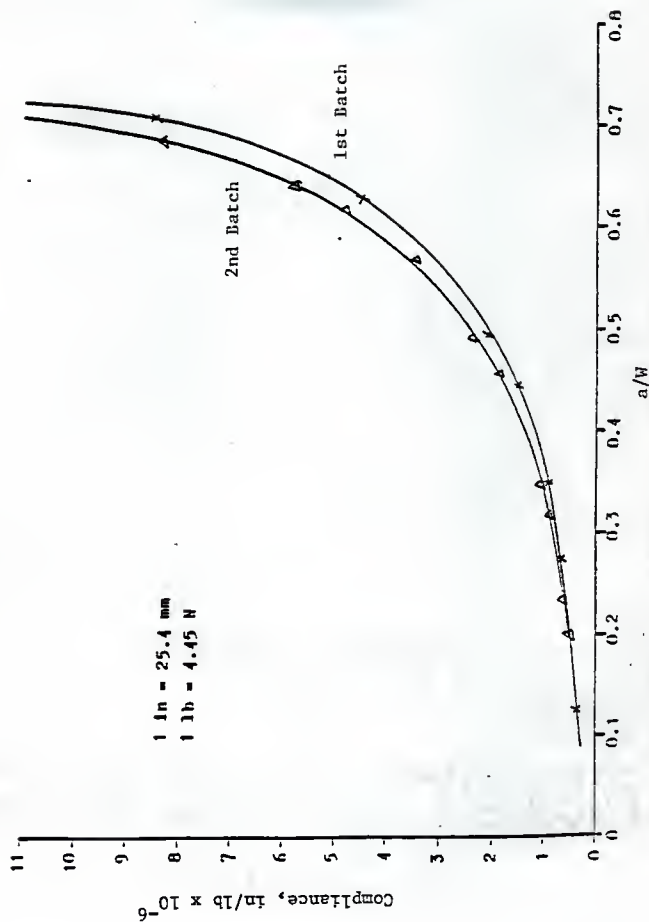


Fig. 2.19 Compliance vs  $a/W$ , Teflon Beams, Three-Point Bending, Co (4)

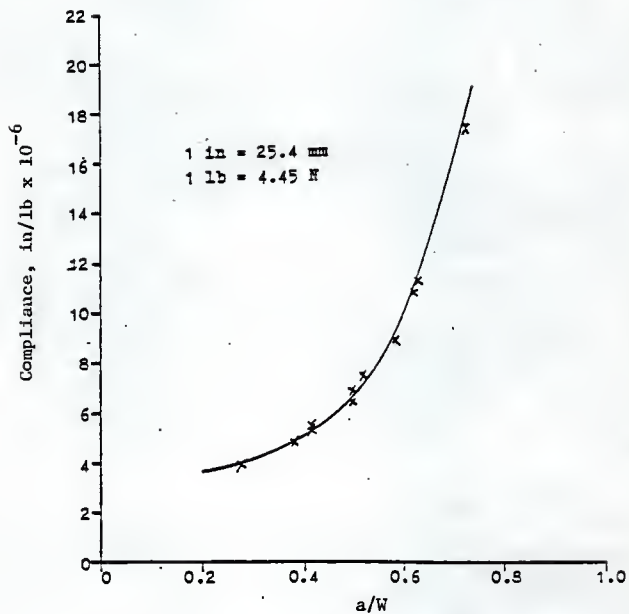
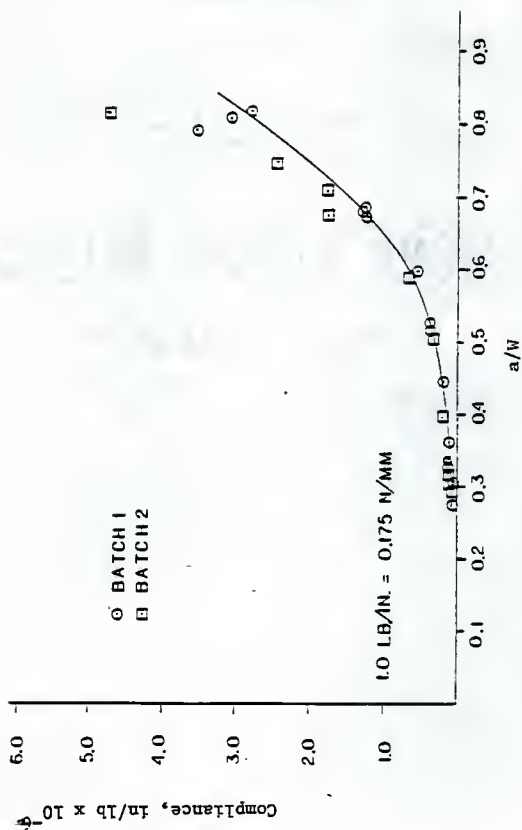


Fig. 2.20 Compliance vs  $a/W$ , Precracked Beams, Three-Point Bending, Go (4)



2.21 CMOD Compliance vs  $a/W$ , Three-Point Bending, Rood (12)

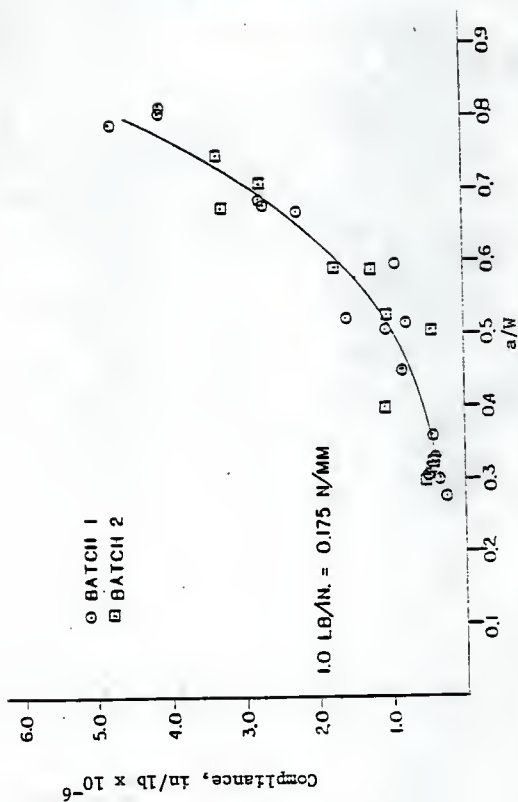


Fig. 2.22 LPD Compliance vs  $a/W$ , Three-Point Bending, Rood (12)

## CHAPTER 3

## EXPERIMENTAL PROGRAM

## 3.1 Test Specimens

For beams tested in July 1985 and January 1986, three sizes of beams were constructed with the following dimensions:

Group 1A: L = 16 in (406 mm)

S = 15 in (381 mm)

W = 4 in (102 mm)

B = 3 in (76 mm)

S/W = 3.75

Group 2B: L = 32 in (813 mm)

S = 30 in (762 mm)

W = 8 in (203 mm)

B = 3 in (76 mm)

S/W = 3.75

Group 3A: L = 48 in (1220 mm)

S = 45 in (1140 mm)

W = 12 in (305 mm)

B = 3 in (76 mm)

S/W = 3.75

(For the beam dimensions of Group 2A, refer to chapter 2.) For the schematic diagram of the beam dimensions, see Fig. 2.1. The mix design used was presented in Table 2.5. A total of sixteen beams of W = 4 in. (102 mm), two beams of W = 8 in. (203 mm) and three beams

of  $W = 12$  (305 mm) in. were constructed. Beams of  $W = 4$  in. (102 mm) were tested in July 1985 and beams with  $W = 8$  in. (203 mm) and  $W = 12$  in. (305 mm) were both tested in January 1986. Figures 3.1 and 3.2 show stress versus strain graphs of these beams. The average concrete strength of the beams with  $W = 4$  in. (102 mm) was 6170 psi (42.5 MPa) and modulus of elasticity was  $5.02 \times 10^6$  psi (34.6 GPa). The average concrete strength of beams with  $W = 8$  in. (203 mm) and  $W = 12$  in. (305 mm) was 8700 psi (59.9 MPa) and modulus of elasticity of  $6.60 \times 10^6$  psi (45.5 GPa).

### 3.2 Set Up and Testing Procedure

The sixteen beams of  $W = 4$  in. (102 mm) were all tested with the notches on the bottom sides of the specimens (Fig. 2.1). However, beams with  $W = 8$  in. (203 mm) and  $W = 12$  in. (305 mm) were all tested in the reverse configuration with the set up showed in Fig 3.3. The notch of the specimen was on the top side of the beam. The advantage of this reverse setup is that premature failure or cracking can be prevented during the process of transportation and setting up of the specimen on the MTS machine. Furthermore, the reverse set up eliminated the difficulties of turning the beams over for dye penetration.

All these beams were notched to a desired crack length at the mid-span. Of the sixteen beams with  $W = 4$  in. (102 mm), six had nominal  $a_0/W$  of 0.3, six of the beams had nominal  $a_0/W$  of 0.5 and the remaining four beams had  $a_0/W$  of 0.7. The two  $W = 8$  in. (203 mm) beams and  $W = 12$  in. (305 mm) beams had  $a_0/W$  of 0.5.

The MTS machine was used throughout the testing. All these specimens were loaded to failure without precracking. Three of the six

beams with  $a_0/W$  of 0.3 were tested in strain control and the remaining three were tested in load control. Of the six beams with  $a_0/W$  of 0.5, three were tested in strain control and three were tested in load control. Of the last four of the beams with  $a_0/W$  of 0.7, half were tested in strain control and the other half were tested in load control. The P-LPD and P-CMOD traces were obtained simultaneously during testing.

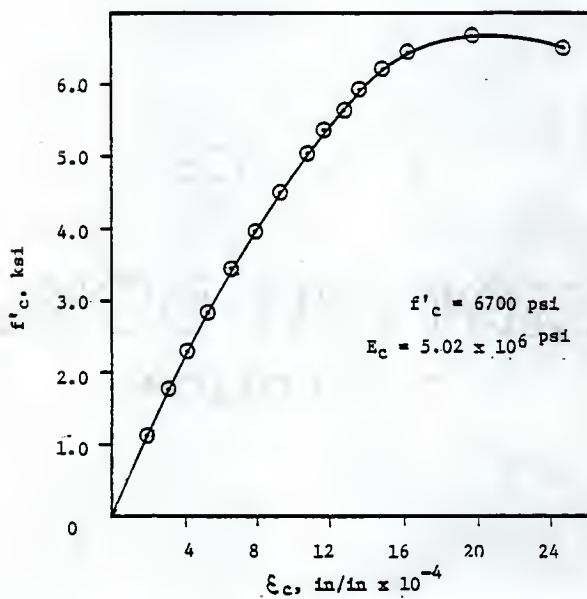


Fig. 3.1  $f_c$  versus  $\epsilon_c$ , Tested July 1985

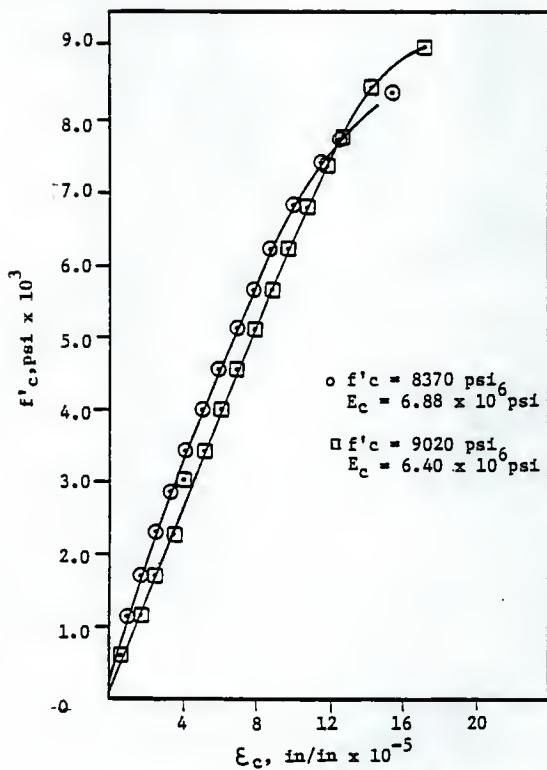


Fig. 3.2  $f_c$  versus  $\epsilon_c$ , Tested January 1986

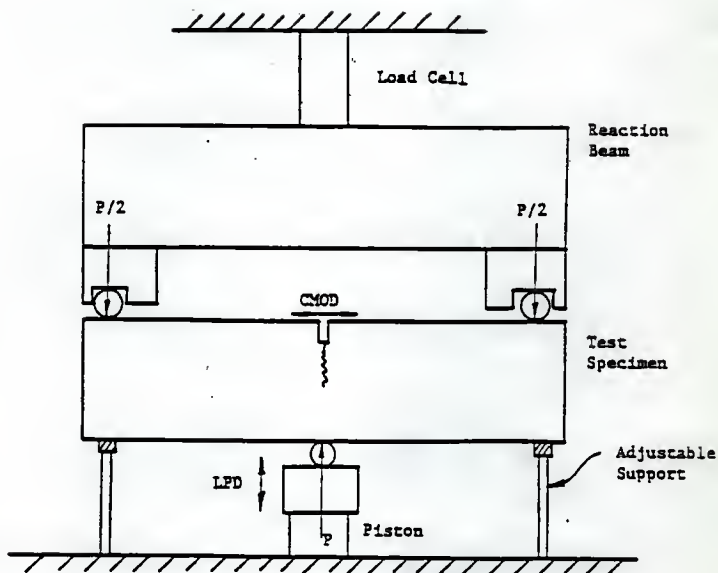


Fig. 3.3 Reverse Testing Configuration for Three-Point Bending



## CHAPTER 4

## EVALUATION OF METHODS

## 4.1 Notched Beams

## 4.1.1 Notched Beams Tested in Three-Point Bending

All the notched beams had  $B = 3$  in. (76 mm) and S/W ratio of 3.75.

## (a) RILEM Method (10)

Results of tests using the RILEM Method (10) on six beams tested by Rood (12) with  $W = 4$  in. (102 mm), sixteen beams tested in July 1985 with  $W = 4$  in. (102 mm), two beams with  $W = 8$  in. (203 mm) and three beams with  $W = 12$  in. (305 mm) which were both tested in January 1986 are presented in Appendix II, Tables 1A, 1B, 1C.

The results obtained using this method showed variation with  $a_0$  and beam size. Swartz (14) and the writer had a fundamental disagreement in the use of the full P-LPD curve to determine the energy consumed by the crack propagation because the crack length changes rapidly after the point of instability. This also shows clearly that there should not be any correlation between the initial notch length  $a_0$  and the full P-LPD curve. Furthermore, ambiguity arises in the determination of  $\delta_0$ . According to this method  $\delta_0$  is determined at the point of maximum vertical displacement on the P-LPD curve. However, the point of the maximum vertical displacement could be at the point where the trace of P-LPD ends or at the point of extension of the full P-LPD curve.

As a result of the above problems, an alternative to the RILEM

method is suggested the Modified RILEM Method (14).

(b) Modified RILEM Method (14)

Results of tests using Modified RILEM Method, equation 2, on the same beams mentioned in the above section (A) are presented in Appendix II, Tables 2A, 2B, 2C.

Notice that the results obtained in this method using  $A_1$  (Fig.2.2), or  $U$  for the calculation of  $G_f$  exhibits scatter when  $W = 4$  in. (102 mm) beams were used. However, with  $W = 8$  in. (203 mm) and  $W = 12$  in. (305 mm), the results obtained are consistent but smaller than the RILEM Method (10). For  $W = 8$  in. (203 mm) and  $W = 12$  in. (305 mm),  $G_f$  values obtained are smaller by approximately 38 percent and 40 percent respectively.

(c) Direct Energy Method (4)

The results of tests using the Direct Energy Method, equation 3, is presented in Appendix II, Table 3A. No measurement of the extended  $a/W$  were taken on the sixteen beams with  $W = 4$  in. (102 mm) tested in July 1985 and the two beams with  $W = 8$  in. (203 mm) and the three beams with  $W = 12$  in. (305 mm), tested in January 1986. Therefore, only Rood's (12) six beams were used for the calculation of  $G_{IC}$  using this method, Appendix II, Table 3A.

The results obtained in this method showed consistency but were higher than the results of the Modified RILEM Method (14). For  $a/W$  approximately 0.5 and 0.65, the  $G_{IC}$  values are higher by 43 percent and 48 percent respectively. This is because cracked surface roughness was taken into consideration. Furthermore, the determination of the crack length is more reliable.

(d) K<sub>IC</sub> Methods

## (i) Jenq/Shah Method (9)

The results of tests using the Jenq/Shah Method (9) on six beams with  $W = 4$  in. (102 mm) tested by Rood (12), sixteen beams with  $W = 4$  in. (102 mm) tested in July 1985, two beams with  $W = 8$  in. (203 mm) and three beams with  $W = 12$  in. (305 mm) which were both tested in January 1986, twelve teflon insert beams with  $W = 4$  in. (102 mm) tested by Go (4), and the twenty-one teflon beams with  $W = 4$  in. (102 mm) tested by Fartash (11) are presented in Appendix II, Tables 4A, 4B, 4C, 4D, 4E, 4F.

The results obtained showed scatter and inconsistency and  $G_{IC}$  values are all much smaller than the corresponding values given in Tables 1A, 1B, 1C. However, it should be remembered that the  $CMOD_{e2}$  was determined based on ignoring the effect of  $CMOD_{e2}$ .

## (ii) Go Method (4)

The results of tests using the Go Method (4) with estimated extended crack length, on the six beams with  $W = 4$  in. (102 mm) tested by Rood (12), twelve beams with  $W = 4$  in. (102 mm) tested by Go (4) and twelve other beams with the same  $W = 4$  in. (102 mm) tested by Fartash (11) are presented in Appendix II, Tables 5A, 5B, 5C, 5D.

Rood's (12) results,  $G_{IC}$  were all at least twice greater than the results obtained by Jenq/Shah Method (9) with corresponding  $a/W$ . However, Fartash (11) results are compatible with the results obtained by the Jenq/Shah Method (9).

(e) J<sub>IC</sub> Method (4)

The plots of  $U$  versus  $a_0/W$  and (or)  $U$  versus extended  $a/W$  for Rood's (12) notched beams and the notched beams tested in July 1985 are

presented in Appendix II, Figs.1 and 2.

The  $J_{IC}$  values obtained for Rood's (12) beams was  $0.472 \text{ lb-in/in}^2$  ( $82.7 \text{ N-m/m}^2$ ) when  $a_0/W$  is used and  $0.436 \text{ lb-in/in}^2$  ( $76.4 \text{ N-m/m}^2$ ) when extended  $a/W$  is used. For the beams tested in July 1985, the  $J_{IC}$  value is  $0.418 \text{ lb-in/in}^2$  ( $73.3 \text{ N-m/m}^2$ ). All these values showed agreement.

(f) Bazant Size Effect Method (1, 3)

Data obtained from Rood's  $W = 4 \text{ in.}$  (102 mm) beams, the two  $W = 8 \text{ in.}$  (203 mm) beams and the three  $W = 12 \text{ in.}$  (305 mm) beams which were both tested in January 1986 were used for Bazant Three Beam Method (1, 3). The plot is shown in Appendix II Fig. 3. Notice that all the points fall on a straight line. The  $G_F$  values obtained by this method are lower than the results in Tables 1A and 1B. However,  $G_F$  values do agree fairly well with the Jenq/Shah (9) results in Appendix II, Tables 4B and 4E, despite ignoring the effect of  $CMOD_{e2}$ .

#### 4.1.2 Notched Beams Tested in Four-Point Bending

The only method suitable for the determination of  $G_{IC}$  is the  $K_{IC}$  Method developed by Huang (8) and Go (4) (this is not the  $K_{IC}$  Method used in the three-point bending beams).

The results of tests using this method on the fourteen beams with  $W = 4 \text{ in.}$  (102 mm) tested by Fartash (11) are presented in Appendix II, Tables 6A and 6B.

The results of  $G_{IC}$  values obtained were smaller for Fartash's (11) beams, group 1-B; the average  $G_{IC}$  value for this group of beams was  $0.0552 \text{ lb-in/in}^2$  ( $9.67 \text{ N-m/m}^2$ ) for average extended  $a/W$  of 0.335 and the average  $G_{IC}$  value for beams from group 2-B was  $0.118 \text{ lb-in/in}^2$  ( $20.7 \text{ N-m/m}^2$ ) for average extended  $a/W$  of 0.575.

## 4.2 Precracked Beams

### 4.2.1 Precracked Beams Tested in Three-Point Bending

#### (a) RILEM Method (10)

The only data that was used for the determination of the  $G_f$  value with this method was the twenty-six beams from Rood (12) with  $W = 4$  in. (102 mm),  $B = 3$  in. (76 mm) and  $S/W = 3.75$ , Appendix II, Table 7A. The variation with  $a_1/W$  still exists.

#### (b) Modified RILEM Method (14)

The results of tests using this method on the same twenty-six beams and the sixteen beams tested by Go (4) are presented in Appendix II, Tables 8A and 8B. The results obtained are consistent.

#### (c) Direct Energy Method (4)

Two sets of data with  $W = 4$  in. (102 mm),  $B = 3$  in. (76 mm) and  $S/W = 3.75$  were used in the determination of  $G_{fc}$  values. They are the thirteen beams tested by Rood (12) and the eleven beams tested by Go (4), Appendix II Tables 9A and 9B. The results not only show good consistency, but also agree very well with the results obtained by the Modified RILEM Method (14).

#### (d) $K_{Ic}$ Methods

##### (i) Jenq/Shah Method (9)

The results obtained using this method for the twenty beams tested by Rood (12), the nine beams tested by Go (4), the twenty-one beams tested by Fartash (11), and the ten beams tested by Huang (8) - all beams had  $W = 4$  in. (102 mm),  $B = 3$  in. (76 mm) and  $S/W = 3.75$ . In addition, eleven beams tested by Huang (8) with  $W = 8$  in. (203 mm),  $B = 4$  in. (102 mm) and  $S/W = 3.125$  are also used for the calculations. The

results are presented in Appendix 11, Tables 10A, 10B, 10C, 10D, 10E and 10F.

All these beams exhibit good consistency, even though the results are generally lower than the corresponding values on Tables 9A and 9B by at least 50 percent.

(ii) Go Method (4)

The results obtained using this method on the fourteen beams tested by Rood (12) with  $W = 4$  in. (102 mm), the nine beams tested by Go (4) with  $W = 4$  in. (102 mm), the fourteen beams tested by Fartash (11) with  $W = 4$  in. (102 mm), and the nine beams tested by Huang (8) with  $W = 4$  in. (102 mm) and another ten beams tested by Huang (8) with  $W = 8$  in. (203 mm),  $B = 4$  in. (102 mm) and  $S/W = 3.125$  (all these beams had  $B = 3$  in. (76 mm) and  $S/W = 3.75$  except Huang's (8) ten beams) are presented in Appendix II, Tables 11A, 11B, 11C, 11D, 11E, 11F.

The results of  $G_{IC}$  values obtained by using Huang's (8) beams showed inconsistency and scatter. However, the results using Fartash's (11), Go's (4) and Rood's (12) beams come very close to the results obtained by Jenq/Shah Method (9).

(e)  $J_{IC}$  Method (4)

The only data that were used with this method were Rood's (12) beams and Go's (4) sixteen beams. The plots of  $U$  versus  $a_1/W$  and  $U$  versus extended  $a/W$  are shown in Appendix 11 Figs. 4, 5. The  $J_{IC}$  value obtained for Rood's (12) beams is  $0.270 \text{ lb-in/in}^2$  ( $47.3 \text{ N-m/m}^2$ ) when  $a_1/W$  is considered and  $0.239 \text{ lb-in/in}^2$  ( $41.9 \text{ N-m/m}^2$ ) when extended  $a/W$  is considered. The average  $J_{IC}$  value is  $0.255 \text{ lb-in/in}^2$  ( $44.7 \text{ N-m/m}^2$ ). This value agrees very well with the results obtained by Modified RILEM Method (14) and Direct Energy Method (4). The  $J_{IC}$  values obtained for



Go's (4) beams is  $0.299 \text{ lb-in/in}^2$  ( $52.4 \text{ N-m/m}^2$ ) when  $a_i/W$  is used and  $0.346 \text{ lb-in/in}^2$  ( $60.6 \text{ N-m/m}^2$ ) when extended  $a/W$  is used. The average  $J_{IC}$  value for Go's (4) beams is  $0.323 \text{ lb-in/in}^2$  ( $56.6 \text{ N-m/m}^2$ ). Once again,  $J_{IC}$  obtained agrees well with Modified RILEM (14) and Direct Energy methods (4).

(f) Bazant Size Effect Method (1, 3)

There is no adequate data to be used with this method.

#### 4.2.2 Precracked Beams Tested in Four-Point Bending

The only method there is suitable for the determination of  $G_{IC}$  is the KIC Method developed by Huang (8) and Go (4).

The results of  $G_{IC}$  calculated based on modified extended  $a/W$  tested by Fartash (11) and Huang (8) are presented in Appendix II Tables 12A, 12B, 12C, 12D, 12E. (All the results of Fartash (11) and Huang (8) were separated in different tables based on the modulus of elasticity values and the mix designs.)

The results obtained using Fartash's (11) beams showed considerable scatter and inconsistency even though all these beams had similar mix design and concrete strength. The results obtained using Huang's (8) beams showed consistent results, however, the results are very low.

## CHAPTER 5

## CONCLUSIONS AND RECOMMENDATIONS

Conclusions are summarized in the following paragraphs based on the experimental results obtained in this thesis.

1. In all cases except one where notched beams were used for the evaluation of the fracture parameters scatter and inconsistency of results were obtained when compared to the results obtained by precracked beams. The only method that seemed to work well with notched beams is Bazant's Method (1, 3). Therefore, precracked beams tested in three-point bending are recommended in the experimental fracture testing of concrete in the future.
2. The Modified RILEM Method (14), Direct Energy Method (4) and  $J_{IC}$  Method using precracked beams in three-point bending and initial  $a/W$  and extended  $a/W$  exhibit equivalent results. The  $G_{IC}$  value appears to be a constant for different  $a/W$  values and concrete strengths. Swartz (14) and the writer prefer the latter two methods for the determination of fracture parameters where  $a/W$  values can be determined reliably.
3. Precracked beams using the  $K_{IC}$  methods may provide satisfactory and consistent results if strain control (13) is applied during testing especially when the Jenq/Shah Method (9) is used. In addition, results obtained by beams tested in four-point bending using the  $K_{IC}$  Method (some scatter and inconsistency still exist) appeared to be similar to the Jenq/Shah Method (9).



6. Swartz (14) and the writer recommend the use of beam size with at least  $W = 4$  in. (102 mm) for experimental fracture testing in the future.

## APPENDIX I

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14. Swartz, S. E., and Yap, S. T., "Evaluation of Recently Proposed Recommendations for the determination of Fracture Parameters for Concrete in Bending, " Proceedings, VIIIth International Conference on Experimental Stress Analysis, Amsterdam, May 12-16, 1986

## APPENDIX II

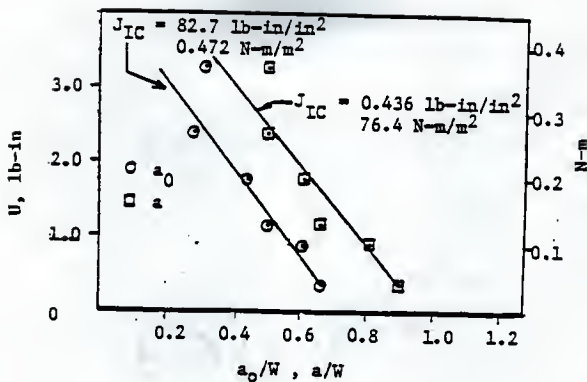


Fig. II.1 J-Integral Method (4), Notched Beams, Rood (12),  $W = 4 \text{ in}$

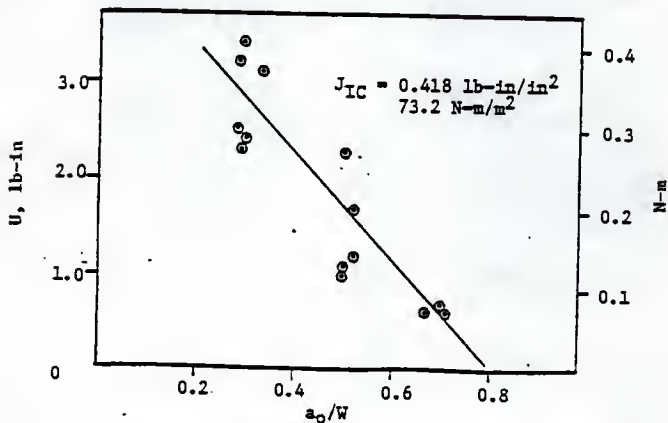


Fig. II.2 J-Integral Method (4), Notched Beams, Tested July 1985,  $W = 4 \text{ in}$

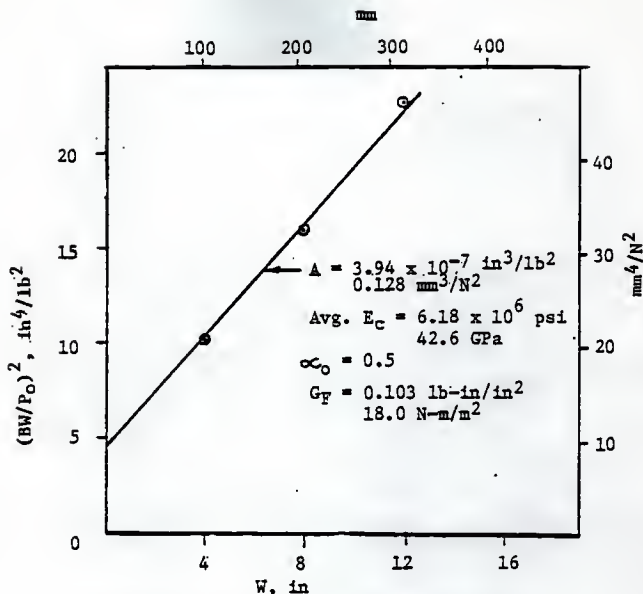


Fig. II.3 Bazant Size Effect Method (1, 3),  
Notched Beams

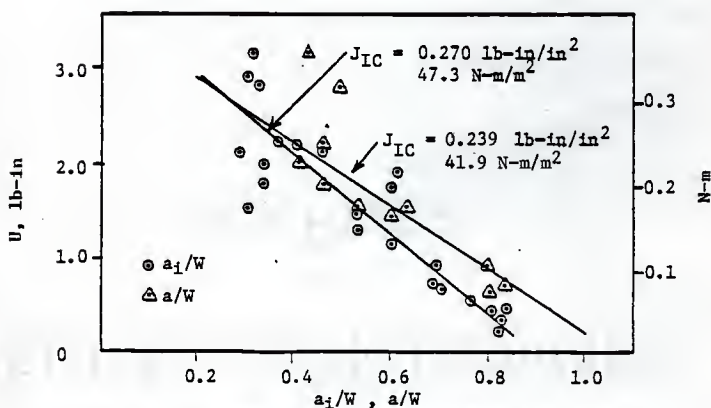


Fig. II.4 J-Integral Method (4), Precracked Beams,  
Rood (12),  $W = 4 \text{ in}$

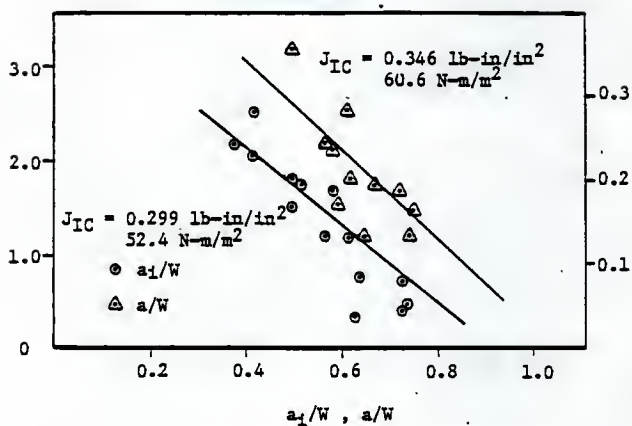


Fig. II.5 J-Integral Method (4), Precracked Beams,  
Go (4),  $W = 4$  in



Table II.1A Notched Beams, Tested by Rood (12), RILEM Method (10),  $W = 4.00$  in (102 mm),  $B = 3.00$  in (76 mm),  $E_c = 5.34 \times 10^6$  psi (36.8 GPa)

Fig. No.	Original No.	$a_o$ in mm	Avg. $a_o$ in mm	$\delta_o$ in $\times 10^{-3}$ mm	$W_o$ lb-in N-m	$G_F$ lb-in/in <sup>2</sup> N-m/m <sup>2</sup>	Avg. $G_F$ lb-in/in <sup>2</sup> N-m/m <sup>2</sup>
222	C15	1.17 29.7	1.24 31.4	13.3 0.340	3.96 0.450	0.491 86.0	0.590 103
224	C16	1.30 33.0		18.0 0.460	5.20 0.600	0.688 121	
226	C17	1.82 46.2	1.94 49.3	13.5 0.340	2.54 0.290	0.421 74.0	0.387 67.8
228	C18	2.06 52.3		13.0 0.330	1.85 0.200	0.353 62.0	
230	C19	2.50 63.5	2.59 65.8	13.0 0.330	1.11 0.130	0.292 51.0	0.248 43.4
232	C20	2.68 68.1		11.3 0.290	0.630 0.0700	0.204 36.0	

Notes: 1.  $W/C = 0.50$ , For complete mix design see Table 2.4.

2.  $S = 15$  in (381 mm),  $L = 16$  in (406 mm),  $m_g = 15.6$  lb (7.08 Kg),  $f'_c = 8100$  psi (55.8 MPa)

Table II.18 Notched Beams, Tested July 1985, RILEM Method (10),  $W = 4.00$  in (102 mm),  $B = 3.00$  in (76 mm),  $E_c = 5.02 \times 10^6$  psi (34.6 GPa)

Fig. No.	Original No.	$a_0$ in mm	Avg. $a_0$ in mm	$\delta_0$ in $\times 10^{-3}$ mm	$W_0$ lb-in N-m	$G_f$ lb-in/in <sup>2</sup> N-m/m <sup>2</sup>	Avg. $G_f$ lb-in/in <sup>2</sup> N-m/m <sup>2</sup>
236	2S.3	1.12		8.90	2.43	0.297	
		28.4		0.226	0.276	52.1	
238	3S.3	1.12		10.1	3.11	0.378	
		28.4		0.257	0.352	66.3	
234	1S.3	1.16	1.18	10.2	2.27	0.285	0.348
		29.5	30.0	0.259	0.257	50.0	61.0
244	3L.3	1.16		14.3	3.33	0.417	
		29.5		0.363	0.376	73.1	
242	2L.3	1.20		13.9	2.30	0.300	
		30.5		0.353	0.260	52.5	
240	1L.3	1.32		13.9	3.10	0.413	
		33.5		0.353	0.350	72.4	
246	1S.5	2.00		9.30	1.10	0.208	
		50.8		0.236	0.124	36.4	
248	2S.5	2.00		7.70	0.960	0.180	
		50.8		0.196	0.108	31.5	
254	2L.5	2.00	2.02	15.1	2.25	0.414	0.278
		50.8	51.3	0.384	0.254	72.6	48.7
250	3S.5	2.04		8.50	1.20	0.227	
		51.8		0.216	0.136	39.7	
252	1L.5	2.04		14.2	1.68	0.323	
		51.8		0.361	0.189	56.6	
256	3L.5	2.04		12.9	1.66	0.317	
		51.8		0.328	0.187	55.5	
262	2L.7	2.68		8.20	0.621	0.189	
		68.1		0.208	0.0701	33.1	
260	3S.7	2.76	2.76	8.10	0.620	0.200	0.205
		70.1	70.1	0.206	0.0701	35.2	35.9
258	1S.7	2.80		8.60	0.547	0.189	
		71.1		0.218	0.0618	33.1	
264	3L.7	2.80		11.1	0.700	0.243	
		71.1		0.282	0.0791	42.6	

Notes 1.  $W/C = 0.50$ , for complete mix design see Table 2.5.

2.  $S=15$  in (381 mm),  $L = 16$  in (406 mm),  $m_g = 15.6$  lb (7.08 Kg),  $f'_c = 6170$  psi (42.5 MPa)

Table II.1C Notched Beams, Tested January 1986, RILEM Method (10), B = 3.00 in (76 mm),  $E_c = 6.60 \times 10^6$  psi (45.5 GPa)

Fig. No.	Original No.	W in mm	$a_o$ in mm	$\delta_o$ in $\times 10^{-3}$ mm	$W_o$ lb-in N-m	$G_F$ lb-in/in <sup>2</sup> N-m/m <sup>2</sup>	Avg. $G_F$ lb-in/in <sup>2</sup> N-m/m <sup>2</sup>
266	N-2-8	8	4.00	31.6	7.95	0.498	
		203	102.0	0.803	0.898	87.2	0.506
268	W-1-8	8	4.00	27.0	7.86	0.514	88.6
		203	102.0	0.685	0.888	90.1	
272	PW12	12	6.00	25.8	10.3	0.372	
		305	152.0	0.655	1.16	65.2	
270	CB12	12	6.00	35.6	12.7	0.429	0.388
		305	152.0	0.904	1.47	78.0	68.0
274	W12	12	6.00	28.8	10.6	0.364	
		305	152.0	0.732	1.30	73.0	

- Notes:
1. W/C = 0.50, for complete mix design see Table 2.5.
  2. For W = 8 in (203 mm), S = 30 in (762 mm), L = 32 in (813 mm), mg = 62.5 lb (28.4 Kg)
  3. For W = 12 in (305 mm), S = 45 in (1143 mm), L = 48 in (1219 mm), mg = 140.6 lb (63.8 Kg)
  4. Average  $f'_c = 8700$  psi

Table II.2A Notched Beams, Tested by Rood (12), Modified RILEM Method (14),  $W = 4.00$  in (102 mm),  $B = 3.00$  in (76 mm),  $E_c = 5.34 \times 10^6$  psi (36.8 GPa)

Fig. No.	Original No.	$a_0$ in mm	Avg. $a_0$ in mm	$\bar{\delta}_0$ in $\times 10^{-3}$ mm	U lb-in N-m	$\overline{G_F}$ lb-in/in <sup>2</sup> N-m/m <sup>2</sup>	Avg. $\overline{G_F}$ lb-in/in <sup>2</sup> N-m/m <sup>2</sup>
222	C15	1.17	1.24	7.90	2.40	0.297	0.366
		29.7	31.4	0.201	0.271	52.0	63.6
224	C16	1.30		13.8	3.30	0.434	
		33.0		0.351	0.373	76.0	
226	C17	1.82	1.82	8.10	1.75	0.287	0.256
		46.2	46.2	0.206	0.198	50.3	44.8
228	C18	2.06	2.06	8.10	1.18	0.224	
		52.3	52.3	0.206	0.133	39.2	
230	C19	2.50	2.59	7.70	0.860	0.218	0.170
		63.5	65.8	0.196	0.0972	38.2	29.8
232	C20	2.68		5.70	0.390	0.121	
		68.1		0.145	0.0441	21.2	

Notes: 1. For dimensions and material properties see Table II.1A.

2.  $J_{IC} = 0.472$  lb-in/in<sup>2</sup> (82.7 N-m/m<sup>2</sup>) - based on  $a_0$  (4).

Table II.2B Notched Beams, Tested July 1985, Modified RILEM Method (14)  
 ,  $W = 4.00$  in (102mm),  $B = 3.00$  in (76 mm),  $E_c = 5.02 \times 10^6$   
 psi (34.6 GPa)

Fig. No.	Original No.	$a_0$ in mm	Avg. $a_0$ in mm	$\bar{S}_0$ in $\times 10^{-3}$ mm	U lb-in N-m	$\bar{G}_F$ lb-in/in <sup>2</sup> N-m/m <sup>2</sup>	Avg. $\bar{G}_F$ lb-in/in <sup>2</sup> N-m/m <sup>2</sup>
236	2S.3	1.12		3.67	1.46	0.176	
		28.4		0.0932	0.166	30.8	
238	3S.3	1.12		5.00	1.75	0.212	
		28.4		0.127	0.197	37.1	
234	1S.3	1.16	1.18	4.82	1.78	0.218	0.179
		26.5	30.0	0.122	0.200	38.1	31.4
244	3L.3	1.16		2.65	1.47	0.177	
		26.5		0.0673	0.166	31.1	
242	2L.3	1.20		3.38	1.06	0.133	
		30.5		0.0859	0.119	23.2	
240	1L.3	1.32		2.77	1.20	0.155	
		33.5		0.0704	0.136	27.2	
246	1S.5	2.00		4.33	0.650	0.120	
		50.8		0.110	0.0735	21.0	
248	2S.5	2.00		2.10	0.490	0.0870	
		50.8		0.0533	0.0553	15.3	
254	2L.5	2.00	2.02	3.19	0.752	0.134	0.106
		50.8	51.3	0.0810	0.0849	23.4	18.6
250	3S.5	2.04		3.31	0.640	0.118	
		51.8		0.0841	0.0723	20.7	
252	1L.5	2.04		2.46	0.443	0.0820	
		51.8		0.0625	0.0502	14.3	
256	3L.5	2.04		2.55	0.527	0.0960	
		51.8		0.0648	0.0595	16.9	
262	2L.7	2.68		2.10	0.272	0.0770	
		68.1		0.0533	0.0306	13.5	
260	3S.7	2.76	2.76	2.48	0.200	0.0640	0.0685
		70.1	70.1	0.0630	0.0226	11.2	12.0
258	1S.7	2.80		2.67	0.179	0.0610	
		71.1		0.0678	0.0203	10.7	
264	3L.7	2.80		2.41	0.220	0.0720	
		71.1		0.0612	0.0249	12.6	

Notes: 1. For dimensions and material properties see Table II.1B.

2.  $J_{IC} = 0.418$  lb-in/in<sup>2</sup> (73.2 N-m/m<sup>2</sup>) - based on  $a_0$  (4).

Table II.2C Notched Beams, Tested January 1986, Modified RILEM Method (14),  $B = 3.00$  in (76 mm),  $E_c = 6.60 \times 10^6$  psi (45.5 GPa)

Fig. No.	Original No.	W in mm	$a_0$ in mm	$\bar{s}_0$ in $\times 10^{-3}$ mm	U lb-in N-m	$\bar{G}_F$ lb-in/in <sup>2</sup> N-m/m <sup>2</sup>	Avg. $\bar{G}_F$ lb-in/in <sup>2</sup> N-m/m <sup>2</sup>
266	N-2-8	8	4.00	13.0	4.46	0.304	
		203	102	0.330	0.504	53.6	0.314
268	W-1-8	8	4.00	11.8	4.61	0.323	55.0
		203	102	0.300	0.521	56.6	
272	PW12	12	6.00	9.8	5.17	0.211	
		305	152	0.249	0.584	37.0	
270	CB12	12	6.00	13.0	6.20	0.243	0.233
		305	152	0.330	0.750	46.8	40.8
274	W12	12	6.00	13.4	6.27	0.244	
		305	152	0.340	0.770	48.0	

Note: For dimensions and material properties see Table II.1C.

Table II.3A Notched Beams, Tested by Rood (12), Direct Energy Method (4),  $W = 4.00$  in (102 mm),  $B = 3.00$  in (76 mm),  $E_c = 5.34 \times 10^6$  psi (36.8 GPa)

Fig. No.	Original No.	Ext. a/W	Avg. a/W	$\bar{\delta}_0$ in $\times 10^{-3}$ mm	U lb-in N-m	$\bar{GIC}$ lb-in/in <sup>2</sup> N-m/m <sup>2</sup>	Avg. $\bar{GIC}$ lb-in/in <sup>2</sup> N-m/m <sup>2</sup>
222	C15	0.510	0.510	7.90 0.201	2.40 0.271	0.373 65.3	0.447
224	C16	0.510		13.8 0.351	3.30 0.373	0.520 91.1	78.2
226	C17	0.620	0.645	8.10 0.206	1.75 0.198	0.358 62.7	0.325
228	C18	0.670		8.10 0.206	1.18 0.133	0.287 50.2	56.5
230	C19	0.820	0.820	7.70 0.196	0.860 0.0972	0.395 69.2	0.395 69.2
232	C20	0.910	0.910	5.70 0.145	0.390 0.0441	0.386 67.6	0.386 67.6

- Notes: 1. For dimensions and material properties see Table II.1A.
2. Ext. a/W = Extended a/W; measured by compliance technique.
3.  $JIC = 0.436$  lb-in/in<sup>2</sup> (76.4 N-m/m<sup>2</sup>) - based on extended a (4).

Table II.4A Notched Beams, Tested by Rood (12), Jenq/Shah Method (9),  $W = 4.00$  in (102 mm),  $B = 3.00$  in (76 mm),  $E_c = 5.34 \times 10^6$  psi (36.8 GPa)

Fig. No.	Original No.	$P_m$ lb in $\times 10^{-4}$ N	$CMOD_m$ mm	$a_e/W$	$K^2_{IC}$ lb-in $^{-3/2}$ kN-m $^{-3/2}$	$G_{IC}$ lb-in/in $^2$ N-m/m $^2$
221	C15	570 2540	4.60 0.0117	0.308	536 590	0.0540 9.46
223	C16	570 2540	6.00 0.0152	0.360	619 681	0.0720 12.6
229	C19	165 734	3.60 0.00914	0.698	261 287	0.0130 2.28
227	C18	290 1290	8.20 0.0208	0.542	523 575	0.0510 8.94
225	C17	370 1650	12.2 0.0310	0.568	719 791	0.097 17.0
231	C20	95 423	9.00 0.0229	0.720	318 350	0.0190 3.33

Note: For dimensions and material properties see Table II.1A.



Table II.4B Notched Beams, Tested July 1985, Jend/Shah Method (9),  $W = 4.00$  in (102 mm),  $B = 3.00$  in (76 mm),  $E_c = 5.02 \times 10^6$  psi (34.6 GPa)

Fig. No.	Original No.	$P_m$ lb N	$CMOD_e$ in $\times 10^{-3}$ mm	$a_e/w$	Avg. $a_e/W$	$K^S_{IC}$ lb-in $^{-3/2}$ kN-m $^{-3/2}$	$G_{IC}$ lb-in/in $^2$ N-m/m $^2$	Avg. $G_{IC}$ lb-in/in $^2$ N-m/m $^2$
243	3L.3	692	0.602	0.311		657	0.0861	
		3080	0.0153			723	15.1	
241	2L.3	712	0.650	0.320		693	0.0957	
		3170	0.0165			762	16.8	
239	1L.3	634	0.630	0.337	0.343	647	0.0833	
		2820	0.0160			712	14.6	0.104
237	3S.3	685	0.740	0.353		729	0.106	18.2
		3050	0.0188			802	18.6	
233	1S.3	704	0.770	0.355		754	0.113	
		3130	0.0196			829	19.8	
235	2S.3	738	0.920	0.380		845	0.142	
		3280	0.0234			930	24.9	
255	3L.5	400	1.23	0.546		729	0.106	
		1780	0.0321			802	18.6	
247	2S.5	354	1.12	0.551		655	0.0854	
		1580	0.0284			721	15.0	
251	1L.5	335	1.08	0.554	0.560	625	0.0778	0.0980
		1490	0.0274			688	13.6	17.2
253	2L.5	408	1.28	0.554		761	0.115	
		1820	0.0325			837	20.1	
249	3S.5	358	1.32	0.576		714	0.102	
		1590	0.0335			785	17.9	
245	1S.5	358	1.17	0.576		714	0.102	
		1590	0.0297			785	17.9	
259	3S.7	157	1.18	0.683		452	0.0452	
		700	0.0300			497	7.92	
257	1S.7	173	1.68	0.716	0.714	569	0.0644	0.0496
		770	0.0427			626	11.3	8.69
263	3L.7	145	1.55	0.727		500	0.0497	
		650	0.0394			550	8.71	
261	2L.7	127	1.39	0.730		443	0.0392	
		570	0.0353			487	6.87	

Note: For dimensions and material properties see Table II.1B.

Table II.4C Notched Beams, Tested January 1986, Jenc/Shan Method (9),  
 $W = 8.00$  in (203 mm),  $B = 3.00$  in (76 mm),  $E_c = 6.60 \times 10^6$   
 psi (45.5 GPa)

Fig. No.	Original No.	$P_m$ lb N	$CMOD_e$ in $\times 10^{-4}$ mm	$a_e/w$	Avg. $a_e/W$	$KSIC$ lb-in <sup>-3/2</sup> kN-m <sup>-3/2</sup>	GIC lb-in/in <sup>2</sup> N-m/m <sup>2</sup>	Avg. GIC lb-in/in <sup>2</sup> N-m/m <sup>2</sup>
265	N-2-8	640 2850	10.6 0.0269	0.475	0.475	672 739	0.0680 11.9	0.0680 11.9
267	W-1-8	660 2940	20.6 0.0523	0.595	0.595	989 1090	0.147 25.8	0.147 25.8
$W = 12.00$ in (305 mm)								
269	CB12	900 4010	21.0 0.0533	0.547	0.547	948 1040	0.135 23.7	0.135 23.7
271	PW12	810 3600	24.4 0.0620	0.589	0.591	973 1070	0.143 25.0	0.151 25.5
273	W12	850 3780	26.1 0.0663	0.592		1029 1130	0.159 27.9	

Note: For dimensions and material properties see Table II.1C.

Table II.4D Notched Beams, Tested by Go (4), Jenq/Shah Method (9),  $W = 4.00$  in (102 mm),  $B = 3.00$  in (76 mm),  $E_c = 4.10 \times 10^6$  psi (28.2 GPa)

Fig. No.	Original No.	$P_m$ lb N	$CMOD_e$ in $\times 10^{-3}$ mm	$a_e/W$	Avg. $a_e/W$	$KS_{IC}$ lb-in $^{-3/2}$ kN-m $^{-3/2}$	$G_{IC}$ lb-in/in $^2$ N-m/m $^2$	Avg. $G_{IC}$ lb-in/in $^2$ N-m/m $^2$
128	T1	450 2000	0.458	0.310	0.310	426 469	0.0443 7.76	0.0443 7.76
134	T8	450 2000	0.615	0.360	0.360	488 537	0.0582 10.2	0.0582 10.2
133	T7	348 1550	1.06	0.510	0.510	571 628	0.0794 13.9	0.0794 13.9
136	T10	300 1340	1.08	0.540		537 591	0.0703 12.3	
137	T11	300 1340	1.22	0.560	0.560	570 627	0.0793 13.9	0.0600 10.5
130	T4	240 1070	0.965	0.560		456 502	0.0507 8.88	
135	T9	180 801	0.940	0.580		404 444	0.0398 7.00	
129	T3	250 1110	1.97	0.680	0.680	711 782	0.123 21.5	0.123 21.5
131	T5	94 418	1.28	0.720	0.720	314 345	0.0241 4.22	0.0241 4.22
132	T6	99 735	1.99	0.774	0.774	427 470	0.0444 7.78	0.0444 7.78
139	T13	95 423	1.63	0.790	0.795	447 492	0.0486 8.51	0.0400 7.01
138	T12	72 320	2.08	0.800		358 394	0.0313 5.48	

Notes: 1.  $W/C = 0.50$ , for complete mix design see Table 2.3.

2.  $S = 15$  in (762 mm),  $L = 16$  in (406 mm),  $m_g = 15.0$  lb (7.08 Kg),  $f'_c = 5200$  psi (35.6 MPa)

Table II.4E Notched Beams, Tested by Fartash (11), Jenq/Shah Method (9)  
 ,  $W = 4.00$  in (102 mm),  $B = 3.00$  in (76 mm),  $E_c = 3.08 \times 10^6$  psi (21.1 GPa)

Fig. No.	Original No.	$P_m$ lb N	$CMOD_e$ in $\times 10^3$ mm	$a_e/W$	$K^{SIC}$ lb-in $^{-3/2}$ kN-m $^{-3/2}$	$GIC$ lb-in/in $^2$ N-m/m $^2$
50	1-A5	670 2980	0.560 0.0152	0.150	399 439	0.0518 9.08
51	1-A6	674 3000	0.630 0.0160	0.230	511 562	0.0847 14.8
46	1-A1	685 3050	0.670 0.0170	0.240	536 590	0.0932 16.3
48	1-A3	635 2830	0.650 0.0165	0.250	509 560	0.0843 14.8
49	1-A4	698 3100	0.750 0.0191	0.260	576 634	0.108 18.9
52	1-A7	603 2680	0.670 0.0170	0.270	512 563	0.0850 14.9
47	1-A2	648 2880	0.820 0.0208	0.290	581 639	0.110 19.3

Notes: 1.  $W/C = 0.78$ , for complete mix design see Table 2.2.

2.  $S = 15$  in (381 mm),  $L = 16$  in (406 mm),  $f'_c = 2920$  psi (20.1 MPa)

Table II.4F Notched Beams, Tested by Fartash (11), Jend/Shah Method (9)  
 ,  $W = 4.00$  in (102 mm),  $B = 3.00$  in (76 mm),  $E_c = 3.30 \times 10^6$  psi (22.7 GPa)

Fig. No.	Original No.	$P_m$ lb N	CMOD <sub>a</sub> in x $10^{-3}$ mm	$a_e/W$	Avg. $a_e/W$	K <sup>S</sup> IC lb-in <sup>-3/2</sup> kN-m <sup>-3/2</sup>	GIC lb-in/in <sup>2</sup> N-m/m <sup>2</sup>	Avg. GIC lb-in/in <sup>2</sup> N-m/m <sup>2</sup>
61	2-A2	300 1340	0.630	0.400		363 399	0.0399 6.99	
60	2-A1	330 1470	0.730	0.410		410 45	0.0509 8.92	
64	2-A5	294 1310	0.690	0.420		375 413	0.0427 7.48	
63	2-A4	368 1640	0.910	0.430	0.426	483 531	0.0706 12.4	0.0526 9.21
65	2-A6	300 1340	0.740	0.430		394 433	0.0469 8.22	
66	2-A7	265 1180	0.690	0.440		357 393	0.0387 6.78	
62	2-A3	368 1640	1.00	0.450		510 561	0.0788 12.8	
76	3-A3	105 467	0.950	0.650	0.650	268 295	0.0217 3.81	0.0203 3.56
79	3-A6	98 436	0.890	0.650		250 275	0.0189 3.31	
74	3-A1	85 378	1.00	0.690		251 276	0.0195 3.42	
75	3-A2	85 378	1.00	0.690		251 276	0.0195 3.42	
77	3-A4	83 369	1.00	0.690	0.690	245 270	0.0183 3.21	0.0197 3.45
78	3-A5	100 445	1.20	0.690		296 326	0.0265 4.64	
80	3-A7	74 329	0.890	0.690		219 241	0.0145 2.54	

Notes: 1.  $W/C = 0.78$ , for complete mix design see Table 2.2, for dimensions see Table II.4E.

2.  $f'_c = 3340$  psi (23.0 MPa)

Table II.5A Notched Beams, Tested by Rood (12), Go Method (4),  $W = 4.00$  in (102 mm),  $B = 3.00$  in (76 mm),  $E_C = 5.34 \times 10^6$  psi (36.8 GPa)

Fig. No.	Original No.	$P_m$ lb N	Ext. a/W	Avg. Ext. a/W	$K_{GIC}$ lb-in <sup>-3/2</sup> kN-m <sup>-3/2</sup>	$G_{IC}$ lb-in/in <sup>2</sup> N-m/m <sup>2</sup>	Avg. $G_{IC}$ lb-in/in <sup>2</sup> N-m/m <sup>2</sup>
221	C15	570 2540	0.510	0.510	935 1030	0.157 27.5	0.159 27.9
223	C16	570 2540	0.510		943 1040	0.160 28.0	
225	C17	370 1650	0.620	0.620	876 964	0.138 24.2	0.138 24.2
227	C18	290 1290	0.670	0.670	795 875	0.114 20.0	0.114 20.0
229	C19	165 730	0.820	0.820	932 1030	0.157 27.5	0.157 27.5
231	C20	95 420	0.910	0.910	1239 1360	0.276 48.4	0.276 48.4

- Notes: 1. For dimensions and material properties see Table II.1A.
2. Ext. a/W = Extended a/W; measured by compliance technique.

Table II.5B Notched Beams, Tested by Go (4), Go Method (4),  $W = 4.00$  in (102 mm),  $B = 3.00$  in (76 mm),  $E_c = 4.10 \times 10^6$  psi (28.2 GPa)

Fig. No.	Original No.	$P_m$ lb N	$a_i/W$	Avg. $a_i/W$	$K^B GIC$ lb-in <sup>-3/2</sup> kN-m <sup>-3/2</sup>	$GIC$ lb-in/in <sup>2</sup> N-m/m <sup>2</sup>	Avg. $GIC$ lb-in/in <sup>2</sup> N-m/m <sup>2</sup>
133	T7	348 1550	0.320	0.335	339 373	0.0280 4.91	0.0421 7.29
128	T1	450 2000	0.350		475 523	0.0551 9.65	
134	T8	450 2000	0.410	0.410	559 615	0.0762 13.4	0.0762 13.4
130	T4	240 1070	0.490		372 409	0.0337 5.90	
129	T3	250 1110	0.510	0.507	410 397	0.0410 7.18	0.0324 5.67
135	T9	180 801	0.520		304 334	0.0225 4.47	
137	T11	300 1340	0.540	0.565	537 591	0.0703 12.3	0.0829 14.5
136	T10	300 1340	0.590		626 689	0.0955 16.7	
131	T5	94 418	0.650	0.665	240 264	0.0140 2.45	0.0167 2.93
132	T6	99 440	0.680		282 310	0.0194 3.40	
139	T13	95 423	0.700	0.710	292 257	0.0208 3.64	0.0175 3.07
138	T12	72 320	0.720		241 264	0.0141 2.47	

Note: For dimensions and material properties see Table II.4D.

Table II.5C Notched Beams, Tested by Fantash (11), Go Method (4),  $W = 4.00$  in (102 mm),  $B = 3.00$  in (76 mm),  $E_c = 3.08 \times 10^6$  psi (21.1 GPa)

Fig. No.	Original No.	$P_m$ lb N	Ext. a/W	Avg. Ext. a/W	$K^{GIC}$ lb-in <sup>-3/2</sup> kN-m <sup>-3/2</sup>	$GIC$ lb-in/in <sup>2</sup> N-m/m <sup>2</sup>	Avg. $GIC$ lb-in/in <sup>2</sup> N-m/m <sup>2</sup>
51	1-A6	674 3000	0.191	0.191	456 502	0.0674 11.8	0.0674 11.8
49	1-A4	698 3100	0.234	0.234	535 589	0.0925 16.2	0.0925 16.2
50	1-A5	670 2980	0.334	0.336	678 746	0.149 26.1	0.154 27.0
46	1-A1	685 2050	0.338		700 770	0.159 27.9	
48	1-A3	635 2830	0.353	0.353	676 744	0.148 25.9	0.148 25.9
47	1-A2	648 2880	0.366	0.366	759 835	0.187 32.8	0.187 32.8
52	1-A7	603 3100	0.373	0.373	678 746	0.149 26.1	0.149 26.1

Notes: 1. For dimensions and material properties see Table II.4E.

2. Ext. a/W = (a/W)compliance - 0.14



Table II.5D Notched Beams, Tested by Fartash (11), Go Method (4),  $W = 4.00$  in (102 mm),  $B = 3.00$  in (76 mm),  $E_c = 3.30 \times 10^6$  psi (22.7 GPa)

Fig. No.	Original No.	Pm lb N	Ext. a/W	Avg. Ext. a/W	$K_{GIC}$ lb-in <sup>-3/2</sup> kN-m <sup>-3/2</sup>	GIC lb-in/in <sup>2</sup> N-m/m <sup>2</sup>	Avg. GIC lb-in/in <sup>2</sup> N-m/m <sup>2</sup>
60	2-A1	330 1470	0.488	0.488	508 559	0.0783 13.7	0.0783 13.7
63	2-A4	368 1640	0.521	0.524	629 692	0.118 20.7	0.0979 17.2
64	2-A5	294 1310	0.527		506 557	0.0777 13.6	
65	2-A6	300 1340	0.534	0.534	527 580	0.0843 14.8	0.0843 14.8
61	2-A2	300 1340	0.541	0.543	538 592	0.0879 15.4	0.111 19.4
62	2-A3	368 1640	0.545		668 735	0.135 237	
66	2-A7	265 1180	0.564	0.564	510 561	0.0787 13.8	0.0787 13.8

Notes: 1. For dimensions and material properties see Tables II.4E, II.4F.

2. Ext. a/W = (a/W) compliance - 0.14

Table II.6A Notched Beams Tested by Fartash (11),  $K_{IC}$  Method (4, 8),  $W = 4.00$  in (102 mm),  $B = 3.00$  in (76 mm),  $E_c = 4.63 \times 10^6$  psi (31.9 GPa)

Fig. No.	Original No.	$P_m$ lb N	Ext. a/W	Avg. Ext. a/W	$K_{IC}$ lb-in <sup>3/2</sup> kN-m <sup>3/2</sup>	$G_{IC}$ lb-in/in <sup>2</sup> N-m/m <sup>2</sup>	Avg. $G_{IC}$ lb-in/in <sup>2</sup> N-m/m <sup>2</sup>
90	1-B3	1240 5520	0.305	0.306	448 493	0.0433 7.59	0.0467 8.18
94	1-B7	1300 5790	0.306		481 529	0.0500 8.76	
88	1-B1	1150 5120	0.317		426 469	0.0392 6.87	
92	1-B5	1230 5470	0.332	0.333	501 551	0.0542 9.50	0.0505 8.85
93	1-B6	1120 4980	0.340		477 524	0.0491 8.60	
91	1-B4	1230 5470	0.341		524 576	0.0593 10.4	
89	1-B2	1170 5210	0.367	0.367	563 619	0.0685 12.0	0.0685 12.0

- Notes: 1.  $W/C = 0.50$ , for complete mix design see Table 2.2.
2.  $S = 15$  in (381 mm),  $L = 16$  in (406 mm),  $f'_c = 6610$  psi (45.5 MPa)
3.  $\text{Ext. } a/W = (a/W)_{\text{compliance}} - 0.14$

Table II.6B Notched Beams, Tested by Fartash (11),  $K_{IC}$  Method (4, 8).  $W = 4.00$  in (102 mm),  $B = 3.00$  in (76 mm),  $E_c = 4.65 \times 10^6$  psi (32.0 GPa)

Fig. No.	Original No.	$P_m$ lb N	Ext. a/W	Avg. Ext. a/W	$K_{IC}$ lb-in <sup>-3/2</sup> kN-m <sup>-3/2</sup>	$G_{IC}$ lb-in/in <sup>2</sup> N-m/m <sup>2</sup>	Avg. $G_{IC}$ lb-in/in <sup>2</sup> N-m/m <sup>2</sup>
102	2-B1	515	0.480		679	0.0991	
		2290			747	17.4	
104	2-B3	470	0.510		669	0.0962	
		2090			736	16.9	
106	2-B5	580	0.510	0.510	806	0.140	0.116
		2580			887	24.5	20.3
108	2-B7	595	0.514		832	0.149	
		2650			915	26.1	
103	2-B2	480	0.518		683	0.100	
		2140			751	17.5	
107	2-B6	498	0.527		719	0.111	
		2220			791	19.4	
105	2-B4	550	0.640	0.640	743	0.119	0.119
		2450			817	20.8	20.8

Notes: 1. For dimensions and material properties see Table II.6A.

2.  $f'_c = 6650$  psi (45.8 MPa)

Table II.7A Precracked Beams, Tested by Rood (12), RILEM Method (10),  $W = 4.00$  in (102 mm),  $B = 3.00$  in (76 mm),  $E_c = 5.34 \times 10^6$  psi (36.8 GPa)

Fig. No.	Original No.	$a_i/W$	Avg. $a_i/W$	$\delta_o$ in $\times 10^{-3}$ mm	$W_o$ lb-in N-m	GF lb-in/in <sup>2</sup> N-m/m <sup>2</sup>	Avg. GF lb-in/in <sup>2</sup> N-m/m <sup>2</sup>
180	B9	0.276		14.2	5.89	0.703	
				0.361	0.666	123	
166	B1	0.301		12.0	4.72	0.585	
				0.305	0.533	102	
210	C7	0.296		14.0	6.00	0.736	
				0.356	0.678	129	
184	B11	0.307		16.2	7.76	0.964	
				0.411	0.877	169	
198	C1	0.314	0.336	15.8	6.56	0.827	0.714
				0.401	0.741	145	125
182	B10	0.330		13.3	5.86	0.755	
				0.338	0.662	132	
200	C2	0.326		14.0	4.69	0.607	
				0.356	0.530	106	
168	B2	0.362		12.0	4.85	0.658	
				0.305	0.548	115	
212	C8	0.398		12.2	4.13	0.598	
				0.310	0.467	105	
170	B3	0.448		11.9	4.47	0.703	
				0.302	0.505	123	
186	B14	0.506		10.2	2.47	0.444	
				0.259	0.279	77.8	
188	B16	0.514		15.3	3.37	0.619	
				0.389	0.381	108	
190	B17	0.521		11.6	2.27	0.426	
				0.295	0.257	74.6	
204	C4	0.525	0.549	11.8	2.43	0.459	0.497
				0.300	0.275	80.4	87.1
214	C9	0.593		11.6	2.60	0.569	
				0.295	0.294	99.7	
216	C10	0.587		14.3	2.07	0.463	
				0.363	0.234	81.1	
172	B4	0.597		10.5	2.26	0.501	
				0.26	0.250	87.8	
196	B20	0.671		13.3	1.49	0.430	
				0.338	0.168	75.3	
208	C6	0.673	0.705	13.7	1.41	0.414	0.502
				0.348	0.159	72.5	87.9
192	B18	0.790		13.8	1.48	0.673	
				0.351	0.167	118	
194	B19	0.685		11.8	1.23	0.490	
				0.300	0.139	85.8	

Table II.7A (Continued)

Fig. No.	Original No.	$a_i/W$	Avg. $a_i/W$	$\delta_o$ in $\times 10^{-3}$	$W_o$ lb-in	$G_F$ lb-in/in <sup>2</sup>	Avg. $G_F$ lb-in/in <sup>2</sup>
218	C11	0.746		13.6	0.940	0.378	
				0.345	0.106	66.2	
178	B8	0.790		15.3	0.730	0.384	
				0.390	0.0825	67.3	
176	B7	0.808	0.794	11.0	0.590	0.331	0.386
				0.279	0.0677	58.0	67.6
220	C12	0.812		19.7	0.560	0.384	
				0.500	0.0633	67.3	
174	B6	0.816		14.4	0.780	0.455	
				0.366	0.0881	79.7	

Note : For dimension and material properties see Table II.1A.

Table II.8A Precracked Beams, Tested by Rood (12), Modified RILEM Method (14),  $W = 4.00$  in (102 mm),  $B = 3.00$  in (76 mm),  $E_c = 5.34 \times 10^6$  psi (38.6 GPa)

Fig. No.	Original No.	$a_i/W$	Avg. $a_i/W$	$\bar{\Delta}_0$ in $\times 10^{-3}$ mm	U lb-in N-m	$\bar{G}_F$ lb-in/in <sup>2</sup> N-m/m <sup>2</sup>	Avg. $\bar{G}_F$ lb-in/in <sup>2</sup> N-m/m <sup>2</sup>
180	B9	0.28		5.50	2.18	0.260	
				0.140	0.246	45.6	
166	B1	0.30		4.30	1.52	0.189	
				0.109	0.172	33.1	
210	C7	0.30		6.30	2.86	0.350	
				0.160	0.323	61.3	
184	B11	0.31		7.20	3.12	0.389	
				0.183	0.353	68.2	
198	C1	0.32	0.368	7.80	2.77	0.350	0.296
				0.198	0.313	61.7	51.9
182	B10	0.33		5.10	1.96	0.255	
				0.130	0.221	44.7	
200	C2	0.33		6.90	1.76	0.231	
				0.175	0.200	40.5	
168	B2	0.36		4.40	2.16	0.291	
				0.112	0.240	51.0	
212	C8	0.40		7.10	2.19	0.318	
				0.180	0.247	55.7	
170	B3	0.45		5.40	2.09	0.328	
				0.137	0.236	57.5	
186	B14	0.50		5.80	1.51	0.269	
				0.147	0.171	47.1	
188	B16	0.52		8.40	1.44	0.270	
				0.213	0.163	47.3	
190	B17	0.52		6.20	1.51	0.279	
				0.157	0.171	48.9	
204	C4	0.52	0.55	6.20	1.25	0.236	0.296
				0.157	0.141	41.3	51.9
214	C9	0.59		8.00	1.73	0.379	
				0.203	0.195	66.4	
216	C10	0.59		6.00	1.11	0.243	
				0.152	0.125	42.6	
172	B4	0.60		4.00	1.86	0.393	
				0.102	0.210	69.7	
196	B20	0.67		5.70	0.730	0.207	
				0.145	0.0825	36.3	
208	C6	0.67	0.68	0.690	0.720	0.211	0.217
				0.0184	0.0814	37.0	38.0
192	B18	0.68		7.30	0.890	0.261	
				0.185	0.101	45.7	

Table II.8A (Continued)

Fig. No.	Original No.	$a_i/W$	Avg. $a_i/W$	$\bar{\delta}_0$ in $\times 10^{-3}$ mm	U lb-in N-m	$\bar{G}_F$ lb-in/in <sup>2</sup> N-m/m <sup>2</sup>	Avg. $\bar{G}_F$ lb-in/in <sup>2</sup> N-m/m <sup>2</sup>
194	B19	0.69		6.00 0.152	0.610 0.0690	0.189 33.1	
218	C11	0.75		6.00 0.152	0.520 0.0588	0.203 35.6	
178	B8	0.79		4.80 0.122	0.390 0.0441	0.184 32.2	
176	B7	0.81	0.80	3.50 0.0889	0.210 0.0237	0.115 20.1	0.185 32.4
220	C12	0.81		6.80 0.173	0.32 0.0362	0.189 33.1	
174	B6	0.82		6.10 0.155	0.420 0.0475	0.232 40.6	

Notes: 1. For dimensions and material properties see Table II.1A.

2.  $a_i/W$  = initial  $a_i/W$ ; measured by dye.

3.  $J_{IC} = 0.270$  lb-in/in<sup>2</sup> (47.3 N-m/m<sup>2</sup>) - based on initial  $a$  (4).

Table II.8B Precracked Beams, Tested by Go (4), Modified RILEM Method (14),  $W = 4.00$  in (102 mm),  $B = 3.00$  in (76 mm),  $E_c = 4.10 \times 10^6$  psi (28.2 GPa)

Fig. No.	Original No.	$a_i/W$	Avg. $a_i/W$	$\Delta_0$ in $\times 10^{-3}$ mm	U lb-in N-m	GF lb-in/in <sup>2</sup> N-m/m <sup>2</sup>	Avg. GF lb-in/in <sup>2</sup> N-m/m <sup>2</sup>
157	N9	0.276	0.276	6.00 0.152	3.13 0.354	0.371 65.0	0.232 65.0
158	N10	0.374		6.15 0.156	2.17 0.245	0.301 52.7	
149	N1	0.412	0.400	5.50 0.140	2.06 0.233	0.304 53.3	0.324 56.8
159	N11	0.413		6.70 0.170	2.48 0.280	0.366 64.1	
150	N2	0.490		5.30 0.135	1.78 0.201	0.304 53.3	
160	N12	0.490	0.497	4.73 0.167	1.48 44.5	0.254 44.5	0.290 50.8
151	N3	0.512		6.60	1.72	0.311	
161	N13	0.561	0.561	4.45 0.113	1.17 0.132	0.235 41.1	0.235 41.1
162	N14	0.575	0.575	6.65 0.169	1.65 0.186	0.343 60.1	0.343 60.1
153	N5	0.610	0.610	5.26 0.134	1.16 0.131	0.265 46.4	0.265 46.4
152	N4	0.620	0.620	6.65 0.169	1.45 0.164	0.340 59.6	0.340 59.6
163	N15	0.633	0.633	3.65 0.0927	0.74 0.0836	0.180 31.5	0.180 31.5
164	N16	0.640	0.640	3.90 0.0991	0.880 0.0994	0.217 38.0	0.217 38.0
154	N6	0.719		4.91 0.125	0.740 0.0836	0.241 38.0	
155	N7	0.725	0.724	2.30 0.0580	0.400 0.0452	0.132 23.1	0.175 30.7
156	N8	0.728		2.83 0.0719	0.460 0.0520	0.154 27.0	

Notes: 1. For dimensions and material properties see Table II.4D.

2.  $J_{IC} = 0.299$  lb-in/in<sup>2</sup> (52.4 N-m/m<sup>2</sup>) - based on initial  $a$  (4).



Table II.9A Precracked Beams, Tested by Rood (12), Direct Energy Method (4),  $W = 4.00$  in (102 mm),  $B = 3.00$  in (76 mm),  $E_c = 5.34 \times 10^6$  psi (36.8 GPa)

Fig. No.	Original No.	Ext. a/W	Avg. Ext. a/W	$\bar{\delta}_0$ in $\times 10^{-3}$ mm	U lb-in N-m	$\bar{G}_C$ lb-in/in <sup>2</sup> N-m/m <sup>2</sup>	Avg. $\bar{G}_C$ lb-in/in <sup>2</sup> N-m/m <sup>2</sup>
182	B10	0.400		5.10	1.96	0.246	
				0.133	0.221	43.1	
184	B11	0.430		7.20	3.12	0.411	
				0.183	0.353	72.0	
180	B9	0.450	0.442	5.50	2.18	0.299	0.311
				0.140	0.246	52.4	54.5
200	C2	0.450		6.90	1.76	0.246	
				0.175	0.200	43.1	
198	C1	0.480		7.80	2.77	0.352	
				0.198	0.313	61.7	
186	B14	0.580		5.80	1.51	0.269	
				0.147	0.171	47.1	
204	C4	0.580	0.593	6.20	1.25	0.232	0.217
				0.157	0.141	40.6	47.5
188	B16	0.590		8.40	1.44	0.278	
				0.213	0.163	48.7	
190	B17	0.620		6.20	1.51	0.306	
				0.157	0.171	53.6	
192	B18	0.770		7.30	0.890	0.316	
				0.185	0.101	55.4	
208	C6	0.780	0.790	6.90	0.720	0.273	0.291
				0.175	0.0814	47.8	51.0
194	B19	0.790		6.00	0.610	0.243	
				0.152	0.0689	42.6	
196	B20	0.820		5.70	0.730	0.330	
				0.145	0.0825	57.8	

- Notes: 1. For dimensions and material properties see Table II.1A.
2. Ext. a/W = Extended a/W; measured by compliance technique.
3.  $J_{IC} = 0.239$  lb-in/in<sup>2</sup> (41.9 N-m/m<sup>2</sup>) - based on extended a (4).

Table II.9B Precracked Beams, Tested by Go (4), Direct Energy Method (4),  $W = 4.00$  in (102 mm),  $B = 3.00$  in (76 mm),  $E_C = 4.10 \times 10^6$  psi (28.2 GPa)

Fig. No.	Original No.	Ext. a/W	Avg. Ext. a/W	$\bar{S}_0$ in $\times 10^{-3}$ mm	U lb-in N-m	$\bar{G}_{IC}$ lb-in/in <sup>2</sup> N-m/m <sup>2</sup>	Avg. $\bar{G}_{IC}$ lb-in/in <sup>2</sup> N-m/m <sup>2</sup>
157	N9	0.490	0.490	6.00 0.152	3.13 0.354	0.458 80.2	0.450 80.2
158	N10	0.571	0.571	6.15 0.156	2.17 0.245	0.383 67.1	0.383 67.1
149	N1	0.574	0.577	5.50 0.140	2.06 0.233	0.365 63.9	0.318 55.7
160	N12	0.585		4.73 0.120	1.48 0.167	0.271 47.5	
159	N11	0.605	0.609	6.70 0.170	2.48 0.280	0.474 83.0	0.411 72.0
150	N2	0.612		5.30 0.135	1.78 0.201	0.348 61.0	
161	N13	0.640	0.652	4.50 0.114	1.18 0.133	0.252 44.1	0.323 56.6
151	N3	0.663		6.60 0.168	1.72 0.194	0.392 68.7	
162	N14	0.716		6.70 0.170	1.65 0.186	0.448 78.5	
153	N5	0.731	0.729	5.28 0.134	1.16 0.131	0.335 58.7	0.405 71.0
152	N4	0.740		6.65 0.169	1.45 0.164	0.433 75.9	

- Notes: 1. For dimensions and material properties see Table II.4D.
2. Ext. a/W = Extended a/W; measured by compliance technique.
3.  $J_{IC} = 0.346$  lb-in/in<sup>2</sup> (60.6 N-m/m<sup>2</sup>) - based on extended a (4).

Table II.10A Precracked Beams, Tested by Rood (12), Jenq/Shah Method (9),  $W = 4.00$  in (102 mm),  $B = 3.00$  in (76 mm),  $E_c = 5.34 \times 10^6$  psi (36.8 GPa)

Fig. No.	Original No.	$P_m$ lb N	$CMOD_e$ in $\times 10^{-4}$ mm	$a_e/W$	Avg. $a_e/W$	$K^S_{IC}$ lb-in $^{-3/2}$ kN-m $^{-3/2}$	$G_{IC}$ lb-in/in $^2$ N-m/m $^2$	Avg. $G_{IC}$ lb-in/in $^2$ N-m/m $^2$
179	B9	905	6.55	0.290		812	0.123	
		4030	0.0166			893	21.5	
209	C7	865	6.25	0.290		776	0.113	
		3850	0.0159			854	19.8	
165	B1	870	6.25	0.290		780	0.114	
		3870	0.0159			858	20.0	
183	B11	960	8.20	0.320	0.321	935	0.164	0.137
		4270	0.0208			1030	28.7	24.0
167	B2	780	7.55	0.340		802	0.120	
		3470	0.0192			882	21.0	
199	C2	780	7.50	0.340		802	0.120	
		3470	0.0191			882	21.0	
181	B10	910	9.00	0.350		961	0.173	
		4050	0.0229			1060	30.3	
197	C1	890	8.80	0.350		940	0.165	
		3960	0.0224			1030	28.9	
201	C3	460	12.6	0.540		823	0.127	
		2050	0.0320			905	22.3	
203	C4	425	12.2	0.540		761	0.108	
		1890	0.0310			837	18.9	
185	B14	480	15.5	0.560	0.560	912	0.156	0.145
		2140	0.0394			1000	27.3	25.4
187	B16	520	16.2	0.560		988	0.183	
		2310	0.0411			1090	32.1	
171	B4	490	17.8	0.580		990	0.184	
		2180	0.0452			1090	32.2	
189	B17	380	13.8	0.580		768	0.110	
		1690	0.0351			845	19.3	
193	B19	220	23.6	0.730		768	0.110	
		979	0.0599			845	19.3	
191	B18	190	21.9	0.740		694	0.0902	
		846	0.0556			763	15.8	
195	B20	220	23.8	0.740	0.757	803	0.121	0.106
		980	0.0605			883	21.2	18.6
205	C5	165	24.1	0.770		697	0.0909	
		735	0.0612			767	15.9	
207	C6	190	27.2	0.770		802	0.120	
		846	0.0691			882	21.0	
217	C11	160	28.4	0.790		752	0.106	
		712	0.0721			827	18.6	

Note: For dimensions and material properties see Table II.1A.

Table II.10B Precracked Beams, Tested by Fartash (11), Jenq/Shah Method (9),  $W = 4.00$  in (102 mm),  $B = 3.00$  in (76 mm),  $E_c = 3.08 \times 10^6$  psi (21.2 GPa)

Fig. No.	Original No.	Pm lb in x 10 <sup>-4</sup> N mm x 10 <sup>-2</sup>	CMOD <sub>e</sub> in x 10 <sup>-4</sup> mm x 10 <sup>-2</sup>	a <sub>e</sub> /W	Avg. a <sub>e</sub> /W	KSIC lb-in <sup>-3/2</sup> kN-m <sup>-3/2</sup>	GIC lb-in/in <sup>2</sup> N-m/m <sup>2</sup>	Avg. GIC lb-in/in <sup>2</sup> N-m/m <sup>2</sup>
59	1-A16	928 4130	6.30 1.60	0.180		607 668	0.120 21.0	
58	1-A15	890 3960	6.40 1.63	0.190	0.187	600 660	0.117 20.5	0.187 32.8
57	1-A14	862 3840	6.20 1.57	0.190		581 639	0.110 19.3	
55	1-A12	895 3980	6.90 1.75	0.200		621 683	0.125 21.9	
54	1-A11	848 3770	6.50 1.65	0.200	0.203	589 648	0.113 19.8	0.126 22.7
53	1-A10	918 4090	7.50 1.91	0.210		656 722	0.140 24.5	
56	1-A13	752 3350	8.60 2.18	0.270	0.270	638 702	0.132 23.1	0.132 23.1

Notes: 1.  $C/W = 0.78$ , for complete mix design see Table 2.2.

2.  $S = 15$  in (381 mm),  $L = 16$  in (406 mm),  $m_g = 15.6$  lb (7.08 Kg),  $f'_c = 2920$  psi (20.1 MPa)

Table II.10C Precracked Beams, Tested by Fartash (11), Jenq/Shah Method (9),  $W = 4.00$  in (102 mm),  $B = 3.00$  in (76 mm),  $E_c = 3.30 \times 10^6$  psi (22.7 GPa)

Fig. No.	Original No.	Pm lb in x $10^{-4}$ N mm x $10^{-2}$	CMOD <sub>e</sub> $10^{-4}$	$a_e/W$	Avg. $a_e/W$	K <sub>S</sub> I <sub>C</sub> lb-in <sup>-3/2</sup> kN-m <sup>-3/2</sup>	GIC lb-in/in <sup>2</sup> N-m/m <sup>2</sup>	Avg. GIC lb-in/in <sup>2</sup> N-m/m <sup>2</sup>
70	2-A13	675 3000	1.00 0.254	0.340	0.340	694 763	0.146 25.6	0.146 25.6
68	2-A11	585 2600	1.10 0.279	0.380		670 737	0.136 23.8	
72	2-A15	548 2440	1.10 0.279	0.390	0.393	645 710	0.126 22.1	0.139 24.4
71	2-A14	575 2560	1.20 0.305	0.400		695 765	0.147 25.8	
69	2-A12	572 2550	1.20 0.305	0.400		692 761	0.145 25.4	
73	2-A16	445 1980	1.00 0.254	0.420	0.420	568 625	0.0978 17.1	0.0978 17.1
67	2-A10	490 2180	1.40 0.356	0.460	0.460	698 768	0.148 25.9	0.148 25.9
84	3-A13	338 1500	16.0 0.406	0.550	0.550	623 685	0.118 20.7	0.118 18.9
85	3-A14	270 1200	16.0 0.406	0.590	0.590	563 619	0.0961 16.8	0.0961 16.8
87	3-A16	180 801	17.0 0.432	0.660	0.660	475 523	0.0685 12.0	0.0685 12.0
82	3-A11	155 690	24.0 0.610	0.720	0.720	518 570	0.0814 14.3	0.0814 14.3
81	3-A10	150 668	27.0 0.686	0.740		548 603	0.0909 15.9	
86	3-A15	157 699	31.0 0.788	0.750	0.750	601 661	0.109 19.1	0.106 18.6
83	3-A12	155 690	34.0 0.864	0.760		622 684	0.117 20.5	

Notes: 1.  $C/W = 0.78$ , for complete mix design see Table 2.2.

2.  $S = 15$  in (381 mm),  $L = 16$  in (406 mm),  $m_g = 15.6$  lb (7.08 Kg)

Table II.10C (Continued)

3. For beams no. 2-A10 to 2-A16,  $f'_c = 3340$  psi (23.0 MPa)
4. for beams no. 3-A10 to 3-A16,  $f'_c = 3330$  psi (23.0 MPa)

Table II.10D Precracked Beams, Tested by Go (4), Jeng/Shan Method (9),  
 $W = 4.00$  in (102 mm),  $B = 3.00$  in (76 mm),  $E_c = 4.10 \times 10^6$   
 psi (28.2 GPa)

Fig. No.	Original No.	$P_m$ lb N	CMOD <sub>e</sub> in x 10 <sup>-3</sup> mm	$a_e/W$	Avg. $a_e/W$	$K^{SIC}$ lb-in <sup>-3/2</sup> kN-m <sup>-3/2</sup>	$G^{IC}$ lb-in/in <sup>2</sup> N-m/m <sup>2</sup>	Avg. $G^{IC}$ lb-in/in <sup>2</sup> N-m/m <sup>2</sup>
144	P7	1095	0.710	0.220		806	0.159	
		4870	0.0180			887	27.9	
145	P8	1090	0.725	0.220	0.223	803	0.157	0.178
		4850	0.0184			883	27.5	31.2
140	P2	1250	0.855	0.230		947	0.219	
		5560	0.0217			1040	38.4	
141	P3	765	1.19	0.380		876	0.187	
		3400	0.0302			964	32.8	
147	P10	795	1.35	0.400	0.393	961	0.225	0.223
		3540	0.0343			1060	39.4	39.1
142	P4	800	1.34	0.400		967	0.228	
		3560	0.0340			1060	39.9	
146	P9	800	2.71	0.530	0.530	1390	0.471	0.471
		3560	0.0688			1530	82.5	82.5
143	P5	505	1.96	0.550	0.560	931	0.211	0.194
		2250	0.0498			1020	37.0	34.0
148	P11	435	1.91	0.570		852	0.177	
		1940	0.0485			937	31.0	

Note: For dimensions and material properties see Table II.4D.

Table II.10E Precracked Beams, Tested by Huang (8), Jenq/Shah Method (9),  $W = 4.00$  in (102 mm),  $B = 3.00$  in (76 mm),  $E_c = 3.21 \times 10^6$  psi (22.1 GPa) and  $E_c = 4.93 \times 10^6$  psi (34.0 GPa)

$E_c = 3.21 \times 10^6$  psi (22.1 GPa)

Fig. No.	Original No.	$P_m$ lb N	$CMOD_e$ in $\times 10^{-3}$ mm	$a_e/W$	Avg. $a_e/W$	$K^{GIC}$ lb-in $^{-3/2}$ kN-m $^{-3/2}$	$GIC$ lb-in/in $^2$ N-m/m $^2$	Avg. $GIC$ lb-in/in $^2$ N-m/m $^2$
1	S1S3-1	820 3650	0.475 0.0121	0.160	0.160	504 554	0.0793 13.8	0.0793 13.8
2	S1S3-2	565 2510	1.23 0.0312	0.330	0.330	565 662	0.100 17.5	0.100 17.5
4	S1S3-4	180 801	0.650 0.0165	0.500	0.500	287 316	0.0256 4.56	0.0256 4.56
3	S1S3-3	248 1100	2.25 0.0577	0.650	0.650	632 695	0.125 21.9	0.125 21.9

$E_c = 4.93 \times 10^6$  psi (34.0 GPa)

26	S2F3-1	1020 4540	0.490 0.0124	0.200	0.210	708 779	0.102 17.9	0.119 20.8
23	S2S3-1	1110 4940	0.610 0.0155	0.220		817 899	0.136 23.8	
27	S2F3-2	432 1920	0.84 0.0213	0.460	0.465	615 677	0.0768 13.5	0.0831 14.6
24	S2S3-2	453 2020	0.95 0.0241	0.470		663 729	0.0893 15.6	
25	S2S3-3	520 2310	1.61 0.0409	0.540	0.550	931 1020	0.176 30.8	0.167 29.3
28	S2F3-3	464 2060	1.59 0.0404	0.560		882 970	0.158 27.7	

- Notes:
1. For beams no. S1S3,  $W/C = 0.78$ , for complete mix design see Table 2.1,  $f'_c = 3170$  psi (21.8 MPa)
  2. For beams no. S2S3 and S2F3,  $W/C = 0.50$ , for complete mix design see Table 2.1,  $f'_c = 7480$  psi (21.8 MPa)
  3. For all beams,  $S = 15$  in (381 mm),  $L = 16.3$  in (413 mm)



Table II.10F Precracked Beams, Tested by Huang (8), Jenq/Shah Method (9),  $W = 8.00$  in (203 mm),  $B = 4$  in (102 mm),  $E_c = 3.41 \times 10^6$  psi (23.5 GPa) and  $E_c = 5.05 \times 10^6$  psi (34.8 GPa)

$E_c = 3.41 \times 10^6$  psi (23.5 GPa)

Fig. No.	Original No.	$P_m$ lb N	$CMOD_e$ in $\times 10^{-3}$ mm	$a_e/W$	Avg. $a_e/W$	$K^S_{IC}$ lb-in $^{-3/2}$ N-m $^{-3/2}$	$G_{IC}$ lb-in/in $^2$ N-m/m $^2$	Avg. $G_{IC}$ lb-in/in $^2$ N-m/m $^2$
10	L1S3-1	3080	0.650	0.0650	0.0685	584	0.0999	0.0928
		13710	0.0165			642	17.5	16.3
13	L1F3-1	2780	0.650	0.0720		541	0.0857	
		12370	0.0165			595	15.0	
11	L1S3-2	1310	2.05	0.350	0.350	587	0.101	0.0988
		5830	0.0521			646	17.7	17.3
14	L1F3-2	1280	1.86	0.350		574	0.0965	
		5700	0.0472			631	16.9	
15	L1F3-3	1100	1.98	0.380	0.380	536	0.0844	0.0844
		4910	0.0503			590	14.8	14.8
12	L1S3-3	460	4.52	0.670	0.670	535	0.0839	0.0839
		2050	0.115			589	14.7	14.7

$E_c = 5.05 \times 10^6$  psi (34.8 GPa)

37	L2F3-1	2550	1.45	0.230	0.230	820	0.133	0.133
		11350	0.0368			902	23.3	23.3
35	L2S3-1	2300	1.75	0.290	0.290	875	0.152	0.152
		10240	0.0445			963	26.6	26.6
38	L2F3-2	880	3.44	0.590	0.590	779	0.120	0.120
		3900	0.0874			857	21.0	21.0
36	L2S3-2	900	3.39	0.760	0.760	1533	0.465	0.465
		4010	0.0861			1710	81.5	81.5
39	L2F3-3	240	3.90	0.770	0.770	1010	0.203	0.203
		1070	0.0991			1110	35.6	35.6

- Notes: 1. For beams no. L1S3 and L1F3,  $W/C = 0.78$ , for complete mix design see Table 2.1,  $f'_c = 3570$  psi (24.6 MPa)
2. For beams no. L2S3 and L2F3,  $W/C = 0.50$ , for complete mix design see Table 2.1,  $f'_c = 7980$  psi (52.9 MPa)

Table II.10F (Continued)

3. For all beams,  $S = 24$  (610 mm),  $L = 25$  in (635 mm)

Table II.11A Precracked Beams, Tested by Rood (12), Go Method (4),  $W = 4.00$  in (102 mm),  $B = 3.00$  in (76 mm),  $E_c = 5.34 \times 10^6$  psi (36.8 GPa)

Fig. No.	Original No.	$P_m$ lb N	Ext. a/W	Avg. Ext. a/W	$K_{GIC}$ lb-in <sup>-3/2</sup> kN-m <sup>-3/2</sup>	$G_{IC}$ lb-in/in <sup>2</sup> N-m/m <sup>2</sup>	Avg. $G_{IC}$ lb-in/in <sup>2</sup> N-m/m <sup>2</sup>
181	B10	905 4030	0.400		1109 1220	0.230 40.3	
183	B11	955 4250	0.430		1253 1390	0.294 51.5	
179	B9	915 4070	0.450	0.442	1268 1400	0.301 52.7	0.273 47.8
199	C2	770 3430	0.450		1067 1170	0.213 37.3	
197	C1	890 3960	0.480		1325 1460	0.329 57.6	
201	C3	470 2090	0.560		893 983	0.149 26.1	
185	B14	480 2140	0.580		985 1080	0.182 31.9	
203	C4	445 1980	0.580	0.586	885 974	0.147 25.8	0.168 29.4
187	B16	525 2340	0.590		1088 1190	0.222 38.9	
189	B17	390 1740	0.620		868 955	0.141 24.7	
191	B18	225 1000	0.770		965 1060	0.174 30.5	
207	C6	190 846	0.780	0.790	845 930	0.134 23.5	0.186 32.6
193	B19	190 846	0.790		893 982	0.149 26.1	
195	B20	220 979	0.820		1240 1360	0.288 50.5	

- Notes: 1. For dimensions and material properties see Table II.1A.  
 2. Ext. a/W = Extended a/W; measured by compliance technique.

Table II.11B Precracked Beams, Tested by Fantash (11), Go Method (4),  $W = 4.00$  in (102 mm),  $B = 3.00$  in (76 mm),  $E_c = 3.08 \times 10^6$  psi (21.2 GPa)

Fig. No.	Original No.	$P_m$ lb N	Ext. $a/W$	Avg. $a/W$	$K^{GIC}$ lb-in <sup>-3/2</sup> kN-m <sup>-3/2</sup>	GIC lb-in/in <sup>2</sup> N-m/m <sup>2</sup>	Avg. GIC lb-in/in <sup>2</sup> N-m/m <sup>2</sup>
57	1-A14	862 3840	0.238		668 735	0.145 25.4	
53	1-A10	918 4090	0.245	0.243	726 799	0.171 30.0	0.164 28.7
59	1-A16	928 4130	0.245		734 807	0.175 30.7	
55	1-A12	895 3980	0.256		794 873	0.205 35.9	
58	1-A15	890 3960	0.264	0.263	743 817	0.179 31.4	0.184 32.2
54	1-A11	848 3770	0.269		718 873	0.167 35.9	
56	1-A13	752 3350	0.325	0.325	742 816	0.179 31.4	0.179 31.4

Notes: 1. For dimensions and material properties see Table II.10B.

2. Ext.  $a/W = (a/W)_{\text{compliance}} - 0.14$

Table II.11C Precracked Beams, Tested by Fartash (11), Go Method (4),  $W = 4.00$  in (102 mm),  $B = 3.00$  in (76 mm),  $E_c = 3.08 \times 10^6$  psi (21.2 GPa)

Fig. No.	Original No.	$P_m$ lb N	Ext. a/W	Avg. a/W	$K^{GIC}$ lb-in <sup>-3/2</sup> kN-m <sup>-3/2</sup>	$GIC$ lb-in/in <sup>2</sup> N-m/m <sup>2</sup>	Avg. $GIC$ lb-in/in <sup>2</sup> N-m/m <sup>2</sup>
70	2-A13	675 3000	0.395	0.405	805 889	0.210 36.8	0.193 33.8
68	2-A11	585 2600	0.414		735 809	0.175 30.7	
71	2-A14	575 2560	0.423	0.423	740 814	0.178 31.2	0.170 29.8
72	2-A15	548 2440	0.423		705 776	0.161 28.2	
69	2-A12	572 2550	0.434	0.434	759 835	0.187 32.8	0.187 32.8
73	2-A16	445 980	0.453	0.453	766 843	0.190 33.3	0.190 33.3
67	2-A10	490 2180	0.471	0.471	720 792	0.168 29.4	0.168 29.4

Notes: 1. For dimensions and material properties see Table II.10C.

2. Ext. a/W = (a/W)compliance - 0.14

Table II.11D Precracked Beams, Tested by Go (4), Go Method (4),  $W = 4.00$  in (102 mm),  $B = 3.00$  in (76 mm),  $E_c = 4.10 \times 10^6$  psi (28.2 GPa)

Fig. No.	Original No.	$P_m$ lb N	Ext. a/W	Avg. Ext. a/W	$K^{GIC}$ lb-in <sup>-3/2</sup> kN-m <sup>-3/2</sup>	$GIC$ lb-in/in <sup>2</sup> N-m/m <sup>2</sup>	Avg. $GIC$ lb-in/in <sup>2</sup> N-m/m <sup>2</sup>
145	P8	1080 4810	0.140		624 686	0.0949 16.6	
140	P2	1250 5560	0.160	0.153	769 846	0.144 25.2	0.116 20.3
144	P7	1080 4810	0.160		664 730	0.108 18.9	
141	P3	768 3420	0.320		748 823	0.136 23.8	
146	P9	810 3600	0.320	0.335	789 867	0.152 26.6	0.158 27.7
142	P4	800 3560	0.350		845 930	0.174 30.5	
147	P10	790 3520	0.350		834 917	0.170 29.8	
143	P5	490 2180	0.510	0.510	803 883	0.157 27.5	0.121 21.2
148	P11	360 1600	0.510		590 649	0.0850 14.9	

Notes. 1. For dimensions and material properties see Table II.4D.

2. Ext. a/W = (a/W)compliance - 0.14

Table II.11E Precracked Beams, Tested by Huang (8), Go Method (4),  $W = 4.00$  in (102 mm),  $B = 3.00$  in (76 mm),  $E_c = 3.21 \times 10^6$  psi (22.1 GPa) and  $E_c = 4.93 \times 10^6$  psi (34.0 GPa)

$E_c = 4.93 \times 10^6$  psi (34.0 GPa)

Fig. No.	Original No.	$P_m$ lb N	Ext. a/W	Avg. a/W	$K^{GIC}$ lb-in <sup>-3/2</sup> kN-m <sup>-3/2</sup>	$GIC$ lb-in/in <sup>2</sup> N-m/m <sup>2</sup>	Avg. $GIC$ lb-in/in <sup>2</sup> N-m/m <sup>2</sup>
1	S1S3-1	820 3650	0.135	0.135	466 513	0.0676 11.8	0.0676 11.8
2	S1S3-2	565 2510	0.360	0.360	613 674	0.117 20.5	0.117 20.5
3	S1S3-3	248 1100	0.597	0.597	530 583	0.0874 15.3	0.0874 15.3

$E_c = 4.93 \times 10^6$  psi (34.0 GPa)

23	S2S3-1	1110 4940	0.123	0.123	606 667	0.0744 13.0	0.0744 13.0
26	S2F3-1	1020 4540	0.166	0.166	639 703	0.0829 14.5	0.0829
27	S2F3-2	432 1920	0.329	0.342	431 474	0.0377 6.60	0.0426 7.46
24	S2S3-2	453 2020	0.354		484 532	0.0475 8.32	
28	S2F3-3	464 2060	0.429	0.435	607 668	0.0747 13.1	0.0874 15.3
25	S2S3-3	520 2310	0.441		703 773	0.100 17.5	

- Notes:
1. For beams no. S1S3,  $W/C = 0.78$ , for complete mix design see Table 2.1,  $f'_c = 3170$  psi (21.8 MPa)
  2. For beams no. S2F3 and S2S3,  $W/C = 0.50$ , for complete mix design see Table 2.1,  $f'_c = 7480$  psi (51.5 MPa)
  3. For all beams,  $S = 15$  in (381 mm),  $L = 16.3$  in (413 mm)

Table II.11F. Precracked Beams, Tested by Huang (8), Go Method (4),  $W = 8.00$  in (203 mm),  $B = 4.00$  in (102 mm),  $E_c = 3.41 \times 10^6$  psi (23.5 GPa) and  $E_c = 5.05 \times 10^6$  psi (22.1 GPa)

$E_c = 3.41 \times 10^6$  psi (23.5 GPa)

Fig. No.	Original No.	$P_m$ lb N	Ext. a/W	Avg. a/W	$KG_{IC}$ $lb\text{-}in^{-3/2}$ $kN\text{-}m^{-3/2}$	$G_{IC}$ $lb\text{-}in/in^2$ $N\text{-}m/m^2$	Avg. $G_{IC}$ $lb\text{-}in/in^2$ $N\text{-}m/m^2$
13	L1F3-1	2780 12400	0.085	0.085	755 831	0.167 29.3	0.167 29.3
10	L1S3-1	3080 1370	0.123	0.123	951 1050	0.265 46.4	0.265 46.4
14	L1F3-2	1280 5700	0.394		861 947	0.218 38.2	
11	L1S3-2	1310 5830	0.401	0.404	898 988	0.237 41.5	0.212 37.1
15	L1F3-3	1104 4910	0.416		789 867	0.182 31.9	
12	L1S3-3	460 2050	0.641	0.641	643 707	0.121 21.2	0.121 21.2

$E_c = 5.05 \times 10^6$  psi (22.1 GPa)

37	L2F3-1	2550 11340	0.298	0.292	1321 1450	0.345 60.4	0.345 60.4
35	L2S3-1	2300 10200	0.391	0.391	1535 1690	0.467 81.8	0.467 81.8
36	L2S3-2	910 4050	0.601	0.601	1112 1220	0.245 42.9	0.237 41.5
38	L2F3-2	880 3920	0.601		1075 1183	0.229 40.1	

- Notes.
1. For beams no. L1F3 and L1S3,  $W/C = 0.78$ , for complete mix design see Table 2.1,  $f'_c = 3570$  psi (24.6 MPa)
  2. For beams no. L2F3 and L2S3,  $W/C = 0.50$ , for complete mix design see Table 2.1,  $f'_c = 7680$  psi (52.9 MPa)
  3. For all beams,  $S = 24$  in (610 mm),  $L = 25$  in (635 mm)



Table II.12A Precracked Beams, Tested by Fartash (11), KIC Method (4, 8),  $W = 4.00$  in (102 mm),  $B = 3.00$  in (76 mm),  $E_c = 4.63 \times 10^6$  psi (31.9 GPa)

Fig. No.	Original No.	$P_m$ lb N	Ext. a/W	Avg. Ext. a/W	KIC lb-in <sup>-3/2</sup> kN-m <sup>-3/2</sup>	GIC lb-in/in <sup>2</sup> N-m/m <sup>2</sup>	Avg. GIC lb-in/in <sup>2</sup> N-m/m <sup>2</sup>
97	1-B12	1520 6740	0.234	0.234	253 278	0.0138 2.42	0.0144 2.52
98	1-B13	1580 7030	0.234		263 289	0.0149 2.61	
95	1-B10	1710 7610	0.241	0.241	459 505	0.0455 7.97	0.0403 7.06
100	1-B15	1470 6680	0.241		403 443	0.0351 6.15	
96	1-B11	1565 6960	0.242		420 462	0.0381 6.68	
99	1-B14	1610 7160	0.242	0.242	447 492	0.0432 7.57	0.0402 7.04
101	1-B16	1540 6830	0.242		426 469	0.0392 6.87	

- Notes: 1.  $W/C = 0.50$ , for complete mix design see Table 2.2.
2.  $S = 15$  in (381 mm),  $L = 16$  in (406 mm),  $f'_c = 6605$  psi (45.5 MPa)
3. Ext.  $a/W = (a/W)_{\text{compliance}} - 0.14$

Table II.12B Precracked Beams, Tested by Fartash (11), KIC Method (4, 8),  $W = 4.00$  in (102 mm),  $B = 3.00$  in (76 mm),  $E_c = 4.65 \times 10^6$  psi (32.0 GPa)

Fig. No.	Original No.	$P_m$ lb N	Ext. a/W	Avg. Ext. a/W	KIC lb-in <sup>-3/2</sup> kN-m <sup>-3/2</sup>	GIC lb-in/in <sup>2</sup> N-m/m <sup>2</sup>	Avg. GIC lb-in/in <sup>2</sup> N-m/m <sup>2</sup>
111	2-B12	1090 4850	0.412	0.412	1190 1310	0.305 53.4	0.305 54.3
114	2-B15	820 3650	0.430	0.401	957 1050	0.197 34.5	0.202 35.4
115	2-B16	840 3740	0.431		980 1080	0.207 36.3	
112	2-B13	940 4180	0.437	0.438	1100 1210	0.259 45.4	0.256 44.9
109	2-B10	930 4140	0.438		1090 1190	0.253 44.3	
113	2-B14	920 4090	0.453	0.453	1120 1240	0.272 47.7	0.272 47.7
110	2-B11	860 3830	0.464	0.464	1070 1170	0.245 42.9	0.245 42.9

Note: For dimensions and material properties see Table II.6B.

Table II.12C Precracked Beams, Tested by Fartash (9), K<sub>IC</sub> Method (4, 8)  
 , W = 4.00 in (102 mm), B = 3.00 in (76 mm), E<sub>c</sub> = 4.42 x  
 10<sup>6</sup> psi (30.5 MPa)

Fig. No.	Original No.	P <sub>m</sub> lb N	Ext. a/W	Avg. Ext. a/W	K <sub>IC</sub> lb-in <sup>-3/2</sup> kN-m <sup>-3/2</sup>	G <sub>IC</sub> lb-in/in <sup>2</sup> N-m/m <sup>2</sup>	Avg. G <sub>IC</sub> lb-in/in <sup>2</sup> N-m/m <sup>2</sup>
127	3-B16	460 2050	0.601	0.601	792 871	0.142 24.9	0.118 20.7
125	3-B14	420 1870	0.619		647 712	0.0947 16.6	
126	3-B15	380 1700	0.627	0.628	697 767	0.110 19.3	0.104 18.2
123	3-B12	360 1600	0.628		660 726	0.0986 17.3	

Notes: 1.  $f'_c = 6020$  psi (41.5 MPa)

2. For dimensions and material properties see Table II.12A.

Table II.12D Precracked Beams, Tested by Huang (8), KIC Method (4, 8),  
 $W = 4.00$  in (102 mm),  $B = 3.00$  in (76 mm),  $E_c = 3.39 \times 10^6$  psi (23.4 GPa) and  $E_c = 5.14 \times 10^6$  psi (35.4 GPa)

$$E_c = 3.39 \times 10^6 \text{ psi (23.4 GPa)}$$

Fig. No.	Original No.	$P_m$ lb N	Ext. a/W	Avg. Ext. a/W	KIC lb-in <sup>-3/2</sup> kN-m <sup>-3/2</sup>	GIC lb-in/in <sup>2</sup> N-m/m <sup>2</sup>	Avg. GIC lb-in/in <sup>2</sup> N-m/m <sup>2</sup>
5	S1S4-1	1210 5380	0.173	0.173	174 192	0.0895 1.57	0.0895 1.57
6	S1S4-2	1000 4450	0.298	0.298	200 220	0.0118 2.07	0.0118 2.07
7	S1S4-3	880 3920	0.339	0.339	197 217	0.0114 2.00	0.0114 2.00
8	S1S4-5	255 1140	0.654	0.0654	180 198	0.00956 1.67	0.00956 1.67

$$E_c = 5.14 \times 10^6 \text{ psi (35.4 GPa)}$$

29	S2S4-1	1740 7740	0.110	0.123	223 245	0.00965 1.69	0.00965 1.69
32	S2F4-1	1740 7740	0.135		223 245	0.00965 1.69	
30	S2S4-2	1190 5280	0.329	0.339	266 292	0.0137 2.40	0.0130 2.28
33	S2F4-2	1040 4630	0.348		251 276	0.0122 2.14	
31	S2S4-3	1020 4540	0.381	0.383	261 287	0.0133 2.33	0.0108 1.89
34	S2F4-3	778 3460	0.385		205 226	0.00821 1.44	

- Notes: 1. For beams no. S1S4,  $W/C = 0.78$ , for complete mix design see Table 2.1,  $f'_c = 3540$  psi (24.4 MPa)
2. For beams no. S2S4 and S2F4,  $W/C = 0.50$ , for complete mix design see Table 2.1,  $f'_c = 8130$  psi (56.0 MPa)
3. For all beams,  $S = 15$  in (381 mm),  $L = 16.3$  in (413 mm)
4. Ext. a/W = (a/W)compliance - 0.14

Table II.12E Precracked Beams, Tested by Huang (8), K<sub>IC</sub> Method (4, 8),  
 $W = 8.00$  in (102 mm),  $B = 3.00$  in (76 mm),  $E_c = 3.63 \times 10^6$  psi (25.0 GPa) and  $E_c = 5.12 \times 10^6$  psi (35.3 GPa)

$E_c = 3.63 \times 10^6$  psi (25.0 GPa)

Fig. No.	Original No.	P <sub>m</sub> lb N	Ext. a/W	Avg. Ext. a/W	K <sub>IC</sub> lb-in <sup>-3/2</sup> kN-m <sup>-3/2</sup>	G <sub>IC</sub> lb-in/in <sup>2</sup> N-m/m <sup>2</sup>	Avg. G <sub>IC</sub> lb-in/in <sup>2</sup> N-m/m <sup>2</sup>
16	L1S4-1	2730 12130	0.191	0.204	441 485	0.0536 9.39	0.0561 9.83
20	L1F4-1	2550 11350	0.216		461 508	0.0586 10.3	
21	L1F4-2	1460 6500	0.438	0.456	528 581	0.0769 13.5	0.0985 17.3
17	L1S4-2	1540 6850	0.473		660 726	0.120 20.0	
22	L1F4-3	1290 5740	0.529	0.539	688 757	0.130 22.8	0.107 18.7
19	L1S4-4	984 4380	0.548		553 608	0.0842 14.8	
18	L1S4-3	736 3280	0.604	0.604	726 571	0.0741 13.0	0.0741 13.0

$E_c = 5.12 \times 10^6$  psi (35.3 GPa)

43	L2F4-1	5180 23100	0.129	0.151	691 760	0.0932 16.3	0.112 19.6
40	L2S4-1	5050 22500	0.173		818 899	0.131 23.0	
44	L2F4-2	2625 11700	0.382	0.382	750 825	0.110 19.3	0.110 19.3
41	L2S4-2	2510 11170	0.441	0.441	908 999	0.161 28.2	0.161 28.2
45	L2F4-3	1680 7480	0.523	0.523	848 933	0.140 24.5	0.140 24.5
42	L2S4-3	1260 5610	0.601	0.601	864 950	0.146 25.6	0.146 25.6

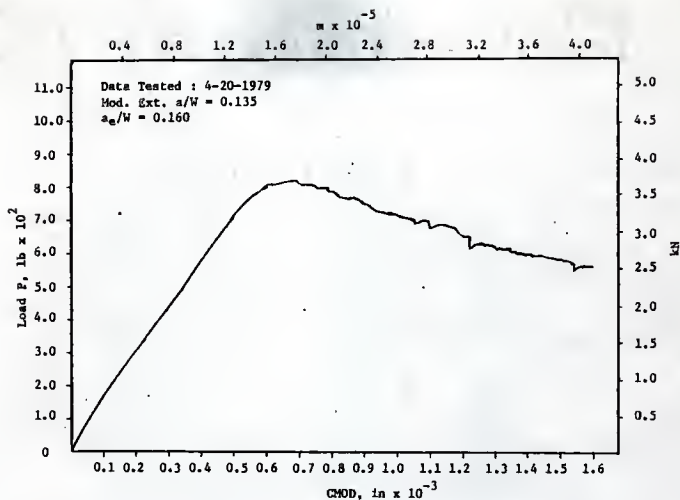
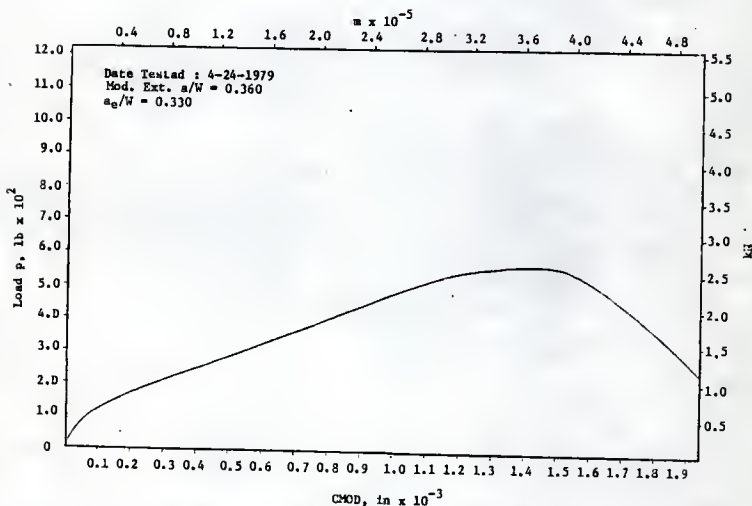
Notes: 1. For beams no. L1S4 and L1F4,  $W/c = 0.78$ , for complete mix design see Table 2.1,  $f'_c = 4060$  psi (28.0 MPa)

Table II. 12E (Continued)

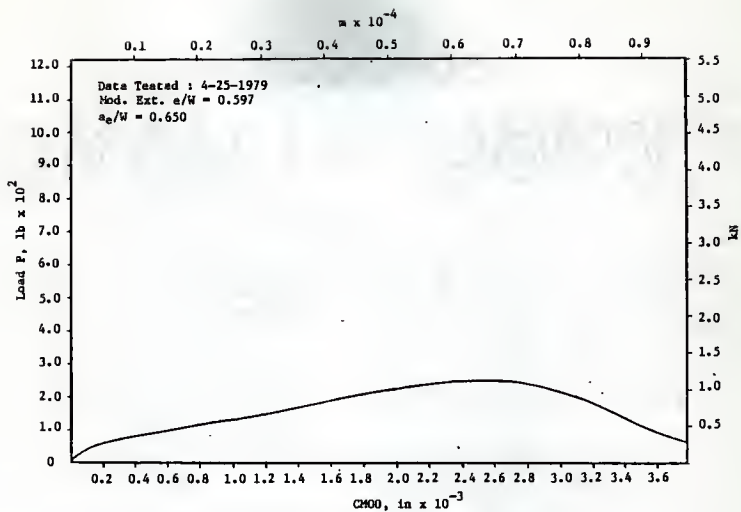
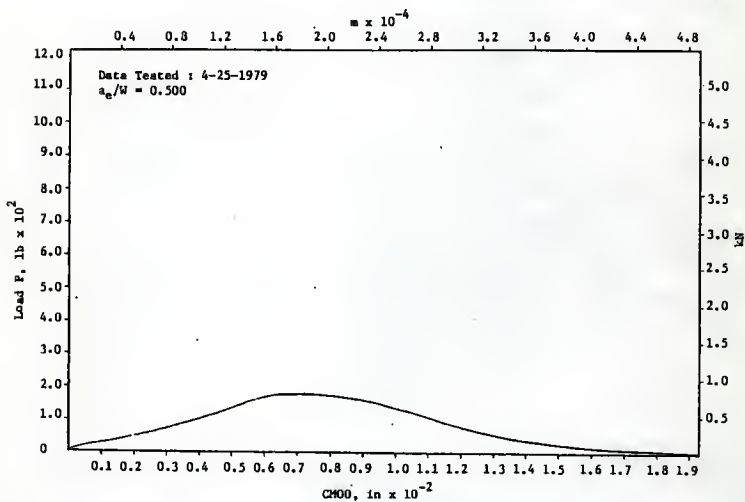
2. For beams no. L2S4 and L2F4, W/C = 0.50, for complete mix design see Table 2.1,  $f'_c = 8070$  psi (55.6 MPa)
3. For all beams, S = 24 in (610 mm), L = 25 in (25 mm)

## APPENDIX III

1. The first of the two main parts of the book is devoted to a study of the history of the English language from its earliest beginnings to the present day. The second part is devoted to a study of the English language as it is used in the present day.

Fig. 1  $P$  vs CMOD, 4 in Deep Beam (SIS3-1), Load Control, Huang (8)Fig. 2  $P$  vs CMOD, 4 in Deep Beam (SIS3-2), Load Control, Huang (8)



Fig. 3 P vs  $CM00$ , 4 in Deep Beam (SIS3-3), Load Control, Huang (8)Fig. 4 P vs  $CM00$ , 4 in Deep Beam (SIS3-4), Load Control, Huang (8)

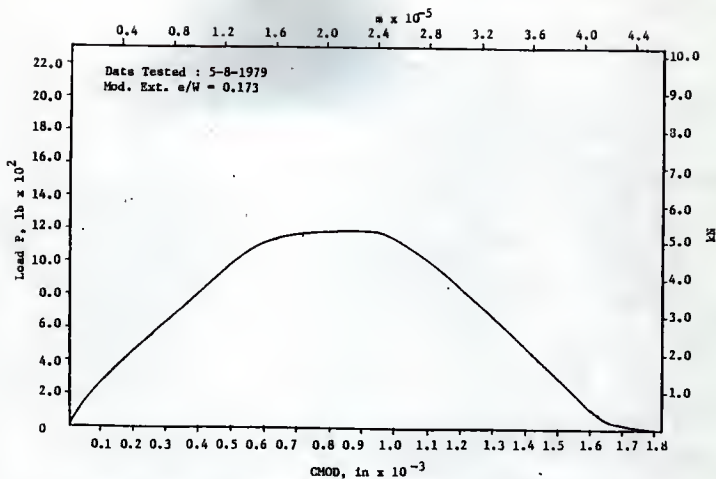


Fig. 5 P vs CMOD, 4 in Deep Beam (S1S4-1), Load Control, Suang (8)

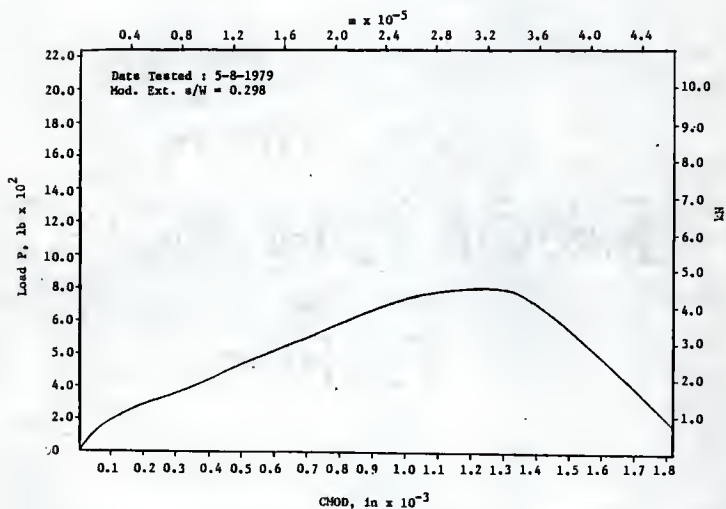


Fig. 6 P vs CMOD, 4 in Deep Beam (S1S4-2), Load Control, Huang (8)

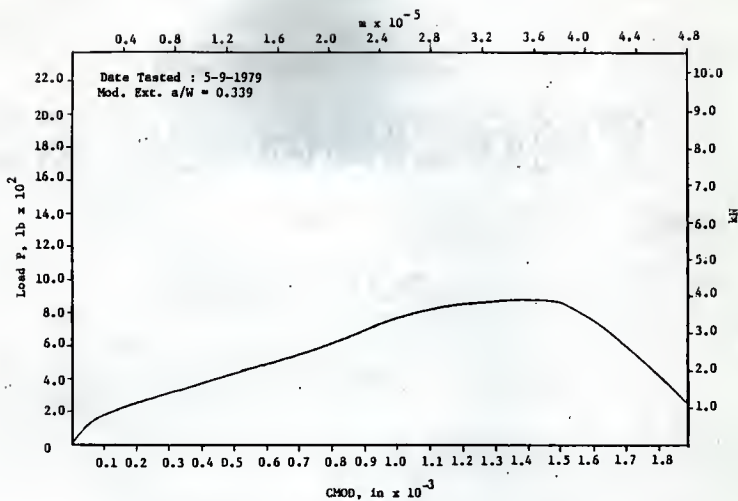


Fig. 7 P vs CMOD, 4 in Deep Beam (SIS4-3), Load Control, Huang (8)

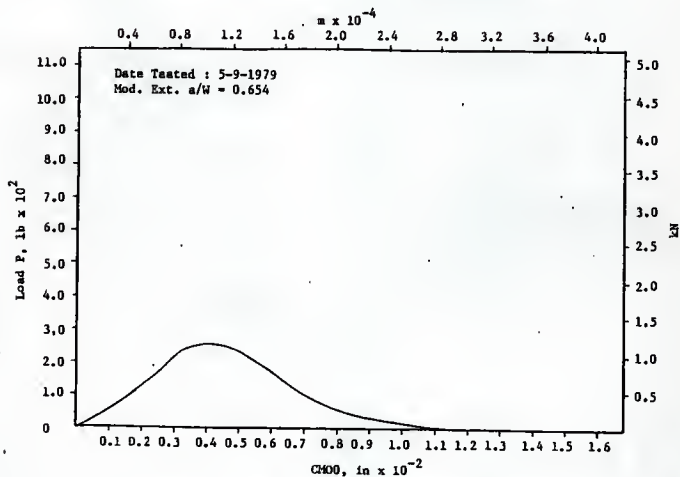


Fig. 8 P vs CMOD, 4 in Deep Beam (SIS4-5), Load Control, Huang (8)

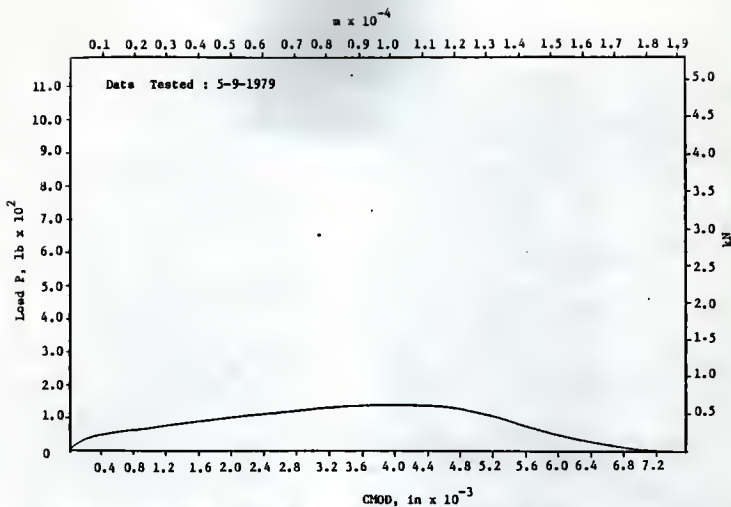


Fig. 9  $P$  vs CMOD, 4 in Deep Beam (S1S4-6), Load Control, Huang (8)

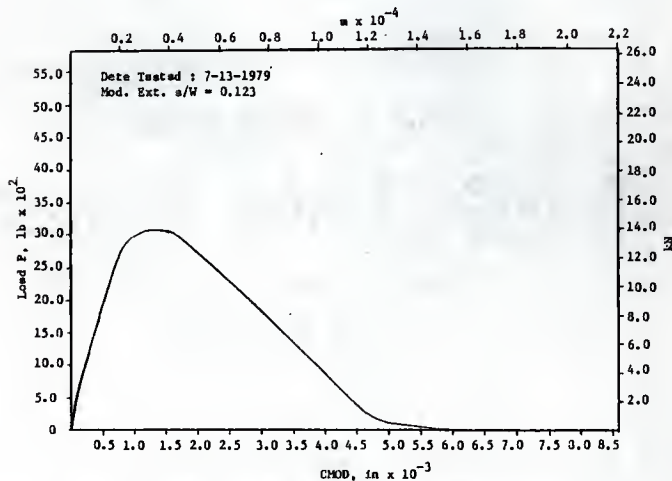
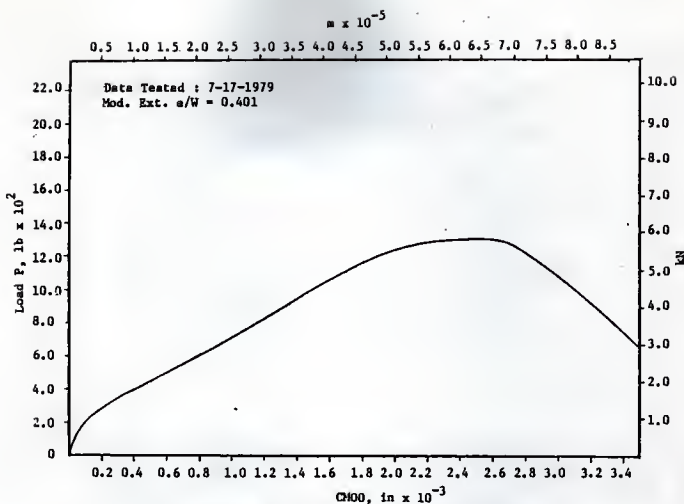
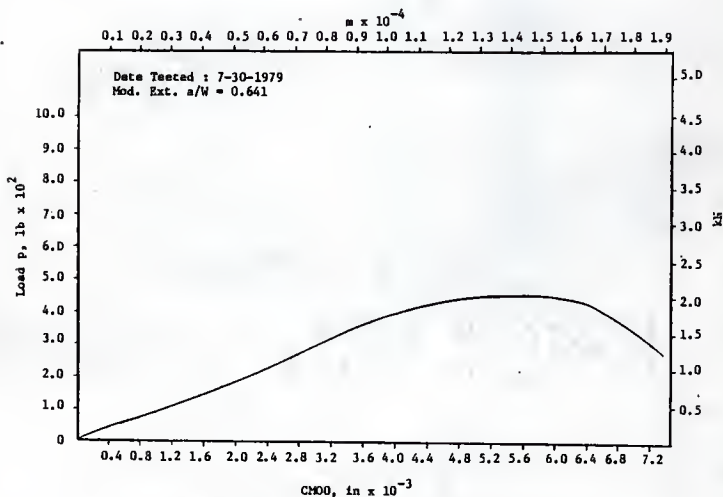


Fig. 10  $P$  vs CMOD, 8 in Deep Beam (L1S3-1), Load Control, Huang (8)

Fig. 11  $P$  vs  $CHOD$ , 8 in Deep Beam (L1S3-2), Load Control, Huang (8)Fig. 12  $P$  vs  $CHOD$ , 8 in Deep Beam (L1S3-3), Load Control, Huang (8)

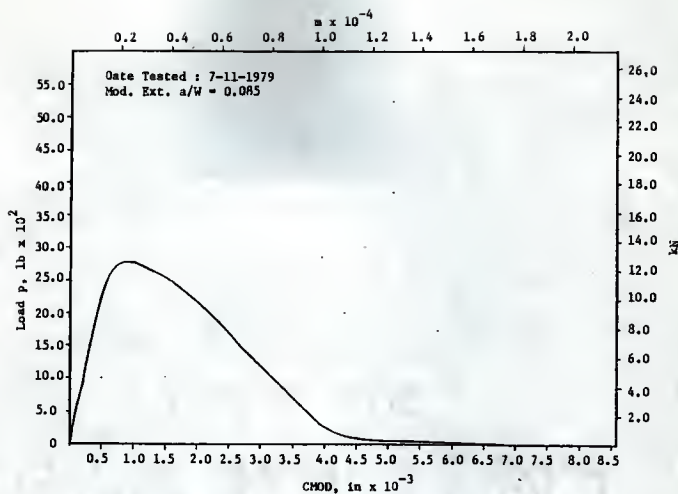


Fig. 13 P vs CHOD, 8 in Deep Beam (LIF3-1), Load Control, Huang (8)

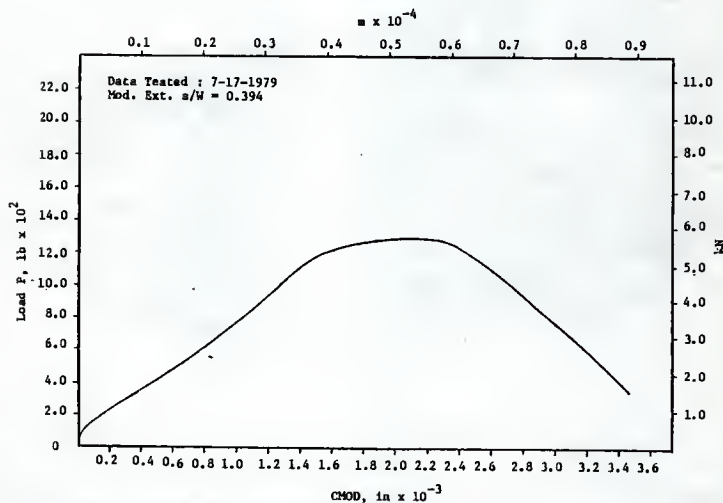


Fig. 14 P vs CHOD, 8 in Deep Beam (LIF3-2), Load Control, Huang (8)

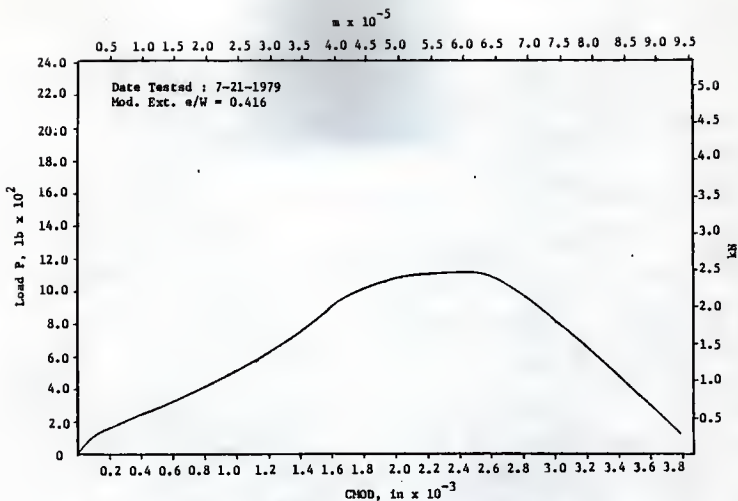


Fig. 15 P vs CHOD, 8 in Deep Beam (L1F3-3), Load Control, Huang (8)

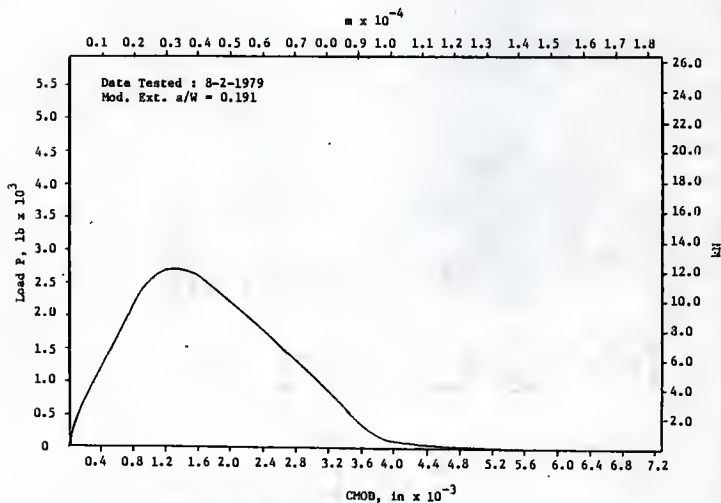


Fig. 16 P vs CHOD, 8 in Deep Beam (L1S4-1), Load Control, Huang (8)

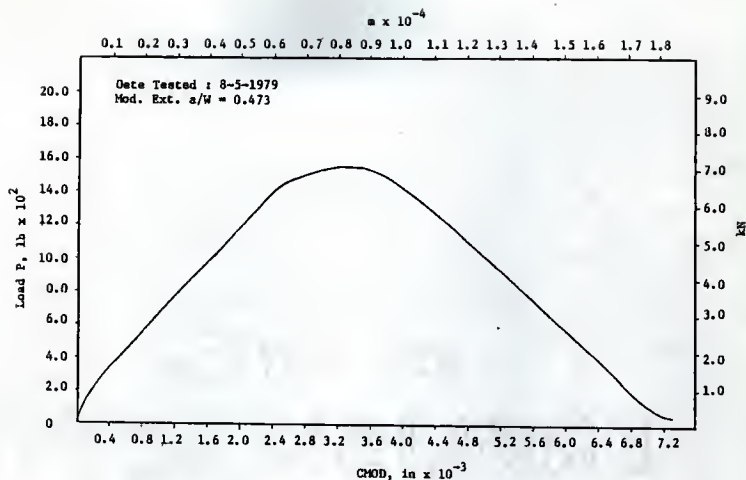


Fig. 17 P vs CHOD, 8 in Deep Beam (LIS4-2), Load Control, Huang (8)

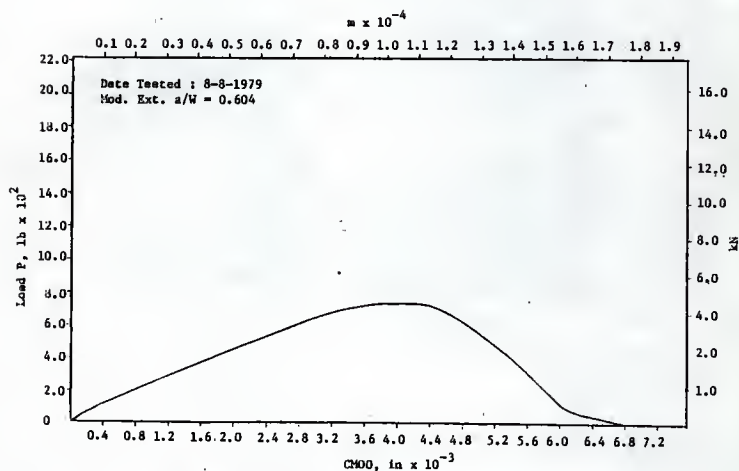
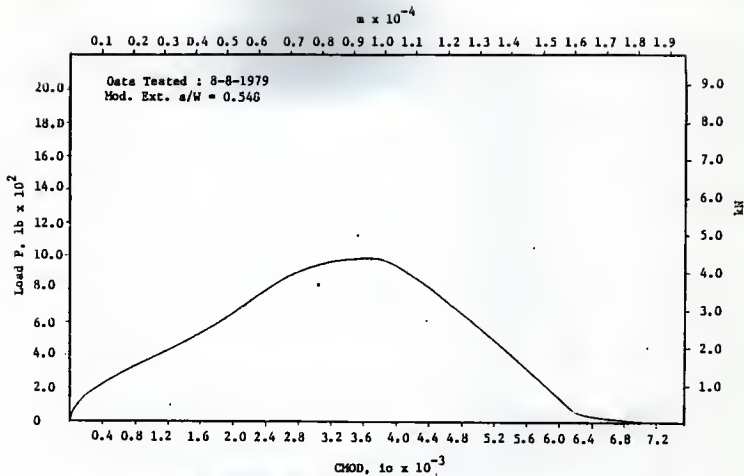
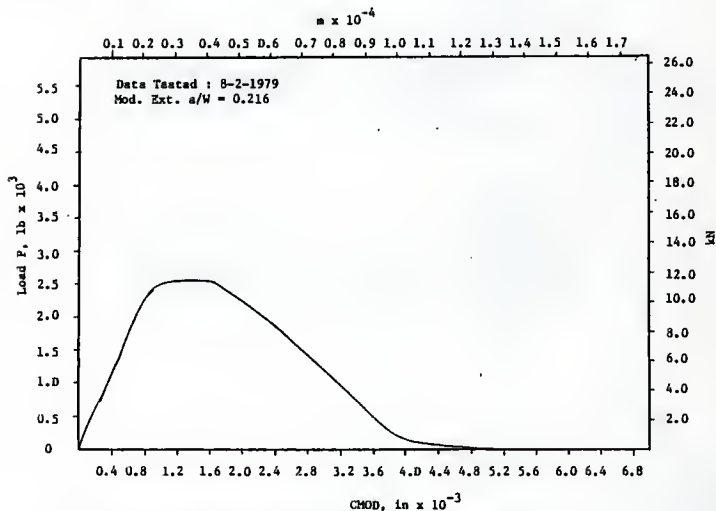
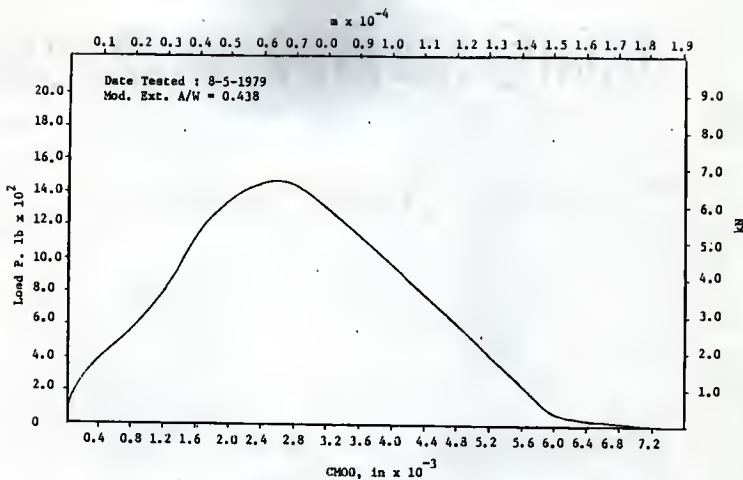
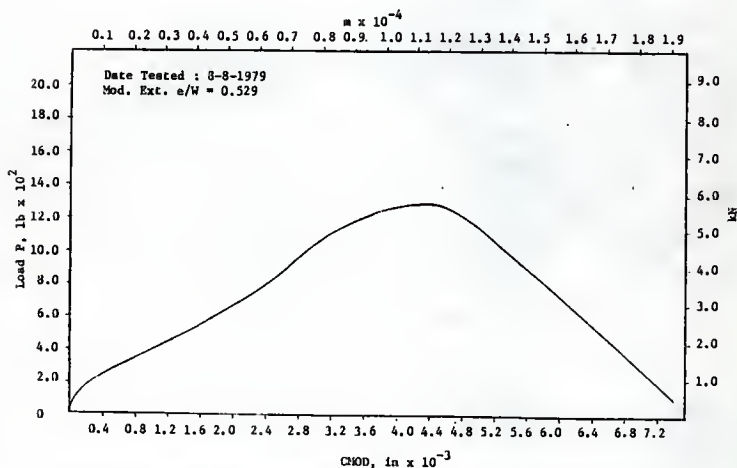


Fig. 18 P vs CHOD, 8 in Deep Beam (LIS4-3), Load Control, Huang (8)



Fig. 19  $P$  vs CHOD, 8 in Deep Beam (LIS4-4), Load Control, Husog (8)Fig. 20  $P$  vs CHOD, 8 in Deep Beam (LIF4-1), Load Control, Huang (8)

Fig. 21  $P$  vs CMOD, 8 in Deep Beam (L1F4-2), Load Control, Huang (8)Fig. 22  $P$  vs CMOD, 8 in Deep Beam (L1F4-3), Load Control, Huang (8)

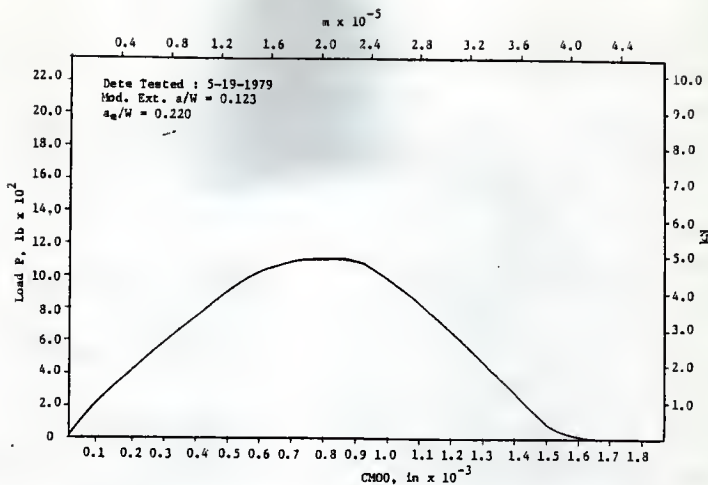


Fig. 23  $P$  vs CMOD, 4 in Deep Beam (S2S3-1), Load Control, Huang (8)

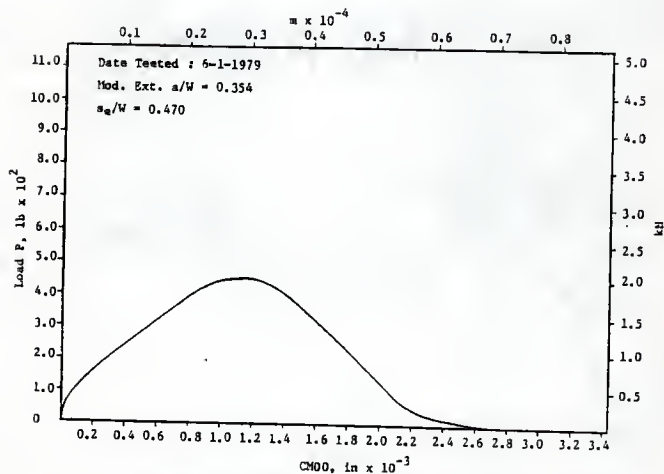


Fig. 24  $P$  vs CMOD, 4 in Deep Beam (S2S3-2), Load Control, Huang (8)

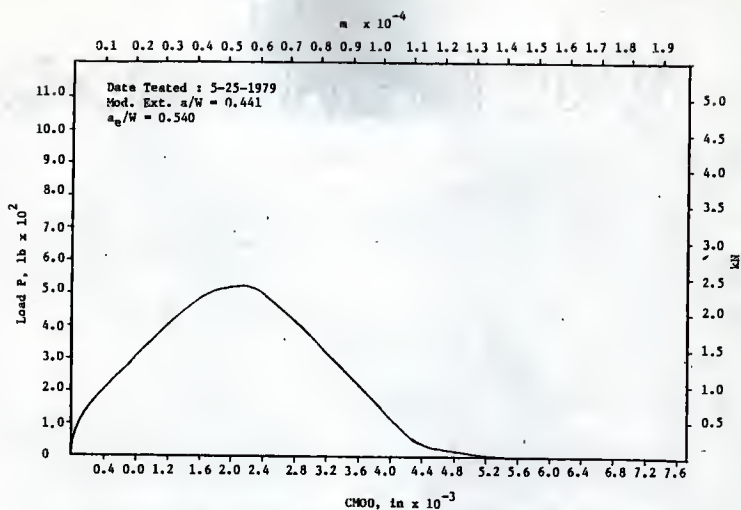


Fig. 25  $P$  vs CMOD, 4 in Deep Beam (S2S3-3), Load Control, Huang (8)

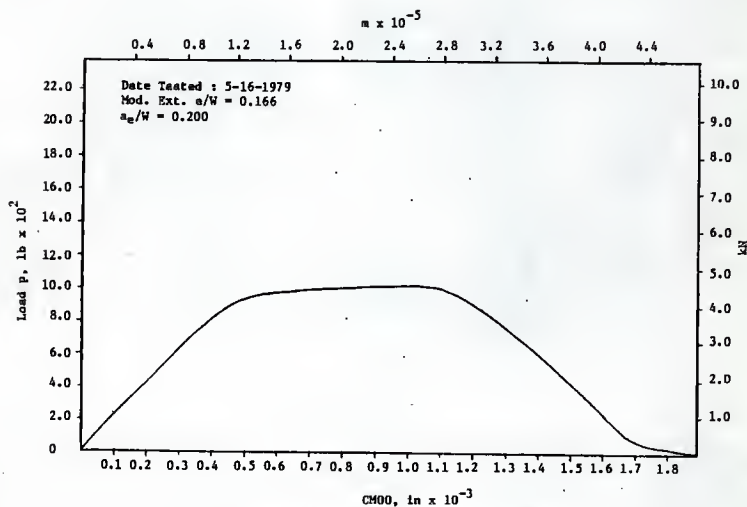
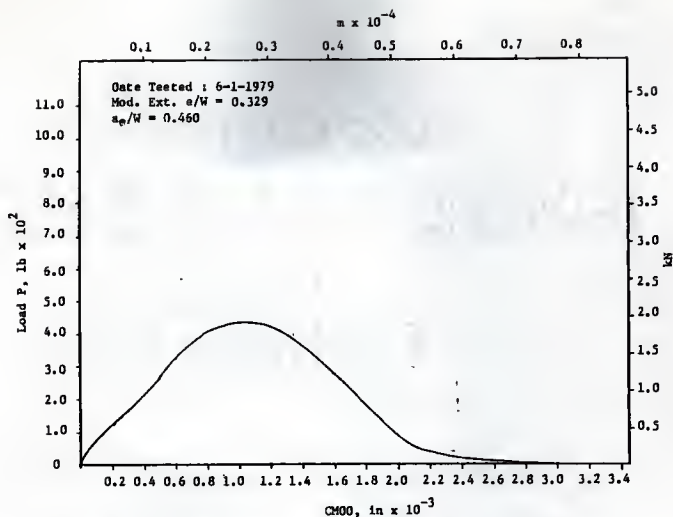
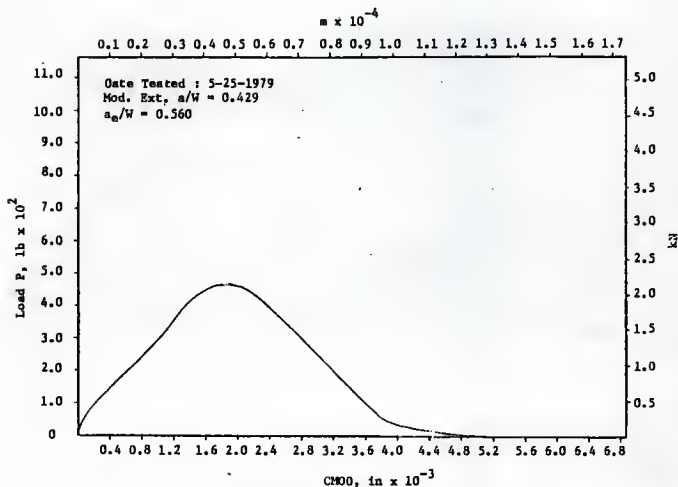


Fig. 26  $P$  vs CMOD, 4 in Deep Beam (S2F3-1), Load Control, Huang (8)

Fig. 27  $P$  vs  $CHOD$ , 4 in Deep Beam (S2F3-2), Load Control, Huang (8)Fig. 28  $P$  vs  $CHOD$ , 4 in Deep Beam (S2F3-3), Load Control, Huang (8)

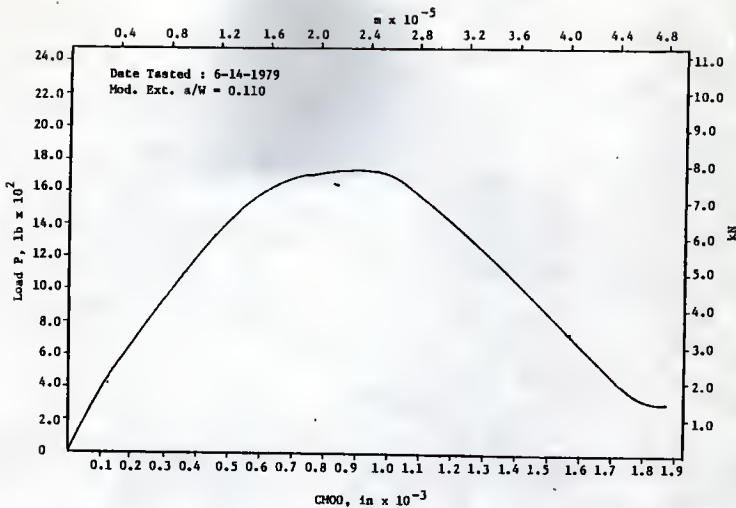


Fig. 29 P vs CHOO, 4 in Deep Beam (S2S4-1), Load Control, Huang (8)

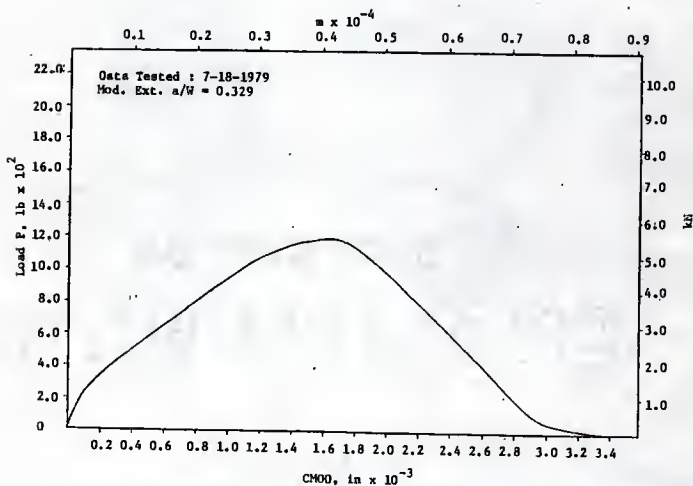


Fig. 30 P vs CHOO, 4 in Deep Beam (S2S4-2), Load Control, Huang (8)

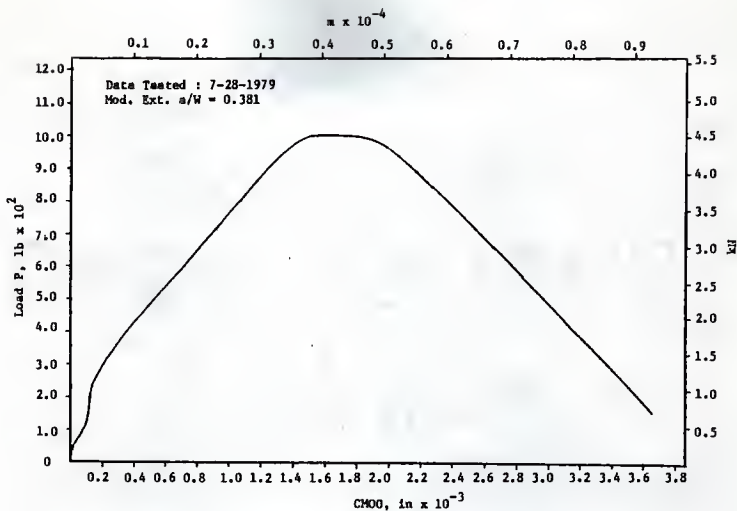


Fig. 31  $P$  vs CHOO, 4 in Deep Beam (S2S4-3), Load Control, Huang (8)

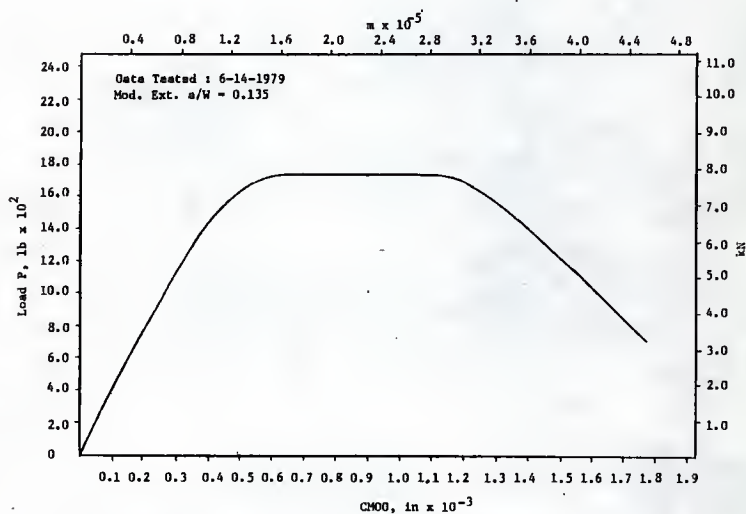


Fig. 32  $P$  vs CHOO, 4 in Deep Beam (S2F4-1), Load Control, Huang (8)

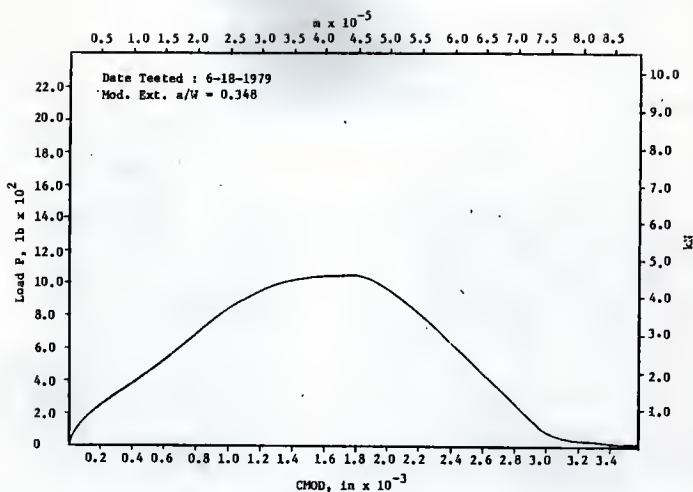


Fig. 33 P vs CMOD, 4 in Deep Beam (S2F4-2), Load Control, Huang (8)

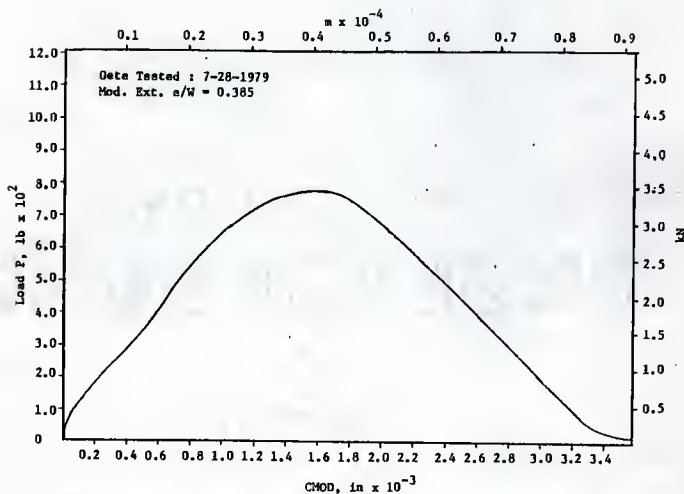


Fig. 34 P vs CMOD, 4 in Deep Beam (S2F4-3), Load Control, Huang (8)



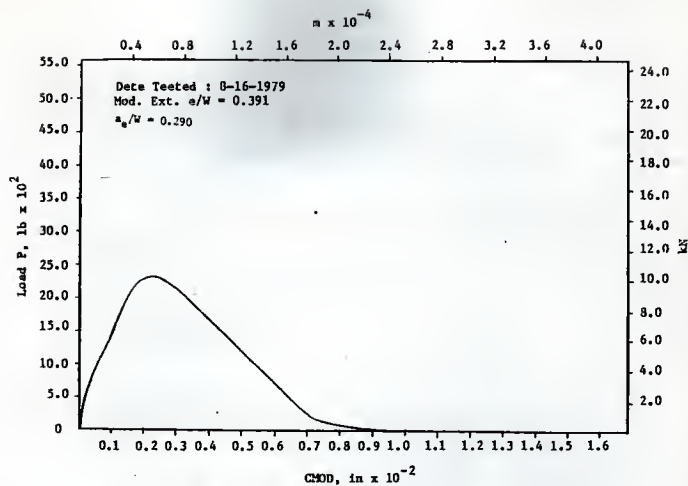


Fig. 35 P vs CMOD, 8 in Deep Beam (L2S3-1), Load Control, Huang (8)

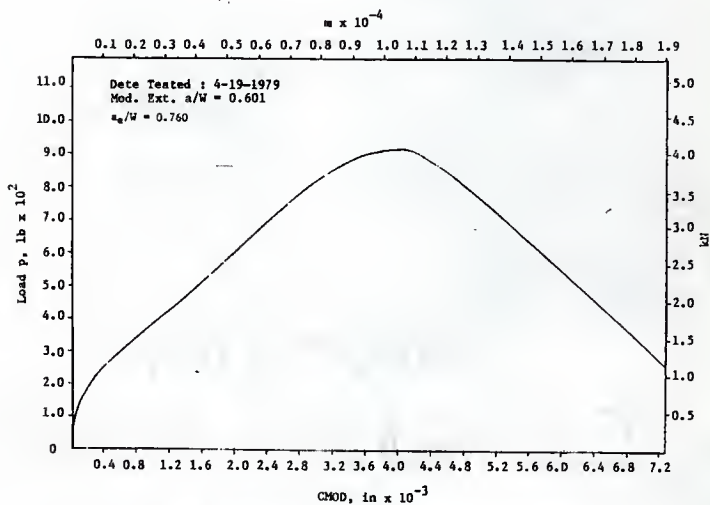


Fig. 36 P vs CMOD, 8 in Deep Beam (L2S3-2), Load Control, Huang (8)

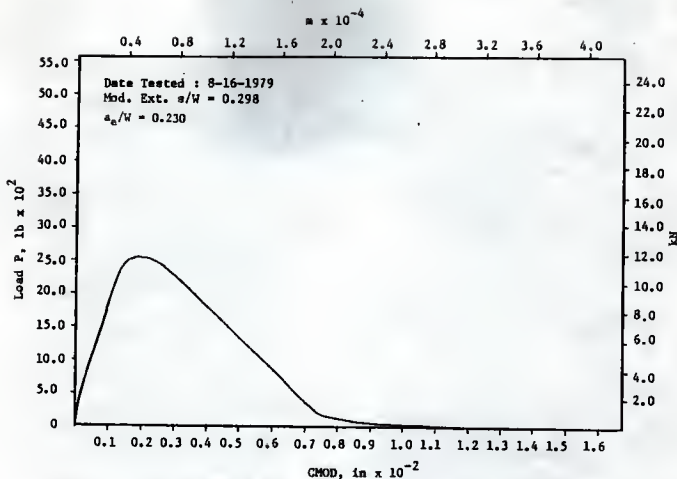


Fig. 37 P vs CHOD, 8 in Deep Beam (L2F3-1), Load Control, Huang (8)

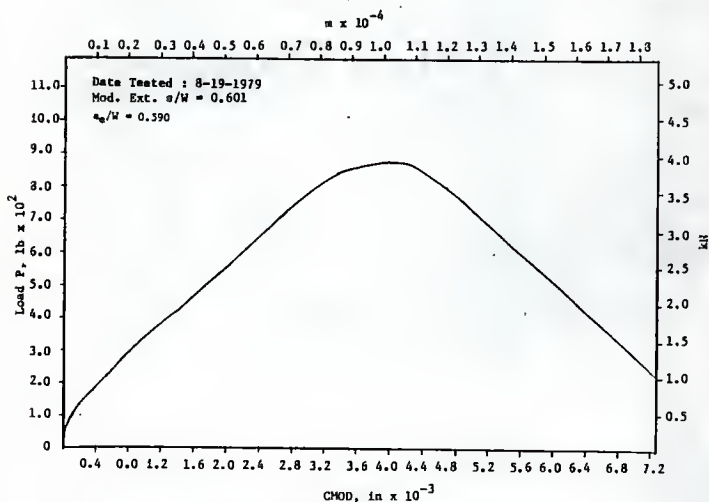


Fig. 38 P vs CHOD, 8 in Deep Beam (L2F3-2), Load Control, Huang (8)

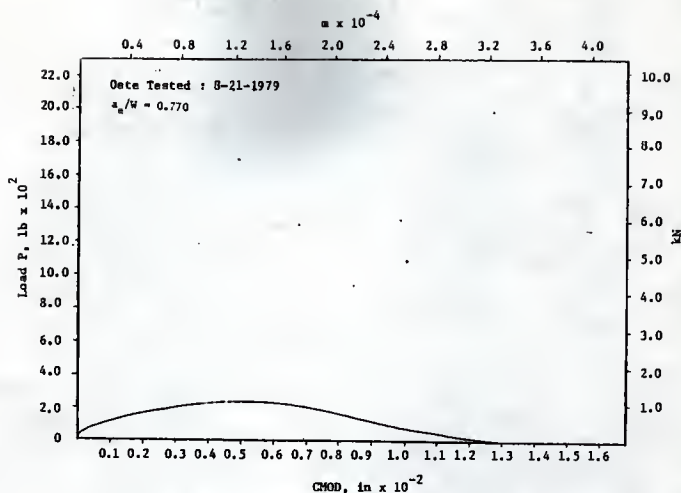


Fig. 39  $P$  vs CMOD, 8 in Deep Beam (L2F3-3), Load Control, Huang (8)

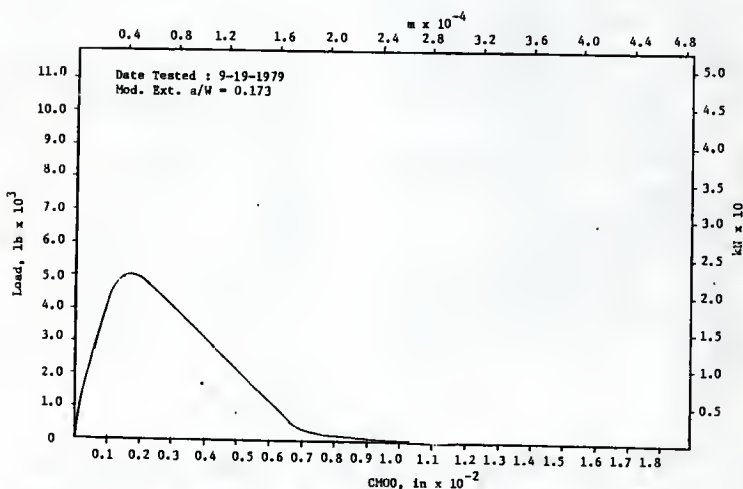


Fig. 40  $P$  vs CMOD, 8 in Deep Beam (L2S4-1), Load Control, Huang (8)

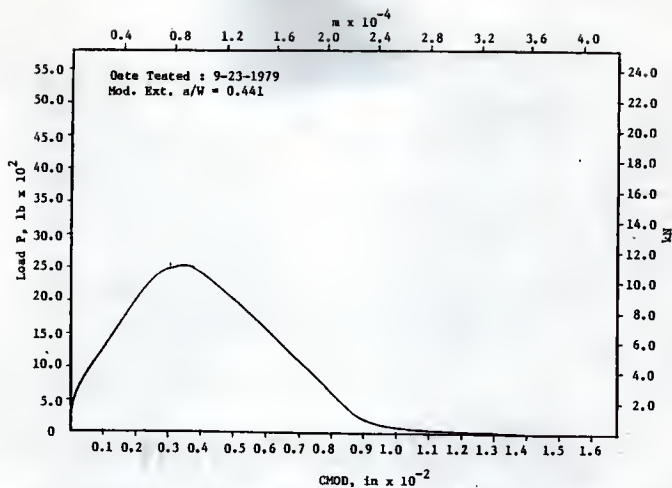


Fig. 41  $P$  vs CMOD, 8 in Deep Beam (L2S4-2), Load Control, Huang (8)

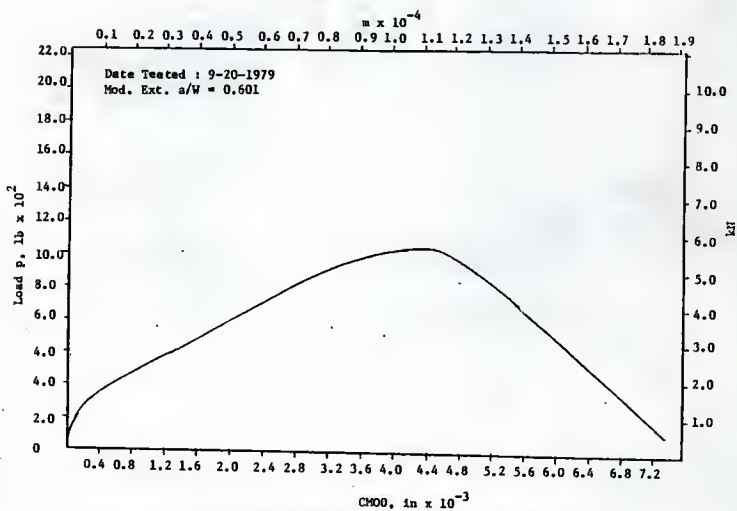
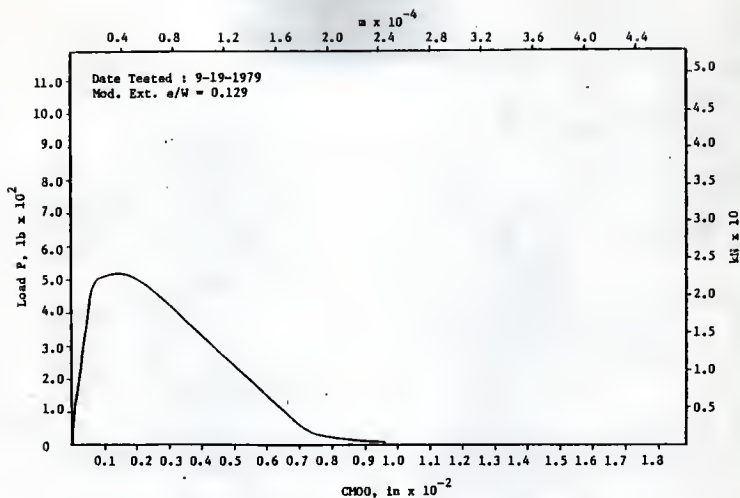
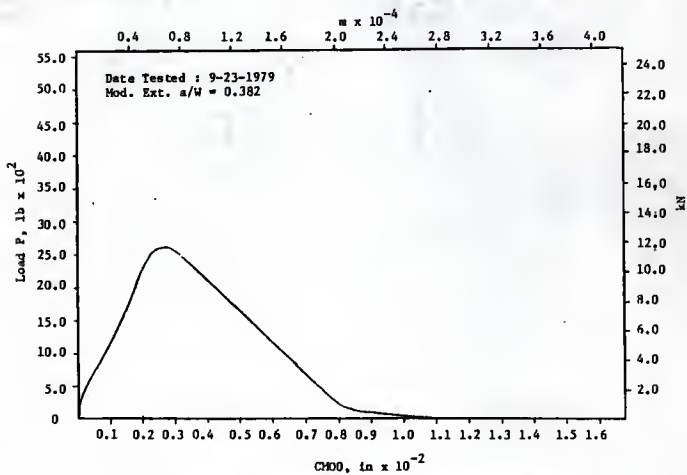


Fig. 42  $P$  vs CMOD, 8 in Deep Beam (L2S4-3), Load Control, Huang (8)

Fig. 43  $P$  vs CMOD, 8 in Deep Beam (L2F4-1), Load Control, Huang (8)Fig. 44  $P$  vs CMOD, 8 in Deep Beam (L2F4-2), Load Control, Huang (8)

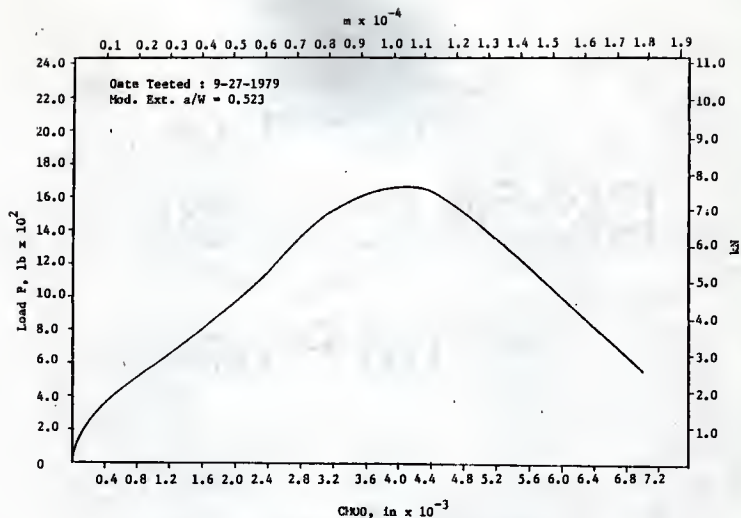


Fig. 45  $P$  vs CMOD, 8 in Deep Beam (L2F4-3), Load Control, Huang (8)

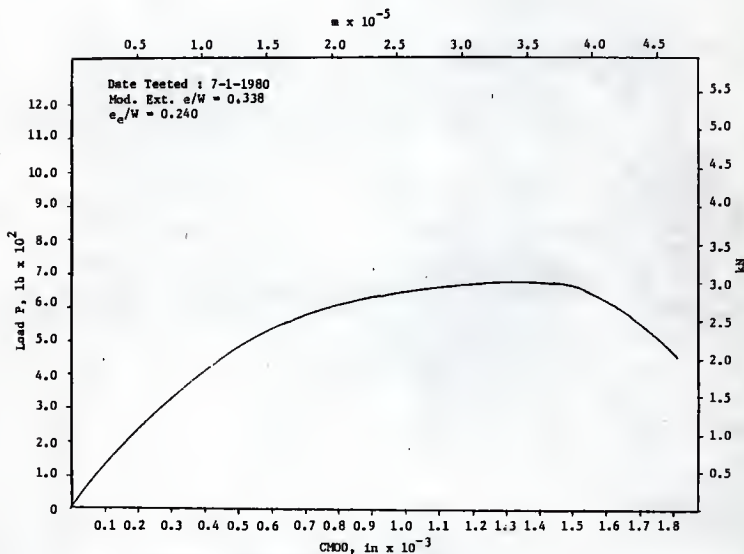
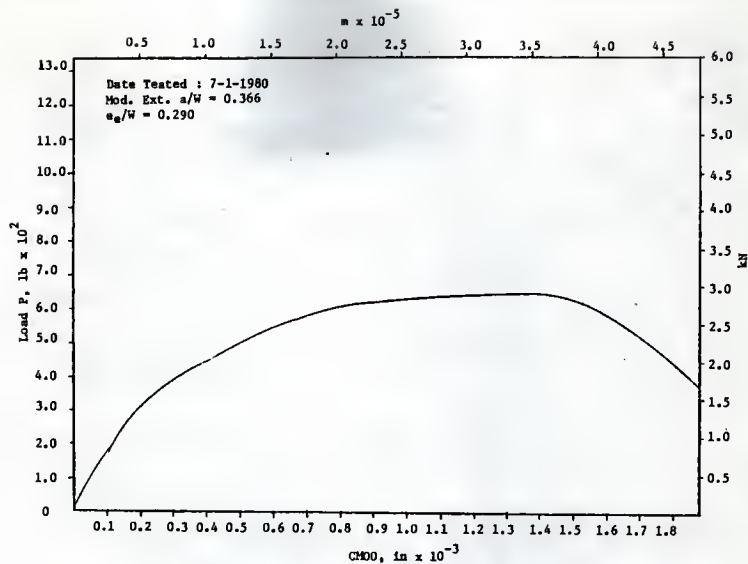
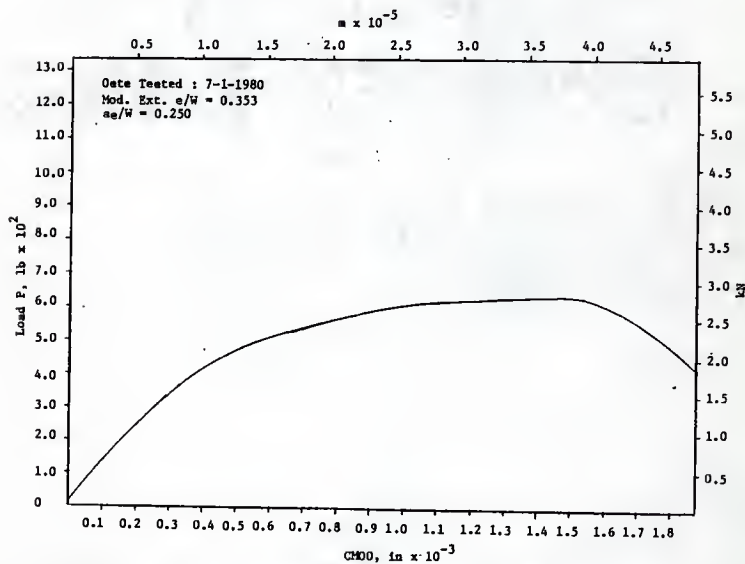
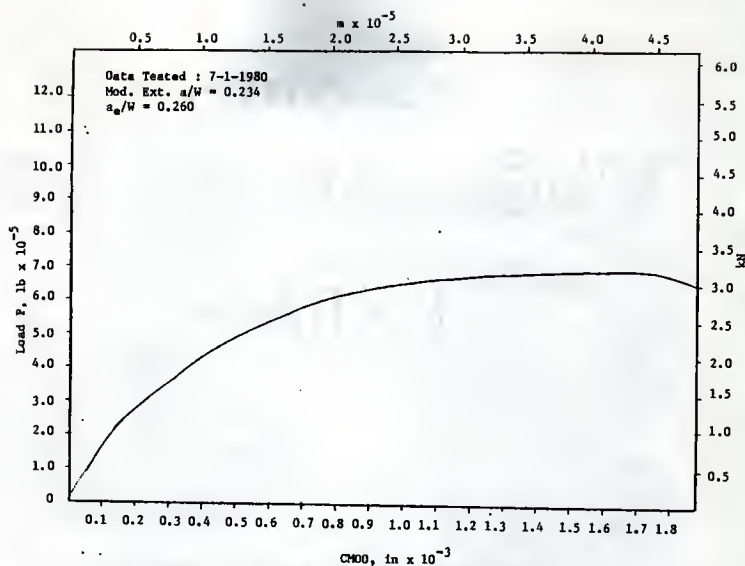
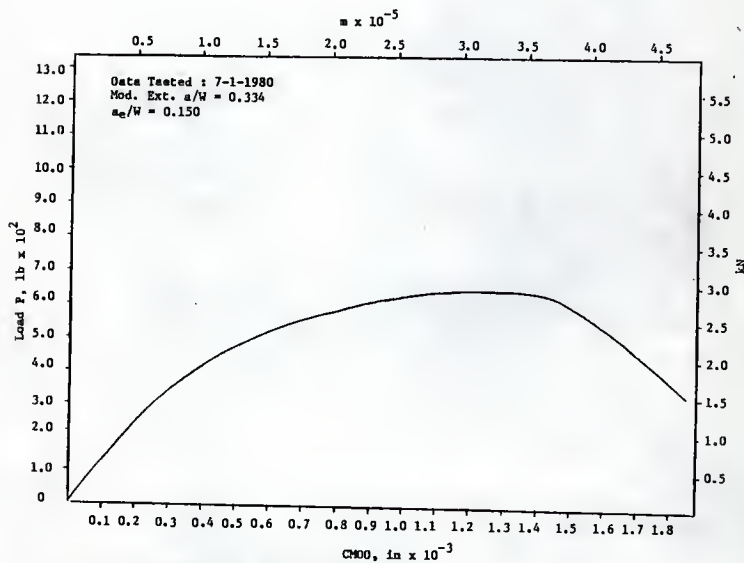
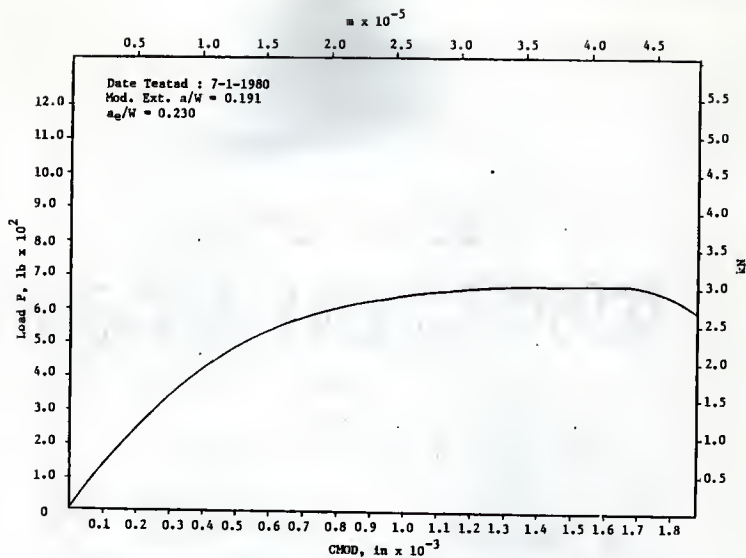
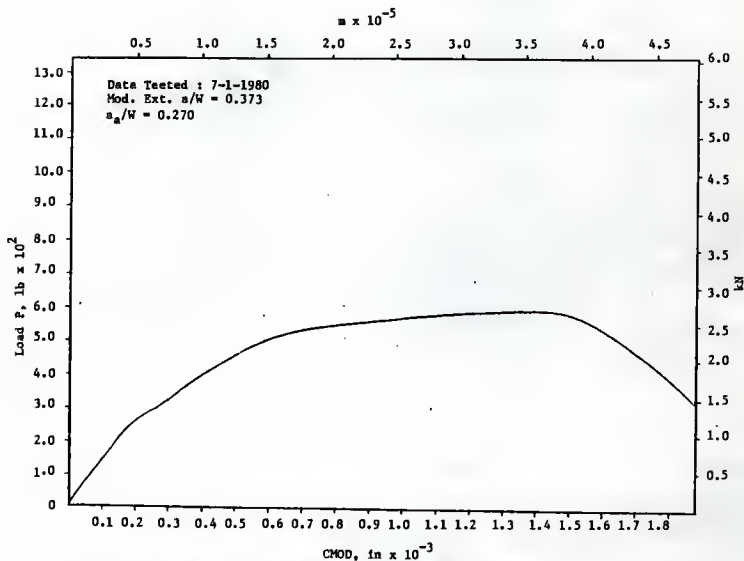


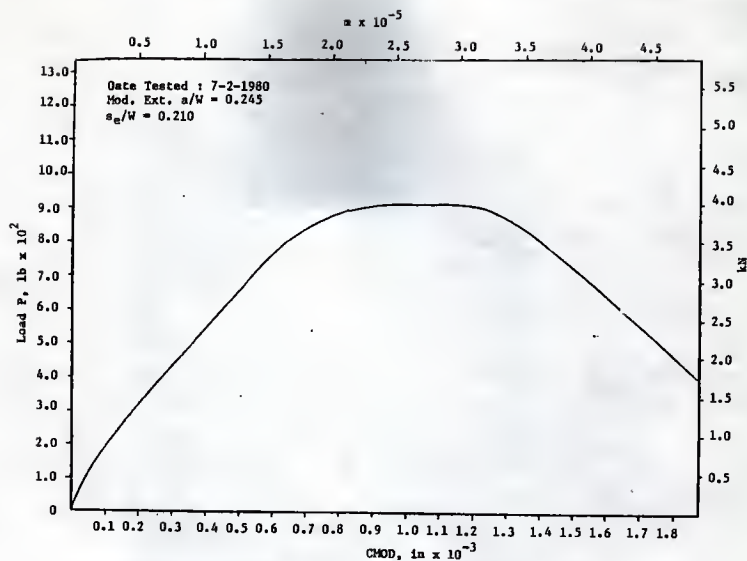
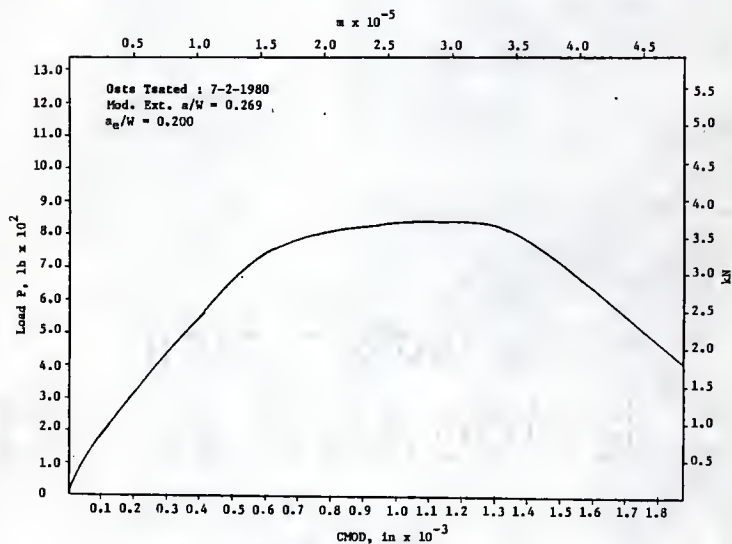
Fig. 46  $P$  vs CMOD, 4 in Deep Beam (1-A1), Load Control, Fartash (11)

Fig. 47  $P$  vs CMDO, 4 in Deep Beam (1-A2), Load Control, Fartash (11)Fig. 48  $P$  vs CMDO, 4 in Deep Beam (1-A3), Load Control, Fartash (11)

Fig. 49  $P$  vs CMOD, 4 in Deep Beam (1-A4), Load Control, Fartash (11)Fig. 50  $P$  vs CMOD, 4 in Deep Beam (1-A5), Load Control, Fartash (11)



Fig. S1  $P$  vs CMOD, 4 in Deep Beam (1-A6), Load Control, Fartash (11)Fig. S2  $P$  vs CMOD, 4 in Deep Beam (1-A7), Load Control, Fartash (11)

Fig. 53  $P$  vs CMOD, 4 in Deep Beam (1-A10), Load Control, Fartash (11)Fig. 54  $P$  vs CMOD, 4 in Deep Beam (1-A11), Load Control, Fartash (11)

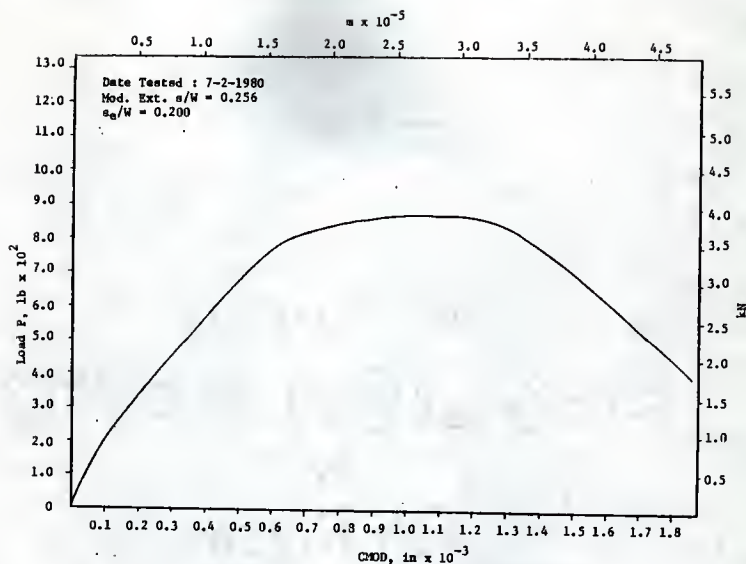


Fig. 55 P vs CMOD, 4in Deep Beam (1-A12), Load Control, Fartash (11)

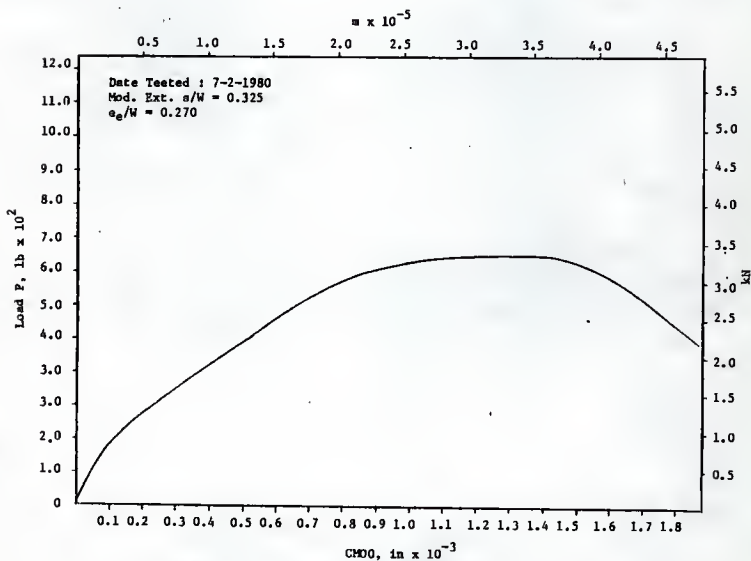
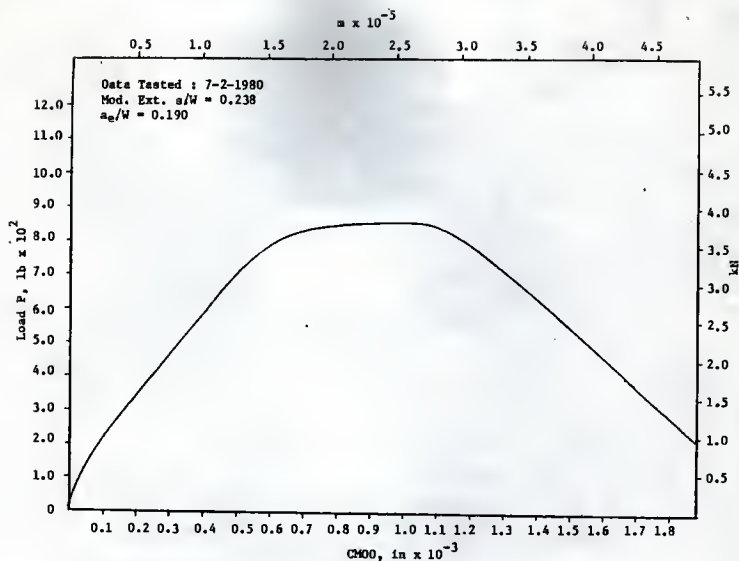
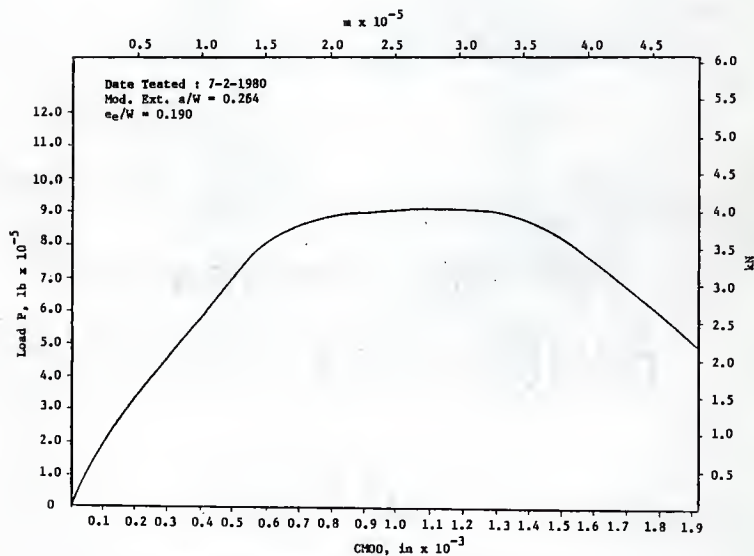
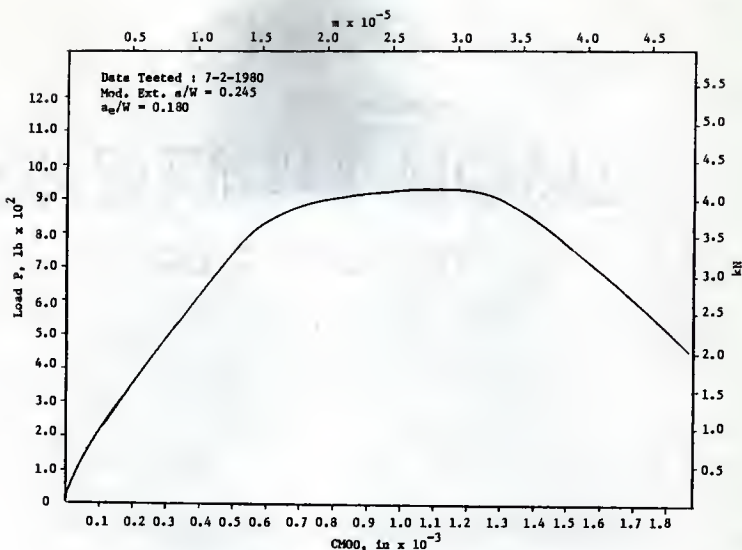
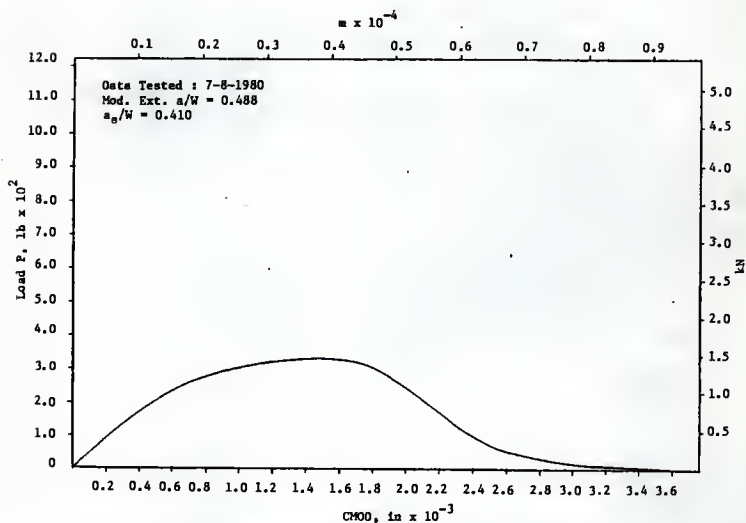
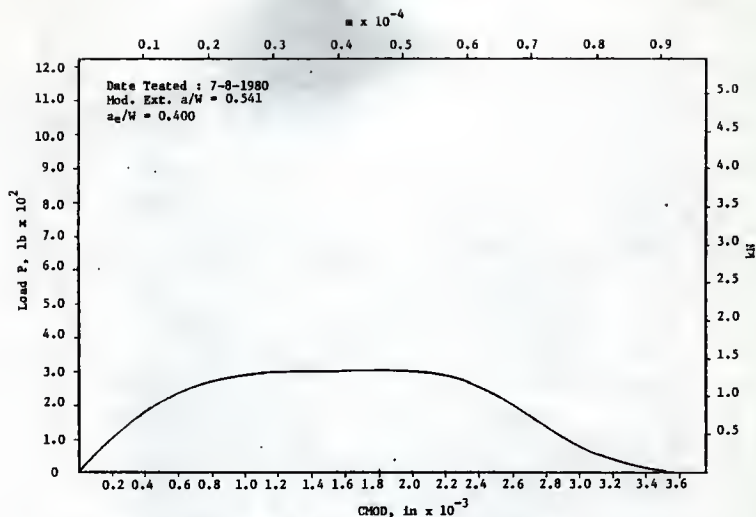
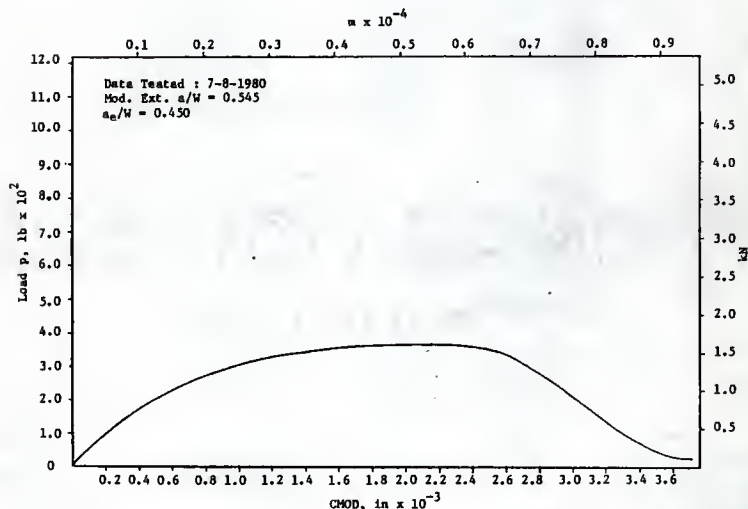


Fig. 56 P vs CMOD, 4 in Deep Beam (1-A13), Load Control, Fartash (11)

Fig. 57  $P$  vs CMOD, 4 in Deep Beam (1-A14), Load Control, Fartash (11)Fig. 58  $P$  vs CMOD, 4 in Deep Beam (1-A15), Load Control, Fartash (11)

Fig. 59  $P$  vs  $CM00$ , 4 in Deep Beam (1-A16), Load Control, Fartash (11)Fig. 60  $P$  vs  $CM00$ , 4 in Deep Beam (2-A1), Load Control, Fartash (11)

Fig. 61  $P$  vs CMOD, 4in Deep Beam (2-A2), Load Control, Fartash (11)Fig. 62  $P$  vs CMOD, 4 in Deep Beam (2-A3), Load Control, Fartash (11)

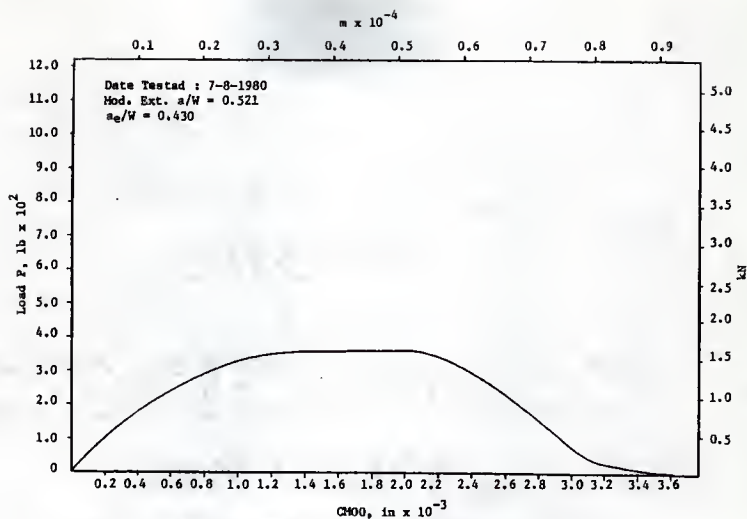


Fig. 63 P vs CMOD, 4 in Deep Beam (2-A4), Load Control, Fartash (11)

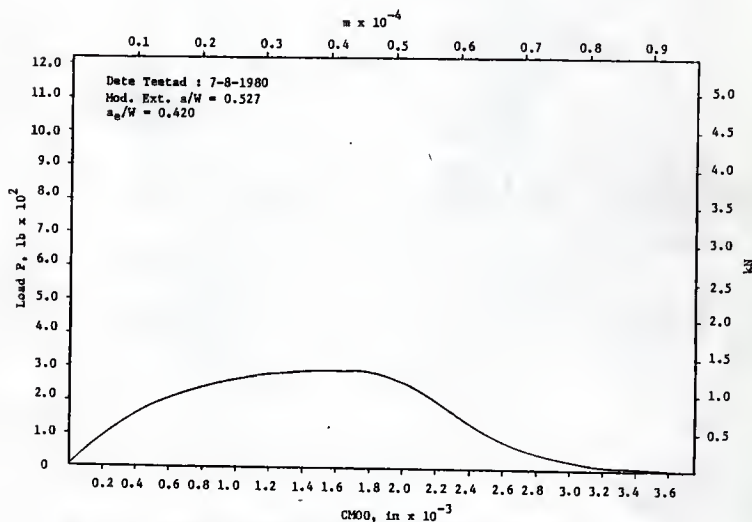


Fig. 64 P vs CMOD, 4 in Deep Beam (2-A5), Load Control, Fartash (11)

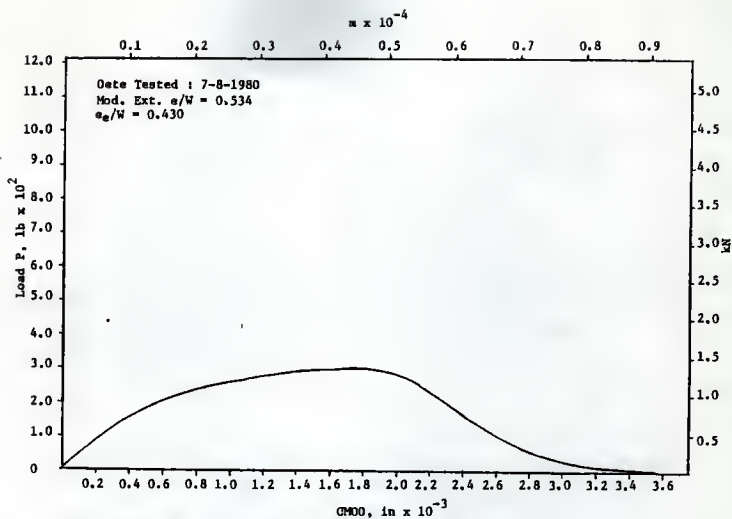


Fig. 65 P vs CMOD, 4 in Deep Beam (2-A6), Load Control, Fartash (11)

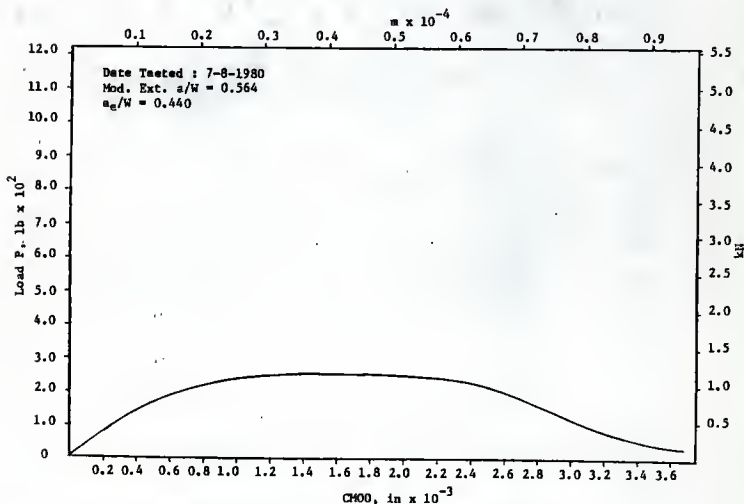


Fig. 66 P vs CMOD, 4 in Deep Beam (2-A7), Load Control, Fartash (11)



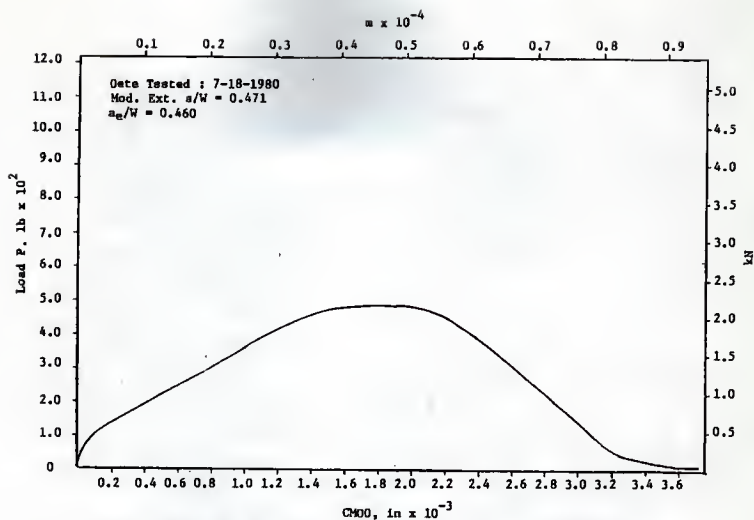


Fig. 67 P vs CMOD, 4 in Deep Beam (2-A10), Load Control, Fortash (11)

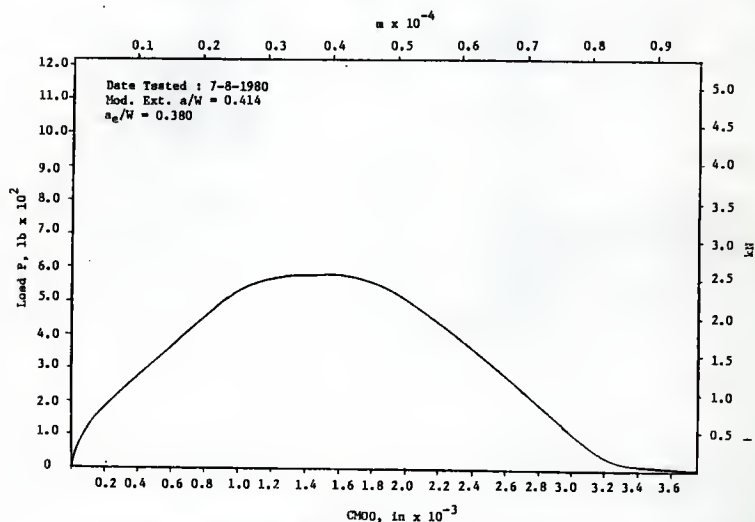
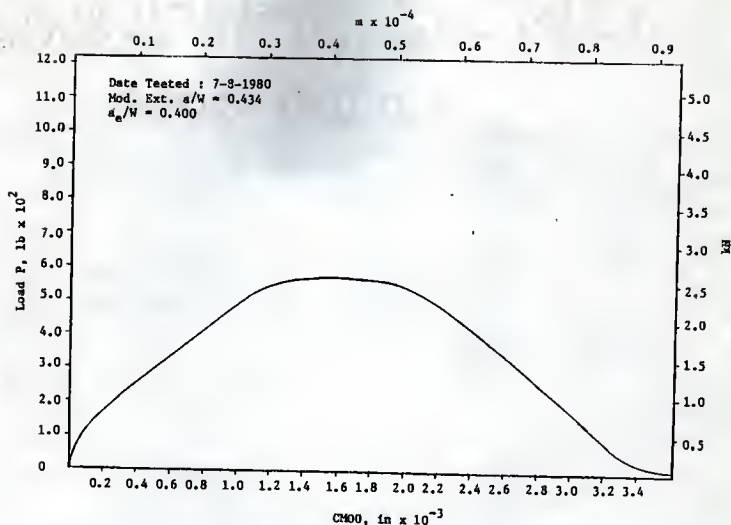
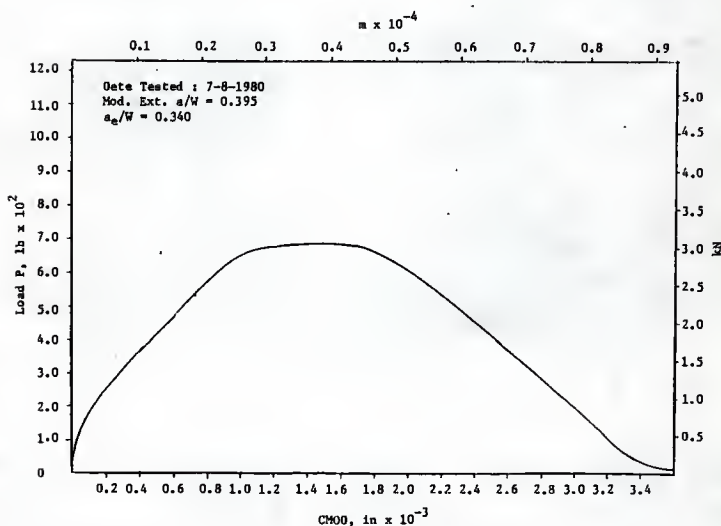
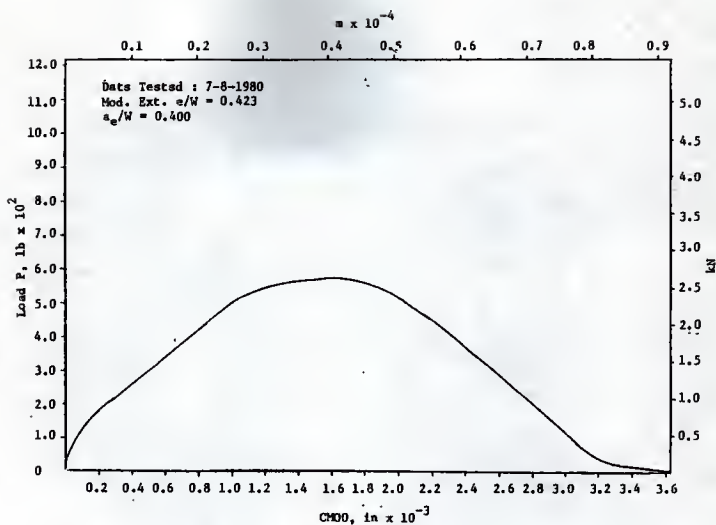
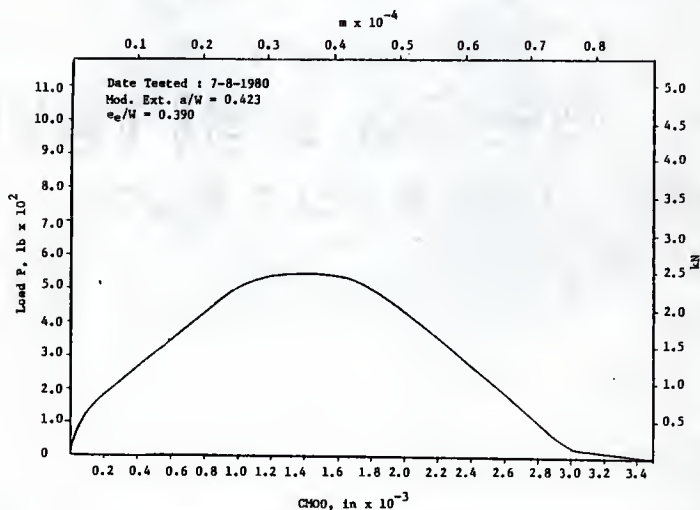


Fig. 68 P vs CMOD, 4 in Deep Beam (2-A11), Load Control, Fortash (11)

Fig. 69  $P$  vs  $CM00$ , 4 in Deep Beam (2-A12), Load Control, Fartash (11)Fig. 70  $P$  vs  $CM00$ , 4 in Deep Beam (2-A13), Load Control, Fartash (11)

Fig. 71  $P$  vs CMOD, 4 in Deep Beam (2-A14), Load Control, Fartash (11)Fig. 72  $P$  vs CMOD, 4 in Deep Beam (2-A15), Load Control, Fartash (11)

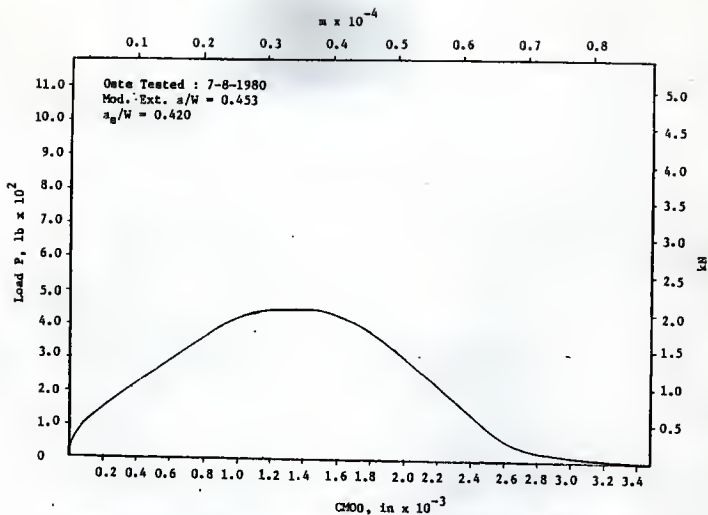


Fig. 73  $P$  vs CMOD, 4 in Deep Beam (2-A16), Load Control, Fartash (11)

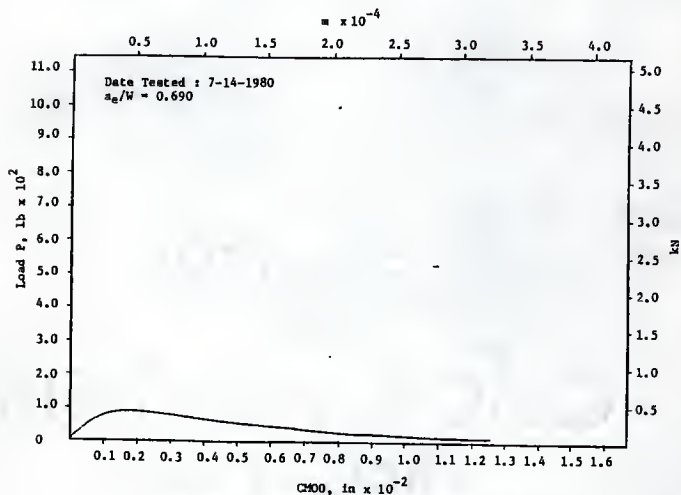


Fig. 74  $P$  vs CMOD, 4 in Deep Beam (3-A1), Load Control, Fartash (11)

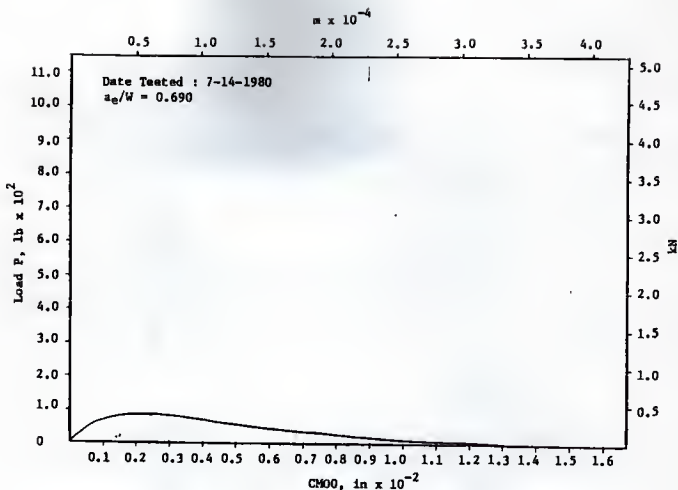


Fig. 75 P vs CHOO, 4 in Deep Beam (3-A2), Load Control, Fartash (11)

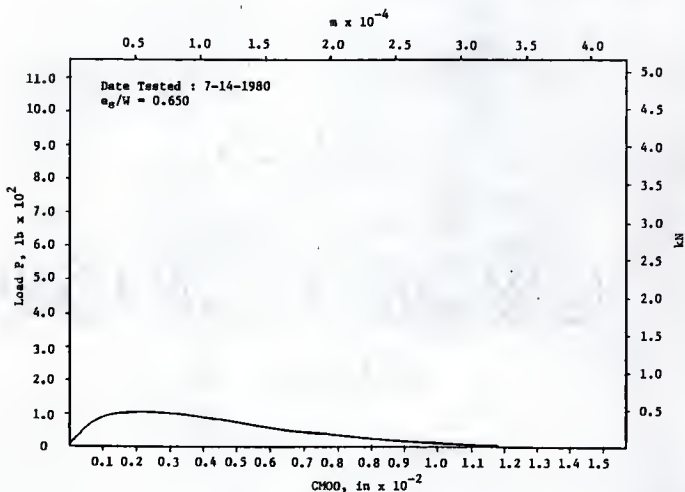


Fig. 76 P vs CHOO, 4 in Deep Beam (3-A3), Load Control, Fartash (11)

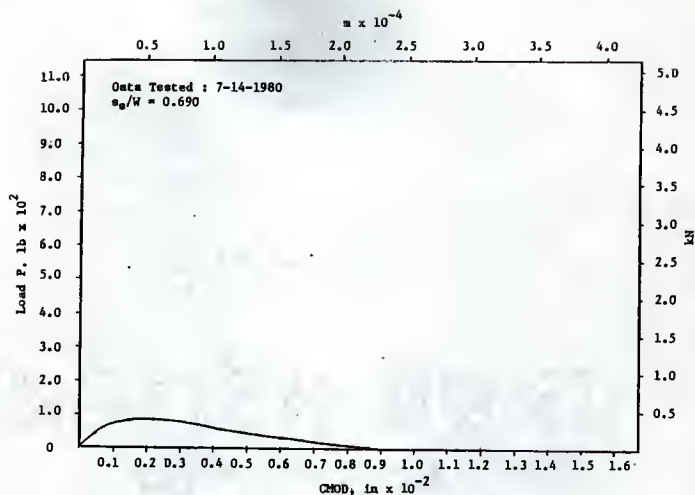


Fig. 77 P vs CMOD, 4 in Deep Beam (3-A4), Load Control, Fartash (11)

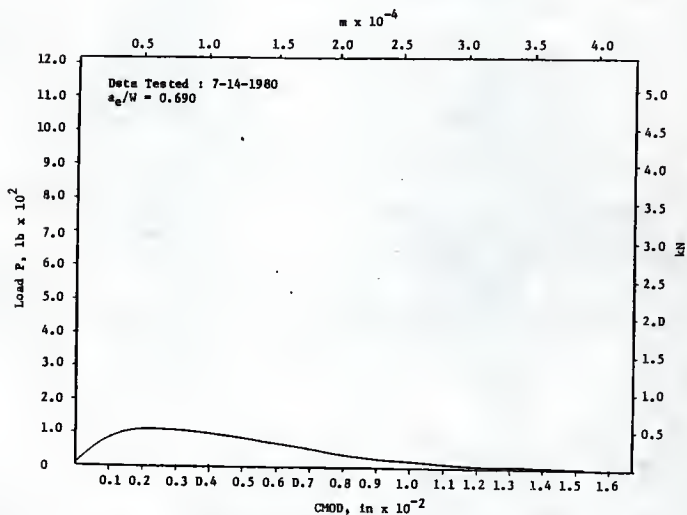
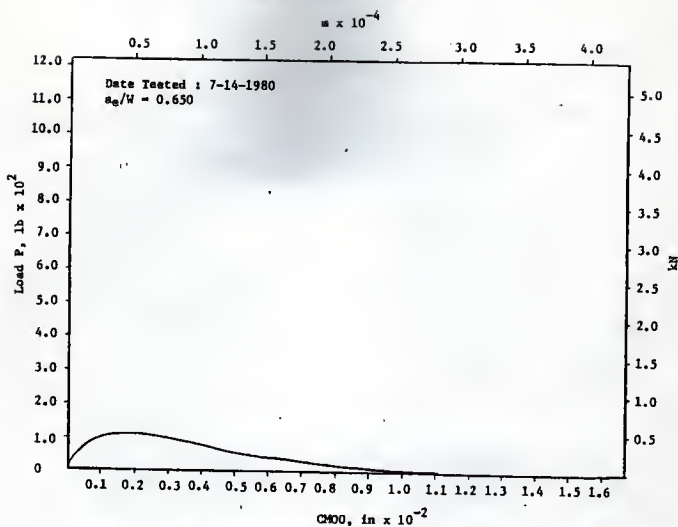
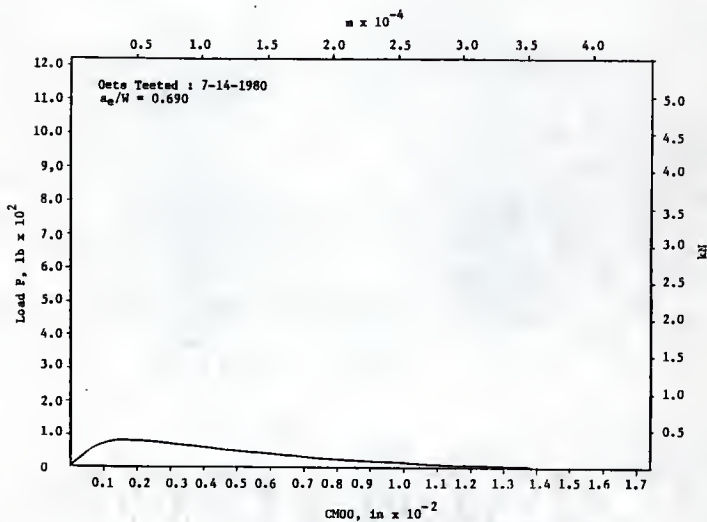


Fig. 78 P vs CMOD, 4 in Deep Beam (3-A5), Load Control, Fartash (11)

Fig. 79  $P$  vs CMDO, 4 in Deep Beam (J-A6), Load Control, Fartash (11)Fig. 80  $P$  vs CMDO, 4 in Deep Beam (J-A7), Load Control, Fartash (11)

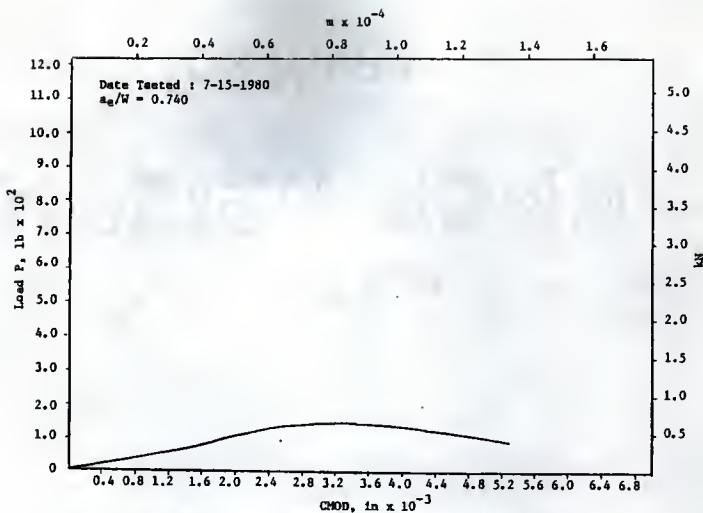


Fig. 81 P vs CMOD, 4 in Deep Beam (3-A10), Load Control, Fartash (11)

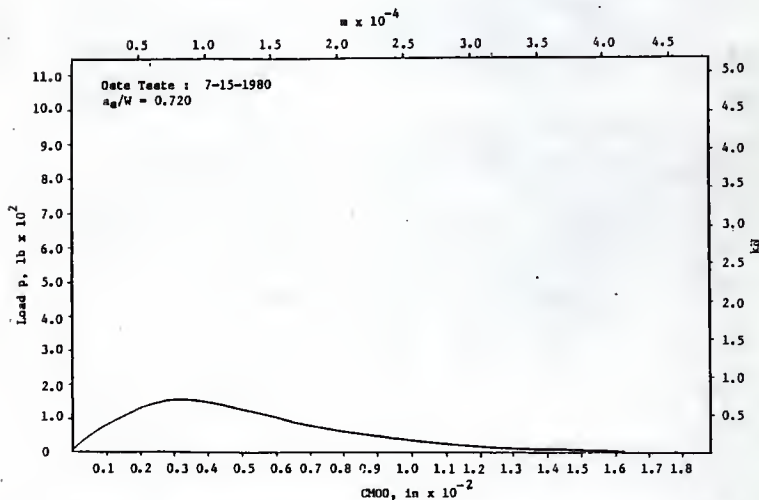


Fig. 82 P vs CMOD, 4 in Deep Beam (3-A11), Load Control, Fartash (11)



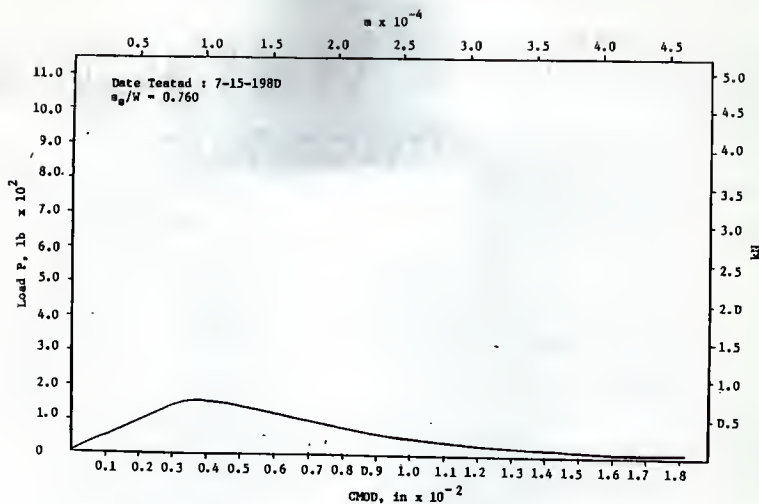


Fig. 83 P vs CHOD, 4 in Deep Beam (3-A12), Load Control, Fartash (11)

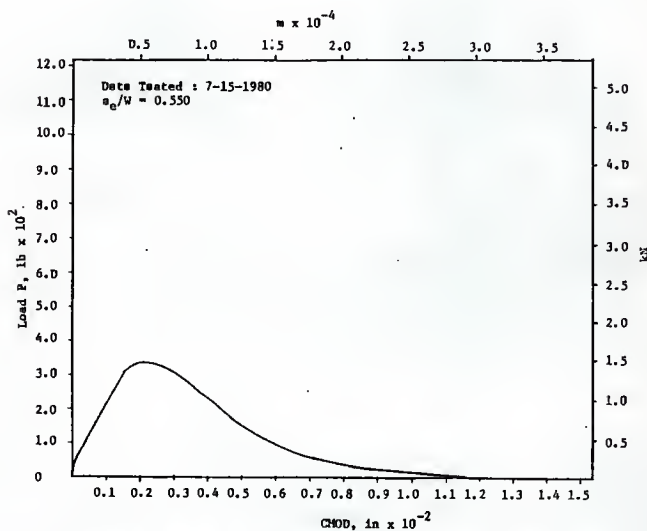


Fig. 84 P vs CHOD, 4 in Deep Beam (3-A13), Load Control, Fartash (11)

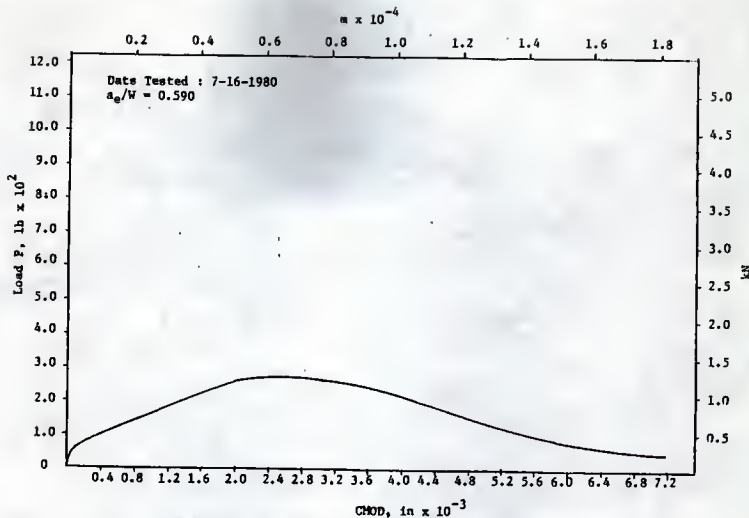


Fig. 85  $P$  vs CMOD, 4 in Deep Beam (3-A14), Load Control, Fartash (11)

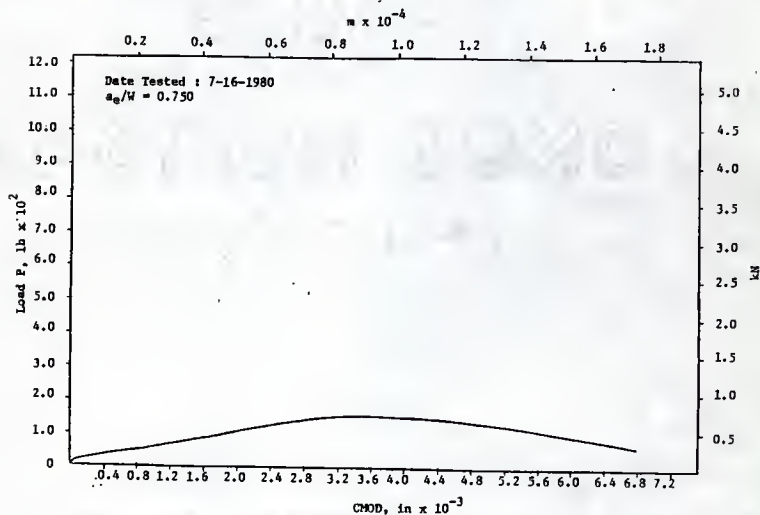
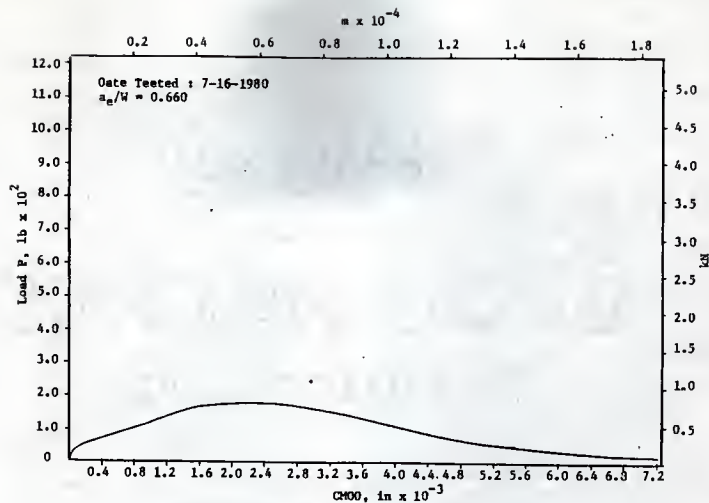
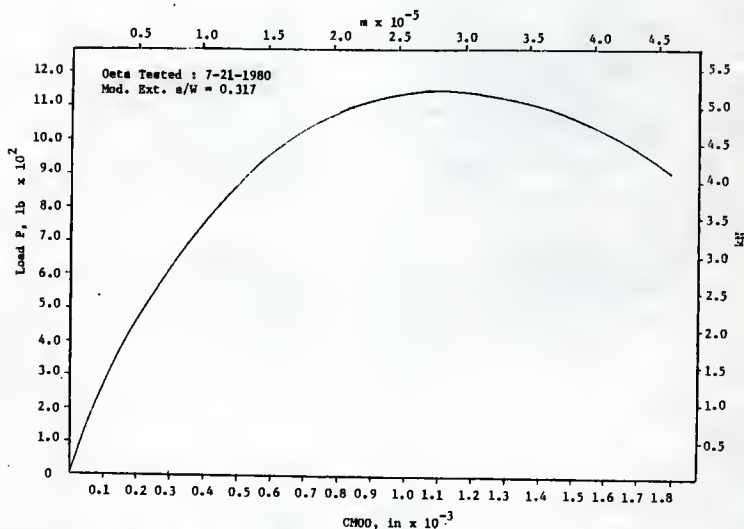


Fig. 86  $P$  vs CMOD, 4 in Deep Beam (3-A15), Load Control, Fartash (11)

Fig. 87  $P$  vs CMOD, 4 in Deep Beam (J-A16) Load Control, Fartash (11)Fig. 88  $P$  vs CMOD, 4 in Deep Beam (1-B1), Load Control, Fartash (11)

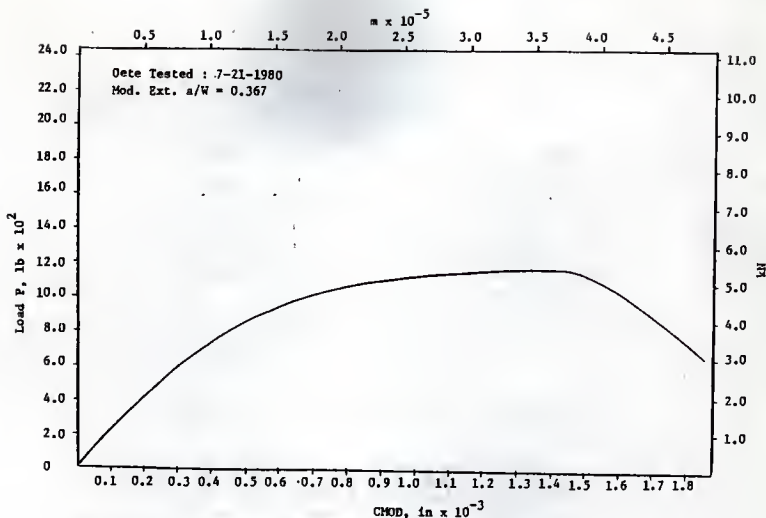


Fig. 89 P vs CMOD, 4 in Deep Beam (I-B2), Load Control, Fartash (11)

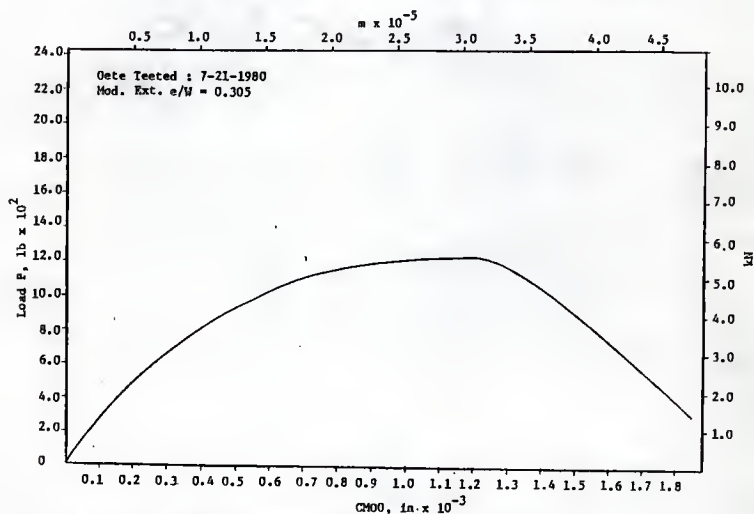


Fig. 90 P vs CMOD, 4 in Deep Beam (I-B3), Load Control, Fartash (11)

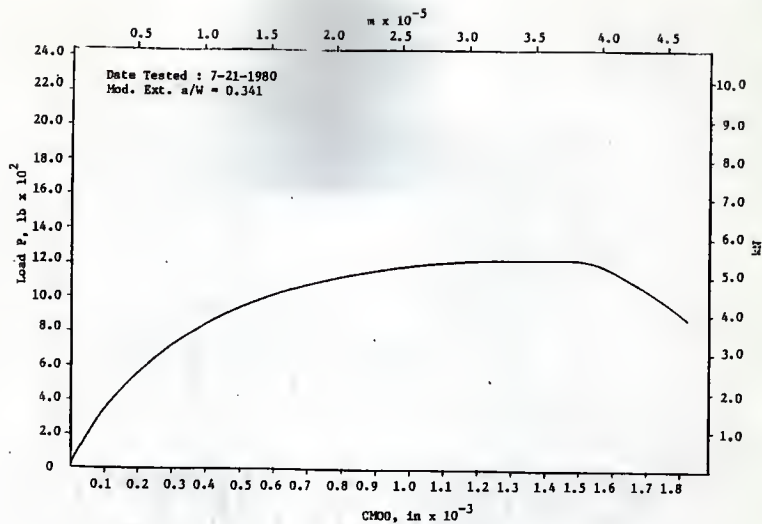


Fig. 91 P vs CMOD, 4 in Deep Beam (1-B4), Load Control, Fartash (11)

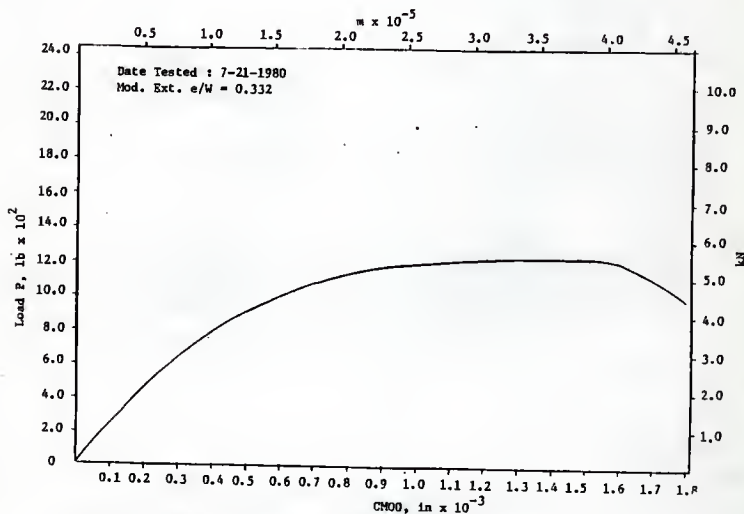
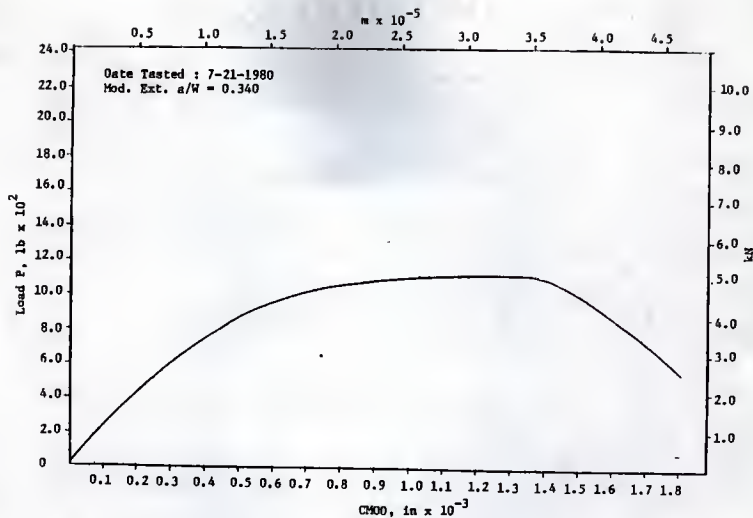
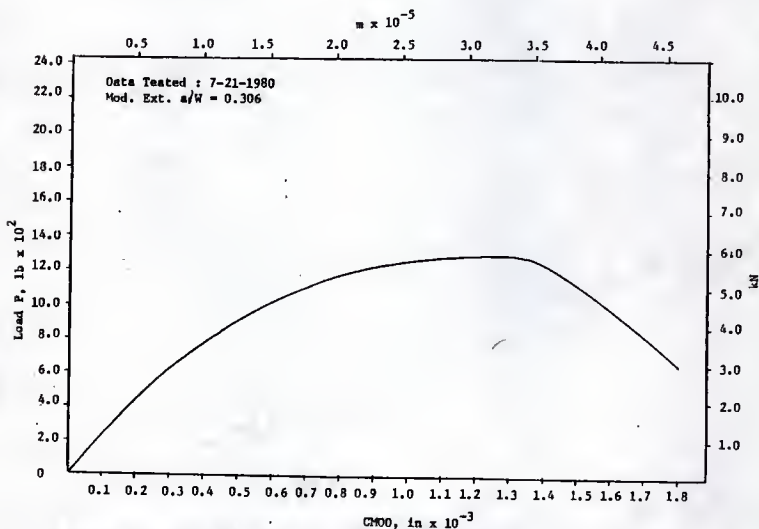


Fig. 92 P vs CMOD, 4 in Deep Beam (1-B5), Load Control, Fartash (11)

Fig. 93  $P$  vs CMOD, 4 in Deep Beam (1-B6), Load Control, Fartash (11)Fig. 94  $P$  vs CMOD, 4 in Deep Beam (1-B7), Load Control, Fartash (11)

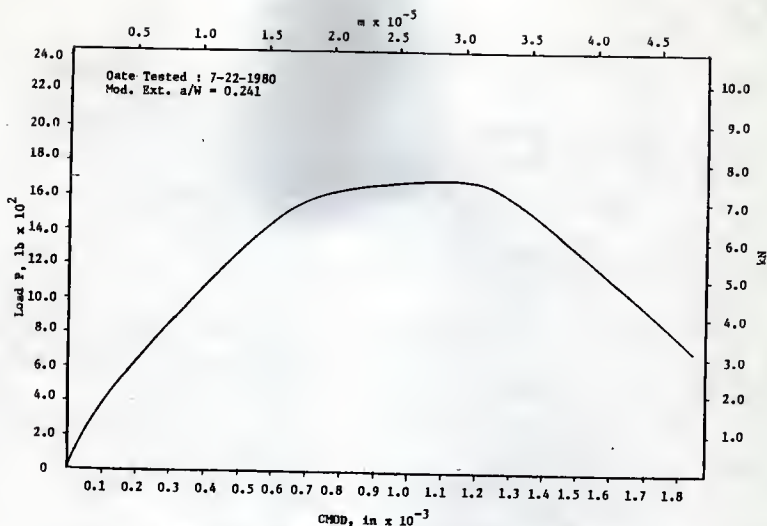


Fig. 95  $P$  vs CMOD, 4 in Deep Beam (1-B10), Load Control, Fartash (11)

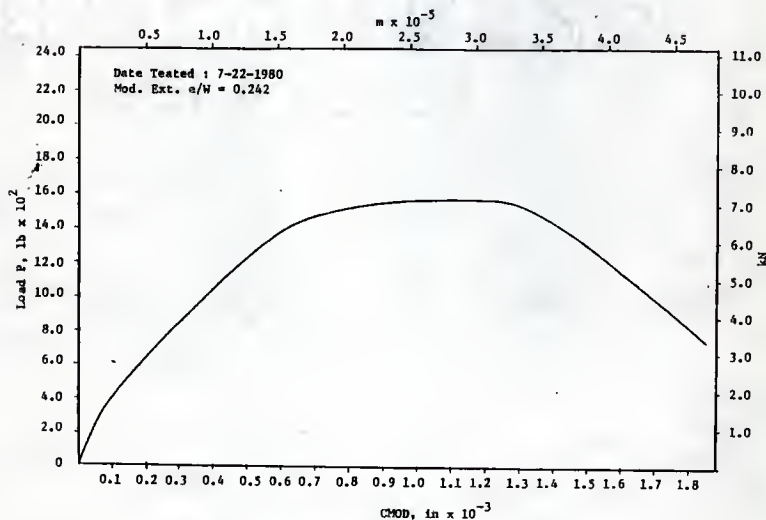
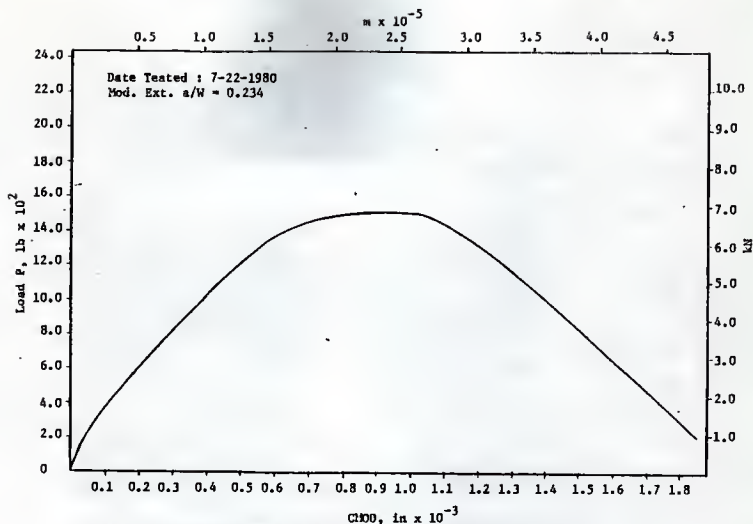
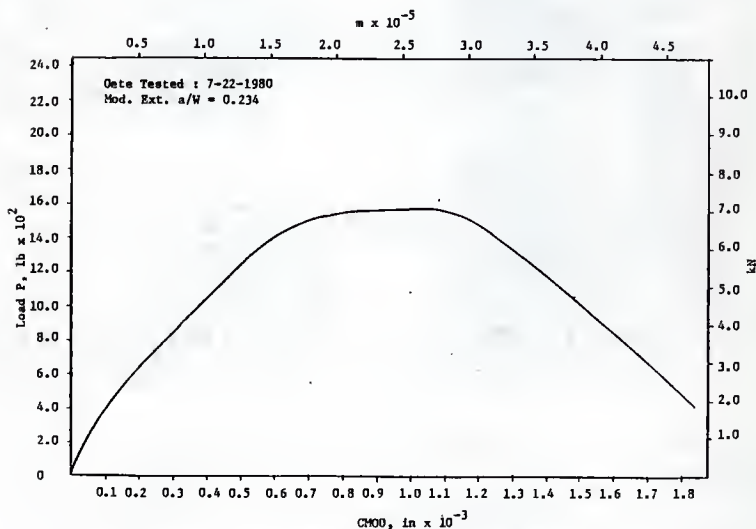


Fig. 96  $P$  vs CMOD, 4 in Deep Beam (1-B11), Load Control, Fartash (11)

Fig. 97  $P$  vs  $CMDO$ , 4 in Deep Beam (1-B12), Load Control, Fartash (11)Fig. 98  $P$  vs  $CMDO$ , 4 in Deep Beam (1-B13), Load Control, Fartash (11)



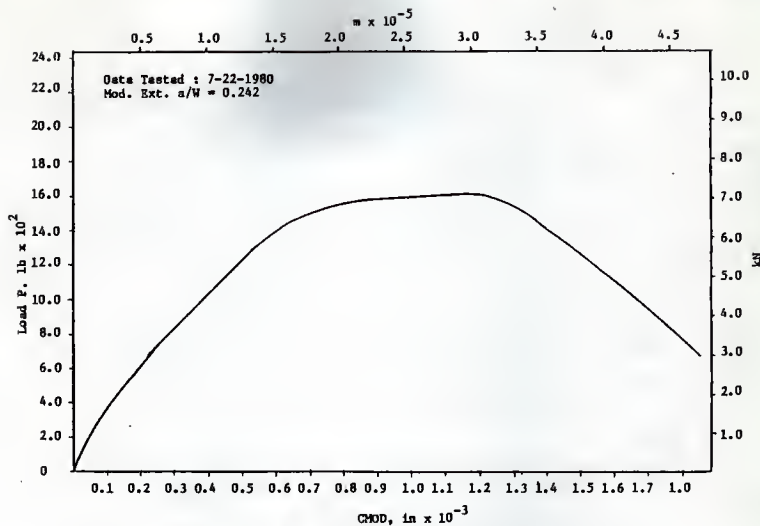


Fig. 99 P vs CHOD, 4 in Deep Beam (1-B14), Load Control, Fartash (11)

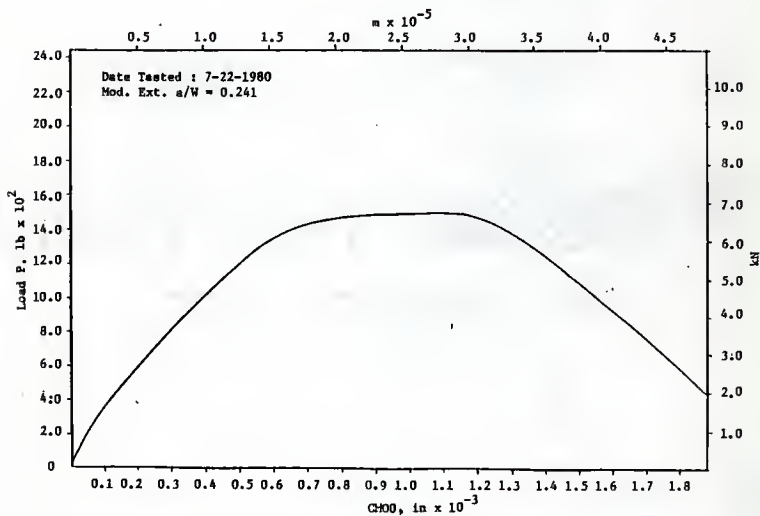


Fig. 100 P vs CHOD, 4 in Deep Beam (1-B15), Load Control, Fartash (11)

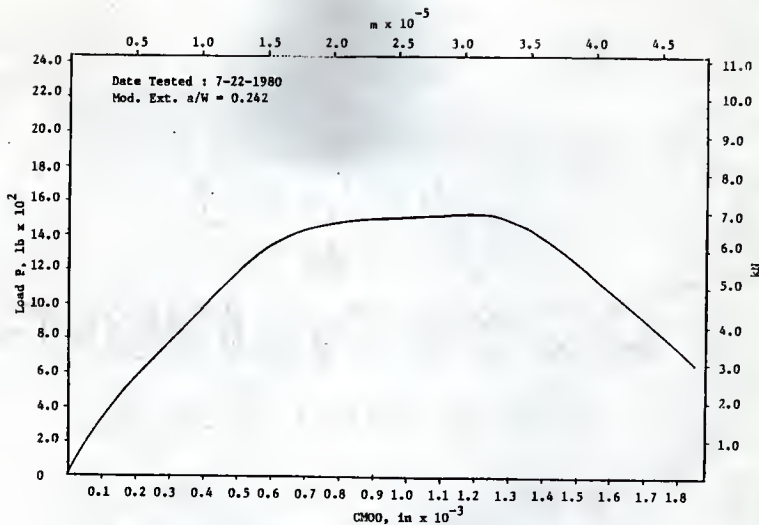


Fig. 101 P vs CMOD, 4 in Deep Beam (1-816), Load Control, Fartash (11)

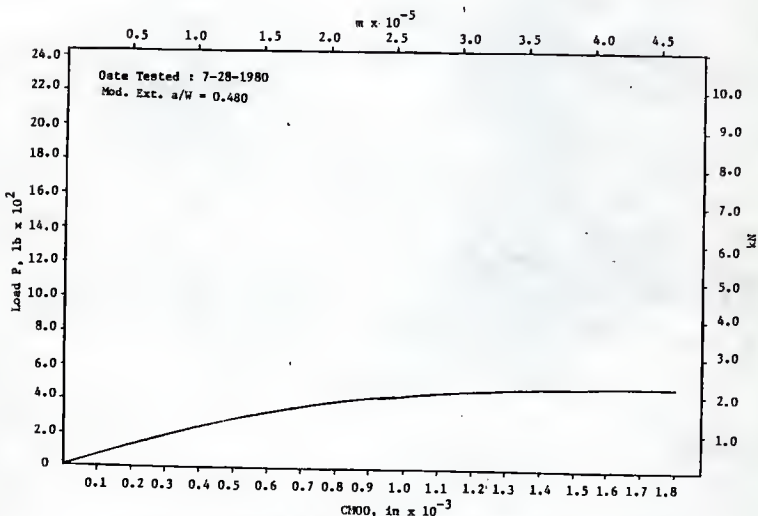
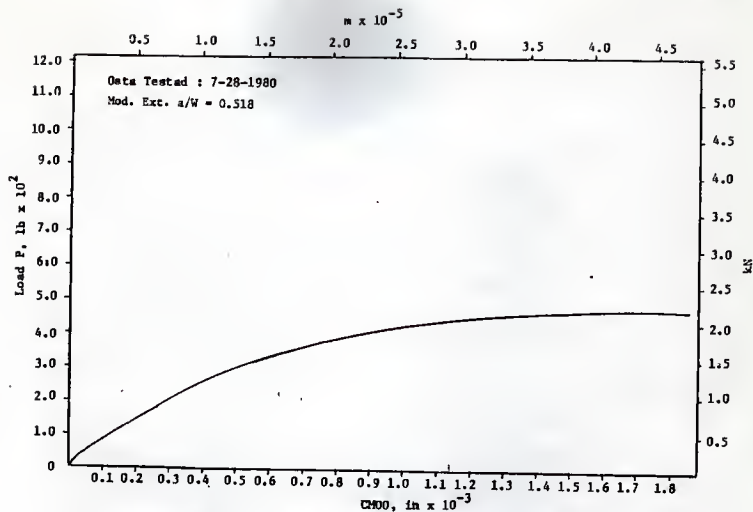
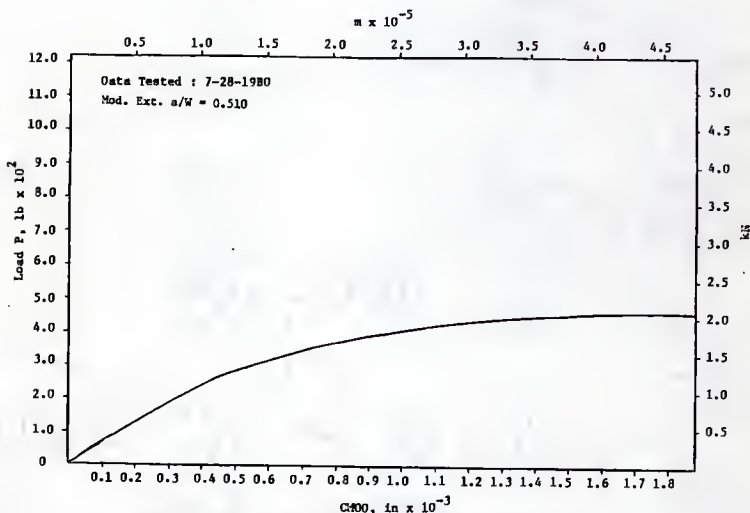


Fig. 102 P vs CMOD, 4 in Deep Beam (2-B1), Load Control, Fartash (11)

Fig. 103  $P$  vs  $CM00$ , 4 in Deep Beam (2-B2), Load Control, Fartash (11)Fig. 104  $P$  vs  $CM00$ , 4 in Deep Beam (2-B3), Load Control, Fartash (11)

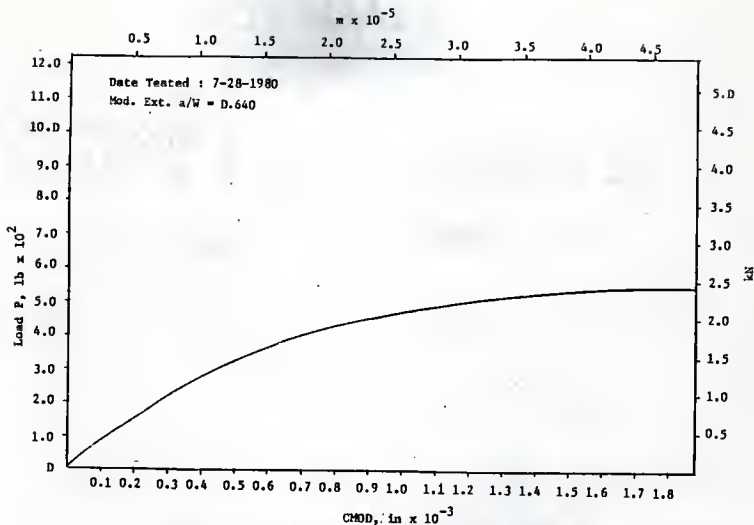


Fig. 105 P vs CMOD, 4 in Deep Beam (2-B4), Load Control, Fartash (11)

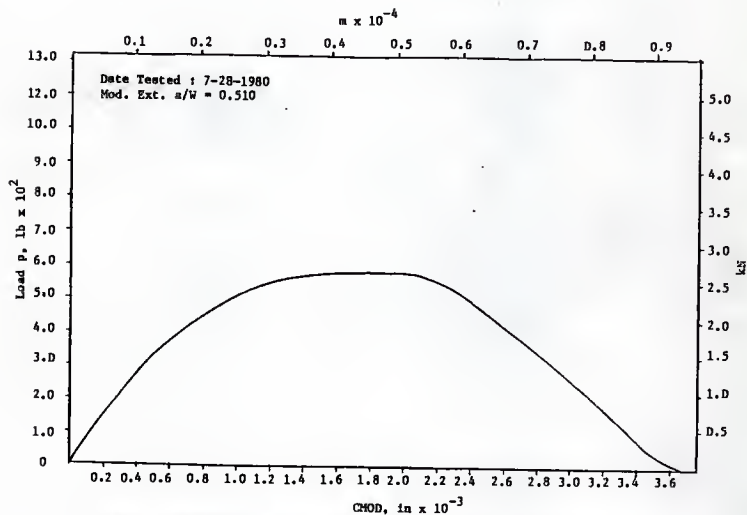


Fig. 106 P vs CMOD, 4 in Deep Beam (2-B5), Load Control, Fartash (11)

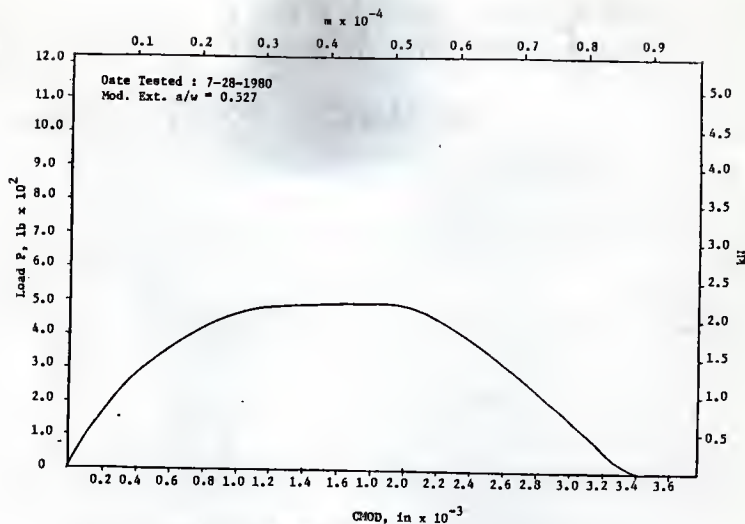


Fig. 107  $P$  vs  $CHOD$ , 4 in Deep Beam (2-B6), Load Control, Fartash (11)

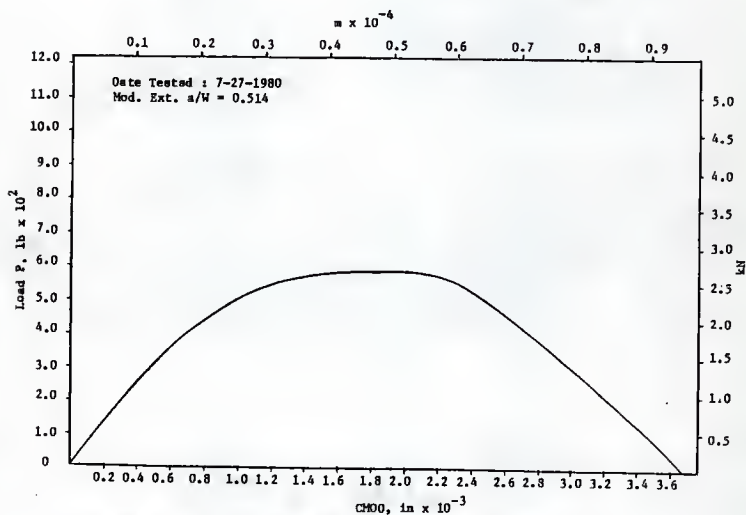
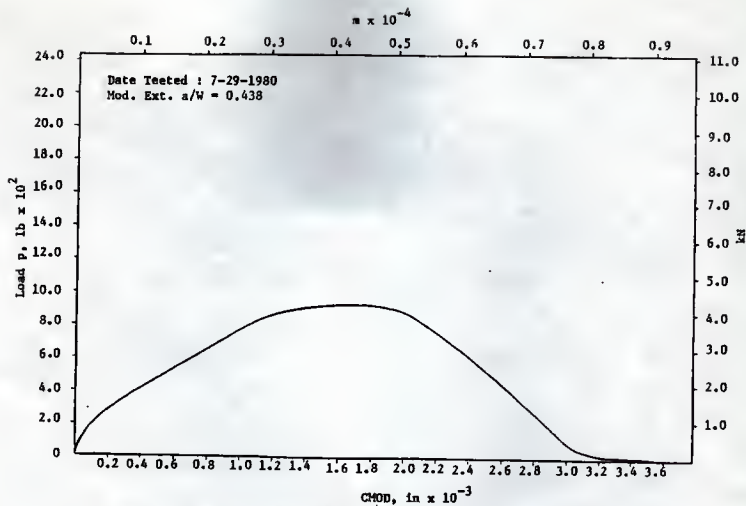
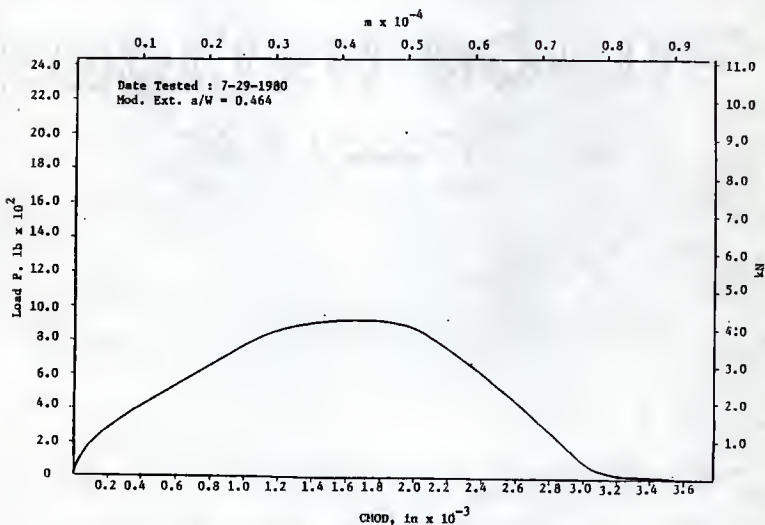


Fig. 108  $P$  vs  $CHOD$ , 4 in Deep Beam (2-B7), Load Control, Fartash (11)

Fig. 109  $P$  vs CMOD, 4 in Deep Beam (2-B10), Load Control, Fartash (11)Fig. 110  $P$  vs CMOD, 4 in Deep Beam (2-B11), Load Control, Fartash (11)

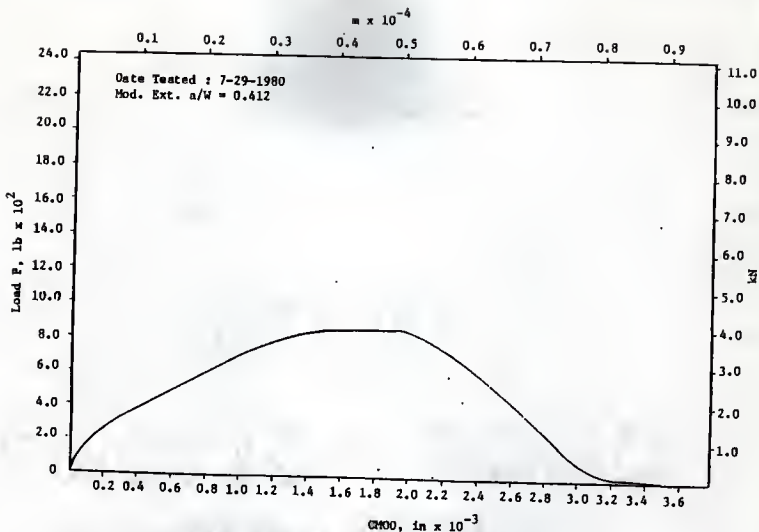


Fig. 111  $P$  vs CMOD, 4 in Deep Beam (2-B12), Load Control, Fartash (11)

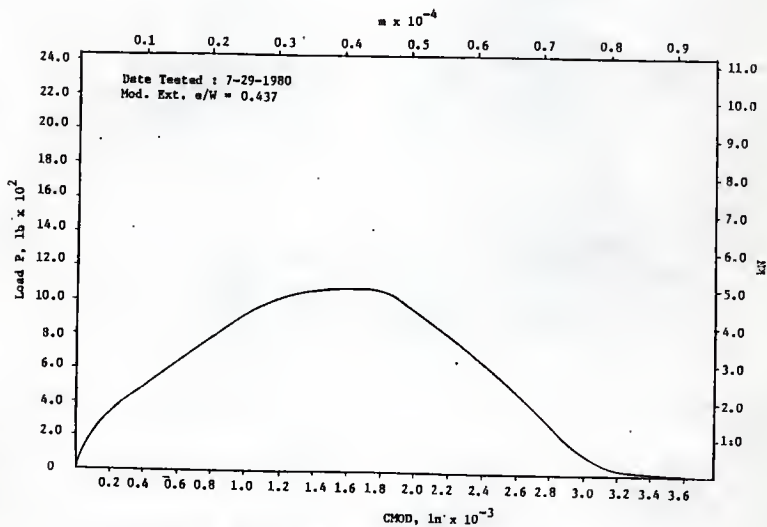


Fig. 112  $P$  vs CMOD, 4 in Deep Beam (2-B13), Load Control, Fartash (11)

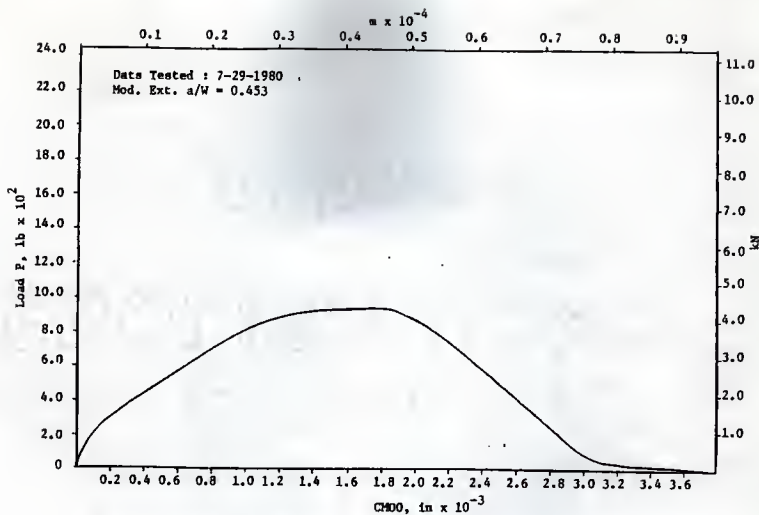


Fig. 113  $P$  vs CMDO, 4 in Deep Beam (2-B14), Load Control, Fartash (11)

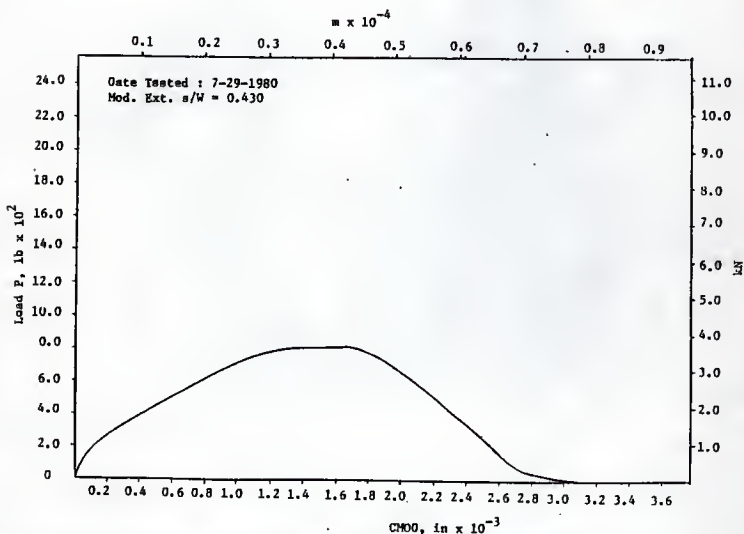


Fig. 114  $P$  vs CMDO, 4 in Deep Beam (2-B15), Load Control, Fartash (11)



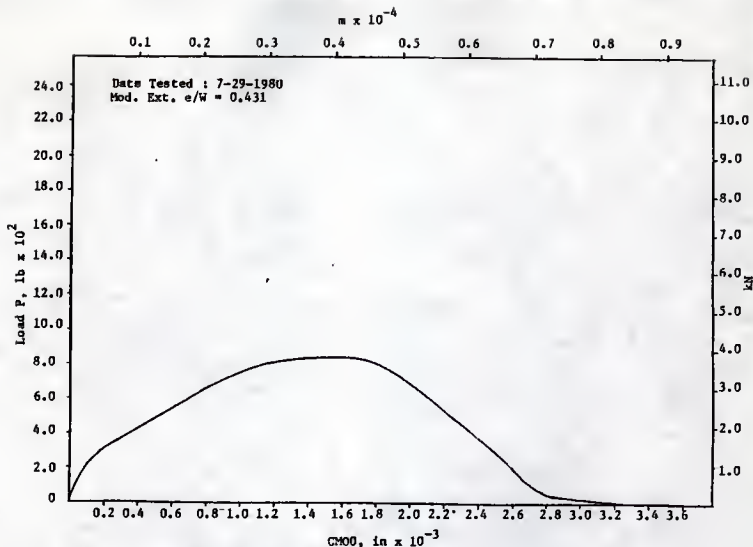


Fig. 115  $P$  vs CMOD, 4 in Deep Beam (2-B16), Load Control, Fertash (11)

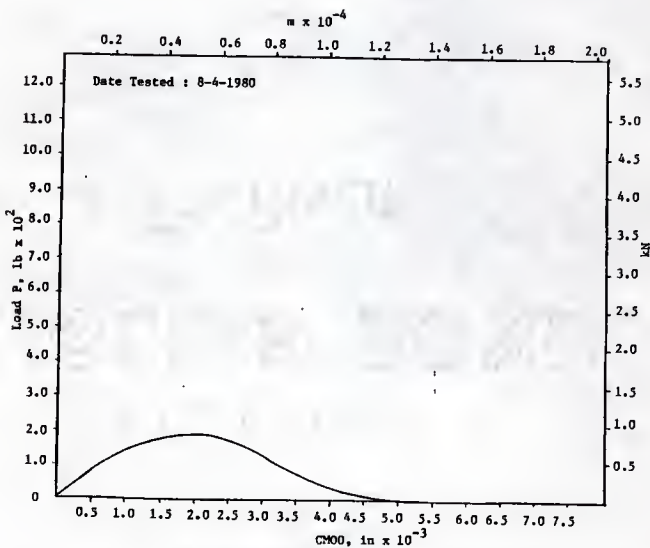


Fig. 116  $P$  vs CMOD, 4 in Deep Beam (3-B1), Load Control, Fertash (11)

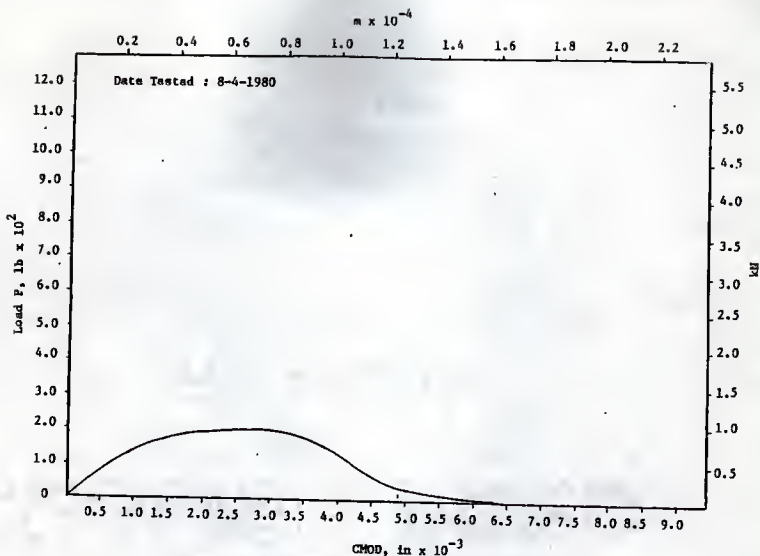


Fig. 117 P vs CHOD, 4 in Deep Beam (3-B2), Load Control, Fartash (11)

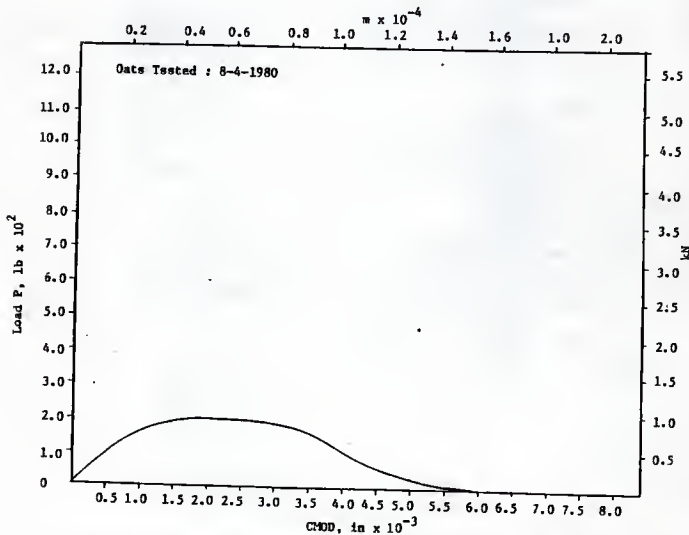


Fig. 118 P vs CHOD, 4 in Deep Beam (3-B3), Load Control, Fartash (11)

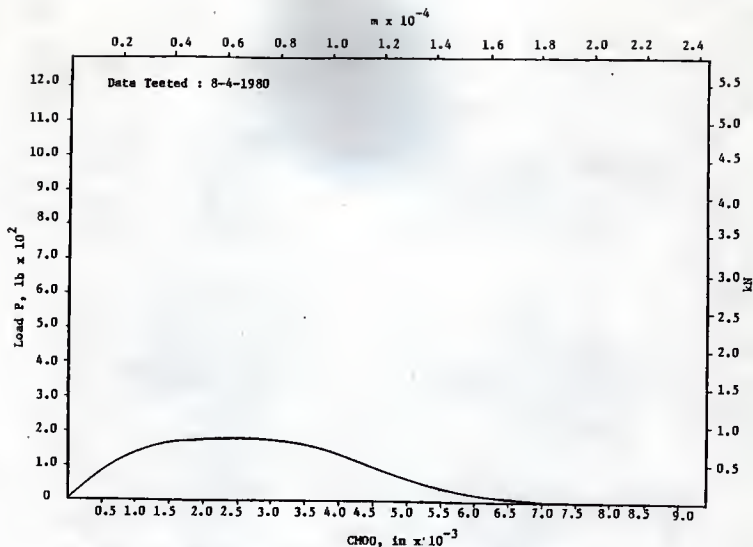


Fig. 119  $P$  vs CMOD, 4 in Deep Beam (3-B4), Load Control, Fartash (11)

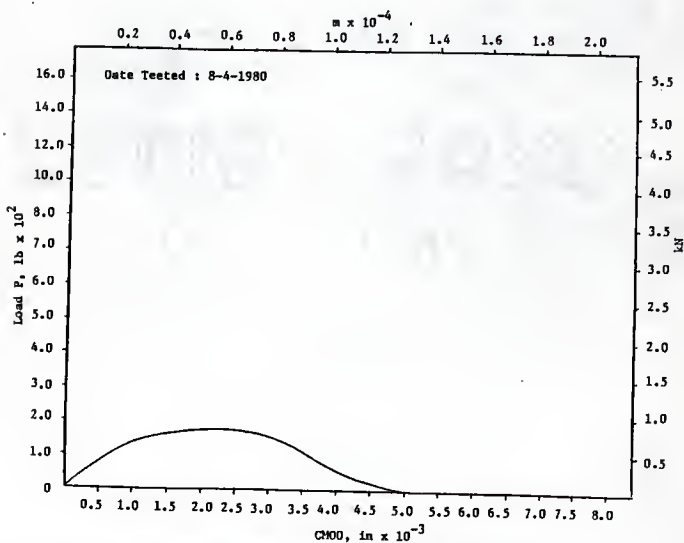
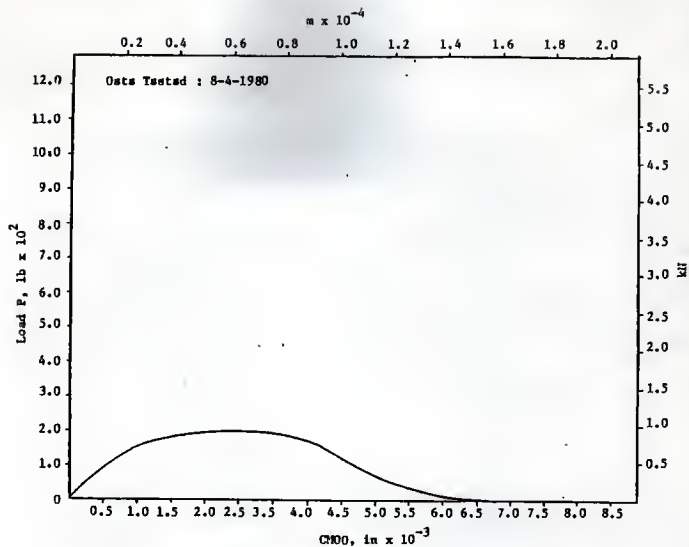
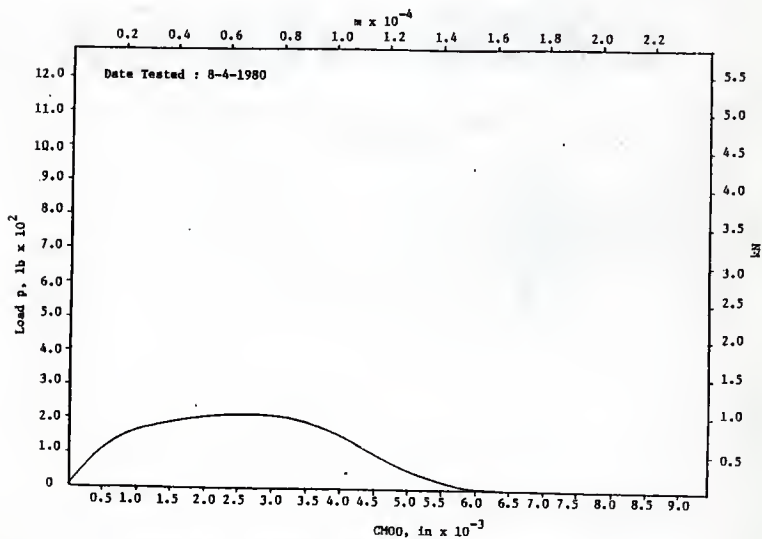
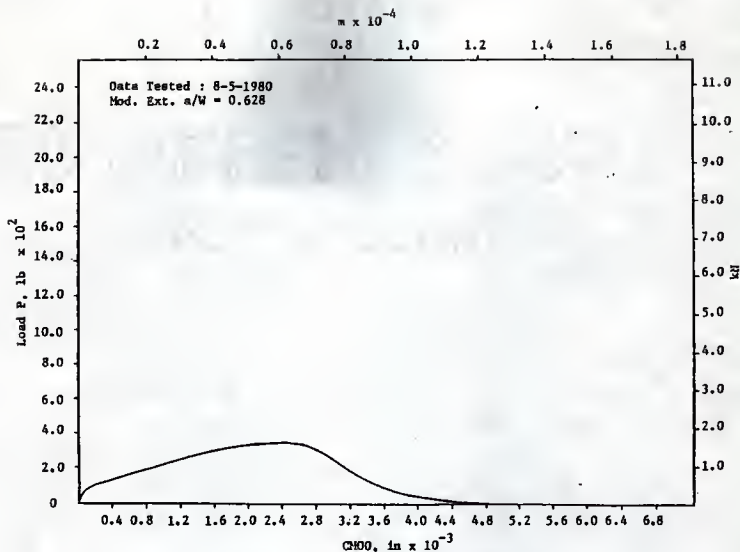
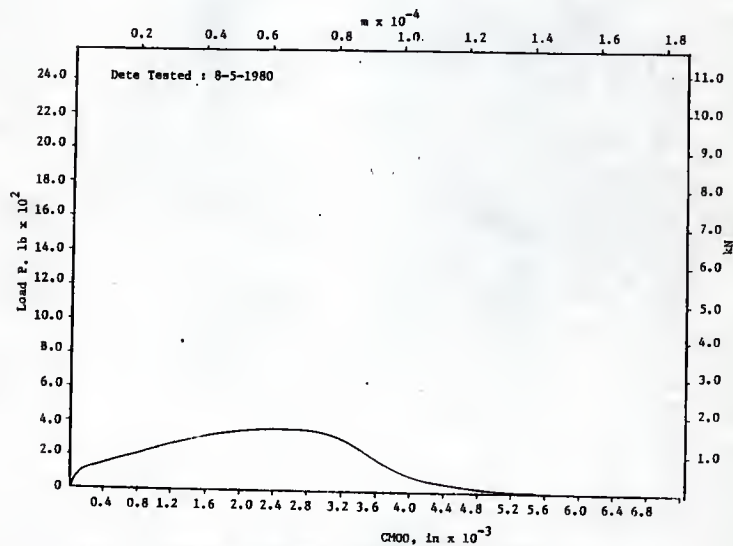


Fig. 120  $P$  vs CMOD, 4 in Deep Beam (3-B5), Load Control, Fartash (11)

Fig. 121  $P$  vs  $CHOD$ , 4 in Deep Beam (3-B6), Load Control, Fartash (11)Fig. 122  $P$  vs  $CHOD$ , 4 in Deep Beam (3-B7), Load Control, Fartash (11)

Fig. 123 P vs  $CH00$ , 4 in Deep Beam (3-B12), Load Control, Fartash (11)Fig. 124 P vs  $CH00$ , 4 in Deep Beam (3-B13), Load Control, Fartash (11)

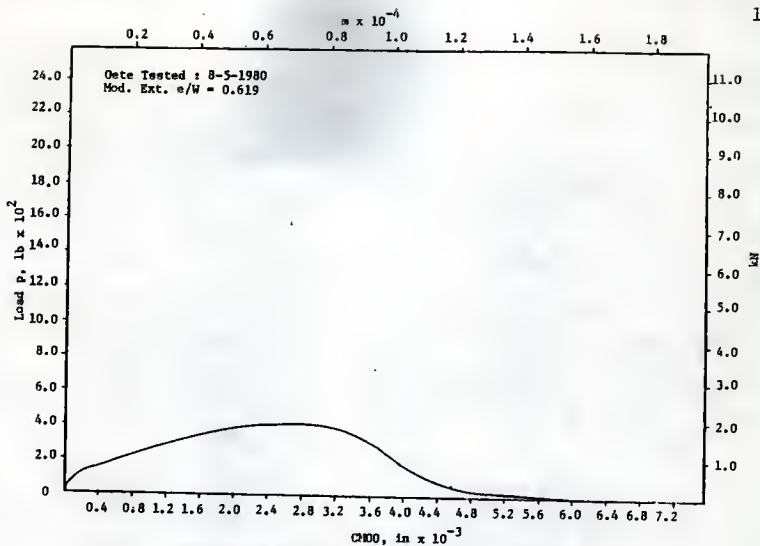


Fig. 125  $P$  vs  $CM00$ , 4 in Deep Beam (3-B14), Load Control, Fartash (11)

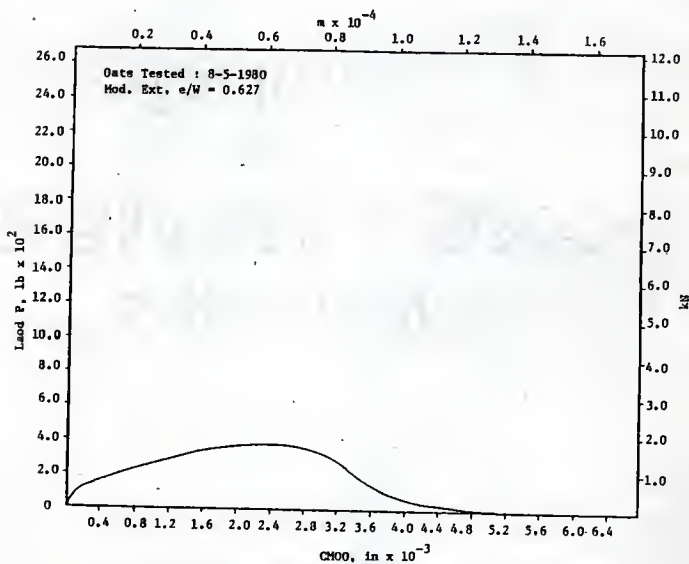


Fig. 126  $P$  vs  $CM00$ , 4 in Deep Beam (3-B15), Load Control, Fartash (11)

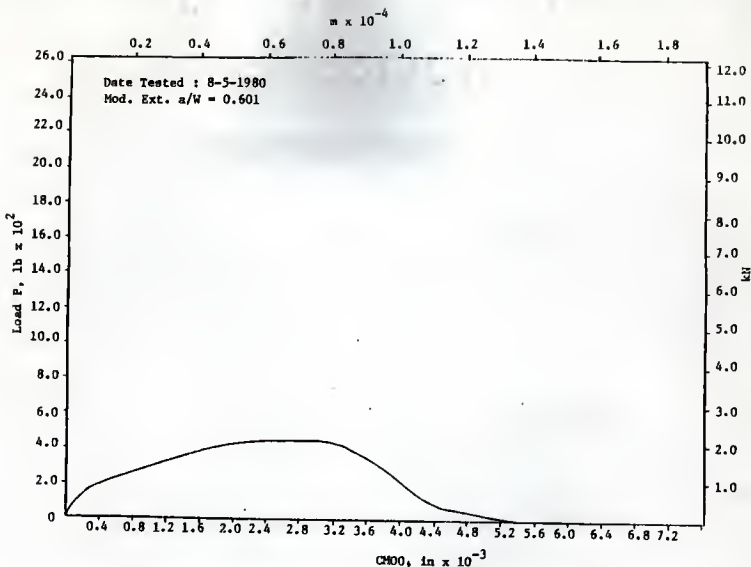


Fig. 127 P vs CMOD, 4 in Deep Beam (3-B16), Load Control, Fartash (11)

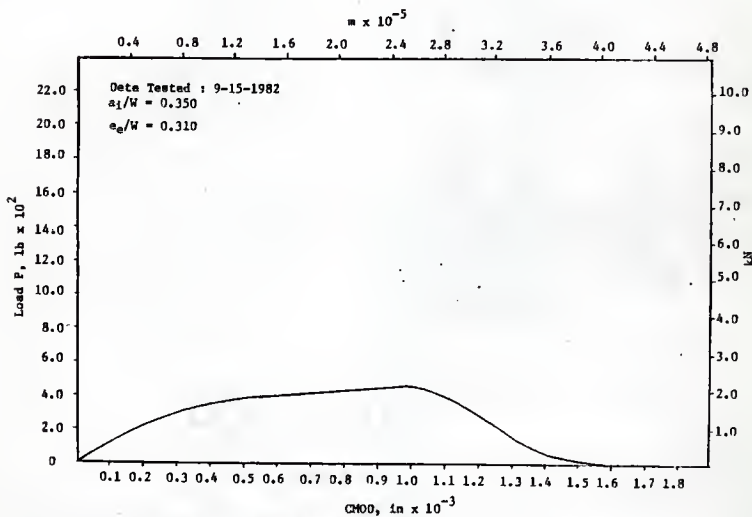


Fig. 128 P vs CMOD, 4 in Deep Beam (T1), Load Control, Co (4)

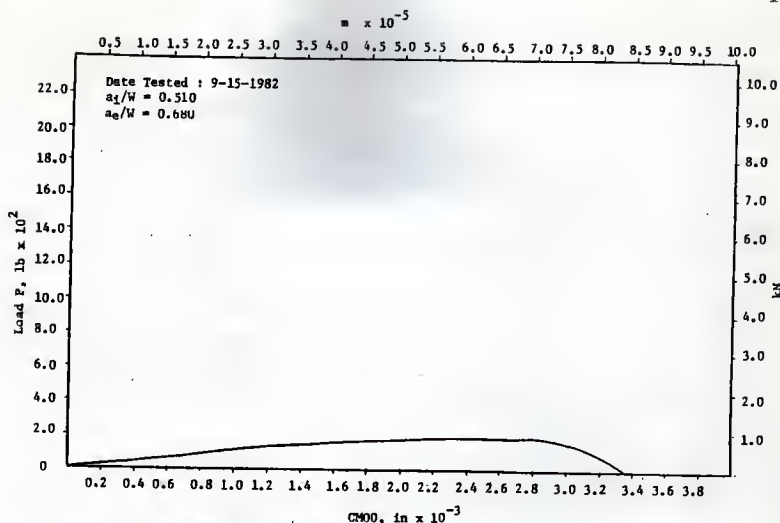


Fig. 129 P vs CHOD, 4 in Deep Beam (T3), Load Control, Go (4)

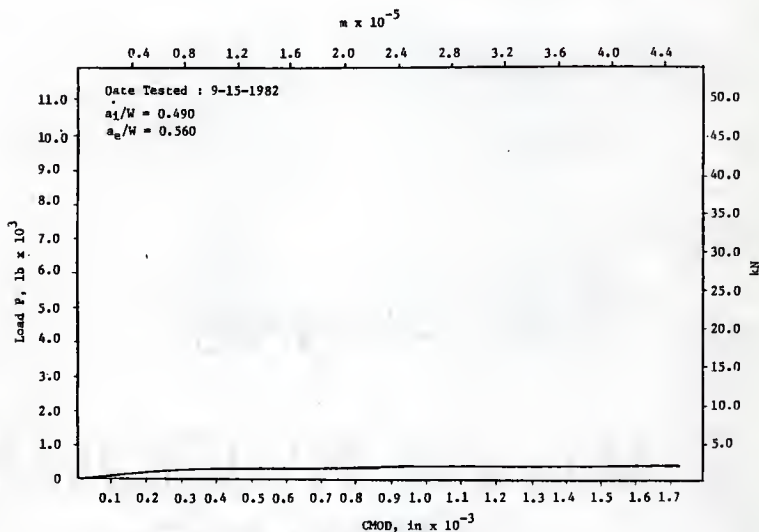
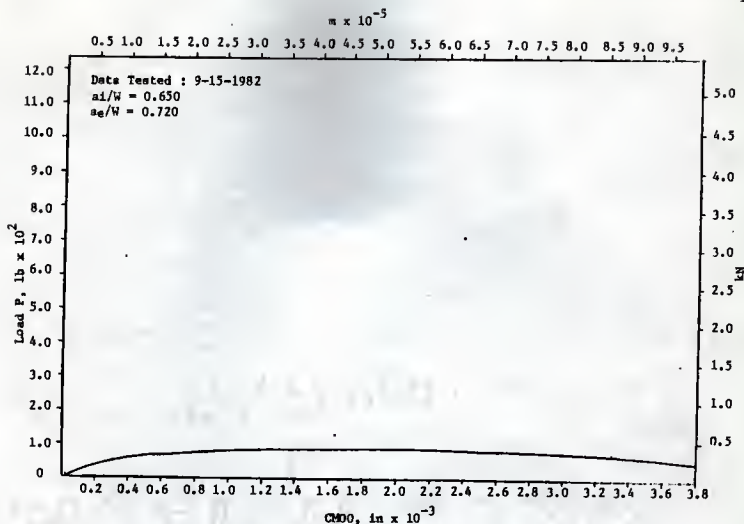
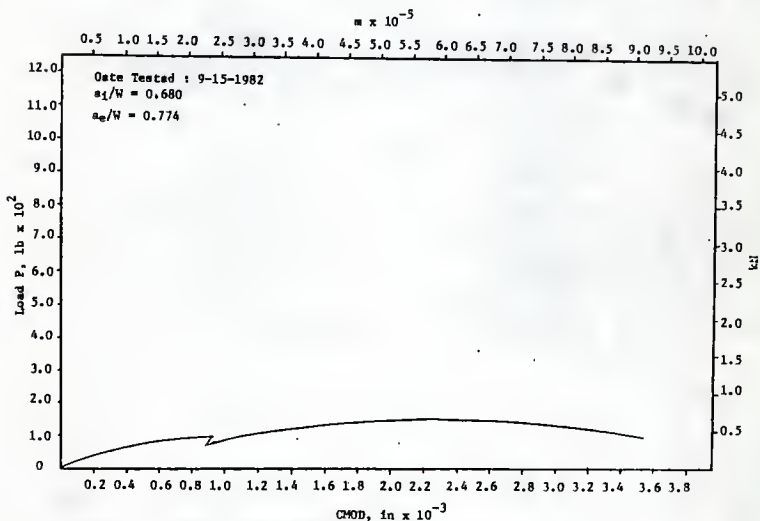
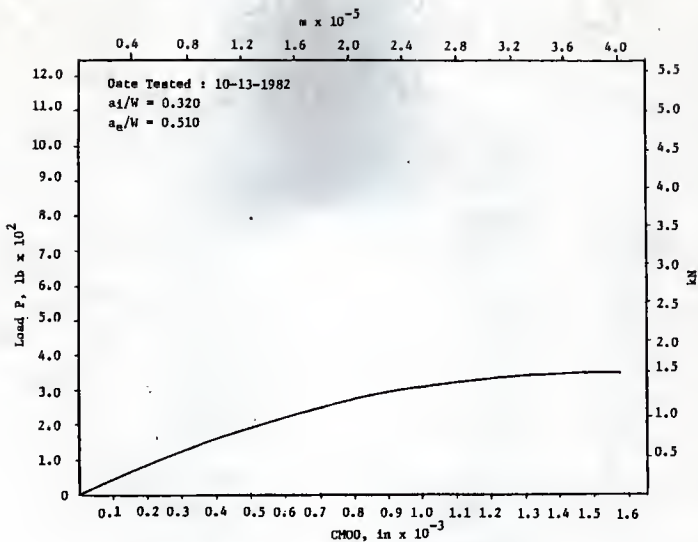
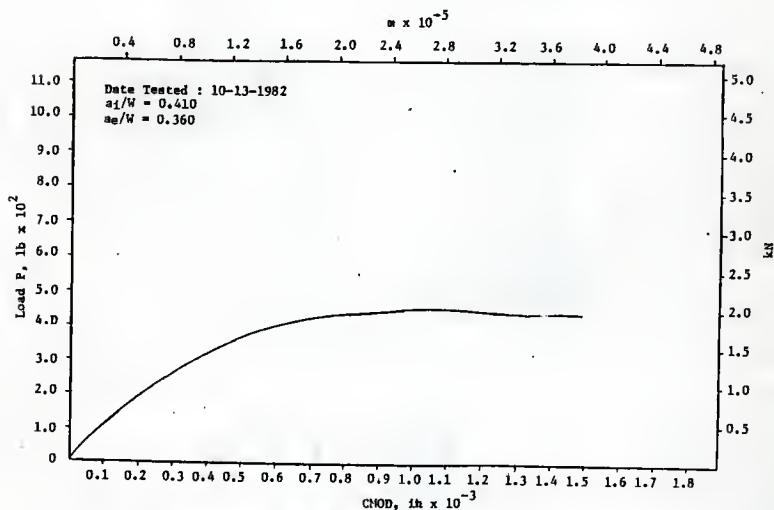


Fig. 130 P vs CHOD, 4 in Deep Beam (T4), Load Control, Go (4)



Fig. 131  $P$  vs CMOD, 4 in Deep Beam (T5), Load Control, Go (4)Fig. 132  $P$  vs CMOD, 4 in Deep Beam (T6), Load Control, Go (4)

Fig. 133  $P$  vs CMOD, 4 in Deep Beam (T7), Load Control, Go (4)Fig. 134  $P$  vs CMOD, 4 in Deep Beam (T8), Load Control, Go (4)

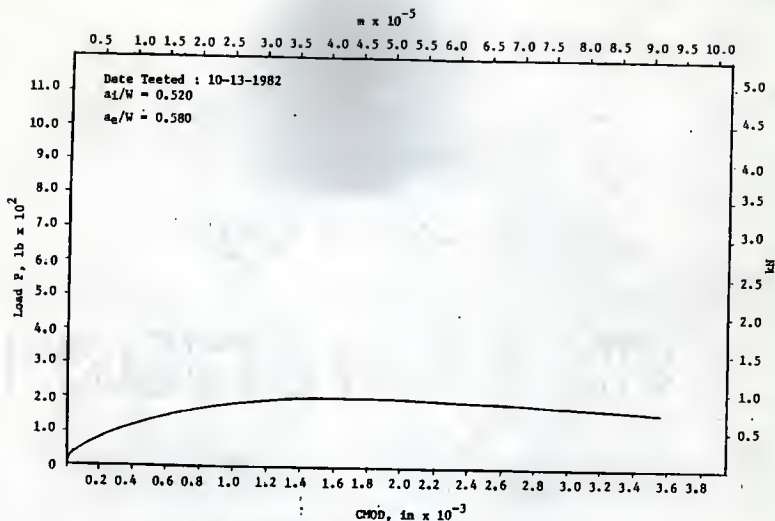


Fig. 135 P vs CMOD, 4 in Deep Beam (T9), Load Control, Go (4)

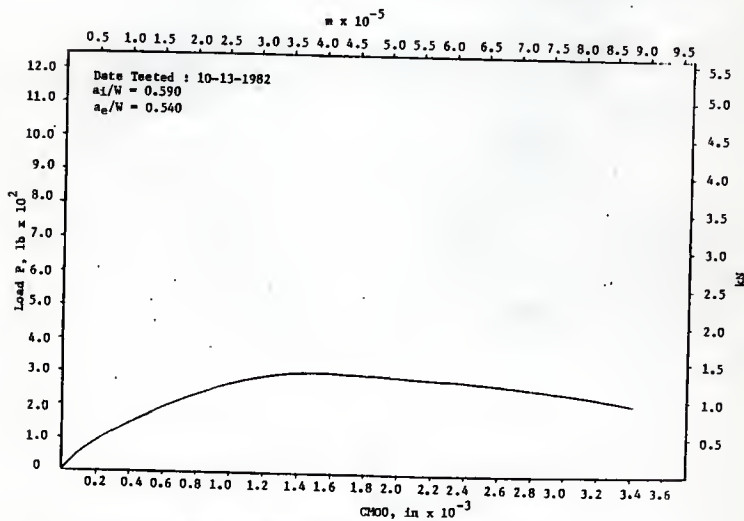


Fig. 136 P vs CMOD, 4 in Deep Beam (T10), Load Control, Go (4)

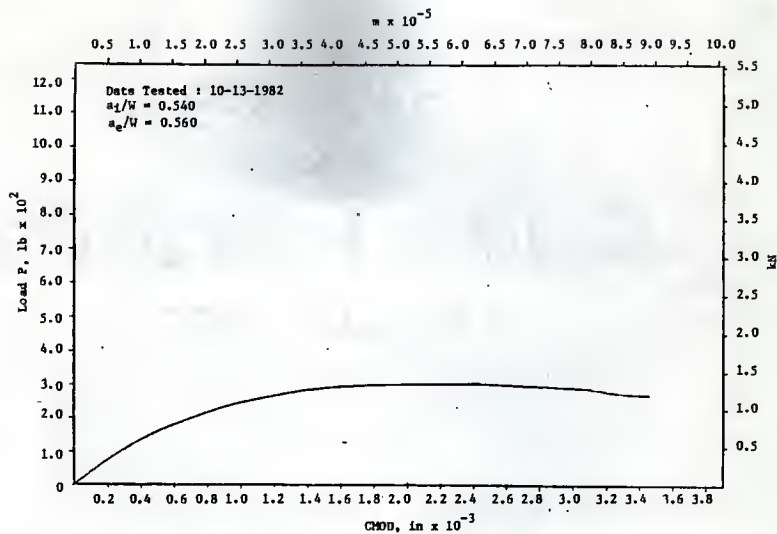


Fig. 137 P vs CMOD, 4 in Deep Beam (T11), Load Control, Go (4)

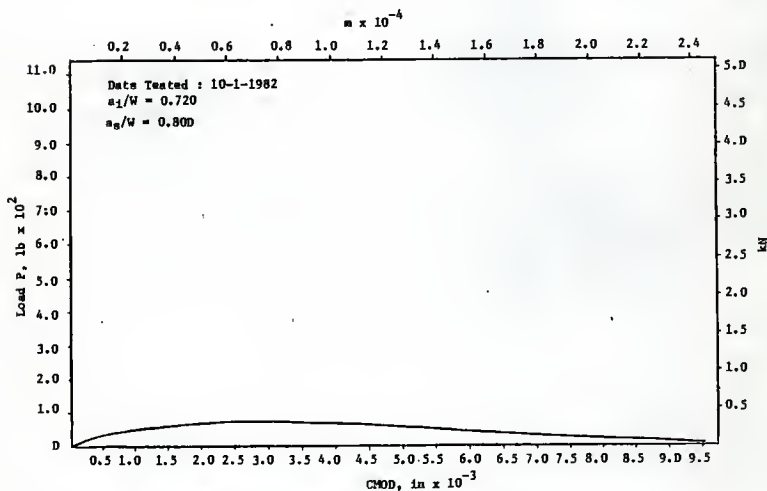


Fig. 138 P vs CMOD, 4 in Deep Beam (T12), Load Control, Go (4)

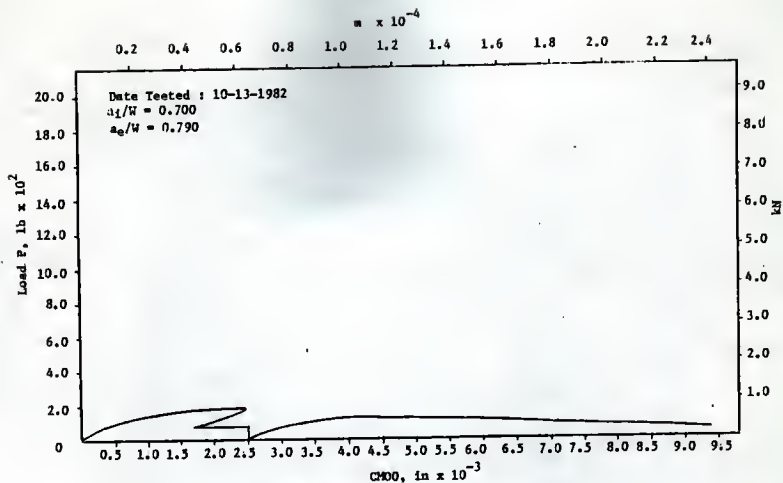


Fig. 139 P vs CHOD, 4 in Deep Beam (T13), Load Control, Go (4)

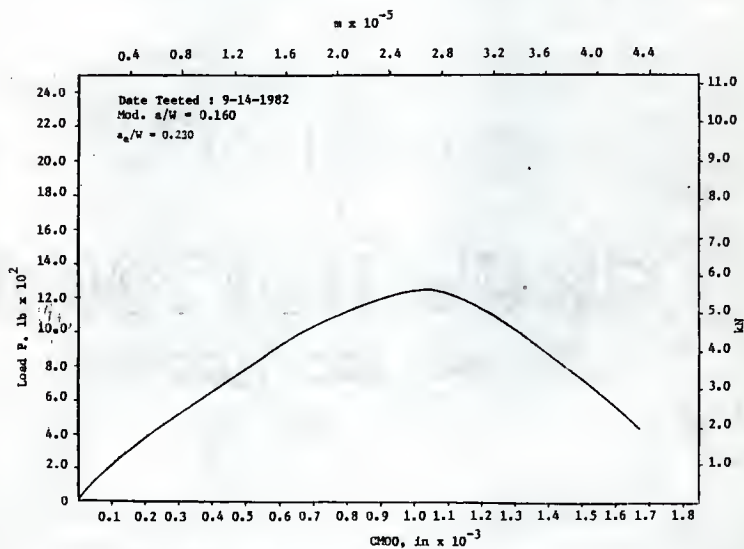


Fig. 140 P vs CHOD, 4 in Deep Beam (P2), Load Control, Go (4)

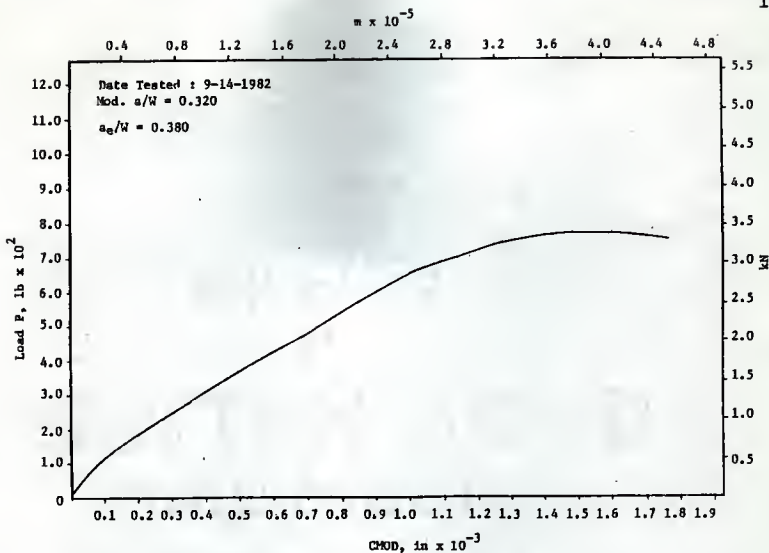


Fig. 141 P vs CMOD, 4 in Deep Beam (P3), Load Control, Go (4)

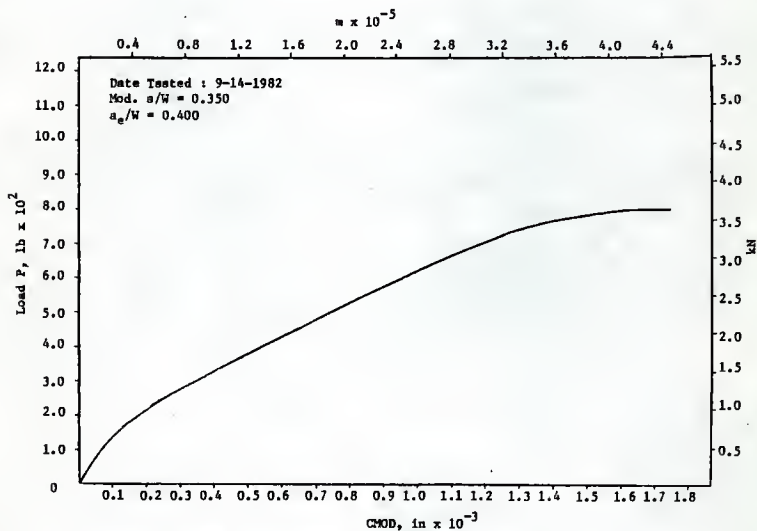


Fig. 142 P vs CMOD, 4 in Deep Beam (P4), Load Control, Go (4)

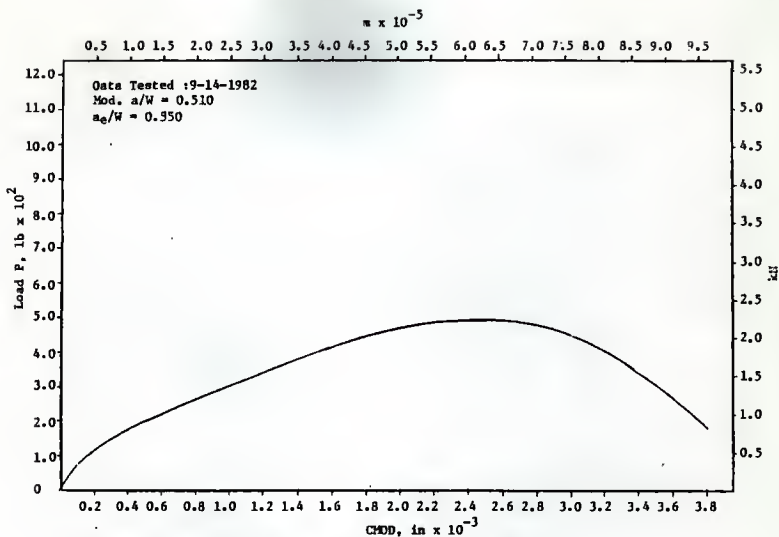


Fig. 143 P vs CMOD, 4 in Deep Beam (F5), Load Control, Go (4)

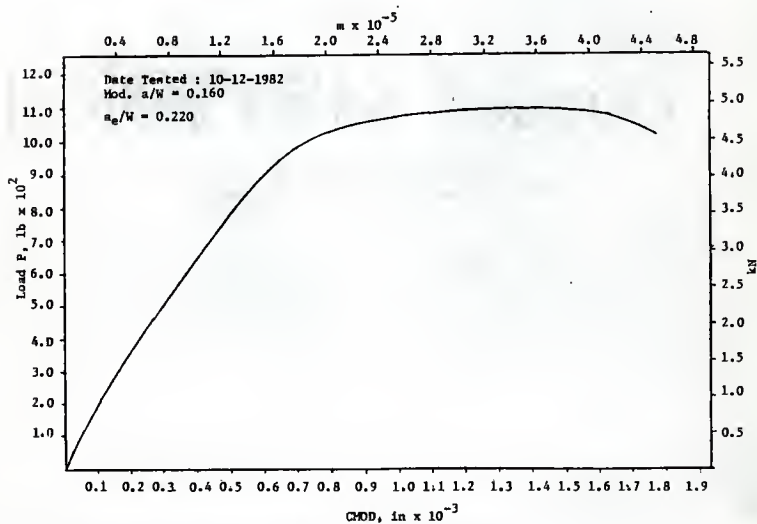
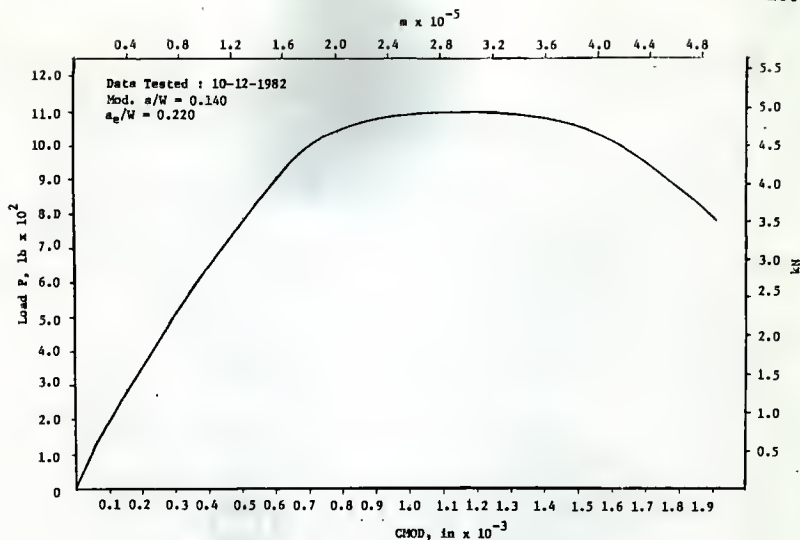
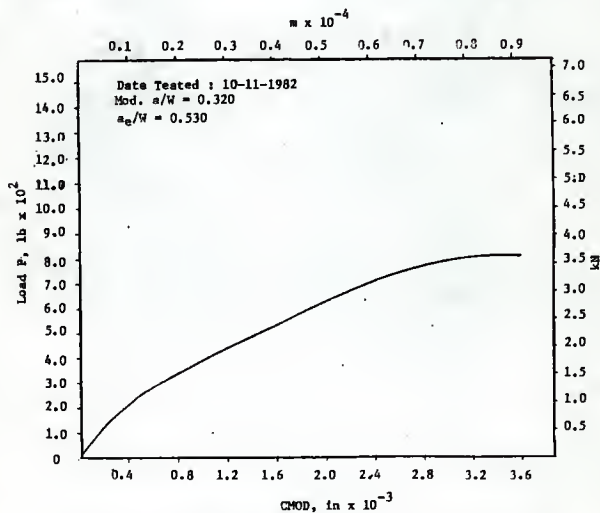


Fig. 144 P vs CMOD, 4 in Deep Beam (F7), Load Control, Go (4)

Fig. 145  $P$  vs CHOD, 4 in Deep Beam (P8), Load Control, GO (4).Fig. 146  $P$  vs CHOD, 4 in Deep Beam (P9), Load Control, GO (4)



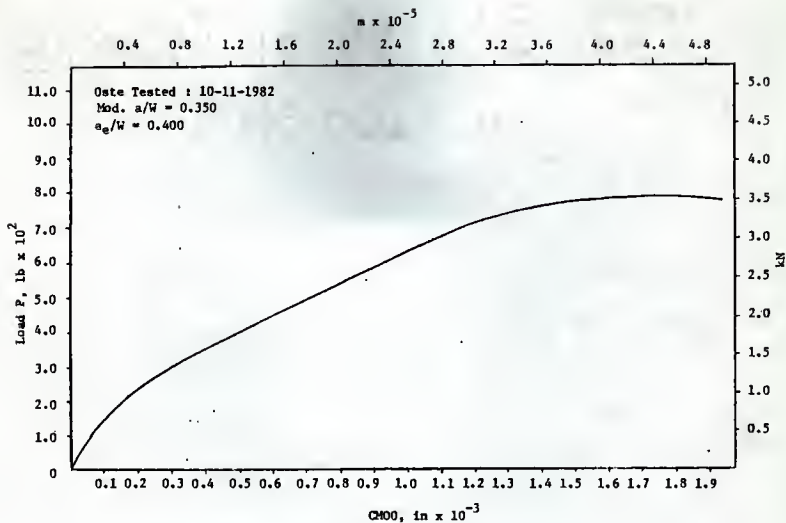


Fig. 147 P vs CMOD, 4 in Deep Beam (P10), Load Control, Go (4)

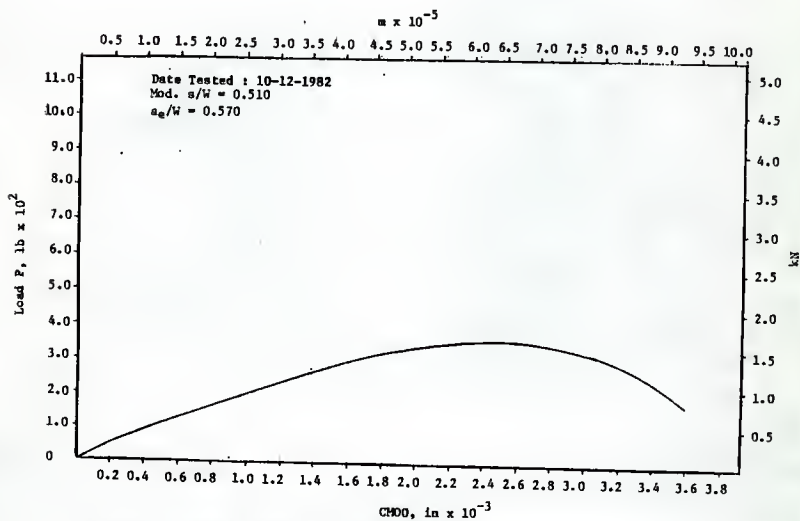


Fig. 148 P vs CMOD, 4 in Deep Beam (P11), Load Control, Go (4)

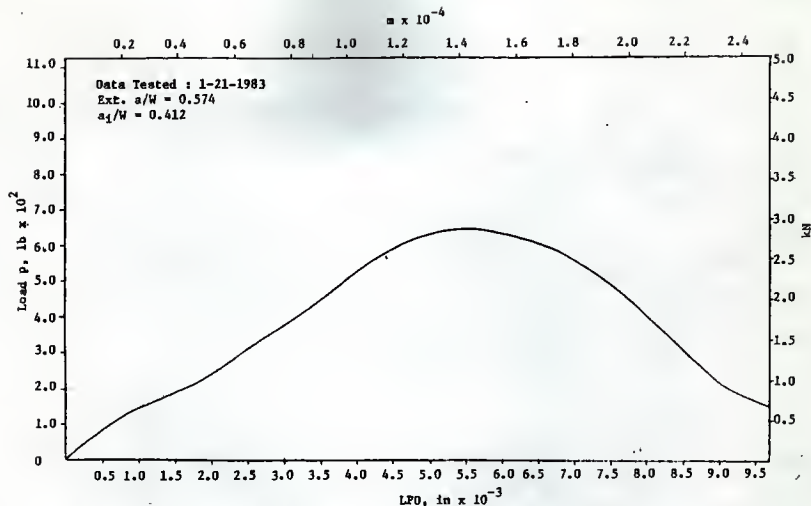


Fig. 149 P vs LFD, 4 in Deep Beam (N1), Load Control, Go (4)

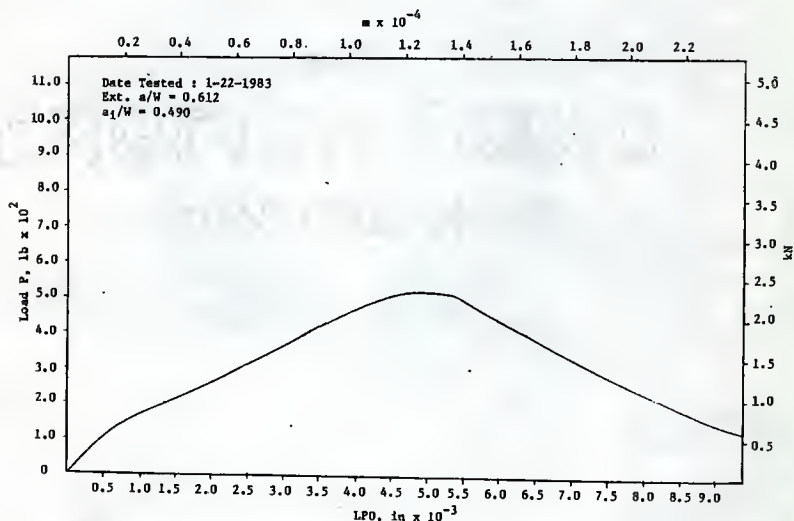
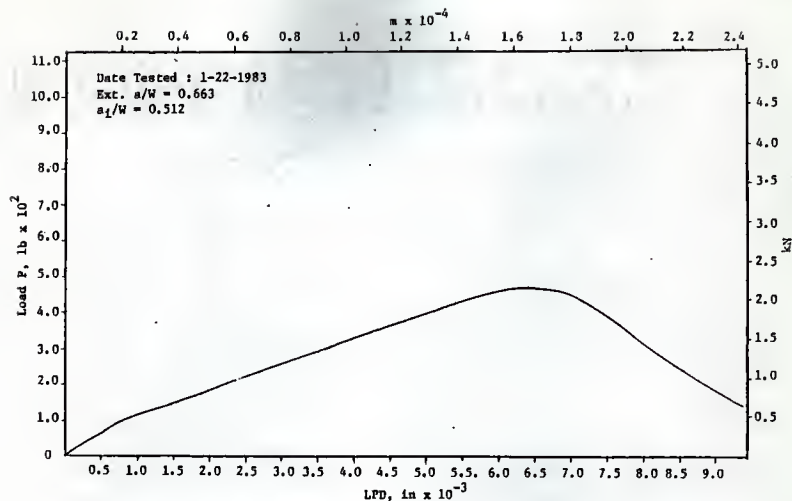
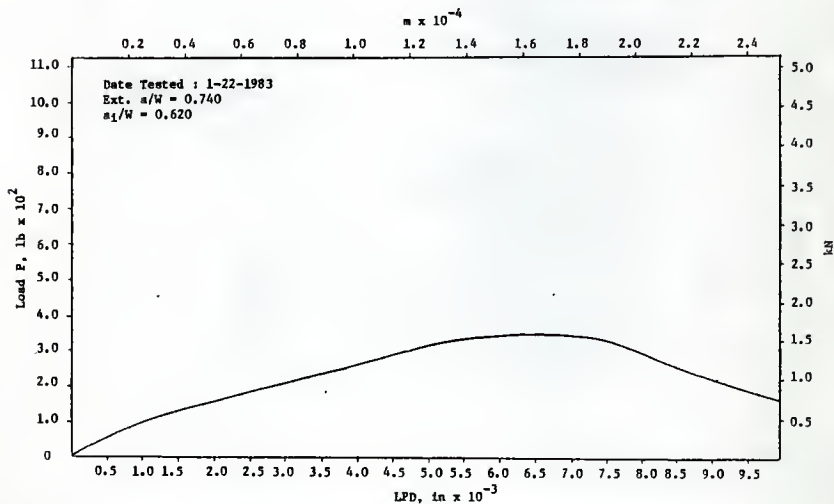
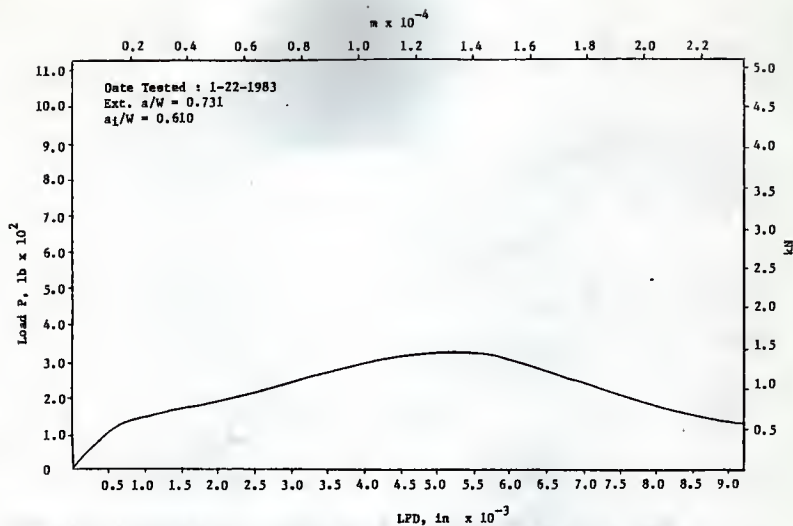
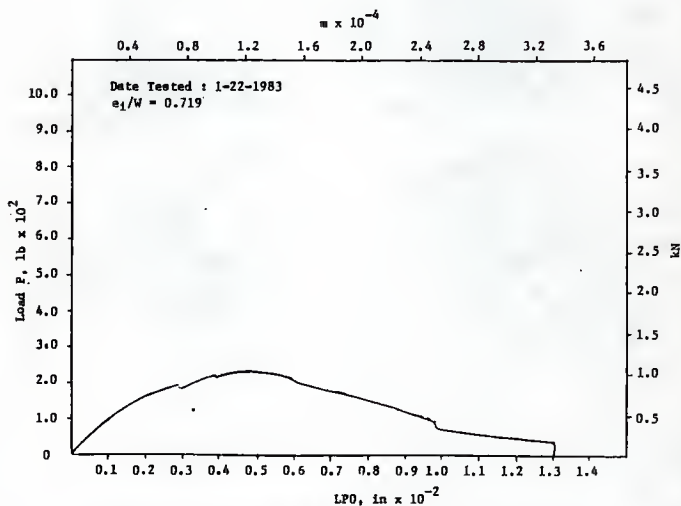
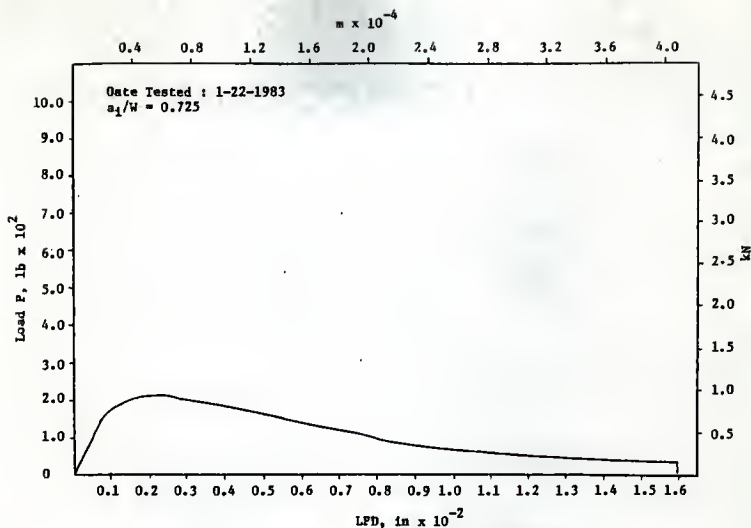
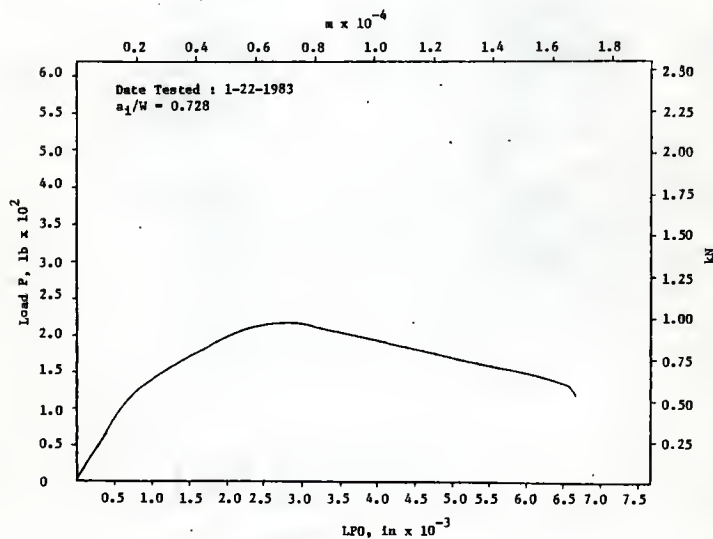


Fig. 150 P vs LFD, 4 in Deep Beam (N2), Load Control, Go (4)

Fig. 151  $P$  vs LPD, Deep Beam (N3), Load Control, Co (4)Fig. 152  $P$  vs LPD, 4 in Deep Beam (N4), Load Control, Co (4)

Fig. 153  $P$  vs LPD, 4 in Deep Beam (N5), Load Control, Go (4)Fig. 154  $P$  vs LPD, 4 in Deep Beam (N6), Load Control, Go (4)

Fig. 155  $P$  vs LFD, 4 in Deep Beam (N7), Load Control, Go (4)Fig. 156  $P$  vs LFD, 4 in Deep Beam (N8), Load Control, Go (4)

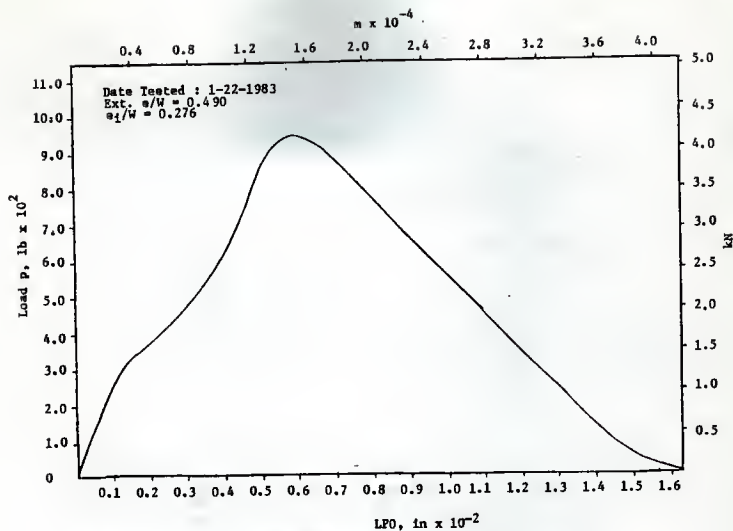


Fig. 157 P vs LFO, 4 in Deep Beam (N9), Load Control, Go (4)

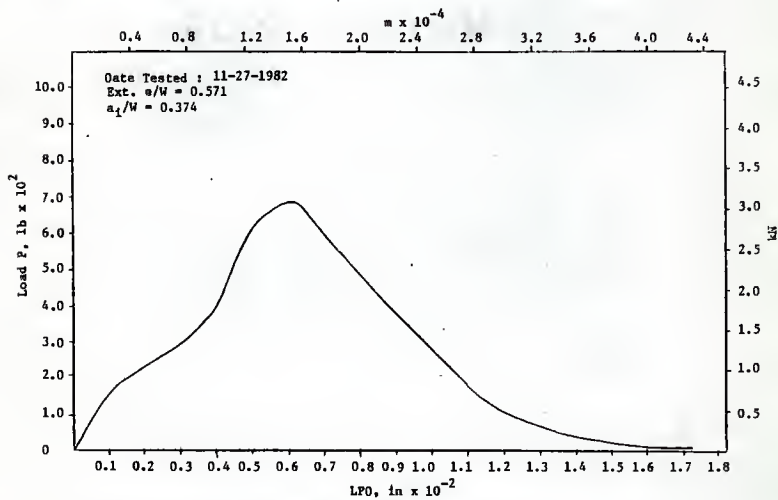
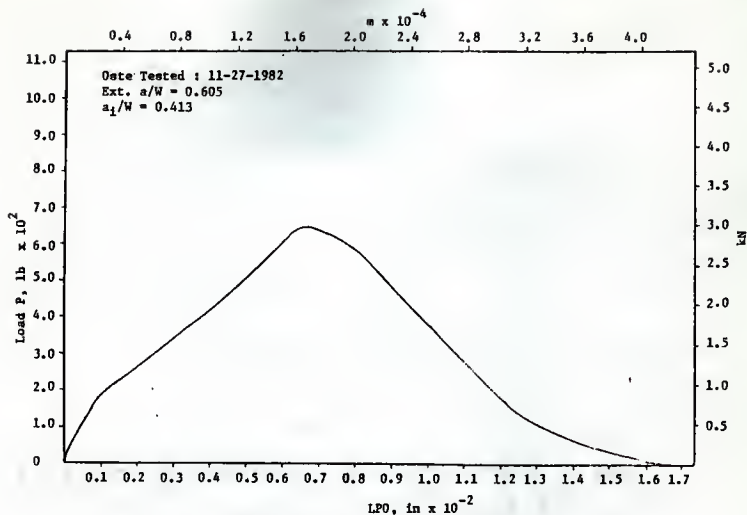
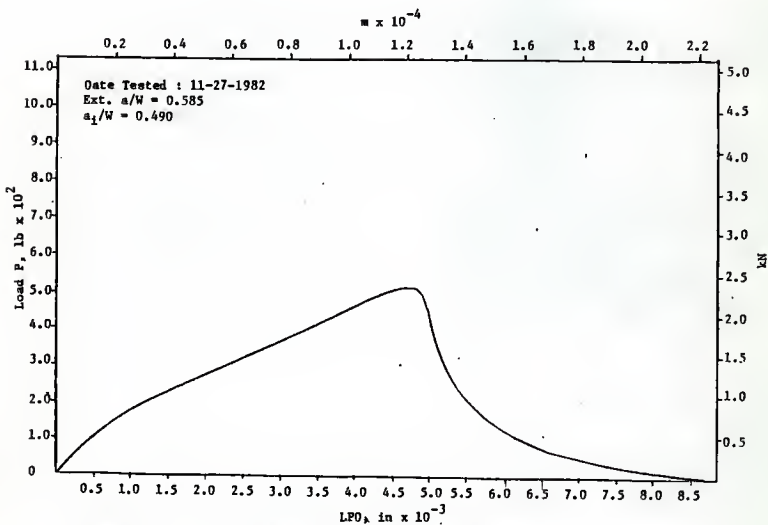


Fig. 158 P vs LFO, 4 in Deep Beam (N10), Load Control, Go (4)

Fig. 159 P vs  $LP_0$ , 4 in Deep Beam (N11), Load Control, Go (4)Fig. 160 P vs  $LPD$ , 4 in Deep Beam (N12), Load Control, Go (4)

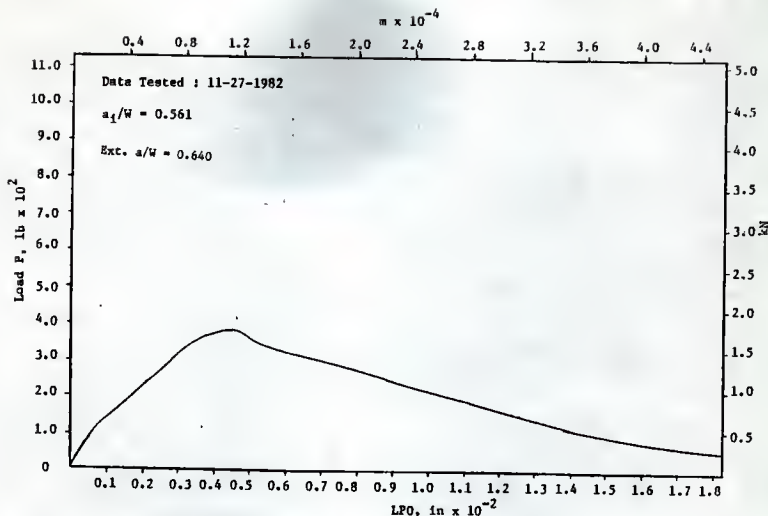


Fig. 161 P vs LPD, 4 in Deep Beam (N13), Load Control, Go (4)

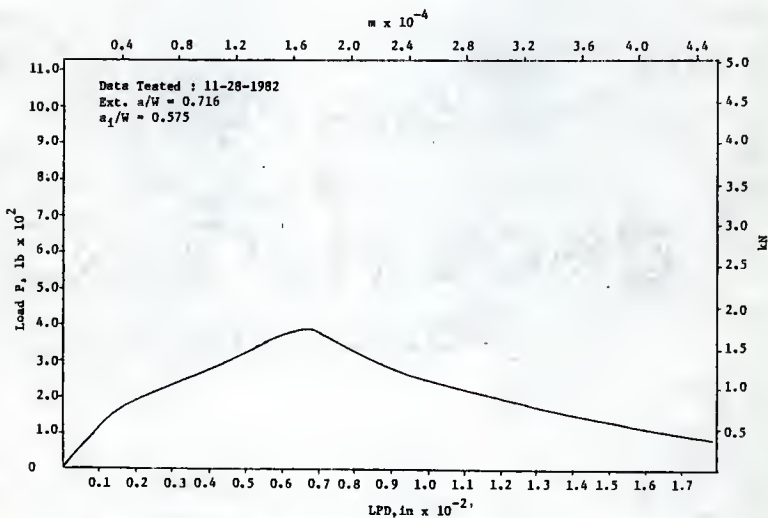


Fig. 162 P vs LPD, 4 in Deep Beam (N14), Load Control, Go (4)



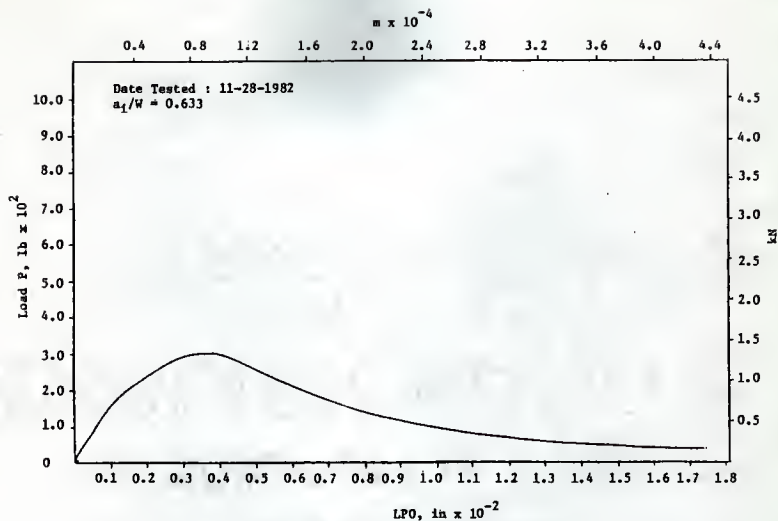


Fig. 163 P vs LPD, 4 in Deep Beam (N15), Load Control, Go (4)

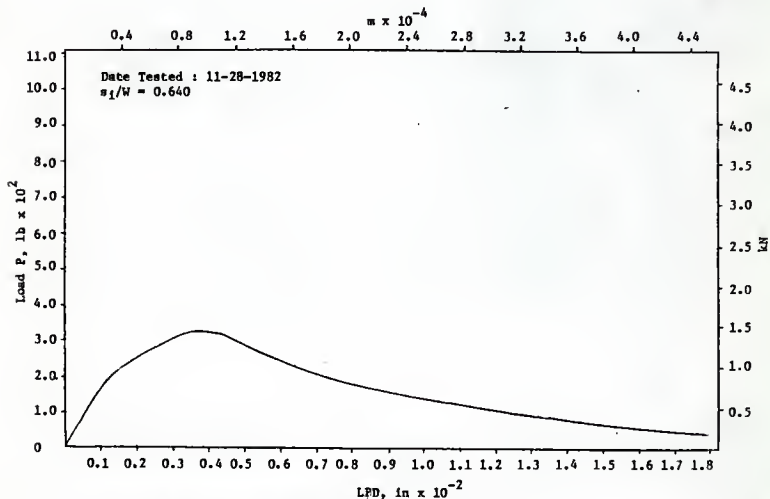
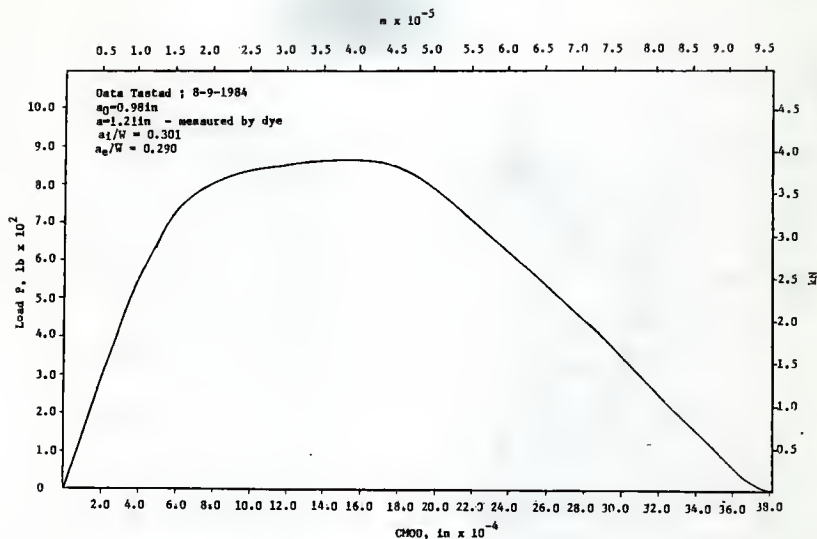
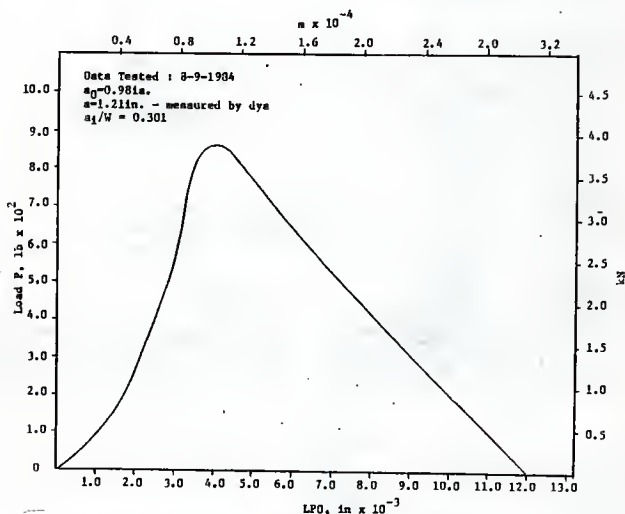


Fig. 164 P vs LPD, 4 in Deep Beam (N16), Load Control, Go (4)

Fig. 165  $P$  vs CMOD, 4 in Deep Beam (B1), Load Control, Rood (12)Fig. 166  $P$  vs LFD, 4 in Deep Beam (B1), Load Control, Rood (12)

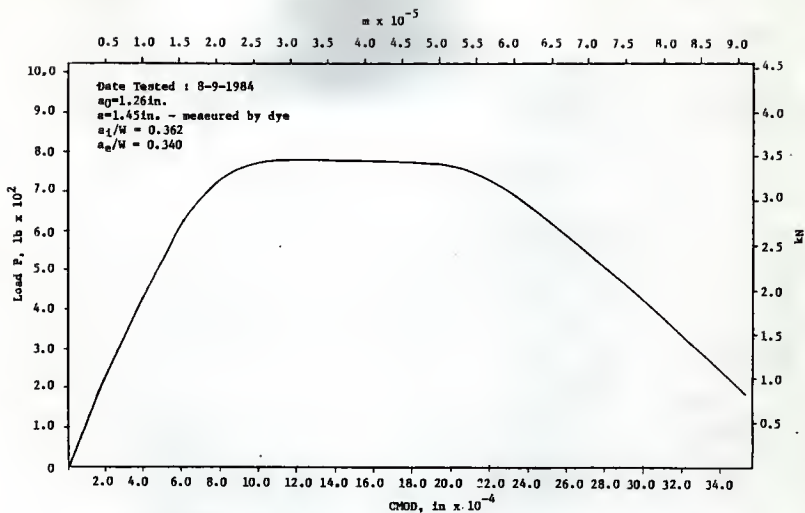


Fig. 167 P vs CMOD, 4 in Deep Beam (B2), Load Control, Rood (12)

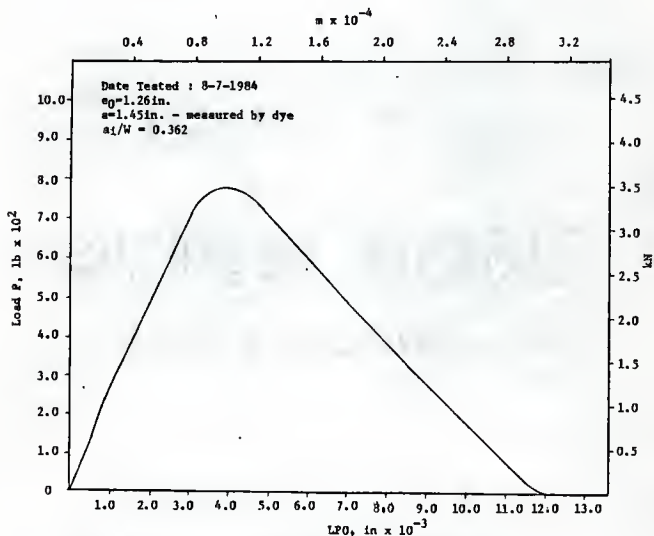
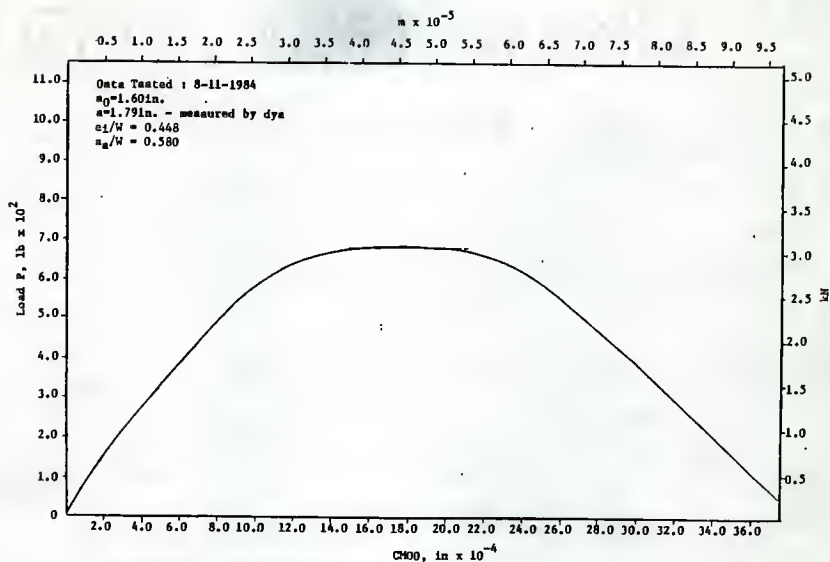
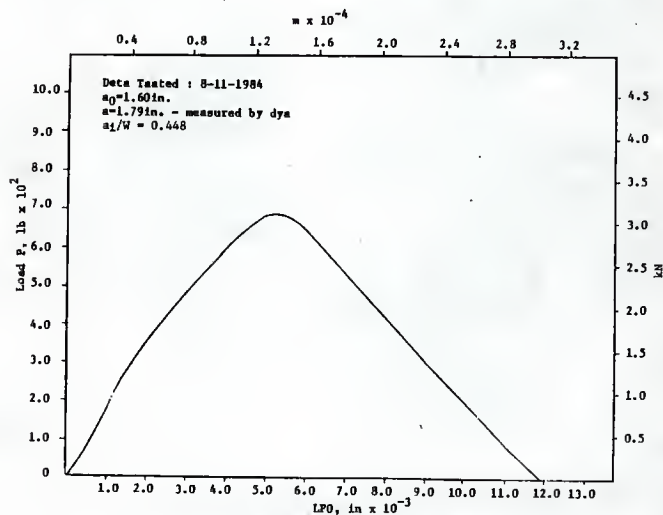


Fig. 168 P vs LPO, 4 in Deep Beam (B2), Load Control, Rood (12)

Fig. 169  $P$  vs CMOD, 4 in Deep Beam (B3), Load Control, Rood (12)Fig. 170  $P$  vs LPO, 4 in Deep Beam (B3), Load Control, Rood (12)

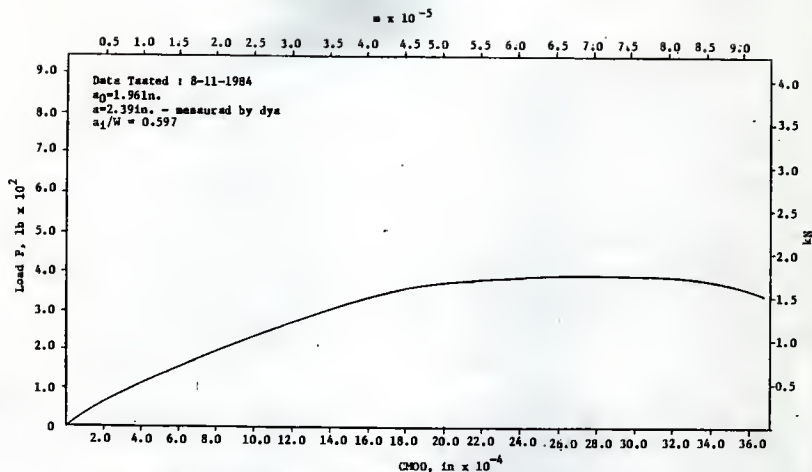


Fig. 171 P vs CMOD, 4 in Deep Beam (B4), Load Control, Rood, (12)

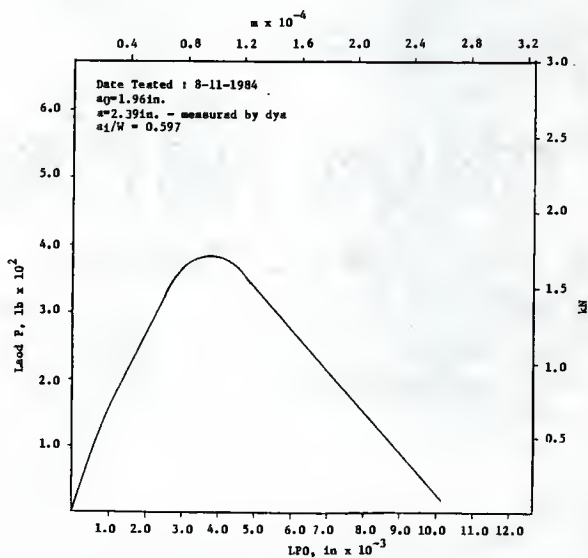


Fig. 172 P vs LPD, 4 in deep Beam (B4), Load Control, Rood (12)

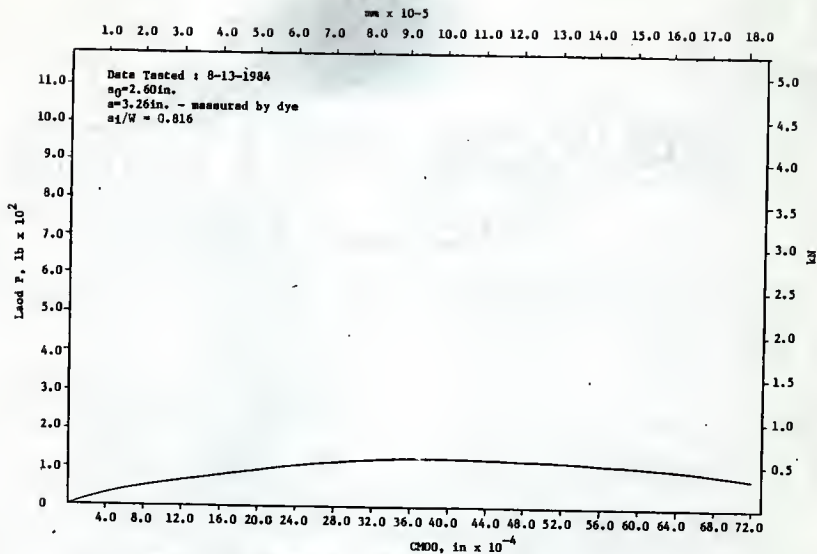


Fig. 173 P vs CMDO, 4 in Deep Beam (B6), Load Control, Rood (12)

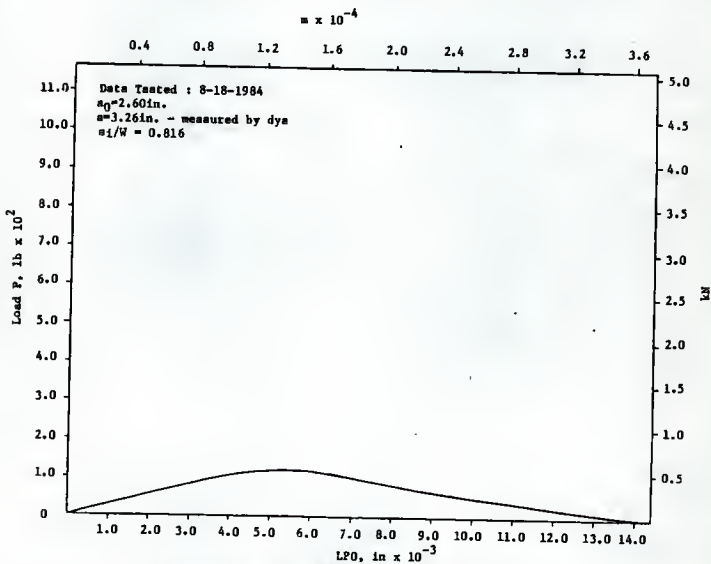


Fig. 174 P vs LPO, 4 in Deep Beam (B6), Load Control, Rood (12)

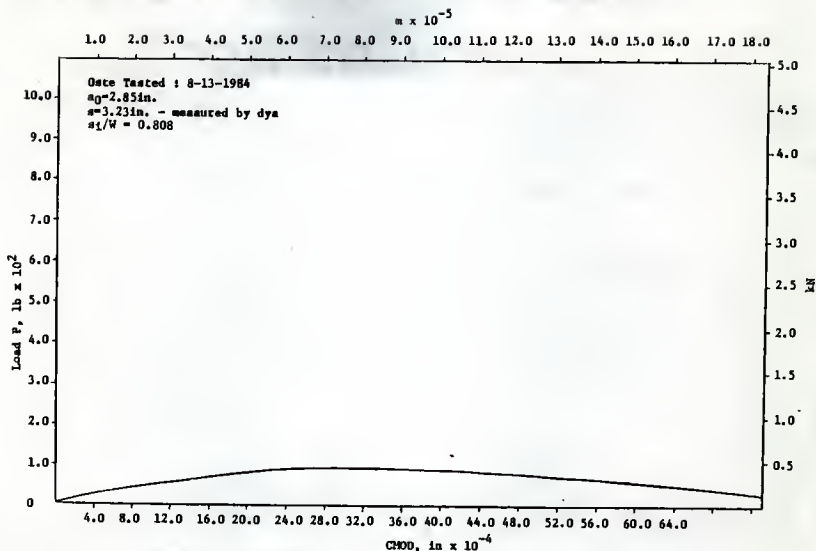


Fig. 175 P vs CHDD, 4 in Deep Beam (B7), Load Control, Rood (12)

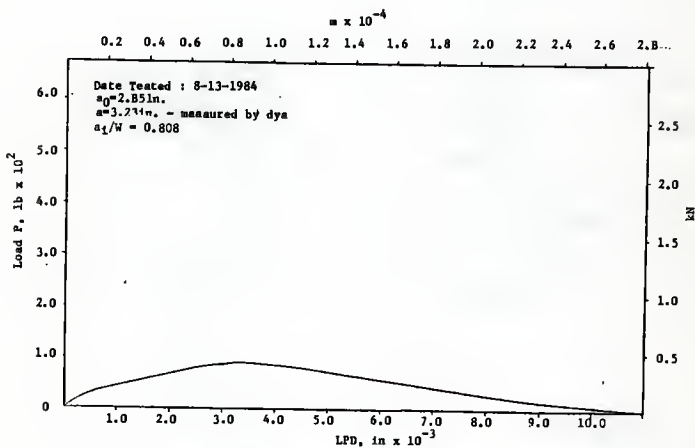
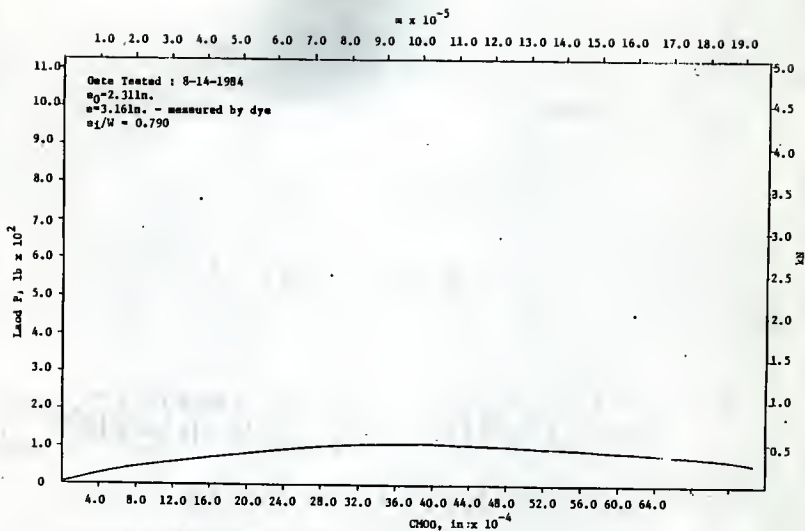
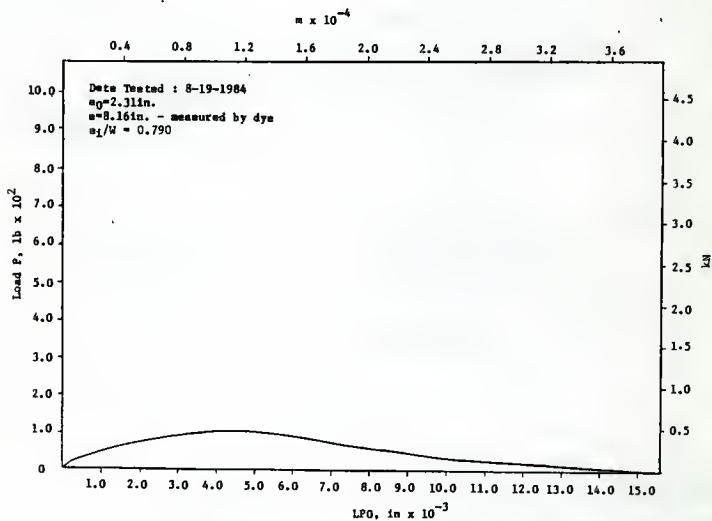


Fig. 176 P vs LPD, 4 in Deep Beam (B7), Load Control, Rood (12)

Fig. 177  $P$  vs CMOD, 4 in Deep Beam (B8), Load Control, Rood (12)Fig. 178  $P$  vs LPO, 4 in Deep Beam (B8), Load Control, Rood (12)



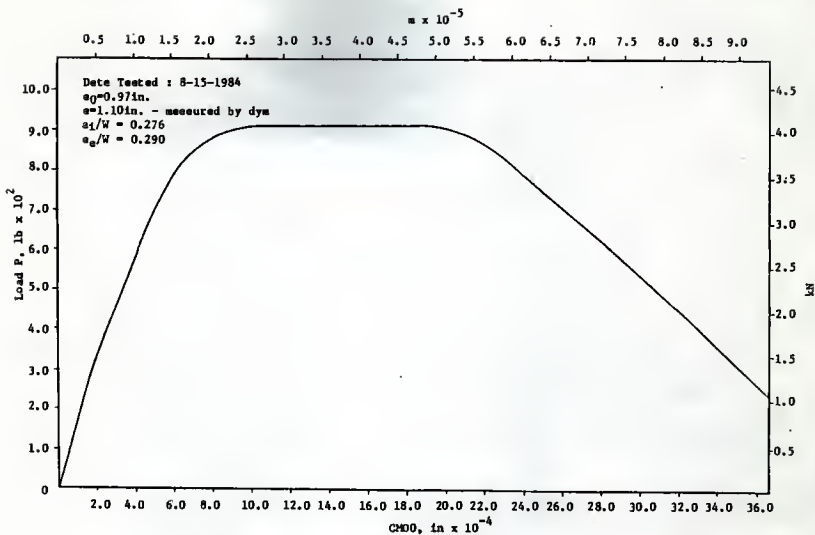


Fig. 179 P vs CHDD, 4 in Deep Beam (S9), Load Control, Rood (12)

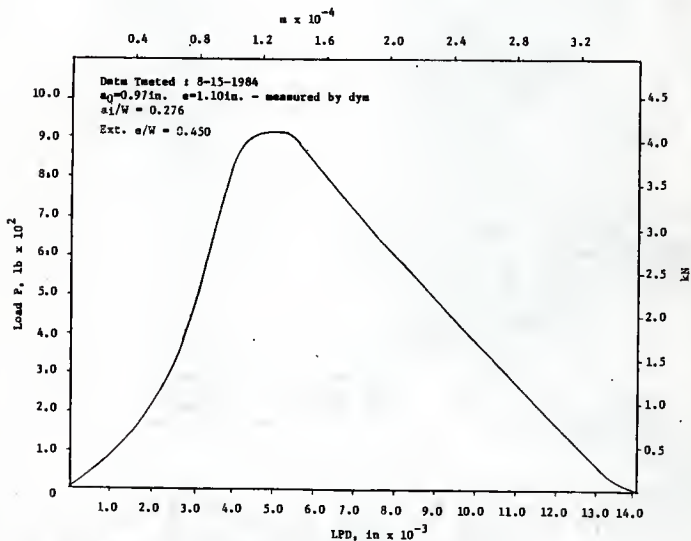
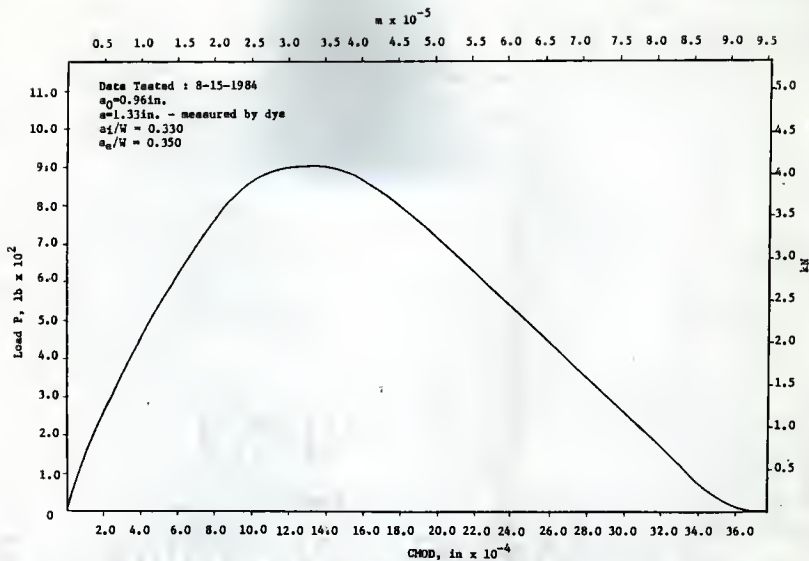
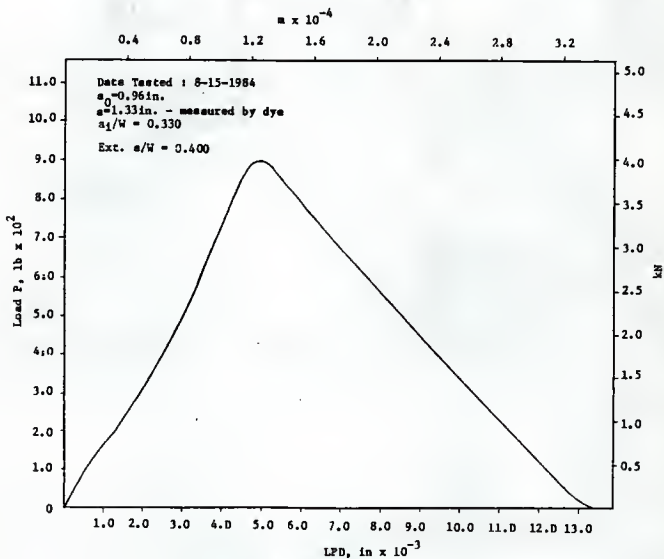


Fig. 180 P vs LPD, 4 in Deep Beam (S9), Load Control, Rood (12)

Fig. 181  $P$  vs CHOD, 4 in Deep Beam (B10), Load Control, Rood (12)Fig. 182  $P$  vs LFD, 4 in Deep Beam (B10), Load Control, Rood (12)

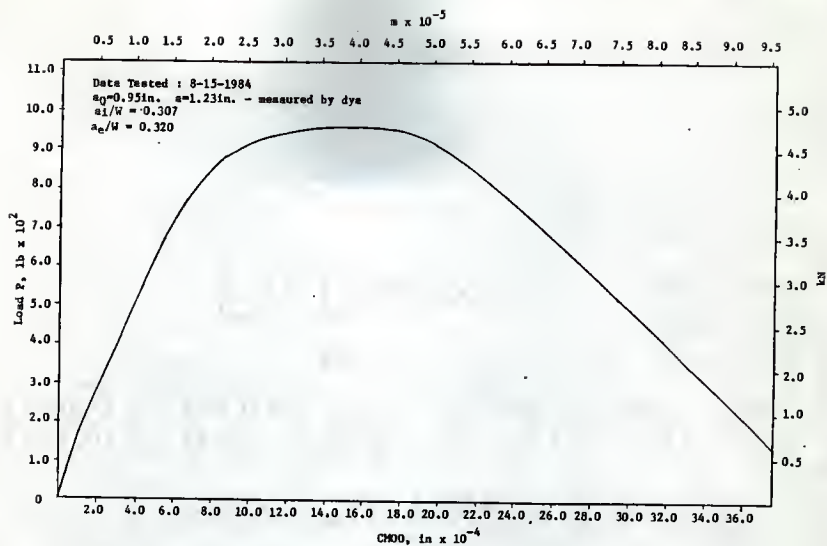


Fig. 183 P vs CM00, 4 in Deep Beam (B11), Load Control, Rood (12)

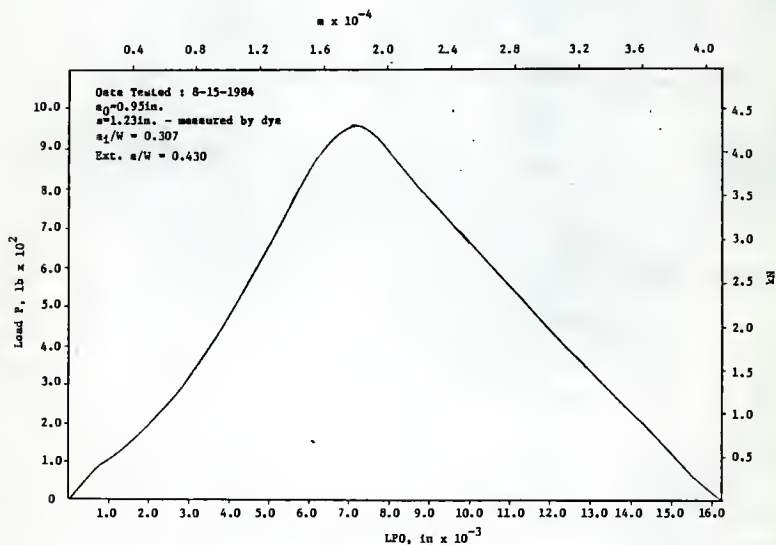


Fig. 184 P vs LPO, 4 in Deep Beam (B11), Load Control, Rood (12)

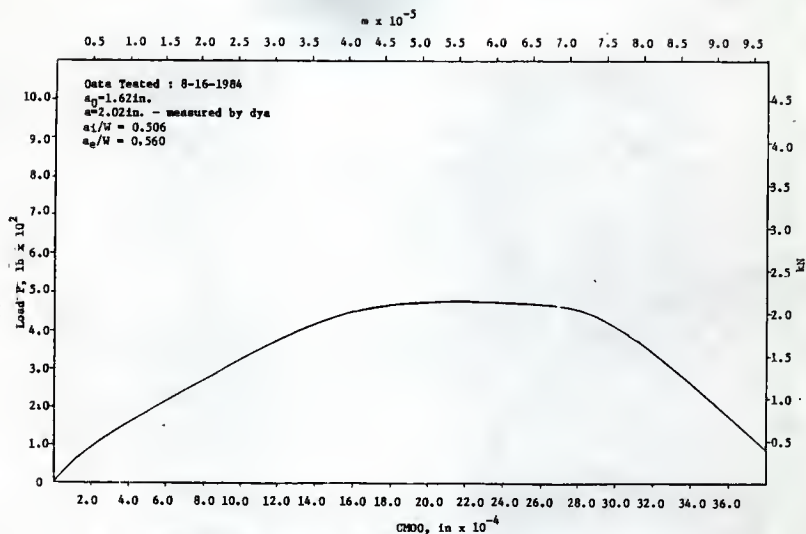


Fig. 185 P vs CMOD, 4 in Deep Beam (B14), Load Control, Rood (12)

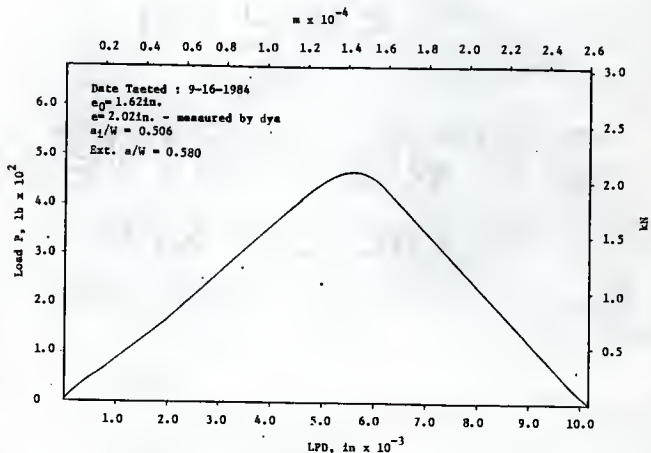


Fig. 186 P vs LPD, 4 in Deep Beam (B14), Load Control, Rood (12)

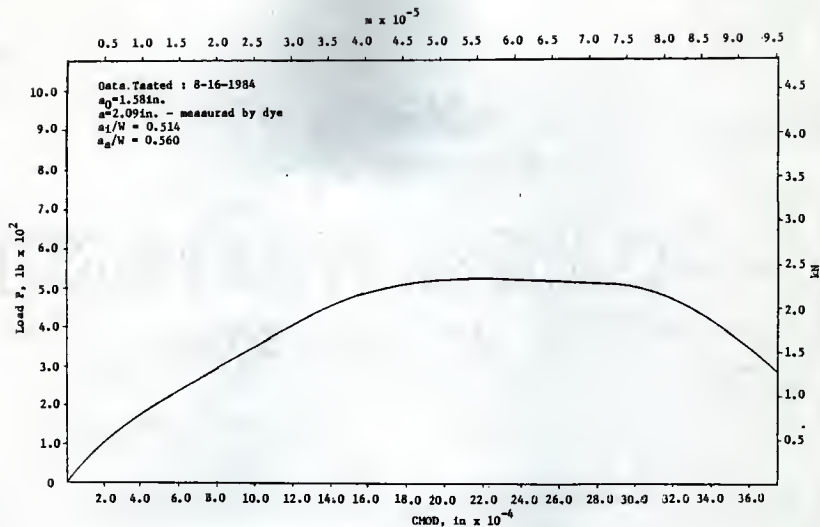


Fig. 187 P vs CMOD, 4 in Deep Beam (B16), Load Control, Rood (12)

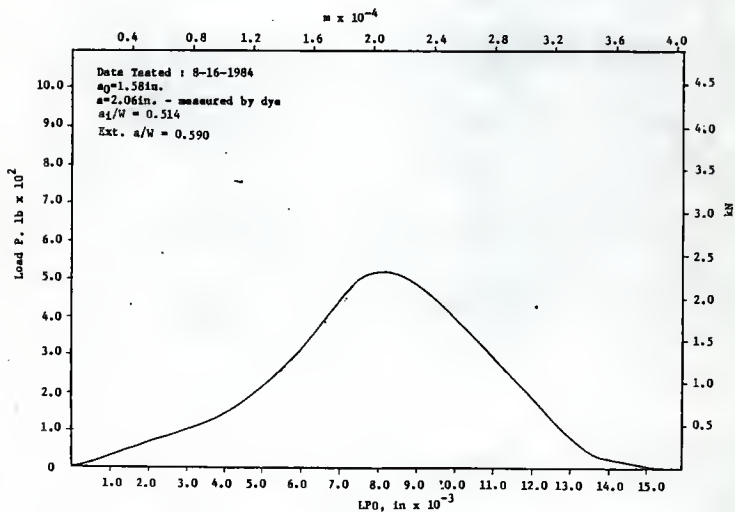
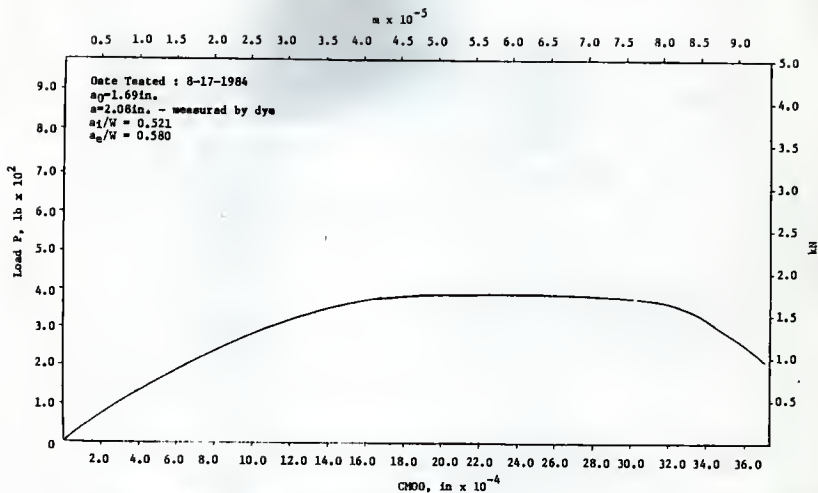
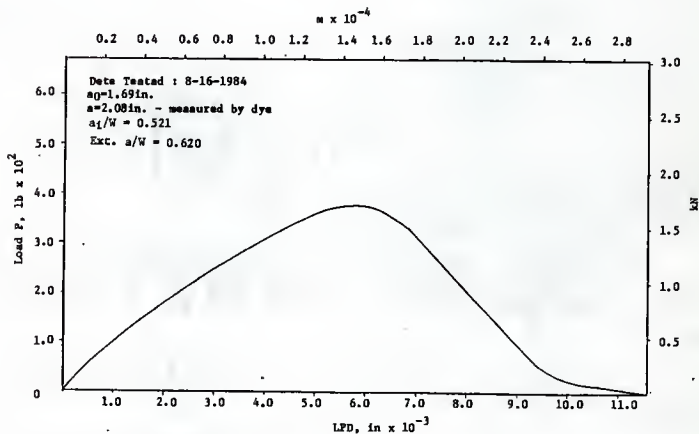


Fig. 188 P vs LPO, 4 in Deep Beam (B16), Load Control, Rood (12)

Fig. 189  $P$  vs CMOD, 4 in Deep Beam (B17), Load Control, Rood (12)Fig. 190  $P$  vs LPD, 4 in Deep Beam (B17), Load Control, Rood (12)

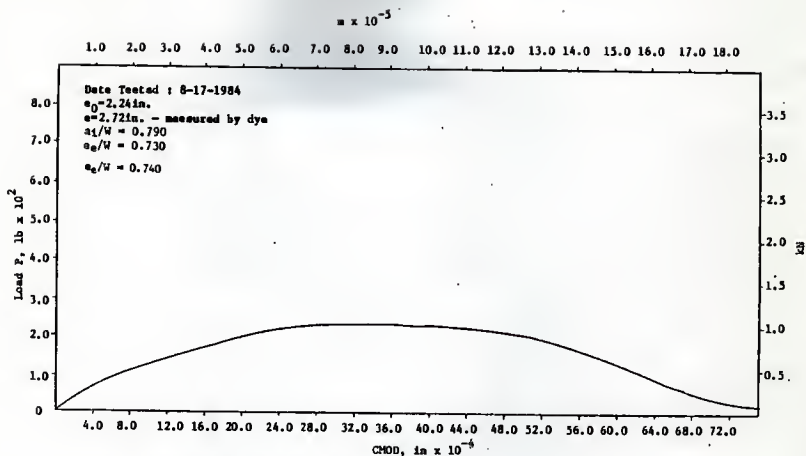


Fig. 191 P vs CHOD, 4 in Deep Beam (B18), Load Control, Rood (12)

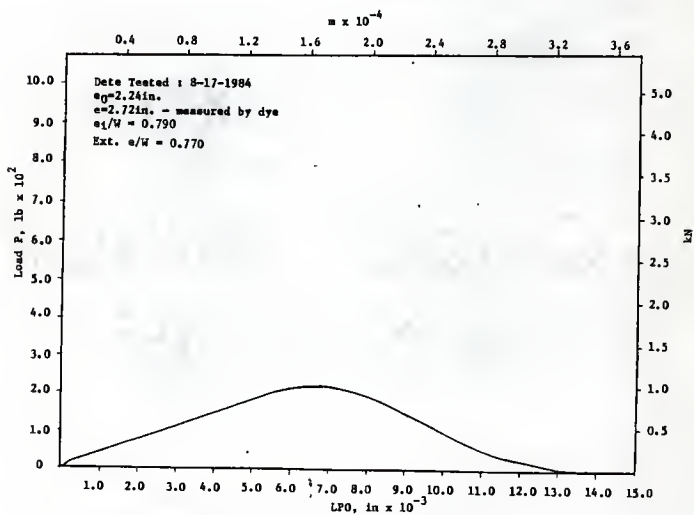


Fig. 192 P vs LFO, 4 in Deep Beam (B18), Load Control, Rood (12)

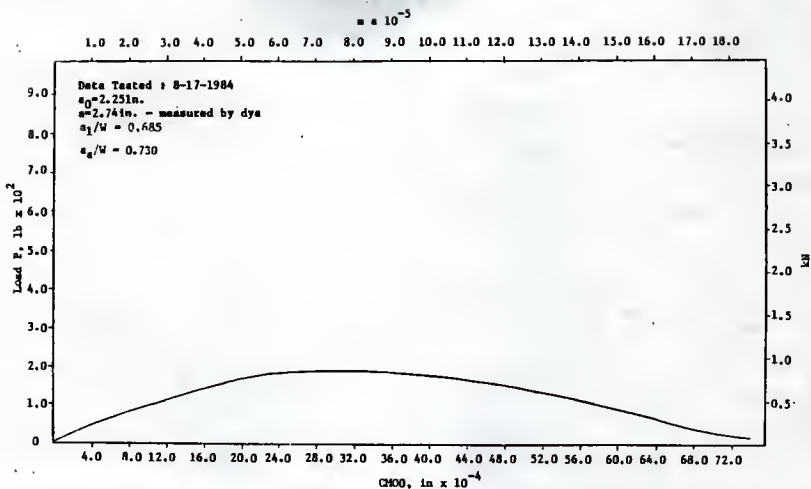


Fig. 193 P vs CM00, 4 in Deep Beam (B19), Load Control, Rood (12)

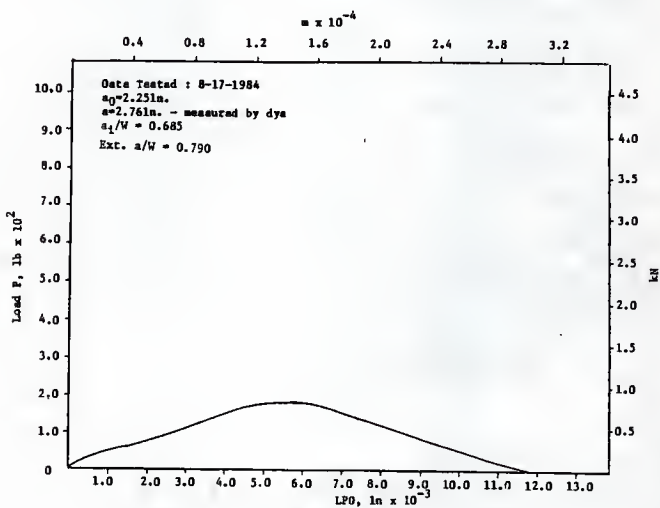


Fig. 194 P vs LP0, 4 in Deep Beam (B19), Load Control, Rood (12)



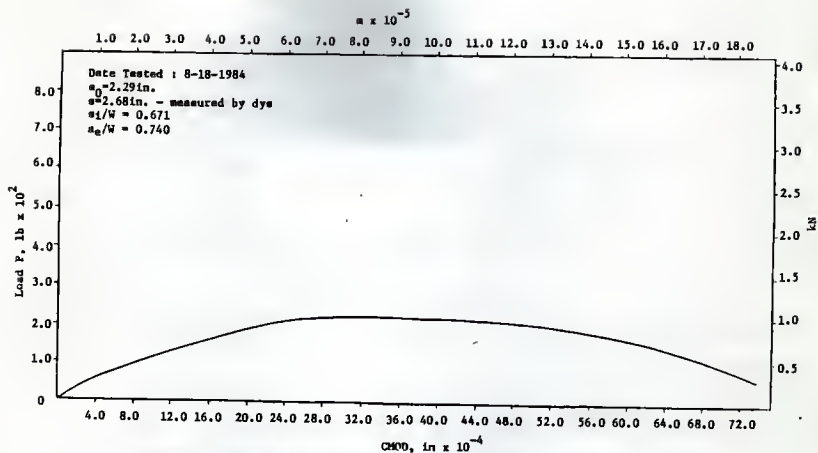


Fig. 195 P vs CMOD, 4 in Deep Beam (S20), Load Control, Road (12)

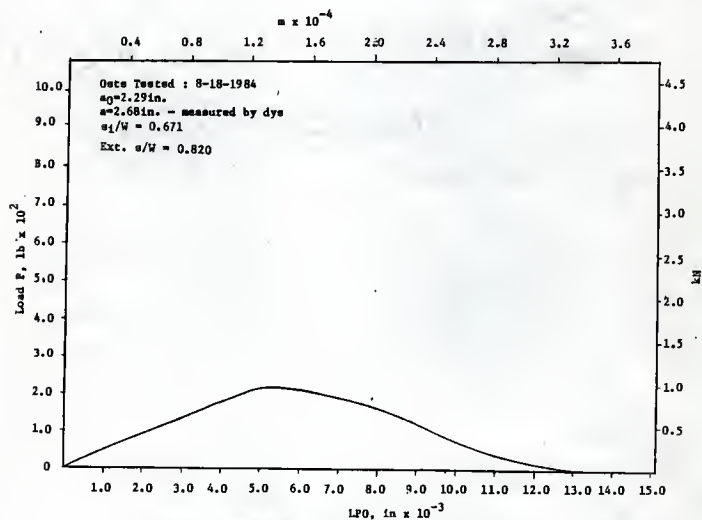
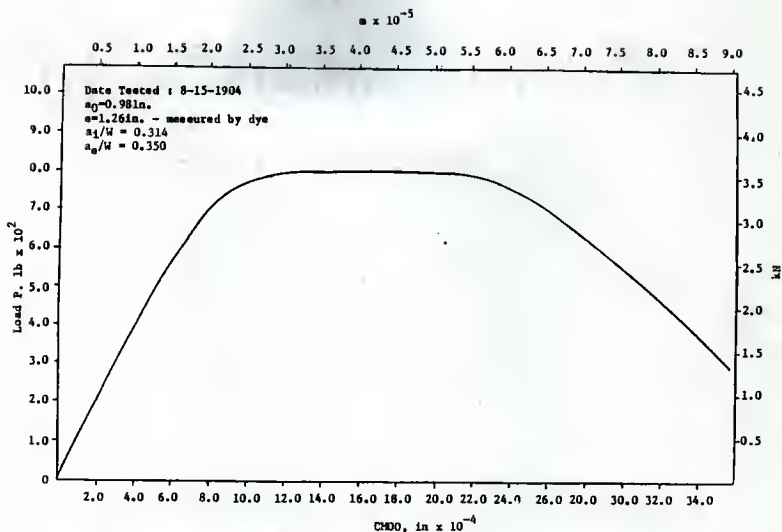
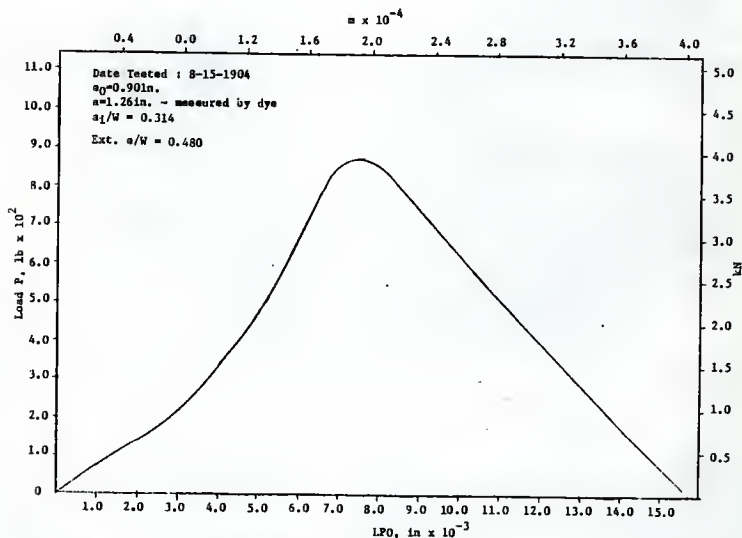


Fig. 196 P vs LPD, 4 in Deep Beam (S20), Load Control, Road (12)

Fig. 197  $P$  vs CHDO, 4 in Deep Beam (C1), Load Control, Rood (12)Fig. 198  $P$  vs LPO, 4 in Deep Beam (C1), Load Control, Rood (12)

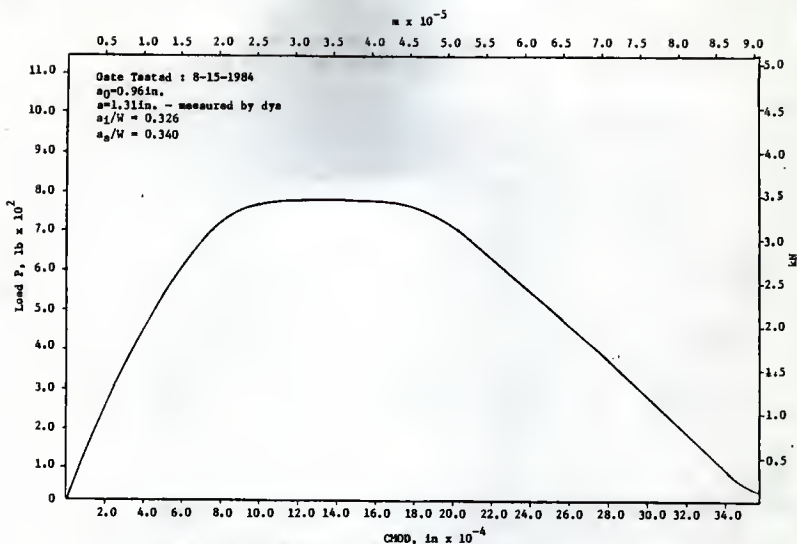


Fig. 199 P vs CHOD, 4 in Deep Beam (C2), Load Control, Rood (12)

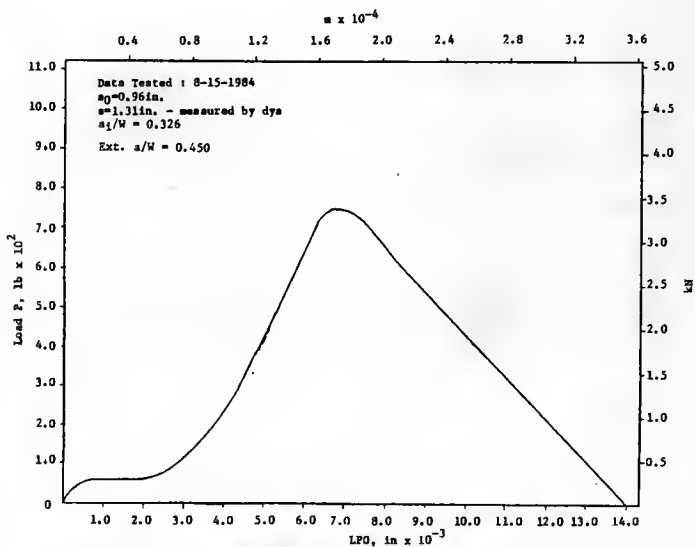


Fig. 200 P vs LPG, 4 in Deep Beam (C2), Load Control, Rood (12)

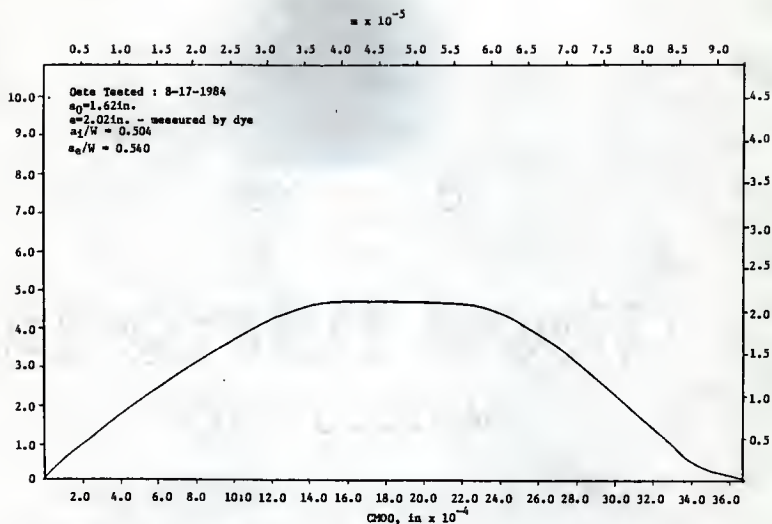


Fig. 201 P vs CM00, 4 in Deep Beam (C3), Load Control, Rood (12)

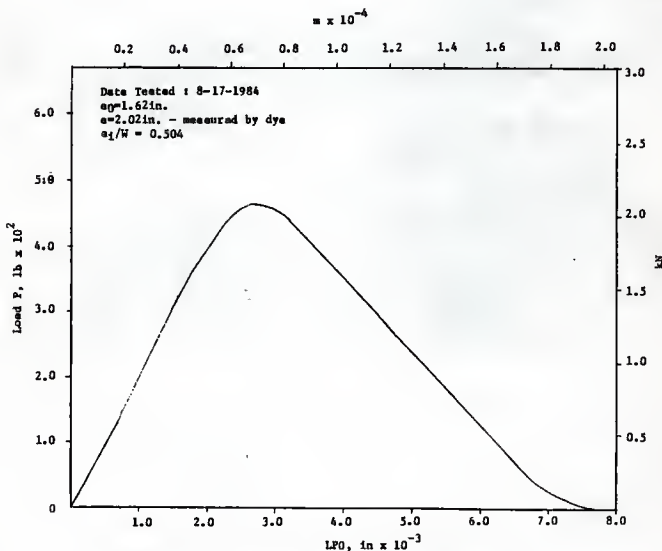


Fig. 202 P vs LP0, 4 in Deep Beam (C3), Load Control, Rood (12)

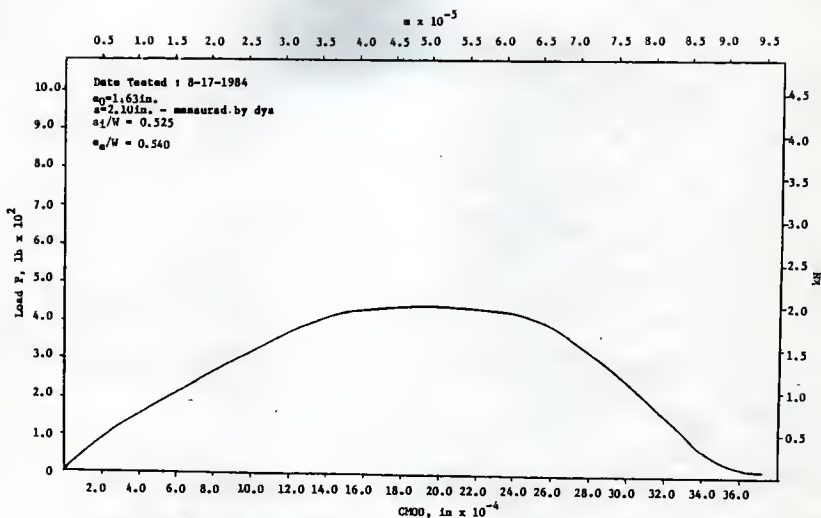


Fig. 203  $P$  vs CMOD, 4 in Deep Beam (C4), Load Control, Rood (12)

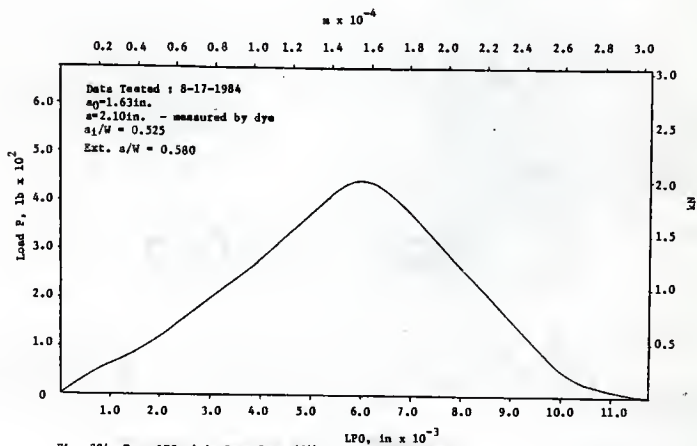


Fig. 204  $P$  vs LPD, 4 in Deep Beam (C4), Load Control, Rood (12)

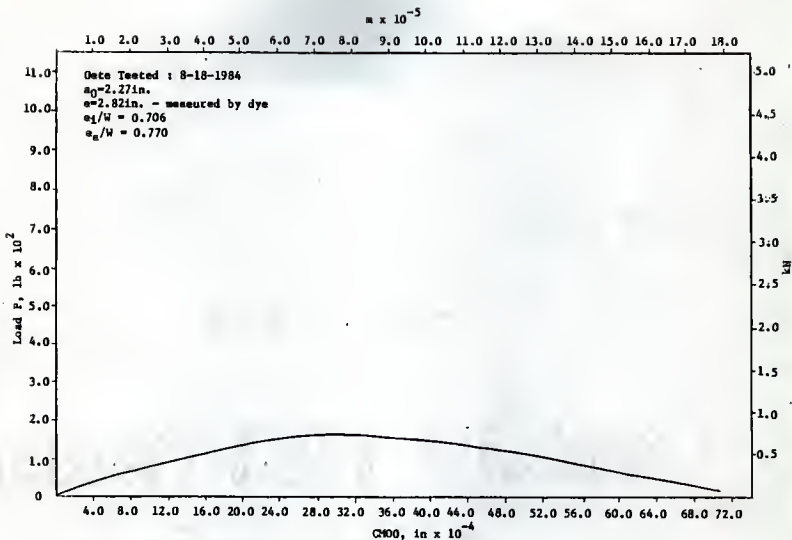


Fig. 205 P vs CMOD, 4 in Deep Beam (C5), Load Control, Rood (12)

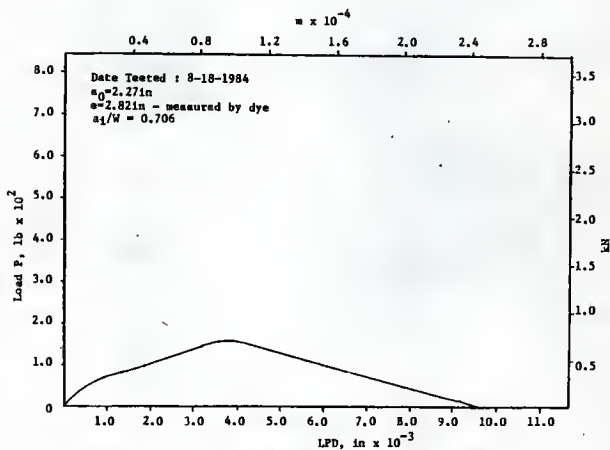


Fig. 206 P vs LPD, 4 in Deep Beam (C5), Load Control, Rood (12)

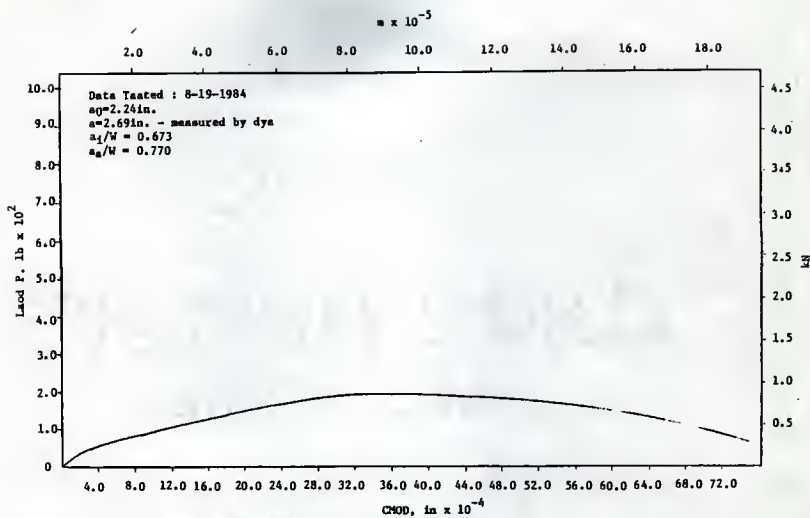


Fig. 207 P vs CMOD, 4 in Deep Beam (C6), Load Control, Rood (12)

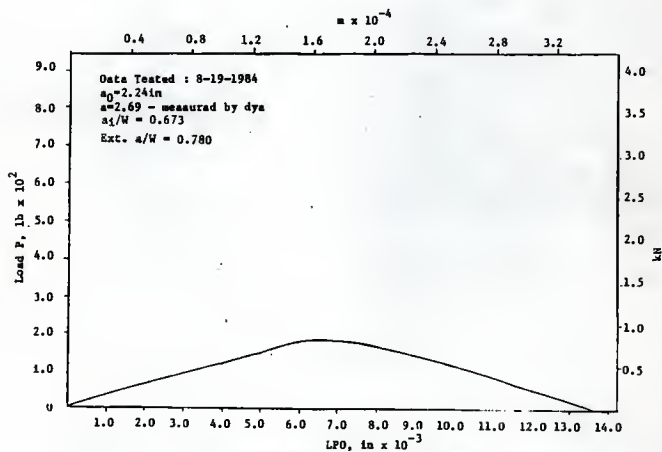


Fig. 208 P vs LPD, 4 in Deep Beam (C6), Load Control, Rood (12)

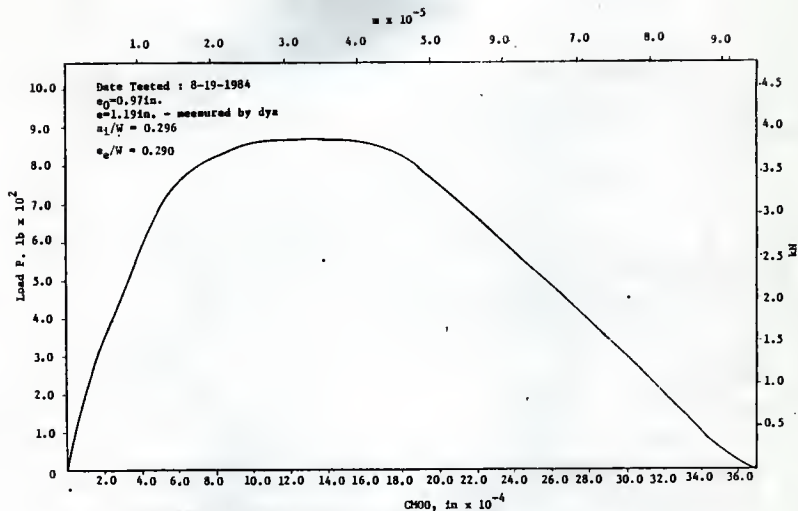


Fig. 209 P vs CHOD, 4 in Deep Beam (C7), Load Control, Rood (12)

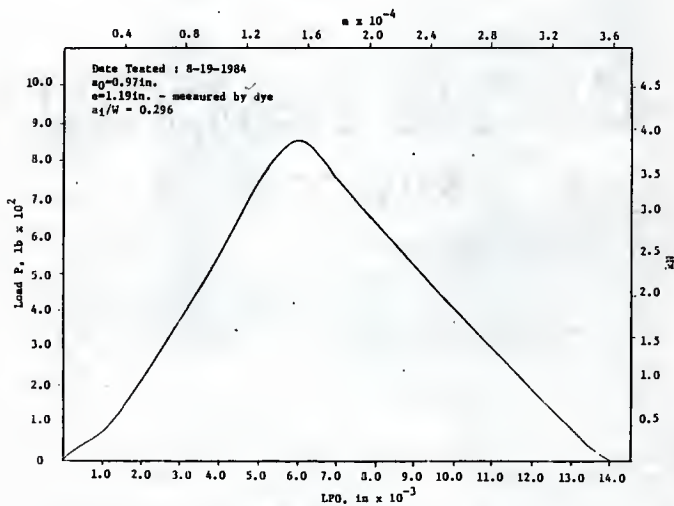
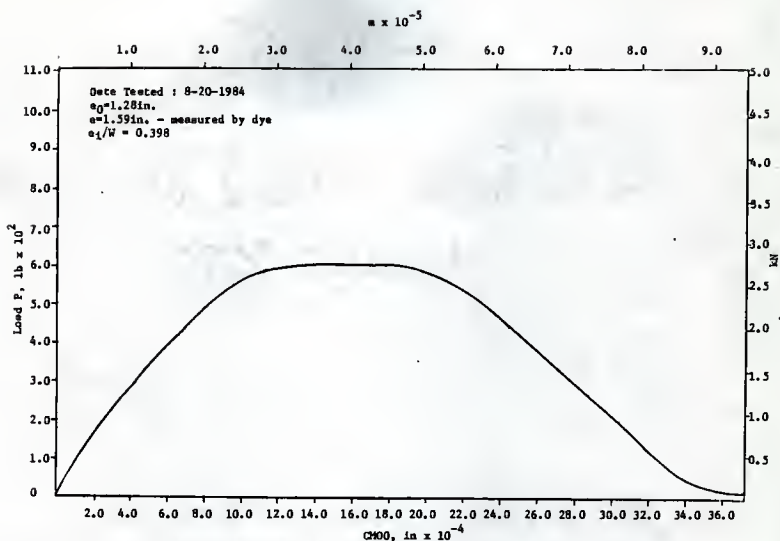
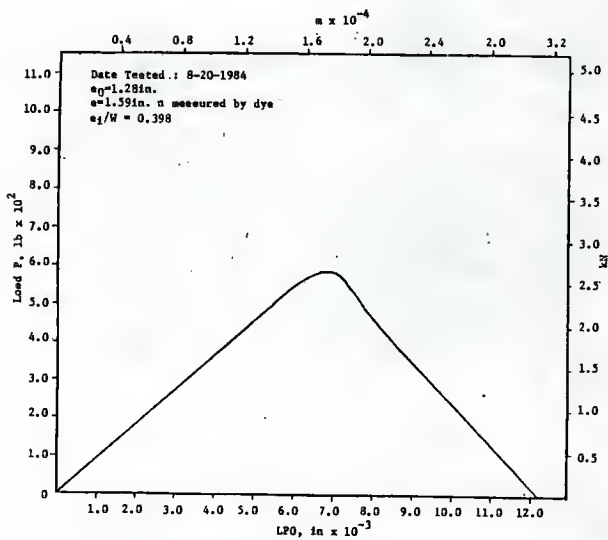


Fig. 210 P vs LPO, 4 in Deep Beam (C7), Load Control, Rood (12)



Fig. 211 P vs  $CM00$ , 4 in Deep Beam (C8), Load Control, Rood (12)Fig. 212 P vs  $LP0$ , 4 in deep Beam (C8), Load Control, Rood (12)

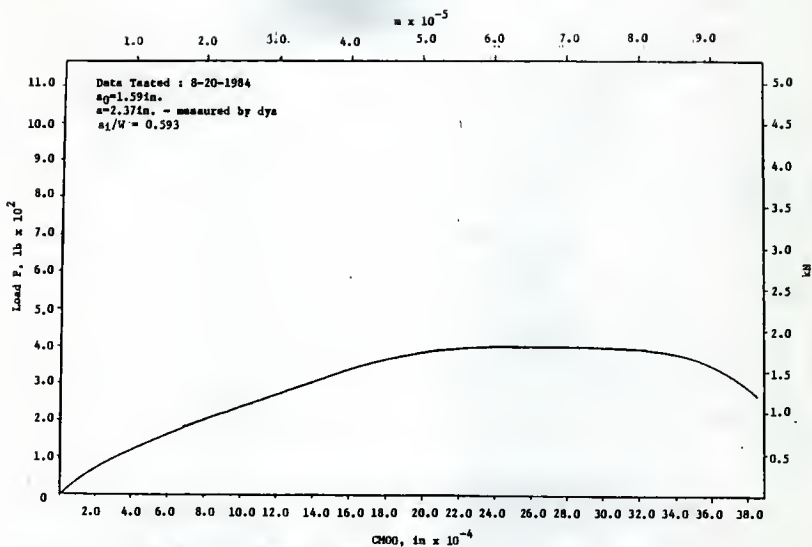


Fig. 213 P vs CHD0, 4 in Deep Beam (C9), Load Control, Rood (12)

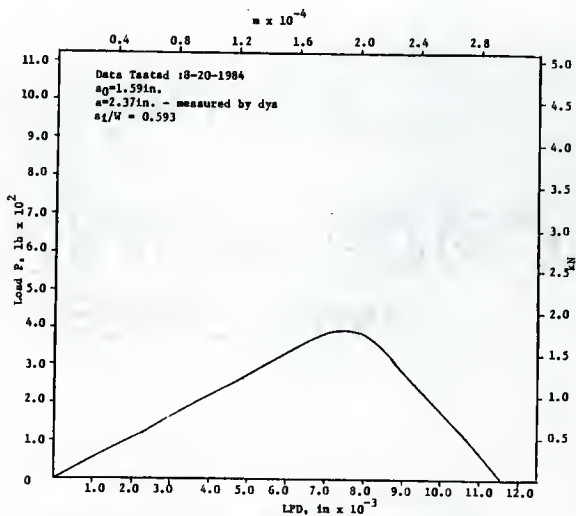


Fig. 214 P vs LFD, 4 in Deep Beam (C9), Load Control, Rood (12)

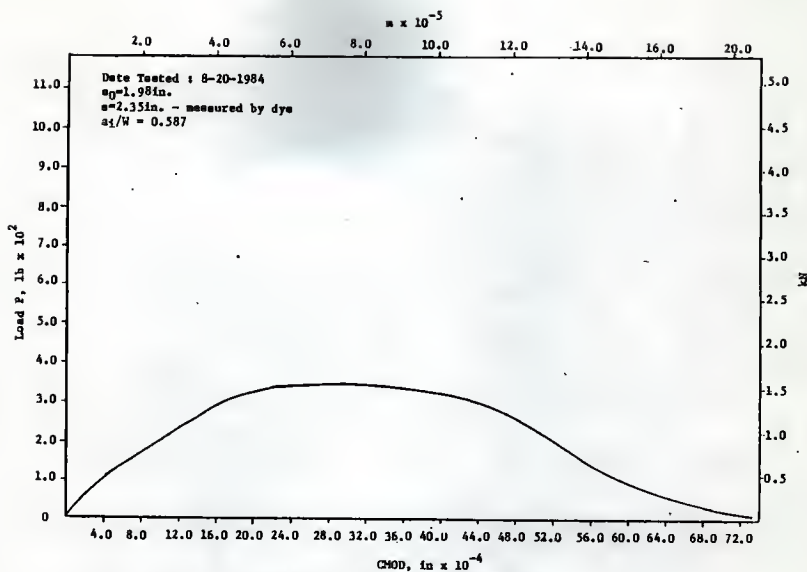


Fig. 215 P vs CMOD, 4 in Deep Beam (C10), Load Control, Rood (12)

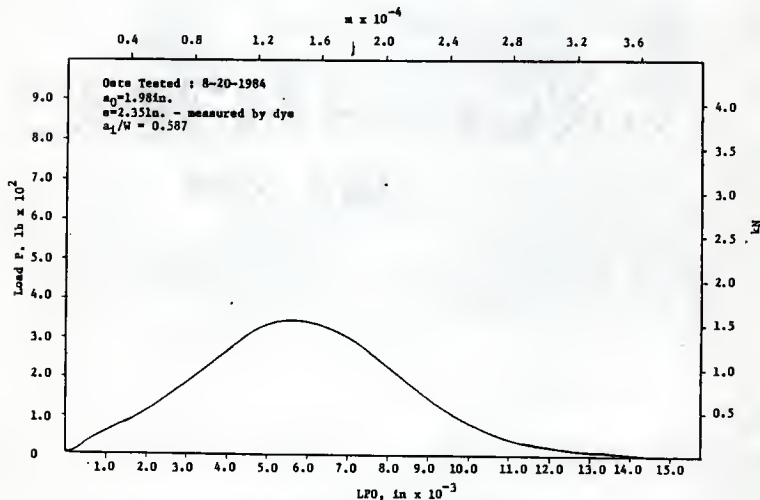
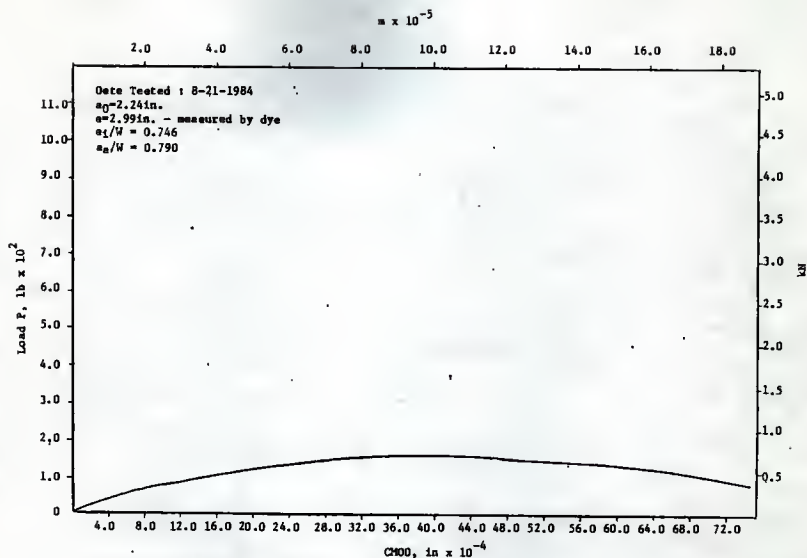
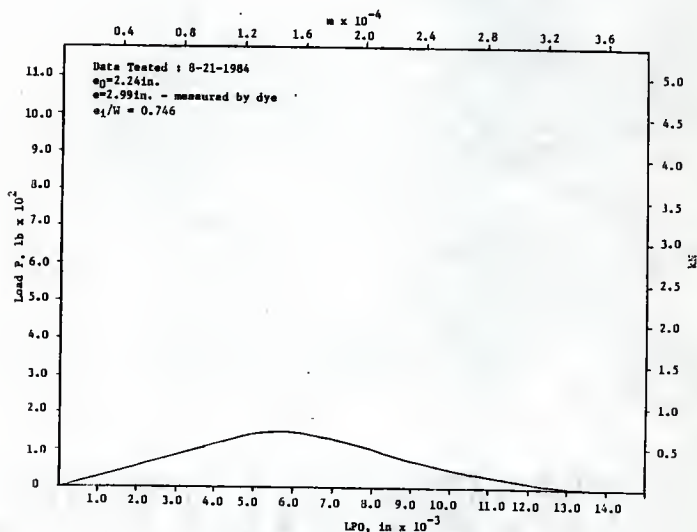


Fig. 216 P vs LFD, 4 in Deep Beam (C10), Load Control, Rood (12)

Fig. 217  $P$  vs CMOD, 4 in Deep Beam (C11), Load Control, Rood (12)Fig. 218  $P$  vs LPO, 4 in Deep Beam (C11), Load Control, Rood (12)

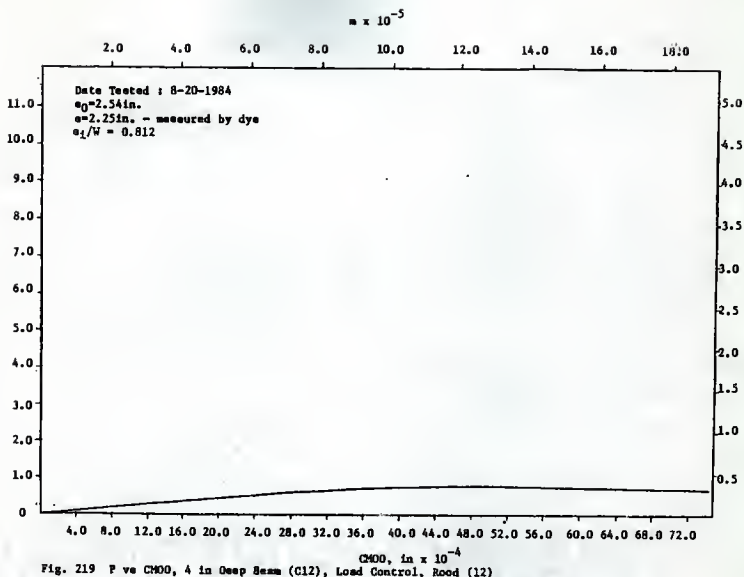


Fig. 219 P vs CMOD, 4 in Deep Beam (C12), Load Control, Rood (12)

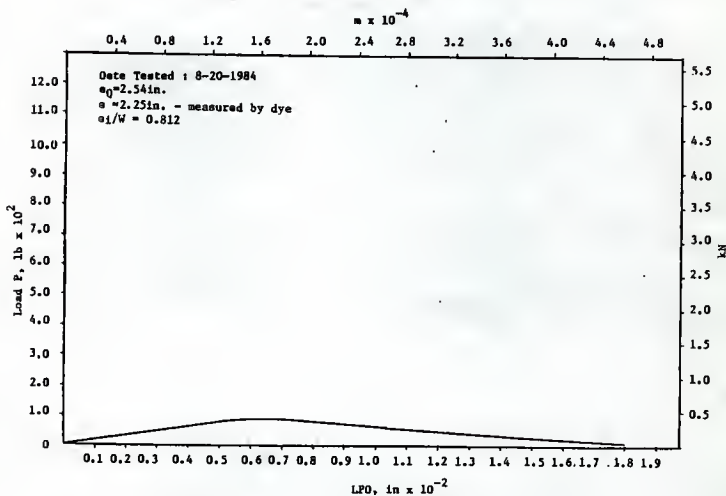


Fig. 220 P vs LPO, 4 in Deep Beam (C12), Load Control, Rood (12)

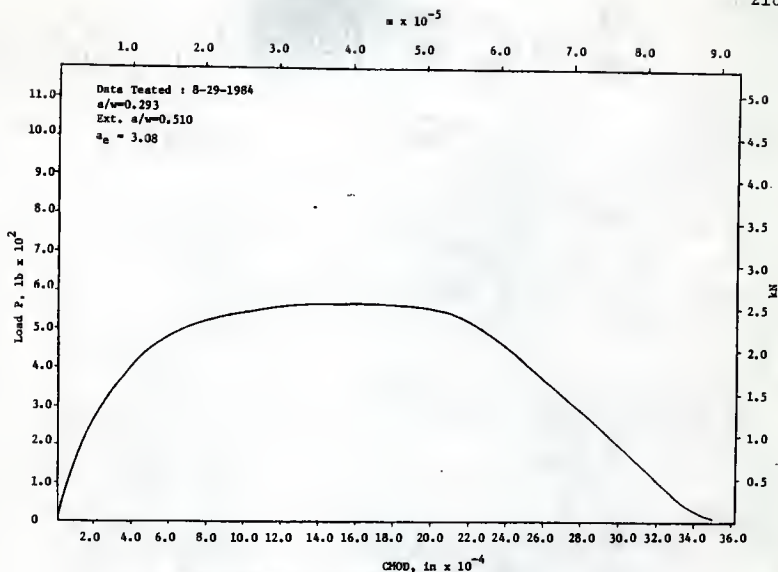


Fig. 221 P vs CHOD, 4 in Deep Beam (C15), Load Control, Rood (12)

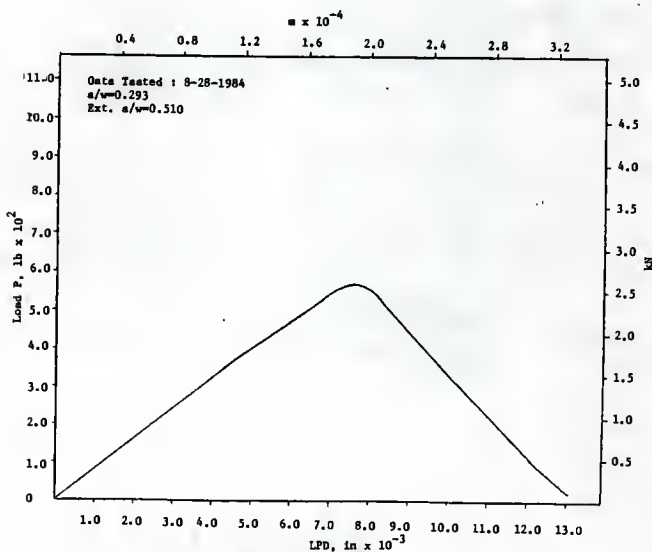


Fig. 222 P vs LFD, 4 in Deep Beam (C15), Load Control, Rood (12)

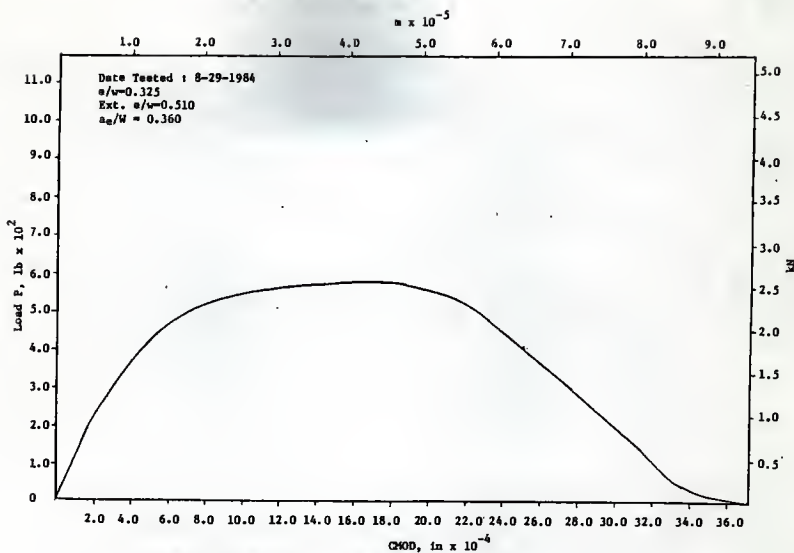


Fig. 223 P vs CHOD, 4 in Deep Beam (C16), Load Control, Wood (12)

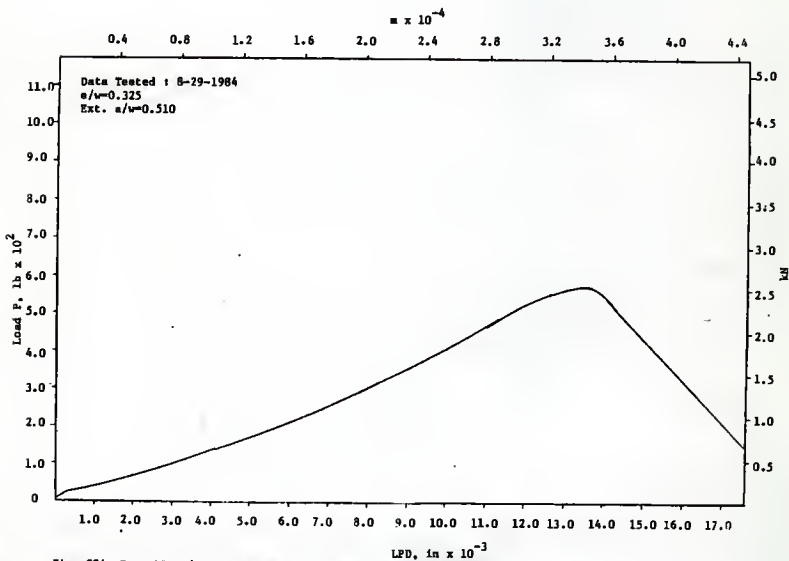
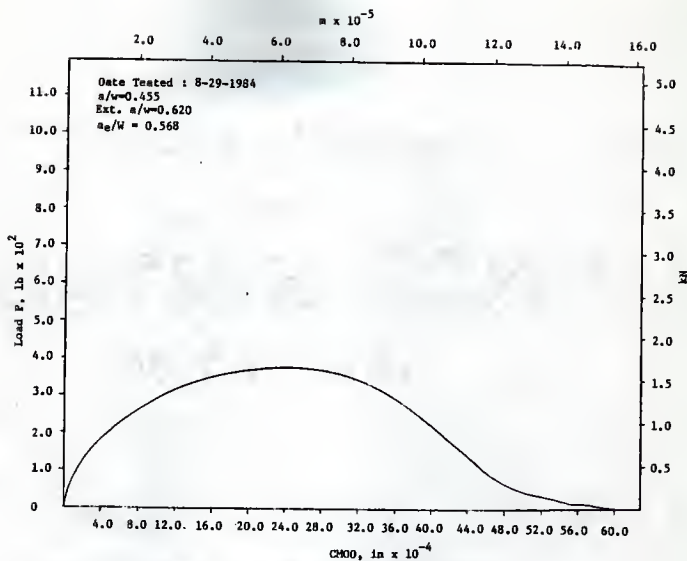
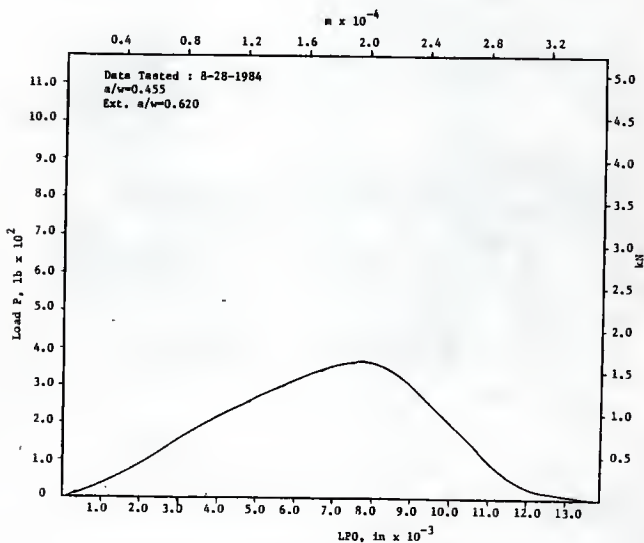
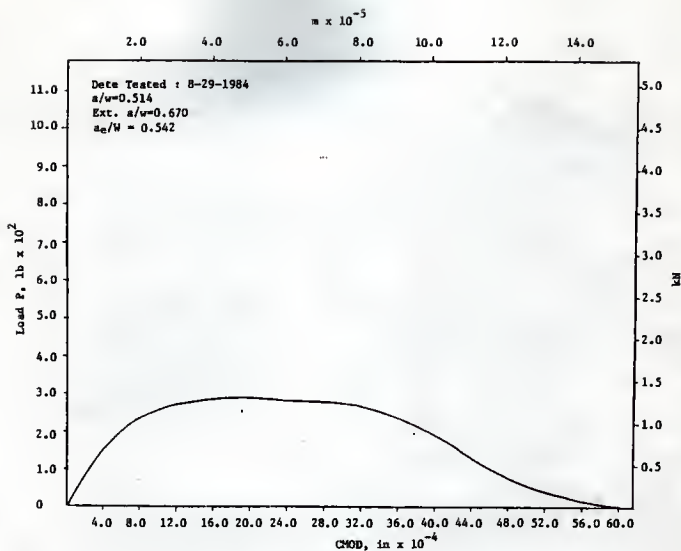
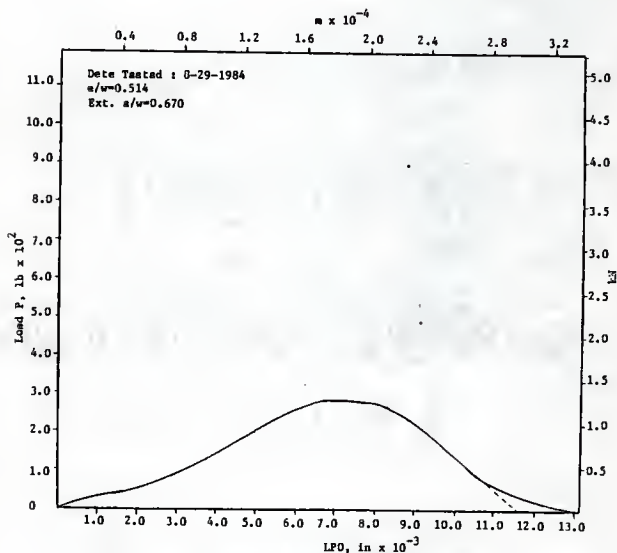
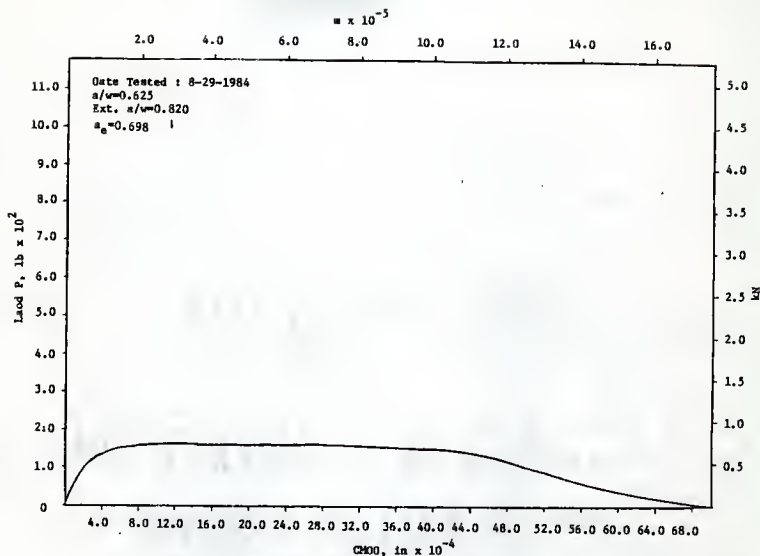
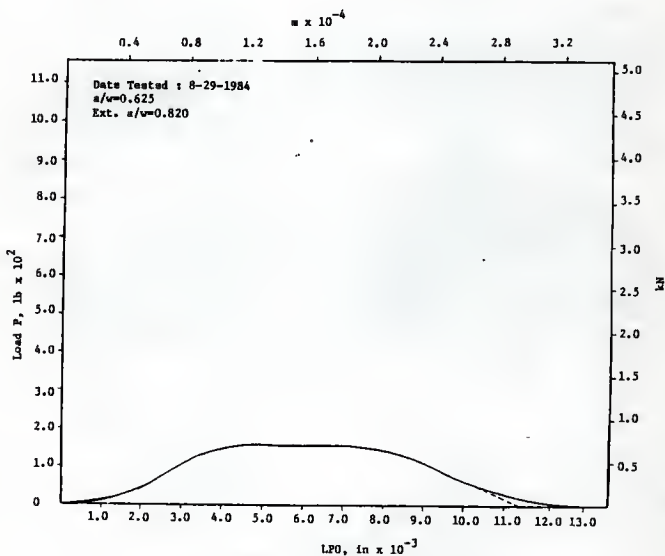


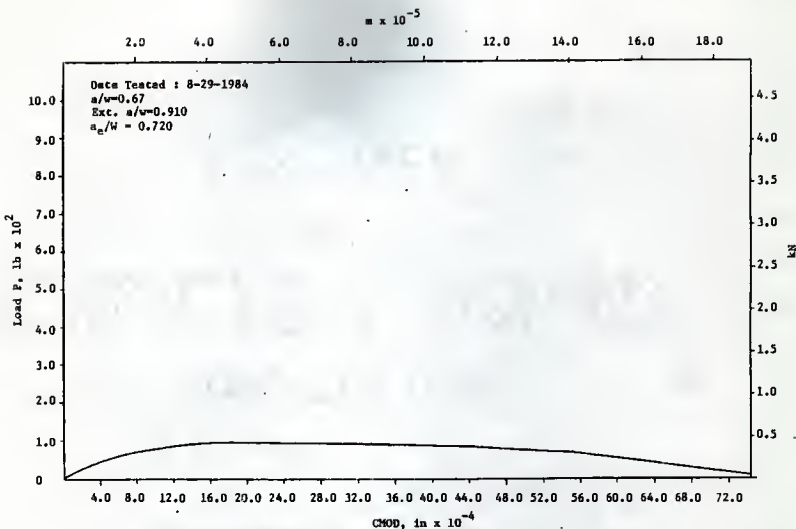
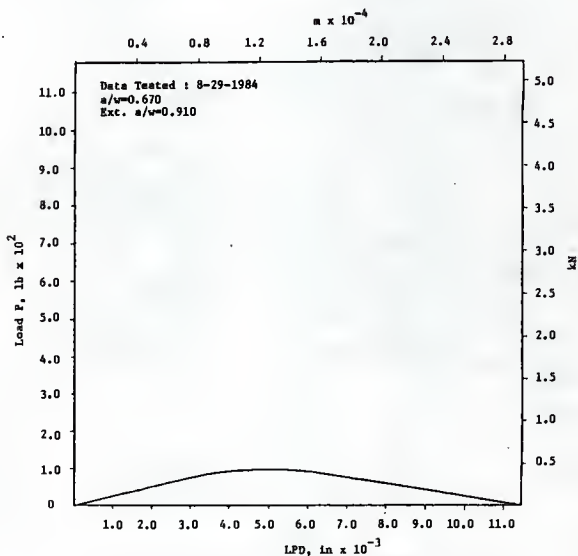
Fig. 224 P vs LPD, 4 in Deep Beam (C16), Load Control, Wood (12)

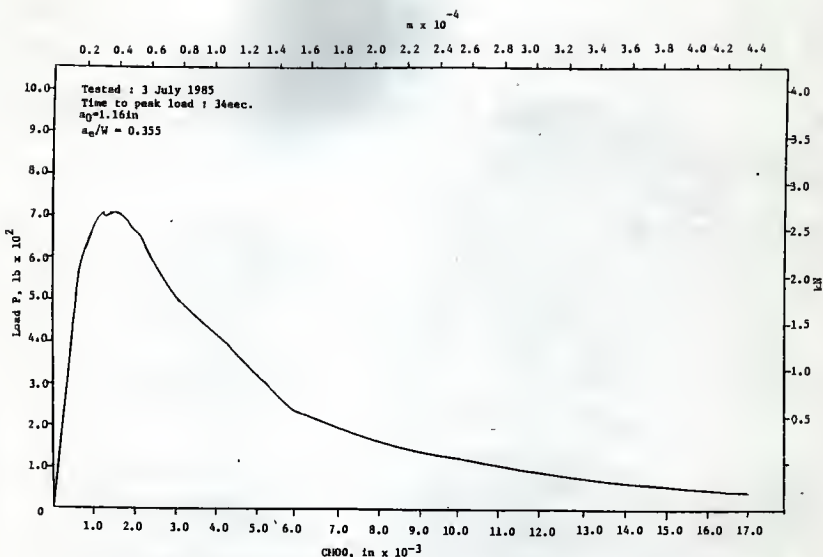
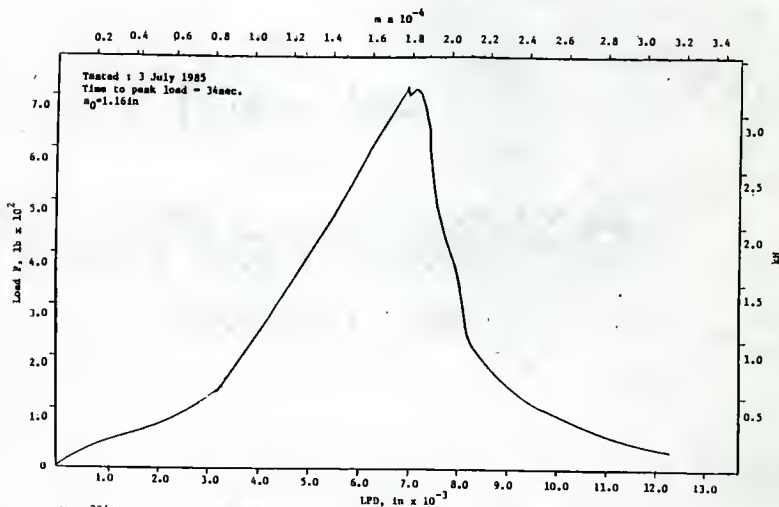
Fig. 225  $P$  vs CMOD, 4 in Deep Beam (C17), Load Control, Rood (12)Fig. 226  $P$  vs LFD, 4 in Deep Beam (C17), Load Control, Rood (12)

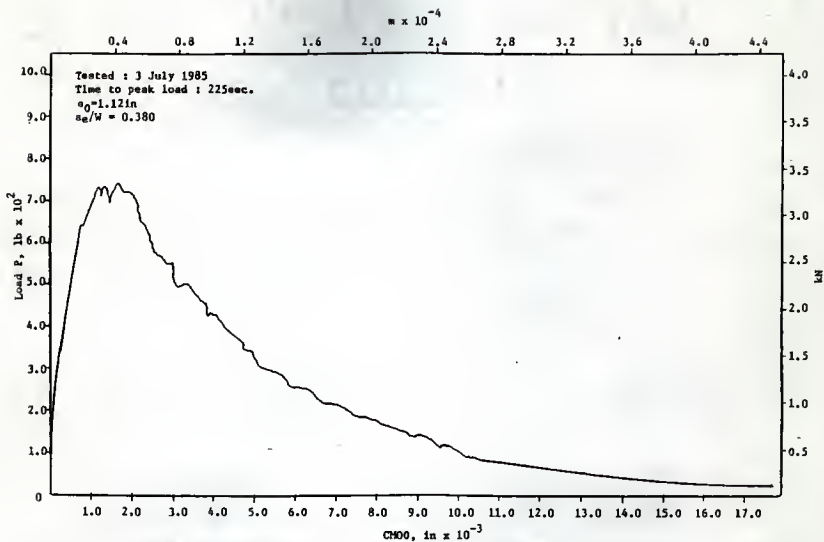
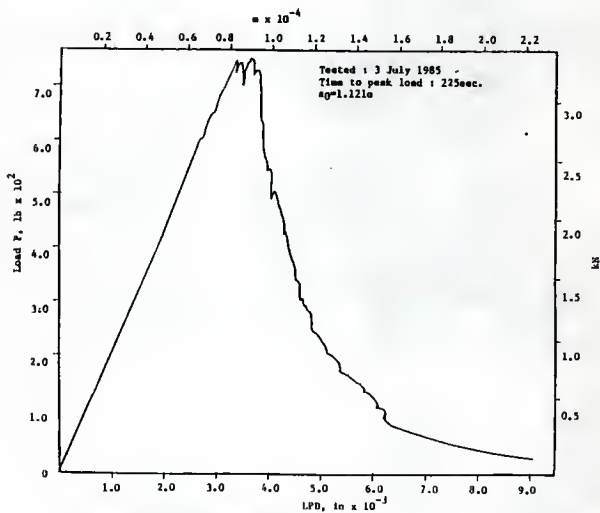


Fig. 227  $P$  vs CMOD, 4 in Deep Beam (C18), Load Control, Rood (12)Fig. 228  $P$  vs LPD, 4 in Deep Beam (C18), Load Control, Rood (12)

Fig. 229  $P$  vs CMOD, 4 in Deep Beam (C19), Load Control, Rood (12)Fig. 230  $P$  vs LPO, 4 in Deep Beam (C19), Load Control, Rood (12)

Fig. 231  $P$  vs CMOD, 4 in Deep Beam (C20), Load Control, Rood (12)Fig. 232  $P$  vs LPD, 4 in Deep Beam (C20), Load Control, Rood (12)

Fig. 233  $P$  vs CMOD, 4 in Deep Beam (LS.3), strain Control, Tested July 1985Fig. 234  $P$  vs LFD, 4 in Deep Beam (LS.3), Strain Control, Tested July 1985

Fig. 235  $P$  vs CH00, 4 in Deep Beam (2S.3), Strain Control, Tested July 1985Fig. 236  $P$  vs LPD, 4 in Deep Beam (2S.3), Strain Control, Tested July 1985

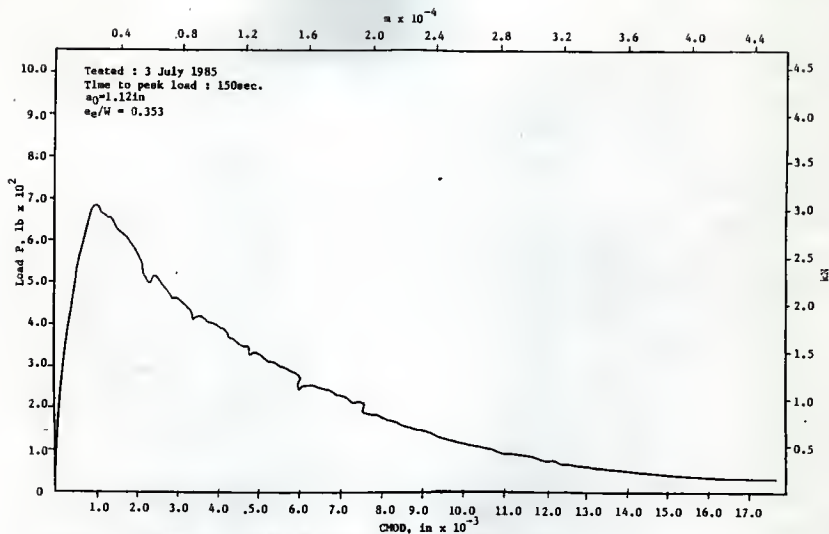


Fig. 237 P vs CMOD, 4 in Deep Beam (38.3), Strain Control, Tested July 1985

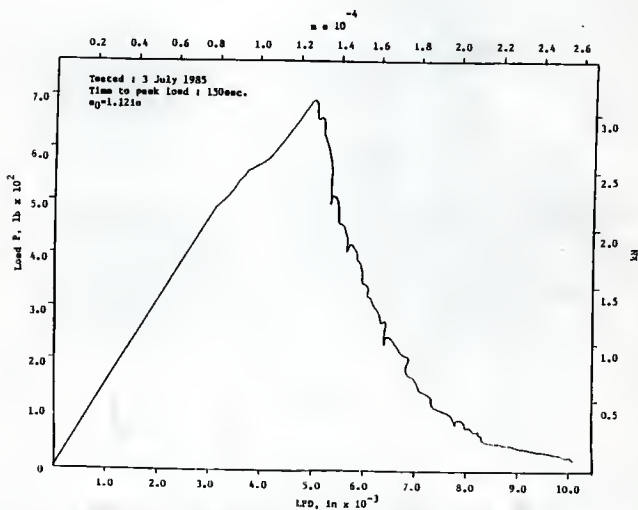
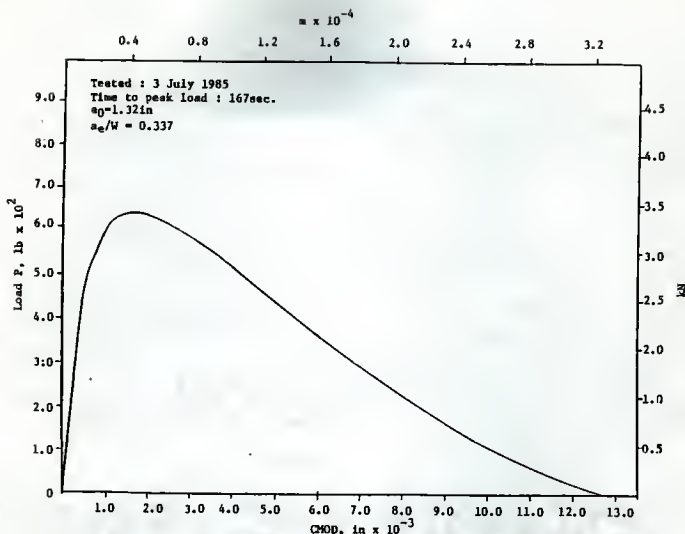
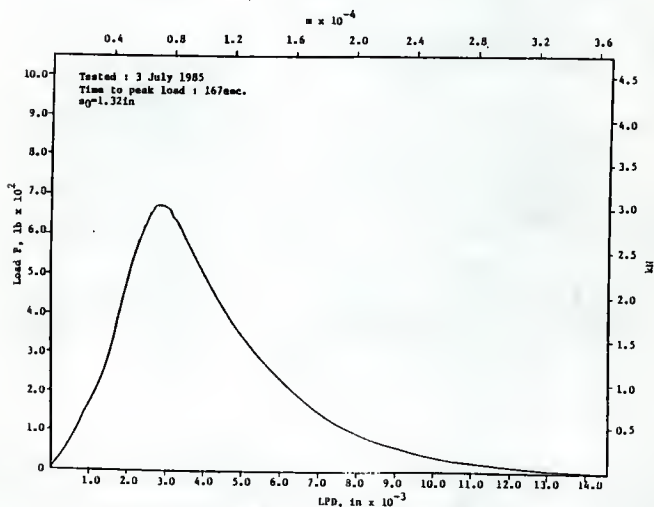


Fig. 238 P vs LFD, 4 in Deep Beam (38.3), Strain Control, Tested July 1985

Fig. 239  $P$  vs CMOD, 4 in Deep Beam (LL.3), Load Control, Tested July 1985Fig. 240  $P$  vs LPD, 4 in Deep Beam (LL.3), Load Control, Tested July 1985

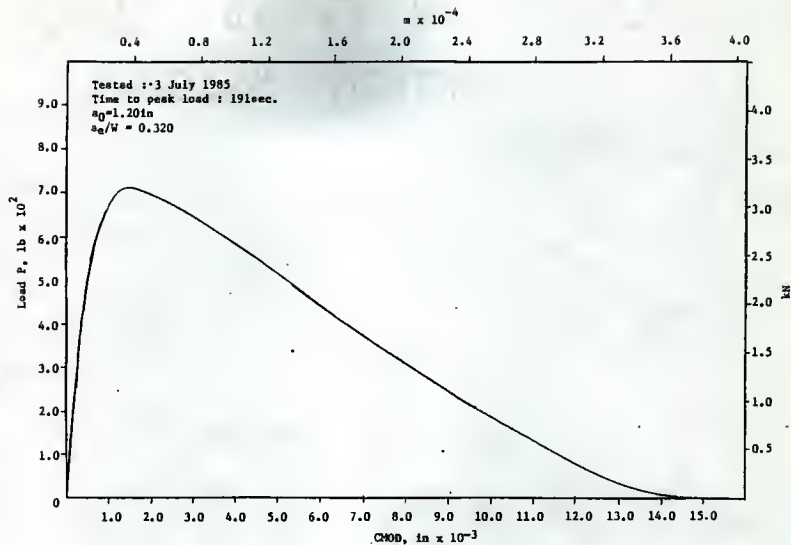


Fig. 241 P vs CMOD, 4 in Deep Beam (2L.3), Load Control, Tested July 1985

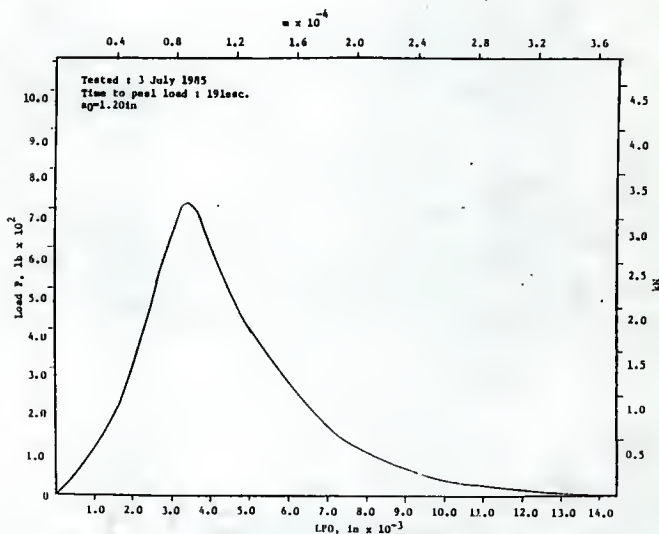


Fig. 242 P vs LFD, 4 in Deep Beam (2L.3), Load Control, Tested July 1985



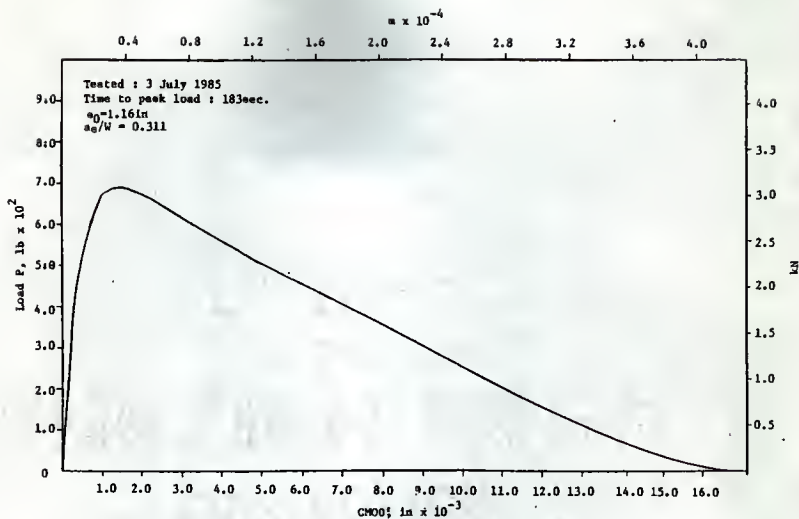


Fig. 243 P vs CMOD, 4 in Deep Beam (3L3), Load Control, Tested July 1985

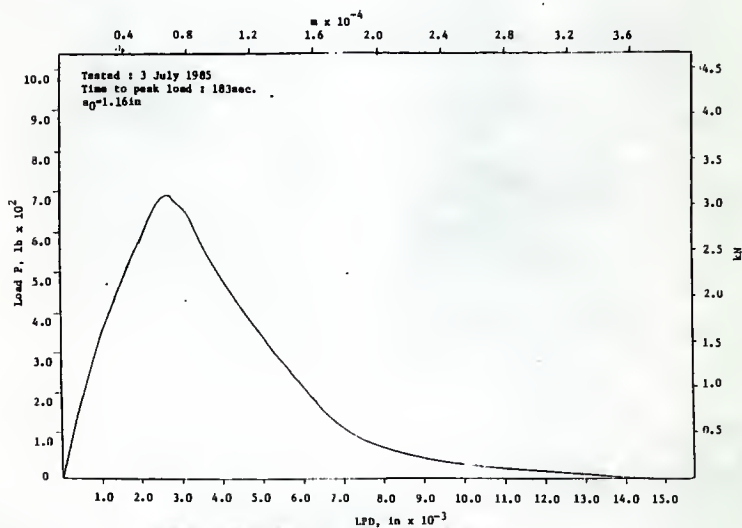


Fig. 244 P vs LBD, 4 in Deep Beam (3L3), Load Control, Tested July 1985

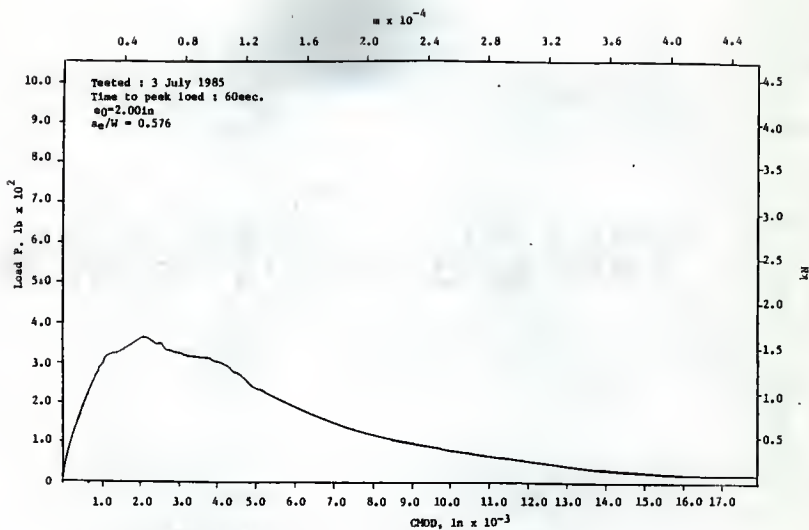


Fig. 245 P vs CHDD, 4 in Deep Beam (15.5), strain Control, Tested July 1985

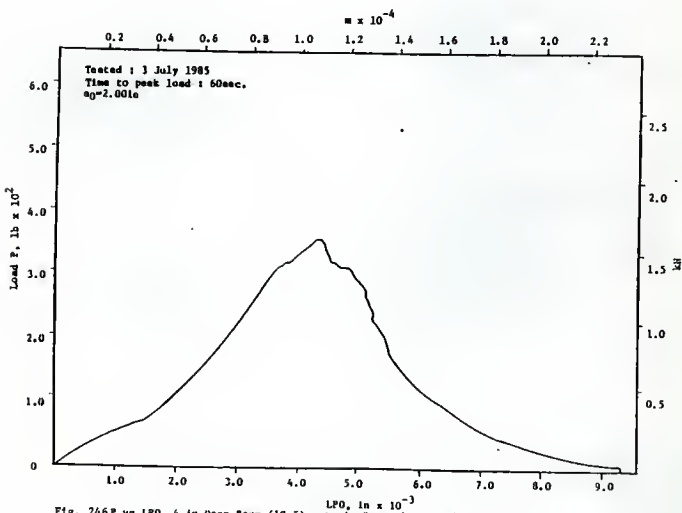


Fig. 246 P vs LPD, 4 in Deep Beam (15.5), strain Control, Tested July 1985

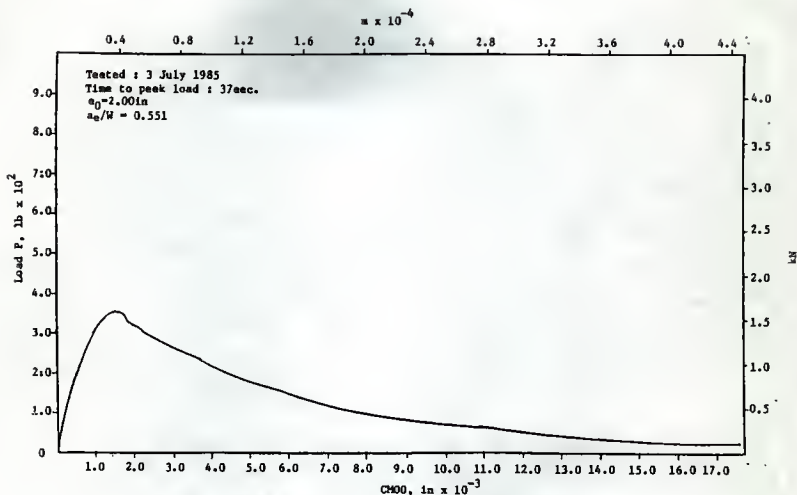


Fig. 247 P vs CH00, 4 in Deep Beam (2S.5), Strain Control, Tested July 1985

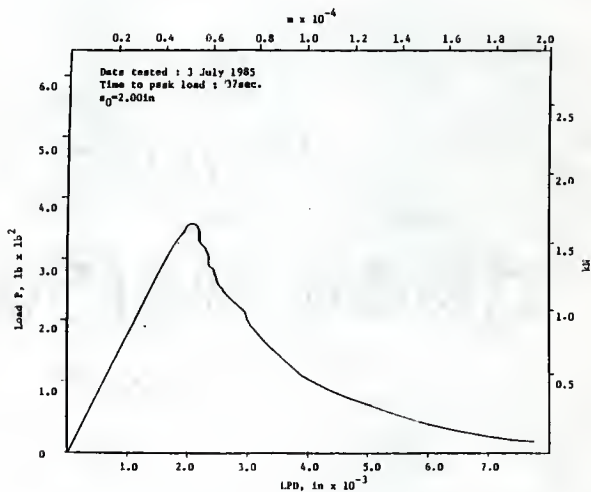
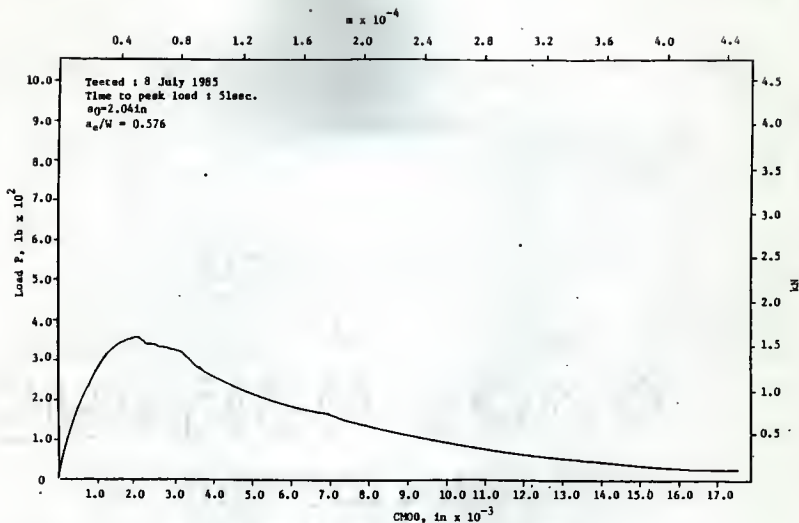
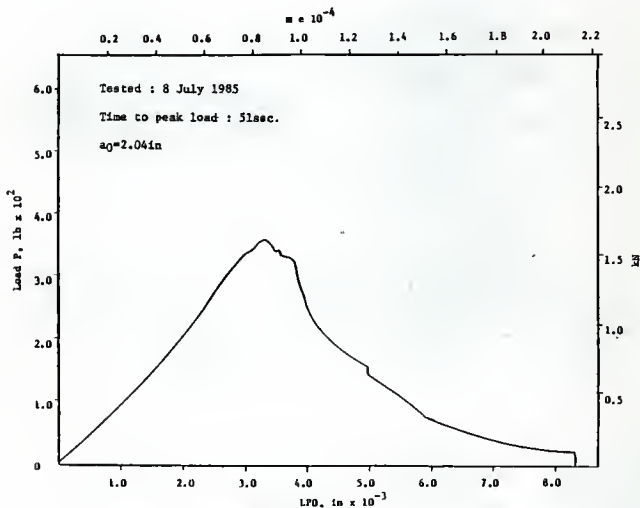


Fig. 248 P vs LPD, 4 in Deep Beam (2S.5), Strain Control, Tested July 1985

Fig. 249  $P$  vs  $CHD0$ , 4 in Deep Beam (38.5), Strain Control, Tested July 1985Fig. 250  $P$  vs  $LPD0$ , 4 in Deep Beam (38.5), Strain Control, Tested July 1985

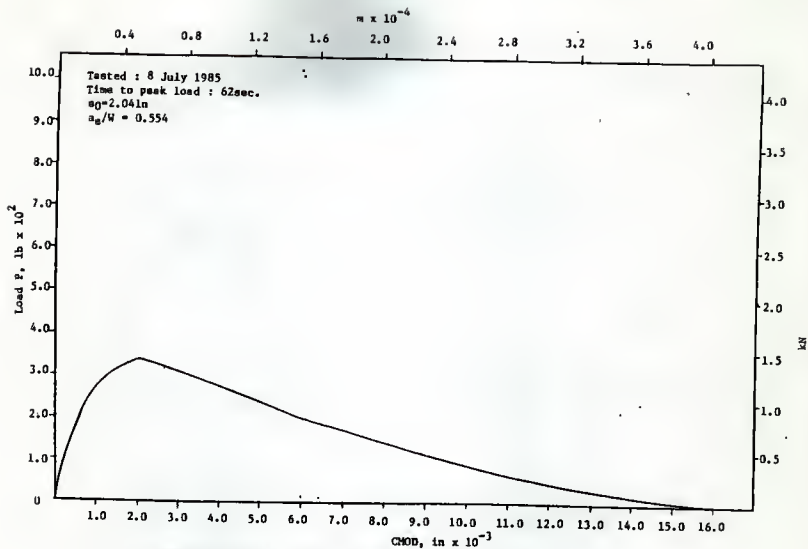


Fig. 251 P vs CMOD, 4 in Deep Beam (LL.5), Load Control, Tested July 1985

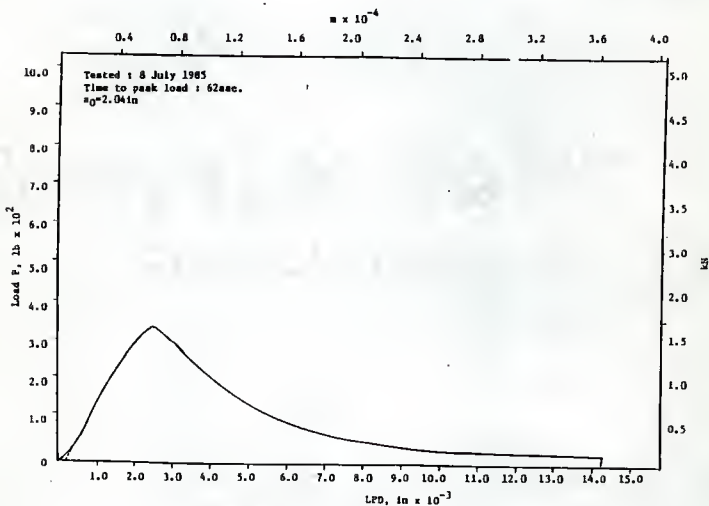


Fig. 252 P vs LFD, 4 in Deep Beam (LL.5), Load Control, Tested July 1985

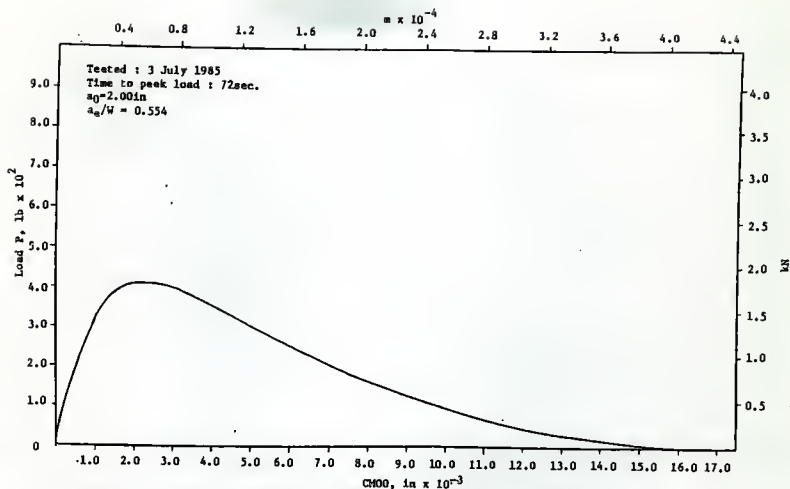


Fig. 253 P vs CH00, 4 in Deep Beam (2L.5), Load Control, Tested July 1985

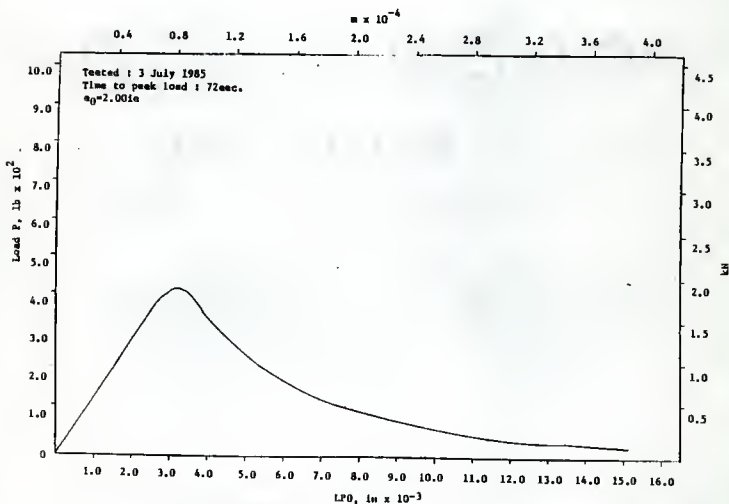


Fig. 254 P vs LP0, 4 in Deep Beam (2L.5), Load Control, Tested July 1985

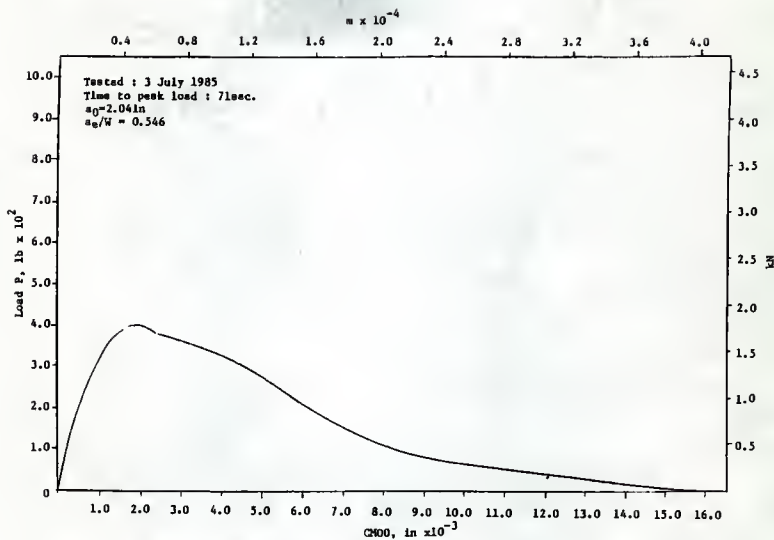


Fig. 255 P vs CHD0, 4 in Deep Beam (3L.5), Load Control, Tested July 1985

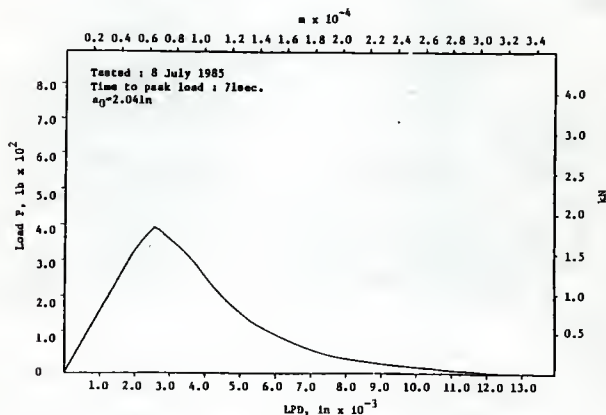


Fig. 256 P vs LPD, 4 in Deep Beam (3L.5), Load Control, Tested July 1985

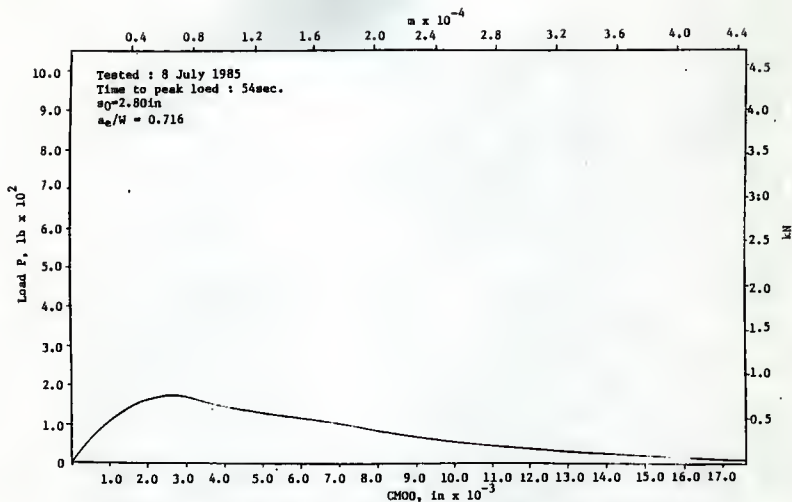


Fig. 257 P vs CM00, 4 in Deep Beam (18.7), Strain Control, Tested July 1985

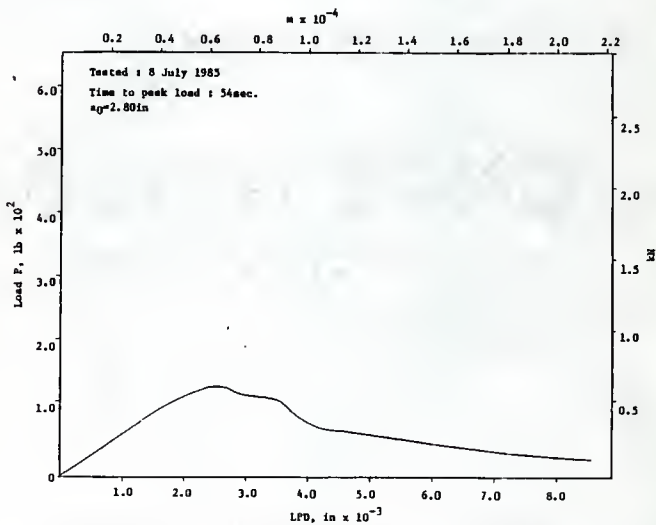


Fig. 258 P vs LFD, 4 in Deep Beam (15.7), Strain Control, Tested July 1985



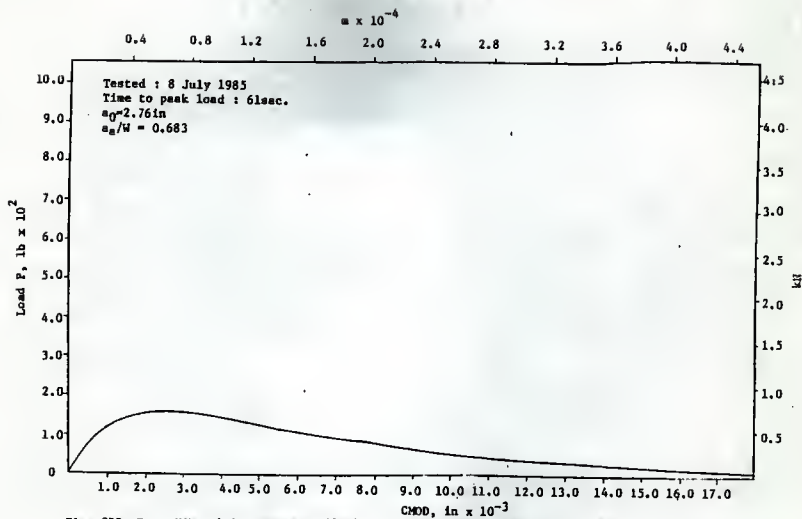


Fig. 259 P vs CHOD, 4 in Deep Beam (3S.7), strain Control, Tested July 1985

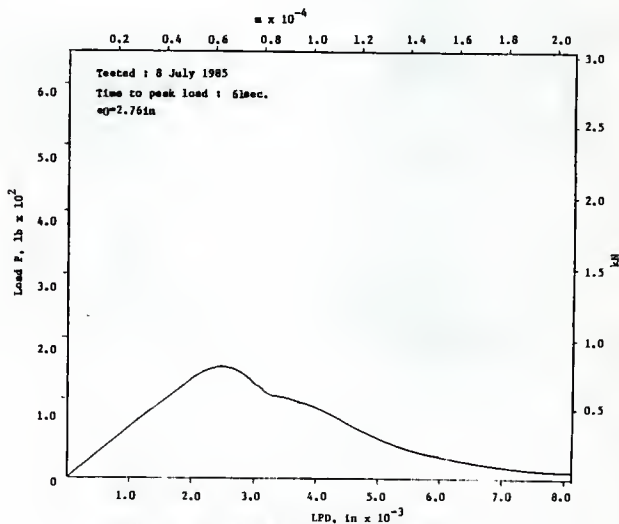


Fig. 260 P vs LPD, 4 in Deep Beam (3S.7), strain Control, Tested July 1985

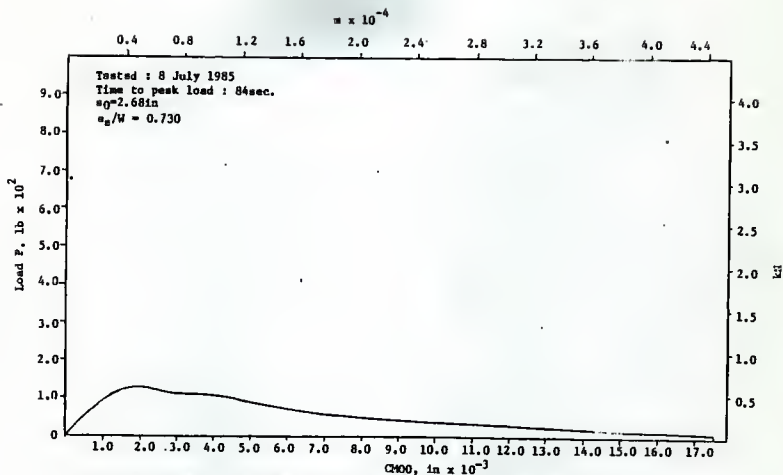


Fig. 261 P vs CMDO, 4 in Deep Beam (2L.7), Load Control, Tested July 1985

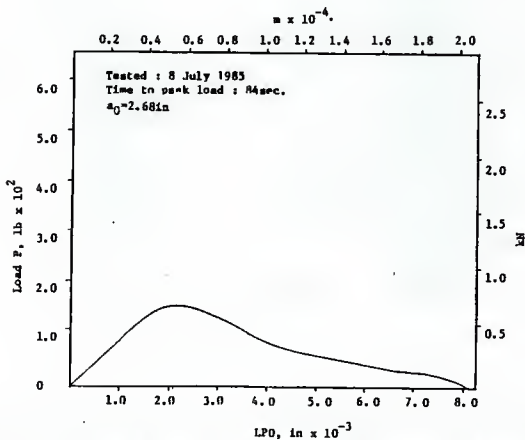


Fig. 262 P vs LPD, 4 in Deep Beam (2L.7), Load Control, Tested July 1985

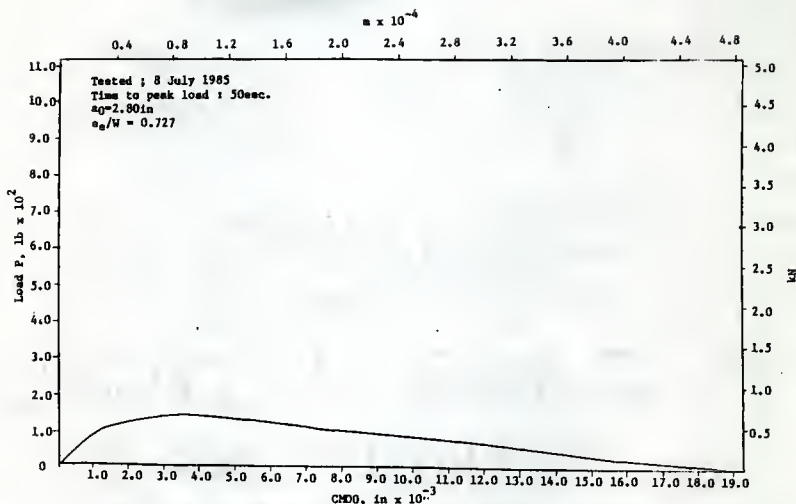


Fig. 263 P vs CHD0, 4 in Deep Beam (3L.7), Load Control, Tested July 1985

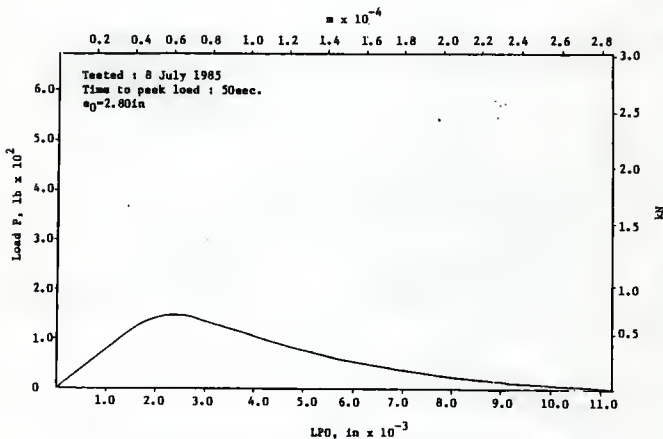


Fig. 264 P vs LPO, 4 in Deep Beam (3L.7), Load Control, Tested July 1985

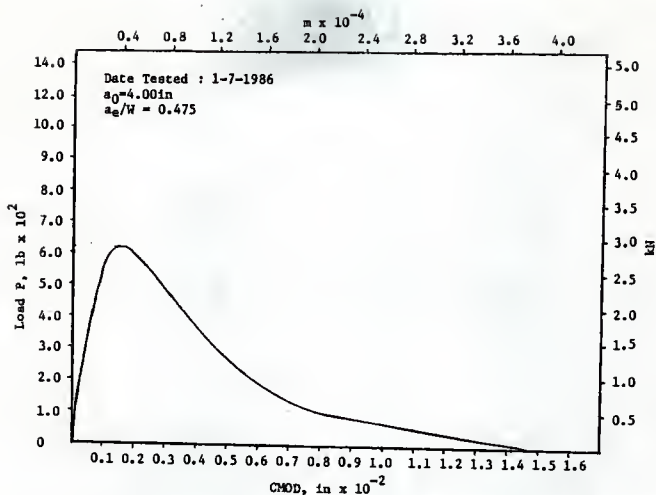


Fig. 265  $P$  vs CMOD, 8 in Deep Beam (N-2-8), Load Control, Tested January 1986

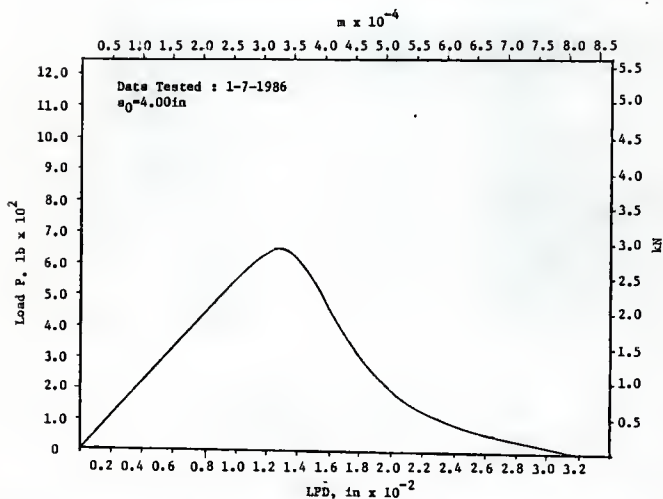


Fig. 266  $P$  vs LPD, 8 in Deep Beam (N-2-8), Load Control, Tested January 1986

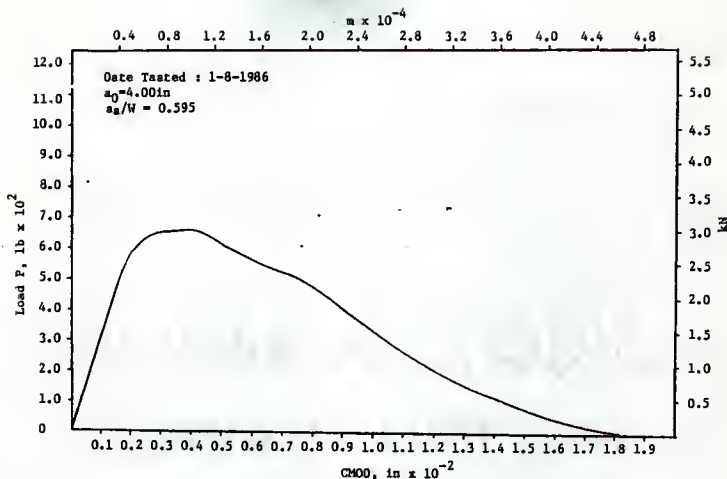


Fig. 267 P vs CMOD, 8 in Deep Beam (W-1-8), Load Control, Tested January 1986

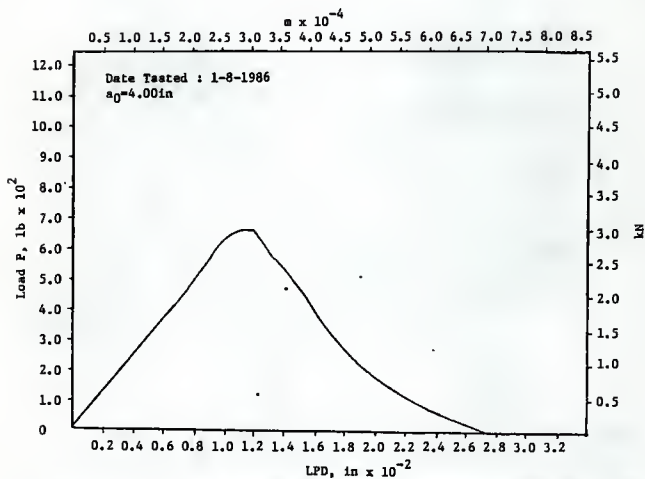


Fig. 268 P vs LPD, 8 in Deep Beam (W-1-8), Load Control, Tested January 1986

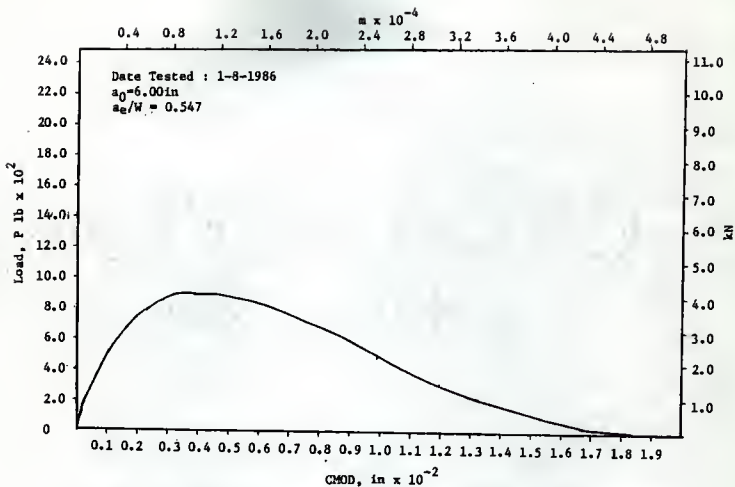


Fig. 269 P vs CMOD, 12 in Deep Beam (CB12), Load Control, Tested January 1986

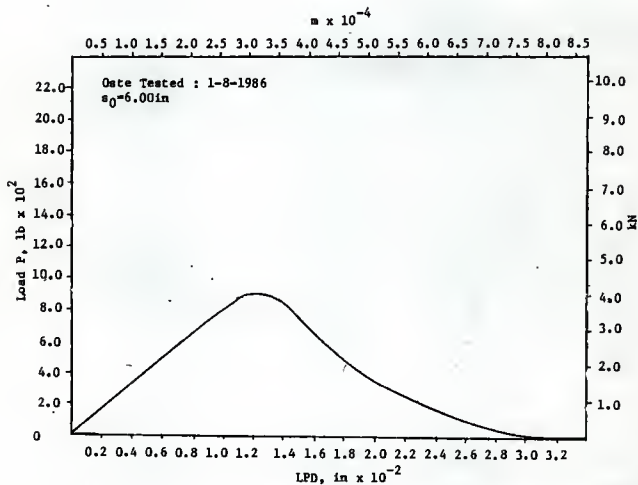


Fig. 270 P vs LPD, 12 in Deep Beam (CB12), Load Control, Tested January 1986

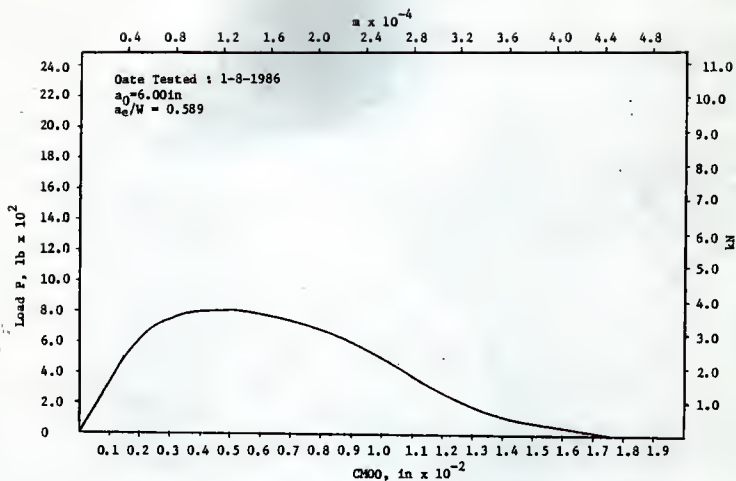


Fig. 271 P vs CMOD, 12 in Deep Beam (PW12), Load Control, Tested January 1986

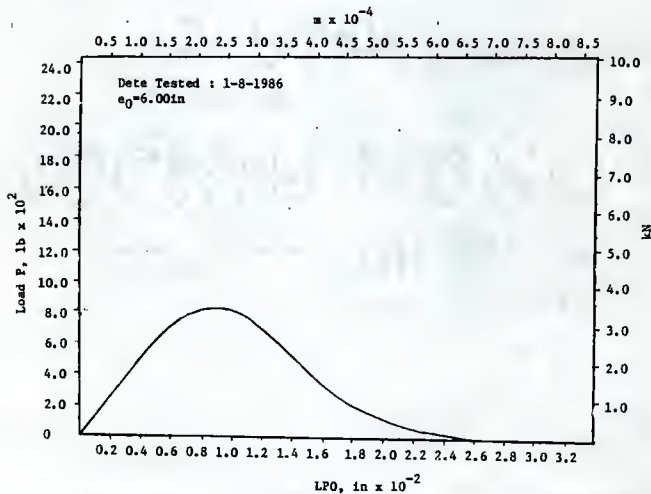


Fig. 272 P vs LFD, 12 in Deep Beam (PW12), Load Control, Tested January 1986

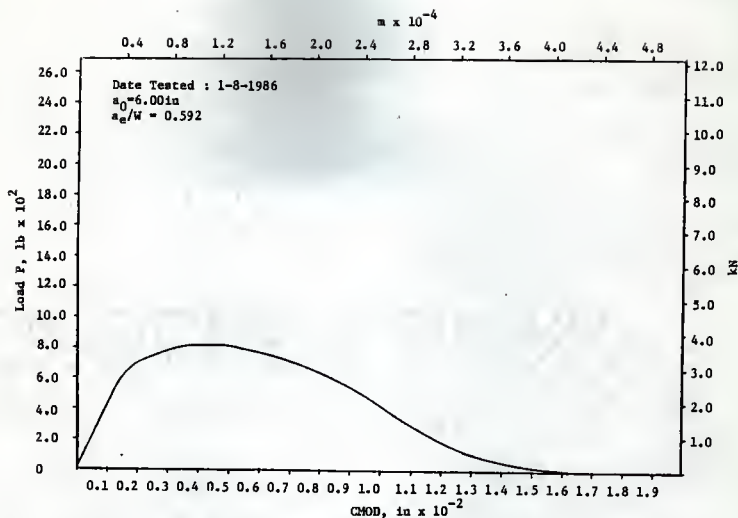


Fig. 273 P vs CMOD, 12 Deep Beam (W12), Load Control, Tested January 1986

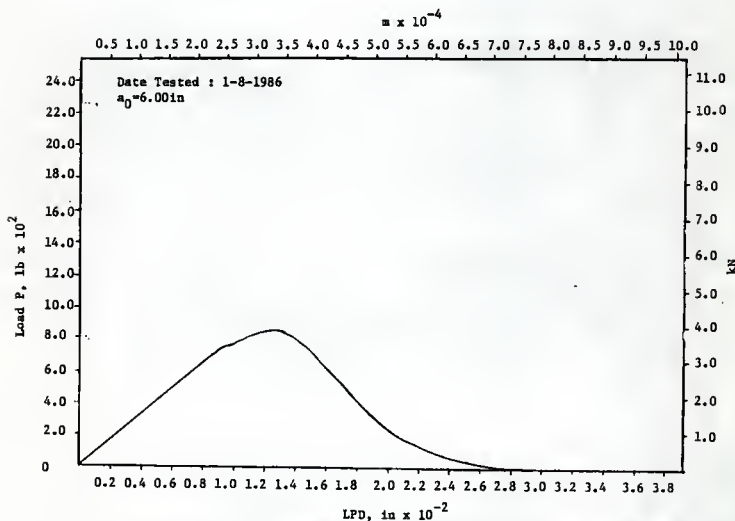


Fig. 274 P vs LFD, 12 in Deep Beam (W12), Load Control, Tested January 1986



EVALUATION OF PROPOSED METHODS TO DETERMINE  
FRACTURE PARAMETERS FOR CONCRETE IN BENDING

by

Sze-Ting Yao

B.S., Kansas State University, 1984

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AN ABSTRACT OF A MASTER'S THESIS

submitted in partial fulfillment of the  
requirement for the degree of

MASTER OF SCIENCE

Department of Civil Engineering

Kansas State University

Manhattan, Kansas

1986

## ABSTRACT

Many methods attempting to determine the fracture parameters  $K_{IC}$ ,  $G_{IC}$ ,  $G_f$  and  $J_{IC}$  of concrete using bending specimens have been proposed over the years. Results obtained by some of the earlier researchers indicated that concrete is a notch sensitive material, that is, it behaves differently when notched with teflon or sawcut, then it does when it is precracked. This study attempts to evaluate these proposed methods for the determination of fracture parameters for concrete in bending and also to provide recommendations.

The program presented here utilized the data obtained in the past seven years at Kansas State University. These beam sizes used include 3 in. (76 mm) wide, 4 in. (102 mm) deep with a 15 in. (381 mm) span, 4 in. (76 mm) wide, 8 in. (203 mm) deep with a 24 in. (610 mm) span, 3 in. (76 mm) wide, 8 in. (203 mm) deep with a 30 in. (762 mm) span and 3 in. (76 mm) wide, 12 in. (305 mm) with a 45 in. (1140 mm) span. Some of these beams were tested in three-point bending and others were tested in four-point bending. Beams used in this thesis were precracked beams and notched beams.

Results presented in include  $K_{IC}$ ,  $G_{IC}$ ,  $G_f$  and  $J_{IC}$  based on the methods that had been proposed. In addition, the results are calculated based on extended crack lengths and unextended crack lengths.